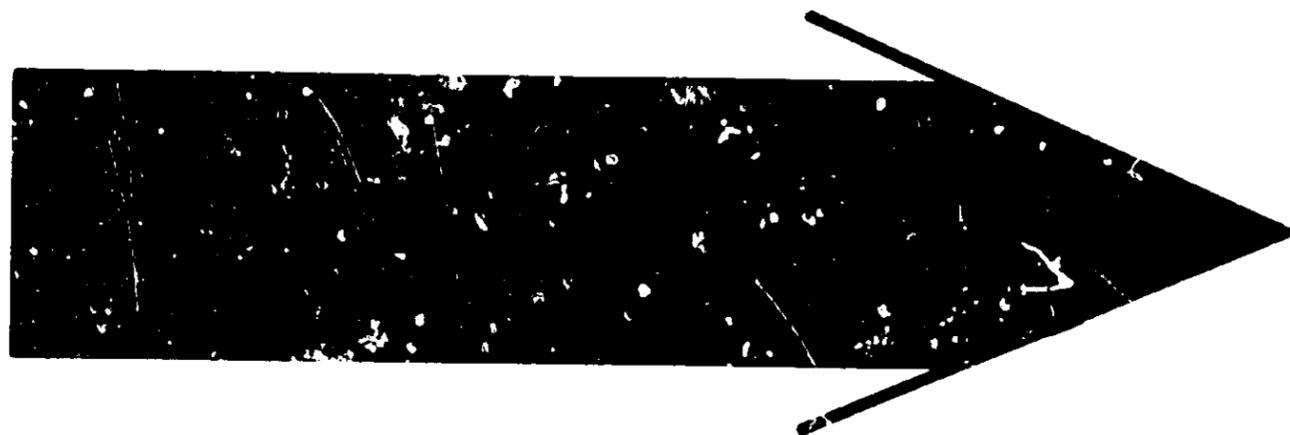


B 1

CR250M



PARTS LIST

FOR

HONDA

CR250M

FOREWORD

This Parts List contains all the replacement parts for the CR250M model and is to be used when ordering replacement parts.

On placing your replacement parts order, please inform us the frame number for frame parts and the engine number for engine parts together with your order.

The reason for this is that it is necessary to verify that the parts being ordered are applicable to the model series intended.

No supplement to this Parts List will be issued. In case of any change to its content, no notification or supplement will be issued for this Parts List. However, a revised edition of this Parts List will be issued to maintain it up-to-date. The revised edition can be identified by the revision No. on the cover. To check on the latest Parts List revision, please contact your nearest distributor.

January 31, 1973.

HONDA MOTOR CO., LTD.

GROUP INDEX
INSTRUCTION FOR USE OF PARTS LIST B 2 - B 4
ENGINE GROUP C 1 - C 14
FRAME GROUP D 1, D 15 - D 17
PART NO. INDEX B 5 - B 7

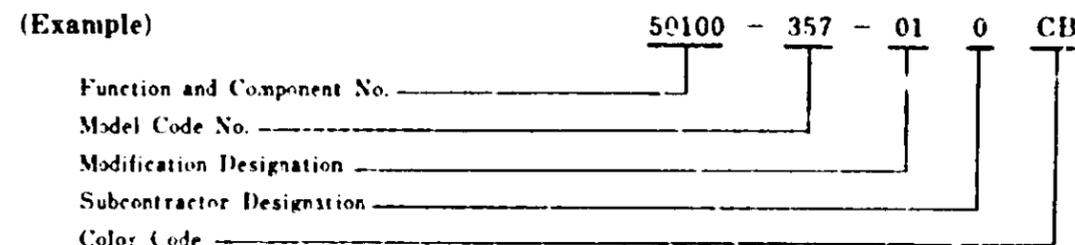


INSTRUCTION FOR USE OF PARTS LIST

DESCRIPTION OF PARTS LIST

1. Make-up of the Part Number

The following example is the definition of part number.



2. Abbreviations

The abbreviations used in this parts list are as follows.

ASSY. Assembly	KPH Kilometers per hour
COMP. Complete	MPH Miles per hour
R. Right	L(100) Link(100 Links)
L. Left	A.C. Alternating current
STD. Standard	D.C. Direct current
MM Millimeter	IN. Inlet
G Gram	EX. Exhaust
T(22T) Tooth(22Teeth)	FR. Front
A Ampere	RR. Rear
V Volt	HEX. Hexagonal
W Watt	

3. Dimensions

All dimensions are in millimeters except for the steel balls and wheels.

Parts	Example	Interpretation
Bolt (Screw)	6×12	6mm diameter, 12mm length
Pin	8×14	8mm diameter, 14mm length
O-Ring	9.5×1.6	9.5mm diameter, 1.6mm thickness
Oil seal	14×24×5	14mm inside diameter, 24mm outside diameter, 5mm thickness
Tube	5×130	5mm inside diameter, 130mm length

4. Quantity used

In the column "Reqd. No." is shown the quantity of parts used in the respective group.

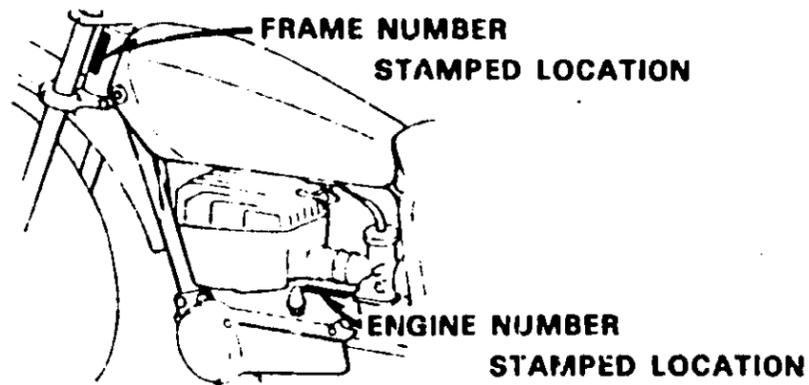
Parts with quantities in () represent optional or oversize parts.

5. Applicable Serial Number

If there is a production change to a part, the frame or the engine serial number to which this part become effective will be indicated in the "Serial No." column. However, in case the part is used from the initial serial number, its applicable serial number is not shown. The initial serial number for model is as follows.

Model	Area Code	Type	Initial Engine Serial No.	Initial Frame Serial No.
CR250M	A	U.S.A	CR250ME 1000225 - 1028676	CR250M 1000216 - 1025537
	CM	Canada	CR250ME 1000225 - 1028676	CR250M 1000216 - 1025537

The serial numbers are stamped on the following locations.

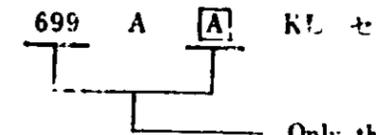


6. The part number described under the part description supersedes the part number ahead.

7. Applicable carburetor identification number

Carburetor component parts are controlled by the carburetor identification number. Make-up of the identification number is as follows.

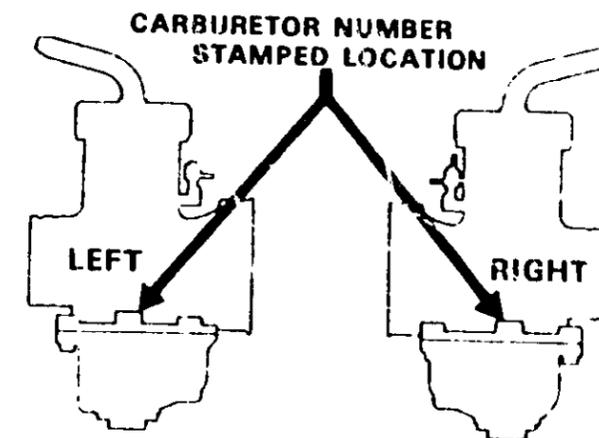
(Example)



Only this portions of the identification numbers are used for control purpose.

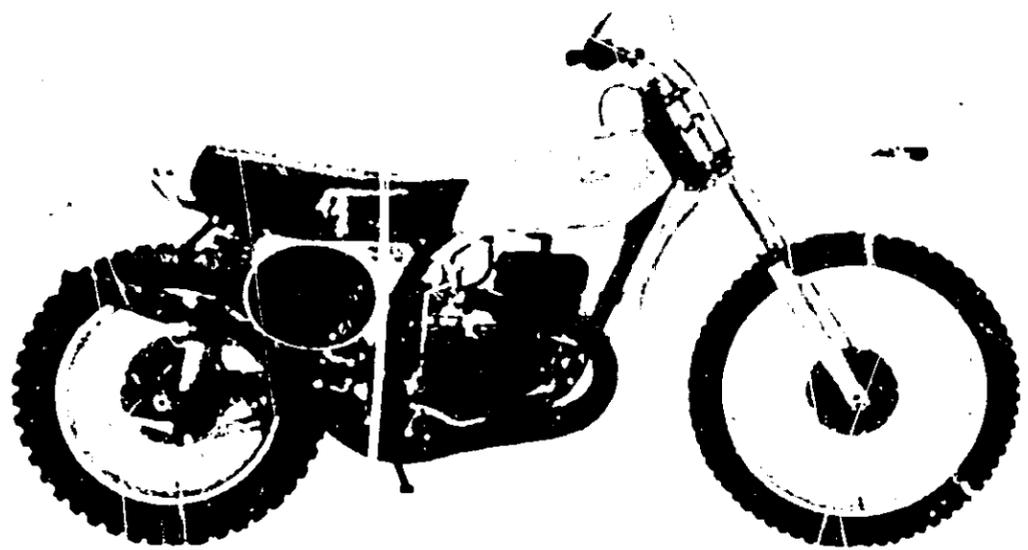
The identification number is stamped on the carburetor as shown below.

The number is stamped on the carburetor at the following location.



8. This Parts List is compiled as of April 20, 1977.

B 4



CR250M



PART No. INDEX

CROSS-REFERENCE TABLE

BLOCK NO.	ADDRESS NO.
E - 1	C 2
E - 2	C 3
E - 3	C 4, C 5
E - 4	C 6
E - 5	C 7
E - 6	C 8
E - 7	C 9
E - 8	C 10
E - 9	C 11, C 12
EOP - 1	C 13, C 14
F - 1	C 15
F - 2	C 16
F - 3	D 1
F - 4	D 2
F - 5	D 3
F - 6	D 4
F - 7	D 5
F - 8	D 6
F - 9	D 7
F - 10	D 8
F - 11	D 9
F - 12	D 10
F - 13	D 11

Part No.	Block No.	Part No.	Block No.	Part No.	Block No.
06000		16010-357-014	EOP-1	17253-357-020	F-5-2
06111-357-000	EOP	16011-356-004	E-7	17256-357-000	F-5-2
11000		16011-357-004	EOP-1	17257-357-000	F-5-2
11000-357-000	E-6	16012-357-014	E-7	17500-357-306	F-5-1
11000-357-010	E-6	16012-357-024	EOP-1	17506-357-000	F-5-1
11105-357-010	E-6	16012-357-034	E-7	17507-357-000	F-5-1
11107-357-303	E-6	16013-357-004	E-7	17508-357-000	F-5-1
11108-357-000	E-6	16013-360-004	EOP-1	17510-357-000	F-5-1
11109-357-303	E-6	16014-357-004	E-7	17520-357-000	F-5-1
11191-357-030	E-5	16014-357-014	EOP-1	17624-098-010	F-5-1
11330-357-000	E-3-1	16015-357-004	E-7	17910-357-000	F-1
11331-357-050	E-3-1	16015-357-014	EOP-1	18000	
11335-357-000	E-3-1	16016-357-004	E-7	18300-357-000	F-6-1
11341-357-030	E-4	16016-360-004	EOP-1	18331-357-000	E-1
11394-357-040	E-3-1	16022-357-315	E-7	18332-357-010	F-6-1
11395-357-020	E-4	16022-357-325	EOP-1	18351-357-000	E-1
12000		16022-357-415	E-7	18353-357-010	F-6-1
12100-357-020	E-1	16022-357-425	EOP-1	18359-357-000	E-1
12100-357-810	E-1	16046-357-004	E-7	18371-357-000	F-6-1
12191-357-020	E-1	16046-361-670	EOP-1	18391-357-000	F-6-1
12193-357-010	F-1	16100-357-004	E-7	18500-357-020	F-6-1
12200-357-030	E-1	16100-357-811	EOP-1	18511-357-020	F-6-1
12251-357-020	E-1	16100-357-812	EOP-1	22000	
12253-357-000	E-1	16118-357-004	E-7	22100-357-020	E-3-2
13000		16168-357-004	EOP-1	22120-357-020	E-3-2
13000-357-020	E-2	16168-357-014	E-7	22201-357-020	E-3-2
13011-357-003	E-2	16221-357-030	E-7	22321-357-010	E-3-2
13012-357-003	E-2	16221-357-810	EOP-1	22351-357-030	E-3-2
13013-357-003	E-2	16223-357-010	E-7	22352-357-040	E-3-2
13014-357-003	E-2	16229-357-010	E-7	22401-357-010	E-3-2
13015-357-003	E-2	16950-357-010	F-5-1	22810-357-020	E-3-2
13100-357-030	E-2	16997-357-003	F-5-1	22810-357-030	E-3-2
13100-357-040	E-2	17000		22815-357-020	E-3-2
13102-357-811	E-2	17211-357-020	F-5-2	22850-357-030	E-3-2
13102-357-000	E-2	17212-357-010	F-5-2	22853-357-010	E-3-2
13103-357-000	E-2	17213-357-010	F-5-2	22870-357-000	F-1
13104-357-000	E-2	17245-107-010	F-5-2	22878-357-000	F-1
13105-357-000	E-2			23000	
13111-357-000	E-2			23210-357-010	E-5-1
13112-357-000	E-2			23216-357-000	E-6
13121-357-003	E-2			23221-357-030	E-5-1
13121-357-810	E-2			23221-357-040	E-5-1
13201-357-300	E-2			23410-357-020	E-5-1
13202-357-300	E-2			23421-357-010	E-5-1
13311-357-330	E-2			23430-357-020	E-5-1
13321-357-330	E-2			23441-357-020	E-5-1
13331-357-000	E-2			23441-357-030	E-5-1
13381-357-330	E-2			23451-357-020	E-5-1
13615-357-030	E-2			23461-357-020	E-5-1
15000				23461-357-040	E-5-1
15620-357-010	E-3-1			23471-357-040	E-5-1
16000				23471-357-050	E-5-1
16010-357-004	E-7			23481-357-020	E-5-1
16010-357-014	EOP-1			23491-357-030	E-5-1
	E-7			23801-357-810	E-5-1
				23802-357-000	E-5-1
				23803-357-810	E-5-1
				23811-021-000	E-5-1



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Part No.	Block No.	Part No.	Block No.	Part No.	Block No.
24000		40540-357-305	F-7-2	44713-357-003	F-4-1
24211-357-020	E-5-2	41000		44713-357-004	F-4-1
24221-357-020	E-5-2			44715-357-000	F-4-1
24231-357-020	E-5-2	41202-357-811	F-4-2	45000	
24261-357-000	E-5-2	41203-357-020	F-4-2		
24261-357-010	E-5-2	41204-357-811	F-4-2	45100-357-000	F-4-1
24262-357-000	E-5-2	41205-357-811	F-4-2	45134-250-000	F-4-1
24263-357-000	E-5-2	41206-357-811	F-4-2		
24265-357-010	E-5-2	41231-286-000	F-4-2	45141-357-010	F-4-1
24301-357-020	E-5-2			45410-357-000	F-4-1
24301-357-030	E-5-2	42000		45435-357-000	F-4-1
24307-357-300	E-5-2			45450-357-000	F-1
24420-357-010	E-5-2	42301-357-000	F-6-2	45452-044-300	F-6-2
24425-357-000	E-5-2	42306-357-000	F-4-2	45465-329-010	F-1
24430-357-010	E-5-2	42311-357-000	F-4-2	45466-329-000	F-1
24435-357-020	E-5-2	42313-357-000	F-6-2	45468-357-000	F-1
24436-357-040	E-5-2	42401-357-030	F-4-2		
24438-216-000	E-5-2	42406-357-000	F-4-2	46000	
24600-357-000	E-5-2	42676-357-305	F-4-2		
24641-292-000	E-5-2	42607-357-000	F-4-2	46500-357-000	F-6-2
24651-357-010	E-5-2	42607-357-305	F-4-2	46513-357-010	F-6-2
24652-357-000	E-6	42610-357-305	F-4-2	46514-357-000	F-6-2
24701-357-000	E-5-2	42620-357-010	F-4-2	46516-357-000	F-6-2
		42701-357-000	F-4-2	46517-357-000	F-6-2
28000		42711-357-003	F-4-2	50000	
		42711-357-004	F-4-2		
28210-357-020	E-3-1	42711-357-811	F-4-2	50100-357-010	F-9-1
28230-357-020	E-3-1	42712-300-000	F-4-2	50240-357-000	F-9-1
28250-357-020	E-3-1	42712-357-003	F-4-2	50301-200-315	F-9-1
28250-357-030	E-3-1	42713-300-000	F-4-2	50301-268-305	F-9-1
28254-357-000	E-6	42713-357-003	F-4-2	50351-357-000	F-9-1
28255-357-010	E-3-1	42715-357-000	F-4-2	50500-357-811	F-9-1
28258-357-020	E-3-1			50530-357-000	F-9-1
28259-357-000	E-3-1	43000		50542-310-010	F-9-1
28259-357-010	F-3-1			50603-056-000	F-9-1
28261-357-030	F-3-1	43100-357-020	F-6-2	50615-357-000	F-9-1
28300-357-010	E-3-1	43120-329-000	F-6-2	50616-357-000	F-9-1
				50617-329-000	F-9-1
30000		43120-329-670	F-6-2	50642-357-000	F-9-1
				50644-329-000	F-9-1
30205-357-003	E-4	43141-312-000	F-6-2	51000	
30210-357-003	E-4	43151-329-000	F-4-1		
30280-357-003	E-4			51400-357-000	F-3-2
30500-357-003	F-9-1	43410-357-000	F-6-2	51401-329-010	F-3-2
30700-357-000	F-9-1	43431-357-020	F-7-2	51402-329-000	F-3-2
		43434-286-000	F-6-1	51403-357-010	F-3-2
31000		43450-357-000	F-6-2	51412-340-000	F-3-2
				51420-357-000	F-3-2
31100-357-013	E-4	44000		51421-357-300	F-3-2
31101-357-003	E-4			51425-340-000	F-3-2
31102-357-013	E-4	44301-329-000	F-4-1	51432-357-000	F-3-2
		44311-357-000	F-4-1	51437-329-010	F-3-2
32000		44601-357-000	F-4-1	51440-357-000	F-3-2
		44606-357-000	F-4-1	51500-357-000	F-3-2
32100-357-670	F-9-1	44606-357-305	F-4-1	51521-357-300	F-3-2
		44607-357-000	F-4-1	51634-340-000	F-3-2
35000		44607-357-305	F-4-1		
		44610-357-305	F-4-1	52000	
35320-324-811	F-1	44620-230-000	F-4-1		
		44701-357-000	F-4-1	52100-357-020	F-7-2
40000		44711-357-003	F-4-1	52109-357-300	F-7-2
		44711-357-004	F-4-1	52141-357-000	F-7-2
40530-357-000	F-7-2	44712-357-003	F-4-1	52144-329-000	F-7-2
40530-357-810	F-7-2				
40531-357-305	F-7-2				

Part No.	Block No.	Part No.	Block No.	Part No.	Block No.
52156-357-010	F-7-2	61141-357-810	F-9-1	90304-357-000	F-3-1
52157-357-000	F-7-2	61143-357-810	F-9-1	90305-329-000	F-4-1
52158-357-000	F-7-2			90306-268-000	F-4-2
52400-357-670	F-7-1	77000		90306-329-770	F-4-2
52401-357-010	F-7-1			90308-357-000	F-9-1
52401-357-670	F-7-1	77100-357-000	F-5-1	90309-357-000	F-7-2
52401-357-810	F-7-1	77106-357-000	F-5-1		
52402-357-010	F-7-1			90321-315-670	F-1
52402-357-670	F-7-1	80000		90354-268-000	F-7-2
52403-357-000	F-7-1			90417-302-000	E-5-2
52404-357-020	F-7-1	80100-357-000	F-7-2	90433-357-000	E-3-1
52405-357-020	F-7-1	80105-061-000	F-5-2	90436-611-000	E-4
52410-357-020	F-7-1			90443-035-000	E-1
52411-357-010	F-7-1	83000		90446-357-000	E-5-1
52412-357-010	F-7-1			90451-357-000	E-3-1
52414-312-000	F-7-1	83500-357-010	F-5-2	90452-357-000	E-5-1
52420-357-305	F-7-1	83502-357-000	F-5-2	90454-329-000	E-3-1
52422-357-020	F-7-1	83600-357-010	F-5-2	90454-357-010	E-3-2
52430-357-305	F-7-1	83601-357-000	F-5-2	90455-357-000	E-1
52440-357-010	F-7-1			90456-703-000	E-3-1
52459-357-000	F-7-1	87000		90457-357-000	E-5-1
52517-357-000	F-7-1			90459-357-000	E-3-2
		87204-357-670	F-5-2	90459-700-000	E-5-1
53000				90460-357-000	E-3-2
		89000		90461-357-000	E-3-1
53100-357-000	F-1			90463-357-000	E-5-1
53141-357-000	F-1	89010-357-000	F-9-2	90501-040-000	F-5-1
53141-357-010	F-1	89216-357-000	F-9-2	90501-310-000	F-1
53165-116-670	F-1	89217-357-000	F-9-2	90518-921-000	F-3-1
53166-116-670	F-1				F-9-1
53167-357-000	F-1	90000		90524-030-000	F-4-1
53167-357-010	F-1				F-6-2
53168-357-000	F-1	90013-333-010	E-2	90524-329-010	F-4-2
53168-357-010	F-1	90031-357-010	E-6	90525-001-000	F-4-1
53170-329-000	F-1	90034-357-010	E-1		F-6-2
53171-312-003	F-1	90035-357-010	E-3-2	90526-216-000	F-7-2
53172-357-000	F-1	90036-357-000	E-1	90543-273-000	F-3-2
53176-329-000	F-1	90038-357-000	E-4	90544-283-000	F-3-2
53179-329-000	F-1	90039-357-000	F-9-2	90545-292-000	F-3-1
53180-286-000	F-1	90050-357-000	E-3-2		F-7-2
53190-329-000	F-1			90549-121-000	F-4-1
53192-268-000	F-1				F-6-2
53200-357-010	F-3-1	90064-357-000	E-4	90555-283-000	F-3-1
53211-200-305	F-3-1	90102-357-010	F-9-1	90555-357-000	F-3-1
53212-200-305	F-3-1	90103-357-000	F-9-1	90581-701-000	E-3-2
53214-200-000	F-3-1	90104-357-000	F-9-1	90599-357-000	E-3-2
53215-200-000	F-3-1	90105-357-000	F-9-1	90601-329-000	E-3-1
53220-357-000	F-3-1	90108-283-000	F-9-1		
53230-357-000	F-3-1	90109-357-010	F-9-1	91000	
		90114-329-000	F-1		
61000		90116-283-010	F-3-2	91004-357-000	E-6
		90119-300-000	F-7-2	91004-357-010	E-6
61100-357-000	F-3-1	90121-357-000	F-7-2	91005-357-000	E-6
61101-357-000	F-3-1	90123-300-000	F-3-2	91005-357-010	E-6
61103-357-000	F-3-1	90125-329-010	F-4-2	91006-357-000	E-6
		90127-357-010	F-6-2	91006-357-010	E-6
61104-357-000	F-3-1	90133-107-000	F-7-2	91007-357-000	E-6
		90138-357-010	F-6-1	91007-357-010	E-6
		90161-357-010	F-5-2	91011-357-003	E-2
		90164-357-000	F-3-1	91011-357-004	E-2
61131-357-000	F-3-1	90201-333-020	E-2	91012-357-003	E-2
61132-357-810	F-3-1	90230-357-010	E-1	91012-357-004	E-2
		90233-357-000	E-1	91013-357-003	E-2
61133-357-000	F-3-1	90234-357-000	E-3-2	91013-357-004	E-2
61133-357-810	F-3-1	90235-357-000	E-3-2	91014-357-003	E-2
		90303-357-000	F-3-1	91014-357-004	E-2

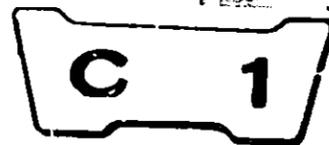


PART No. INDEX

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Part No.	Block No.	Part No.	Block No.	Part No.	Block No.
91014-357-006	E-2	93500-04014-0A	EOP-1	94102-10000	F-7-1
91015-357-003	E-2	93500-04016-0A	E-7	94109-12000	E-6
91015-357-004	E-2		EOP-1	94111-03000	E-7
91015-357-006	E-2	93500-04020-0A	F-5-2		EOP-1
91016-357-003	E-2	93500-05012-0A	E-7	94111-04000	E-7
91016-357-004	E-2		EOP-1		EOP-1
91016-357-006	E-2	93500-05016-0A	E-7		F-3-1
91029-357-004	F-3-2		EOP-1	94111-05000	E-7
91029-357-006	E-3-2		F-1		EOP-1
91031-329-000	E-5	93500-05018-0A	F-1		F-9-1
91202-357-003	E-6	93500-05020-0A	F-1	94111-06000	F-7-2
91203-357-003	E-6	93500-06012	F-5-1		F-9-1
91204-286-003	E-3-1	93500-06020	E-4	94111-08000	F-3-2
91206-286-013	E-6		F-9-1		F-4-1
91206-329-000	E-6	93500-06028	E-3-1		F-4-2
91207-357-000	E-6		E-4		F-5-1
91252-330-000	F-4-1		F-1		F-6-1
91253-286-013	F-4-2	93500-06035	E-4	94111-10000	F-7-2
91255-300-023	F-3-2		E-6		F-9-1
91255-300-025	F-3-2	93500-06040	E-3-1	94201-16120	F-6-2
91255-300-970	F-7-1	93500-06045	E-4	94201-16150	F-9-1
91302-567-003	E-3-1	93500-06060	E-6	94201-20150	F-4-1
91303-800-000	E-3-1	93500-06065	E-3-1		F-6-2
91317-591-005	F-7-1	93500-06070	E-6		F-7-2
		93600-06014	E-5-2		F-9-1
92000			E-6	94201-20200	F-4-1
				94201-40300	F-4-2
92000-06010	E-5-1	94000		94251-06000	F-5-2
	F-3-2			94301-10160	E-1
92000-06012	F-7-2	94001-04000-0S	F-3-1		E-3-1
	F-9-1	94001-05000-0S	F-1		E-6
92000-06014	F-1		F-9-1	94401-25140	E-2
92000-06016	F-1	94001-06000	F-1	94510-17000	E-3-1
92000-06018	E-1		F-5-2	94510-22000	E-3-1
	F-5-2		F-7-2	94521-43000	F-3-2
92000-06020	E-5-2	94001-06200	F-9-1	94601-18000	E-2
92000-06022	F-3-1	94001-08000-0S	F-3-1	94601-19000	E-3-1
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92000-06025	F-4-1		F-6-2		
	F-6-2		F-7-2	95001-35150-40	E-7
92000-06028	E-5-2	94001-08020-0S	F-3-1		EOP-1
92000-06045	F-7-2	94002-10000-0S	F-6-2	95001-35180-40	E-7
92000-08016-0A	F-5-1		F-7-1		EOP-1
92000-08020-0A	F-5-1	94011-08000-0S	F-5-1	95001-35240-40	E-7
	F-6-1	94030-08000	F-3-2		EOP-1
92000-08025-0A	E-3-1		F-3-2	95001-55260-40	E-6
	F-6-1	94030-10000	F-9-1	95001-55300-40	E-5
		94101-05000	E-7	95001-75170-40	F-5-1
92000-08035-0A	F-6-1		EOP-1	95002-02070	E-7
92000-08056-0A	F-3-1		F-9-1		EOP-1
92000-08056-0B	F-3-1	94101-06000	E-4	95002-02100	E-6
92000-10012-0A	F-1		F-1	95002-02120	F-5-1
92000-10032-0A	F-7-1		F-5-1	95002-50000	F-5-1
92700-08050-30	F-3-2		F-5-2	95014-22200	F-3-1
92800-12000	E-6		F-6-2	95014-61100	F-9-1
			F-7-2	95014-61300	F-5-1
93000			F-9-1	95014-52100	F-1
		94101-08000	F-3-2	95015-32000	F-6-2
93000-08036-0B	F-3-1		F-7-2	95015-42000	F-6-2
93500-03006-0A	E-7		F-9-1	95700-06010	E-3-1
	EOP-1	94101-10000	F-6-1		
93500-04010-0A	E-7	94102-08000	F-3-1	96000	
	EOP-1		F-5-1		
93500-04014-0A	E-7		F-6-1	96102-63063-00	E-6

Part No.	Block No.	Part No.	Block No.	Part No.	Block No.
96140-62040-10	F-4-2				
96140-63020-10	F-4-1				
96140-63040-10	F-4-2				
96201-30001	F-6-2				
	F-7-2				
96211-08000	F-3-1				
96221-40100	E-5-2				
98000					
98079-59644	E-1				
99000					
99005-01000	F-9-2				
99008-02000	F-9-2				
99101-357-1400	E-7				
99101-357-1420	E-7				
99101-357-1450	E-7				
99101-357-1480	E-7				
	EOP-1				
99101-357-1500	E-7				
	EOP-1				
99101-357-1520	EOP-1				
99101-357-1550	EOP-1				
99101-357-1580	EOP-1				
99101-357-1600	EOP-1				
99101-357-1620	EOP-1				
99103-357-0500	F-7				
	EOP-1				
99103-357-0550	E-7				
	EOP-1				
99103-357-0600	E-7				
	EOP-1				
99103-357-0650	EOP-1				
99105-257-1600	E-7				
	EOP-1				
99105-357-1800	E-7				
	EOP-1				
99105-357-2000	E-7				
	EOP-1				
99105-357-2200	E-7				
	EOP-1				
99105-357-2400	E-7				
	EOP-1				
99114-357-1200	E-7				
99114-357-1500	EOP-1				
99164-601-1200	E-7				
	EOP-1				



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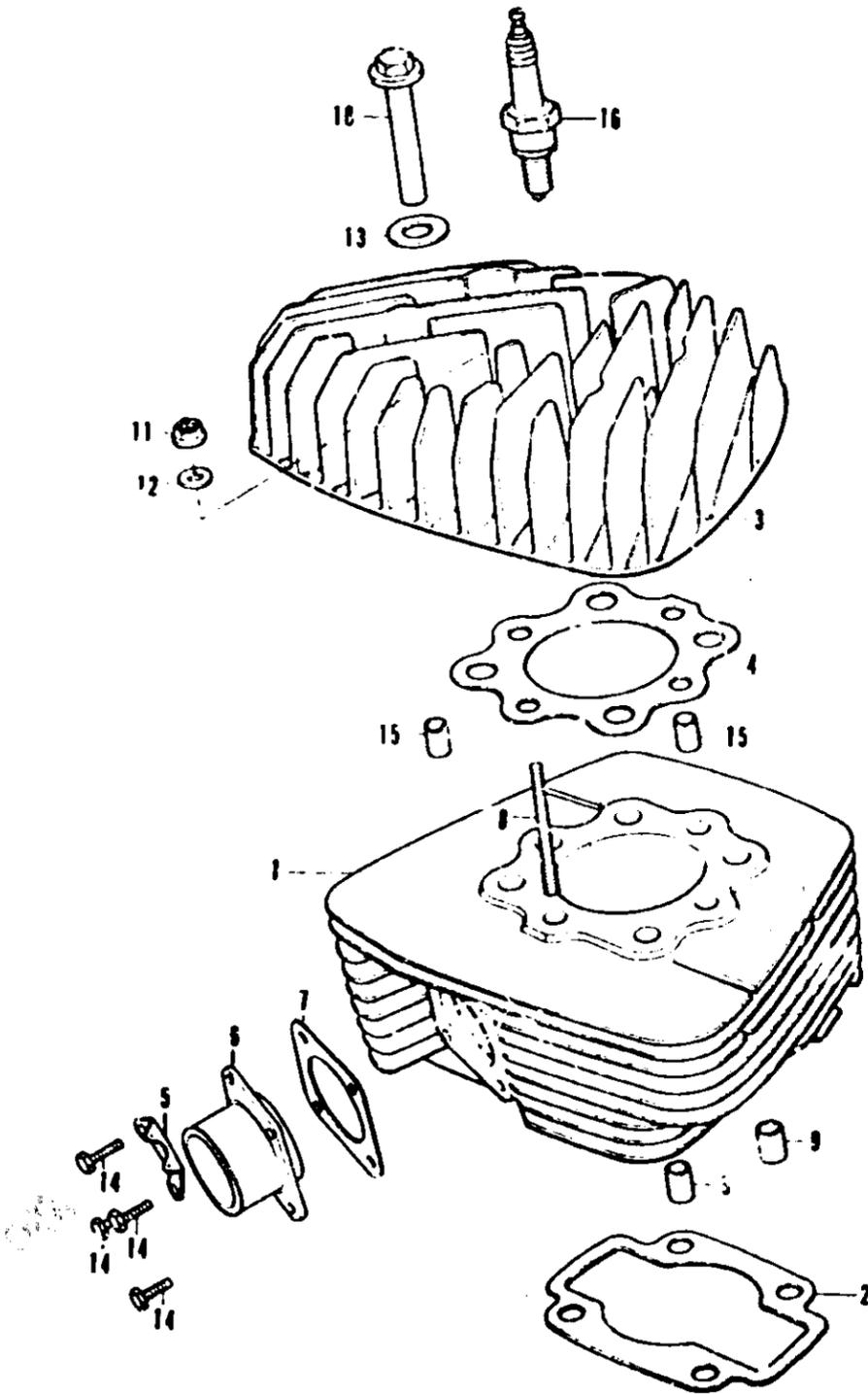
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F 2	Steering Stem · Front Fender	D16
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F 4	Front Wheel	D 2
F 5	Rear Wheel	D 3
F 6	Fuel Tank · Seat	D 4
F 7	Air Cleaner · Side Cover	D 5
F 8	Expansion Chamber	D 6
F 9	Rear Brake Pedal	D 7
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F-11	Rear Fork · Rear Fender	D 9
F-12	Frame Body	D10
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E-1 Cylinder · Cylinder Head

C 2

E-1 Cylinder · Cylinder Head



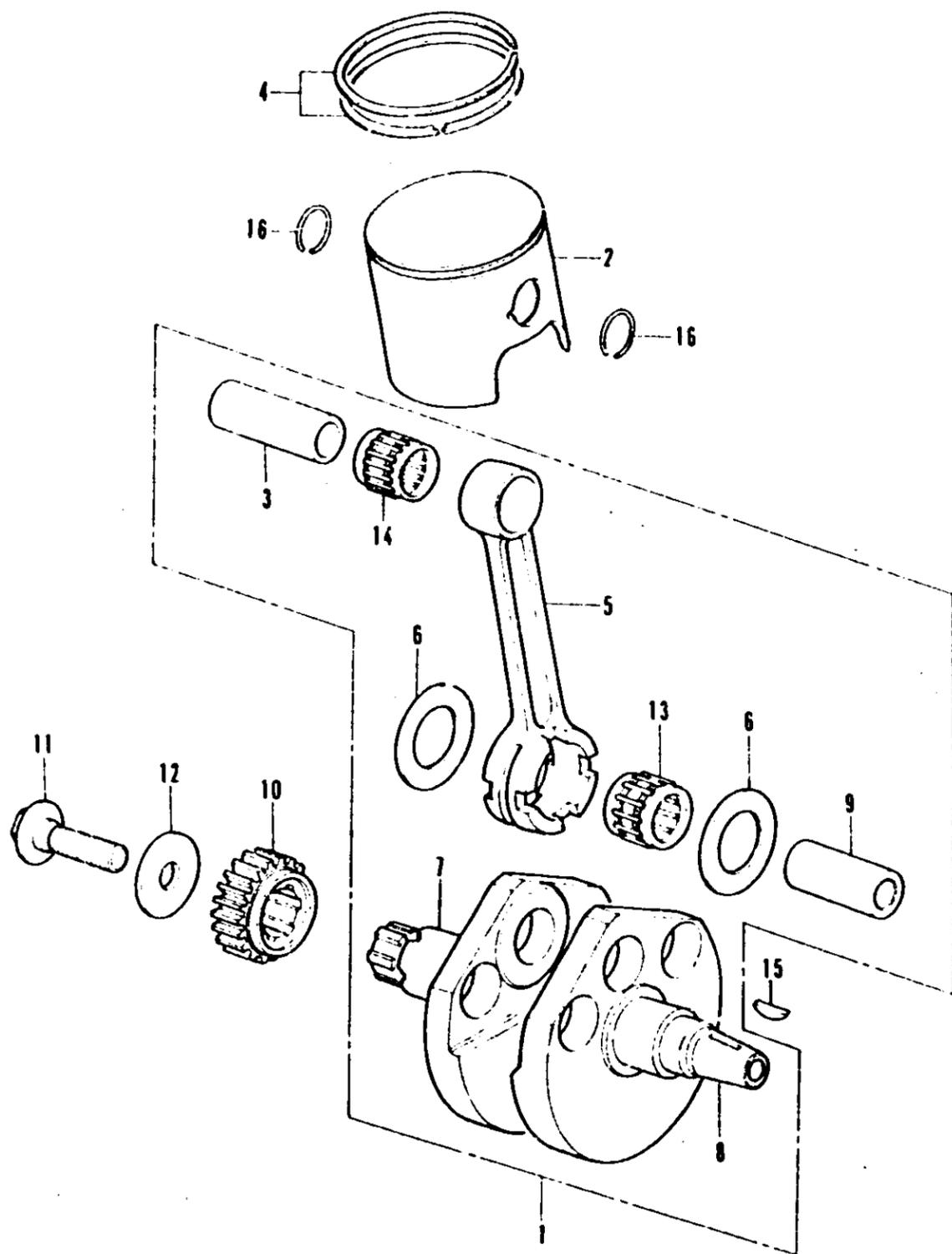
Req. No.	Part No.	Description	Req. No. CR250M	Serial No.	Area Code
1	12100-357-020	CYLINDER COMP.	1		
	12100-357-810	CYLINDER COMP.	(1)		
2	12191-357-020	GASKET, CYLINDER	1		
3	12200-357-030	HEAD COMP., CYLINDER	1		
4	12251-357-020	GASKET, CYLINDER HEAD	1		
	12253-357-000	GASKET, CYLINDER HEAD (O/S FOR C.75/1.00)	(1)	1016999	
5	18331-357-000	STAY, EX. PIPE	1		
6	18351-357-000	JOINT, EX. PIPE	1		
7	18359-357-000	GASKET, EX. PIPE JOINT	1		
8	90034-357-010	BOLT, STUD, 6X55	4		
9	90036-357-000	PIN, DOWEL, 12X16	2		
10	90230-357-010	NUT, SPECIAL, 8MM	4		
11	90233-357-000	NUT, FLANGE, 6MM	4		
12	90443-035-000	WASHER A, SEALING, 6MM	4		
13	90455-357-000	WASHER, THRUST, 13MM	4		
14	92000-06018	BOLT, HEX., 6X18	4		
15	94301-10160	PIN A, DOWEL, 10X16	2		
16	98079-59644	PLUG, SPARK (B-9EV NICK)	1		

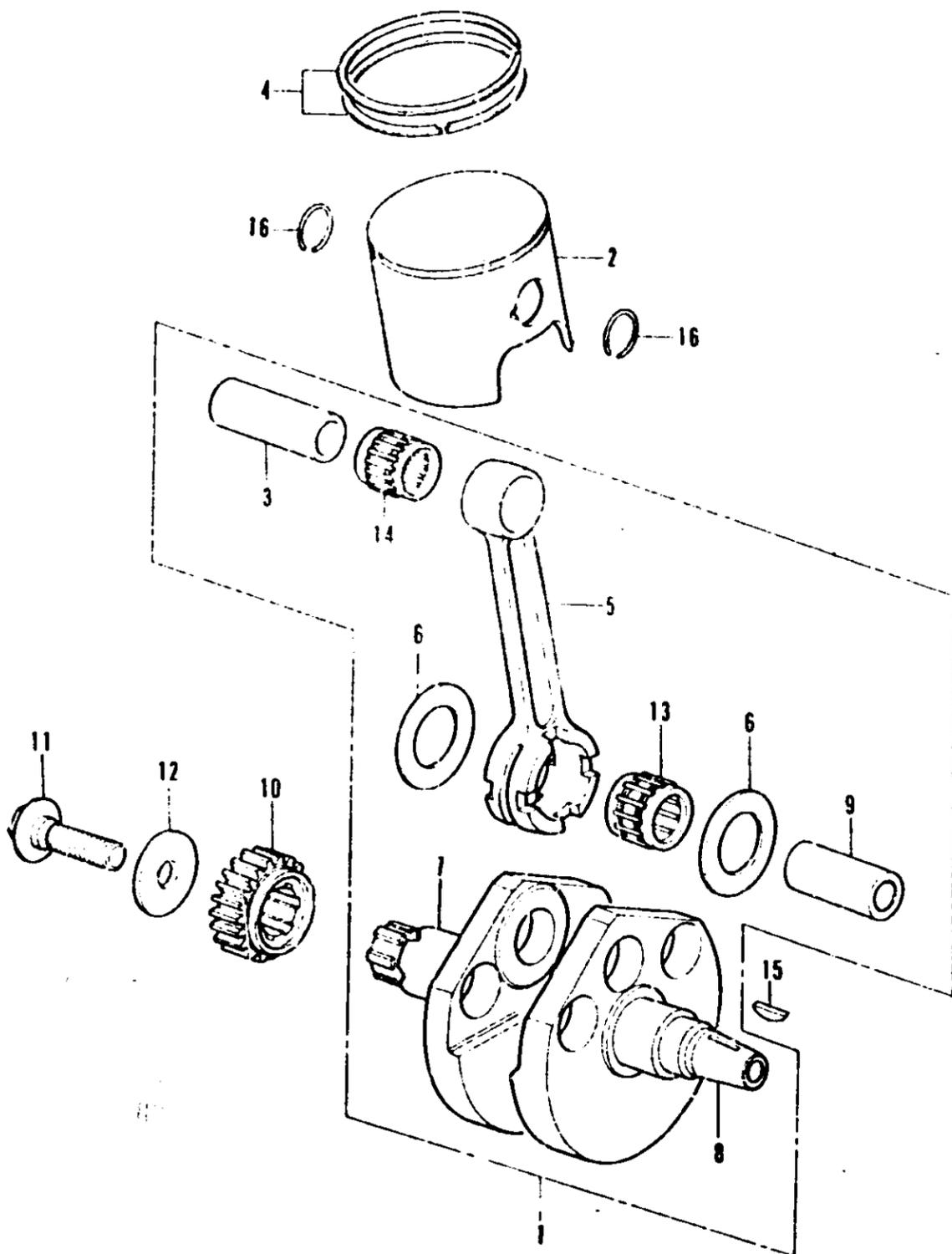
E-2 Crankshaft · Piston



E-2 Crankshaft · Piston

Ref No.	Part No.	Description	Reqd. No. CR250P1	Serial No.	Area Code
1	13000-357-020	CRANKSHAFT ASSY.	1		
2	13100-357-030	PISTON COMP. (STD.)	1	1016998	
	13100-357-040	PISTON COMP. (STD.)	1	1016999	
	13100-357-811	PISTON COMP. (0.25)	(1)	1016998	
	13102-357-000	PISTON COMP. (0.25)	(1)	1016999	
	13103-357-000	PISTON COMP. (0.50)	(1)	1016999	
	13104-357-000	PISTON COMP. (0.75)	(1)	1016999	
	13105-357-000	PISTON COMP. (1.00)	(1)	1016999	
3	13111-357-000	PIN A, PISTON	1		
	13112-357-000	PIN B, PISTON	1		
4	13121-357-003	RING, PISTON, 1.5X2.9 (STD.)	2	1016998	
	13011-357-003	RING SET, PISTON (STD.)	2	1016999	
	13121-357-810	RING, PISTON, 1.5X2.9 (0.25)	(2)	1016998	
	13012-357-003	RING SET, PISTON (0.25)	(1)	1016999	
	13013-357-003	RING SET, PISTON (0.50)	(1)	1016999	
	13014-357-003	RING SET, PISTON (0.75)	(1)	1016999	
	13015-357-003	RING SET, PISTON (1.00)	(1)	1016999	
5	13201-357-300	ROD, CONNECTING	1		
6	13202-357-300	WASHER, CONNECTING ROD SIDE	2		
7	13311-357-330	CRANKSHAFT, R.	1		
8	13321-357-330	CRANKSHAFT, L.	1		
9	13381-357-330	PIN, CRANK	1		
10	13615-357-030	GEAR, PRIMARY DRIVE	1		
11	90013-333-010	BOLT, U&S, 12X30	1		
12	90201-333-020	WASHER, PRIMARY SHAFT LOCK	1		





Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
13	91011-357-003	BEARING 1, CONNECTING ROD LARGE END (TOYO)	1		
	91011-357-004	BEARING 1, CONNECTING ROD LARGE END (KOYO)	1		
	91012-357-003	BEARING 2, CONNECTING ROD LARGE END (TOYO)	1		
	91012-357-004	BEARING 2, CONNECTING ROD LARGE END (KOYO)	1		
	91013-357-003	BEARING 3, CONNECTING ROD LARGE END (TOYO)	1		
	91013-357-004	BEARING 3, CONNECTING ROD LARGE END (KOYO)	1		

Connecting rod large end bearing selection fit table
(Clearance 10-22μ)

Crank pin O. D.	Connecting rod large end I. D.	Crank pin O. D.		
		24.9 +0.004	24.9 -0.004	24.9 -0.008
A 31.0 +0.014 +0.010	81011-357-003 (red)			
B 31.0 +0.010 +0.008	81012-357-003 (blue)	81011-357-003 (red)		
C 31.0 +0.008 +0.002	81013-357-003 (white)	81012-357-003 (blue)	81011-357-003 (red)	
D 31.0 +0.002 -0.002		81013-357-003 (white)	81012-357-003 (blue)	

14	91014-357-003	BEARING 1, CONNECTING ROD SMALL END (TOYO)	1		
	91014-357-004	BEARING 1, CONNECTING ROD SMALL END (KOYO)	1		
	91014-357-006	BEARING 1, CONNECTING ROD SMALL END (TOMSON)	1		
	91015-357-003	BEARING 2, CONNECTING ROD SMALL END (TOYO)	1		
	91015-357-004	BEARING 2, CONNECTING ROD SMALL END (KOYO)	1		
	91015-357-006	BEARING 2, CONNECTING ROD SMALL END (TOMSON)	1		
	91016-357-003	BEARING, CONNECTING ROD SMALL END 3 (TOYO)	1		
	91016-357-004	BEARING, CONNECTING ROD SMALL END 3 (KOYO)	1		
	91016-357-006	BEARING, CONNECTING ROD SMALL END 3 (TOMSON)	1		

Connecting rod small end bearing selection fit table
(Clearance 3-17μ)

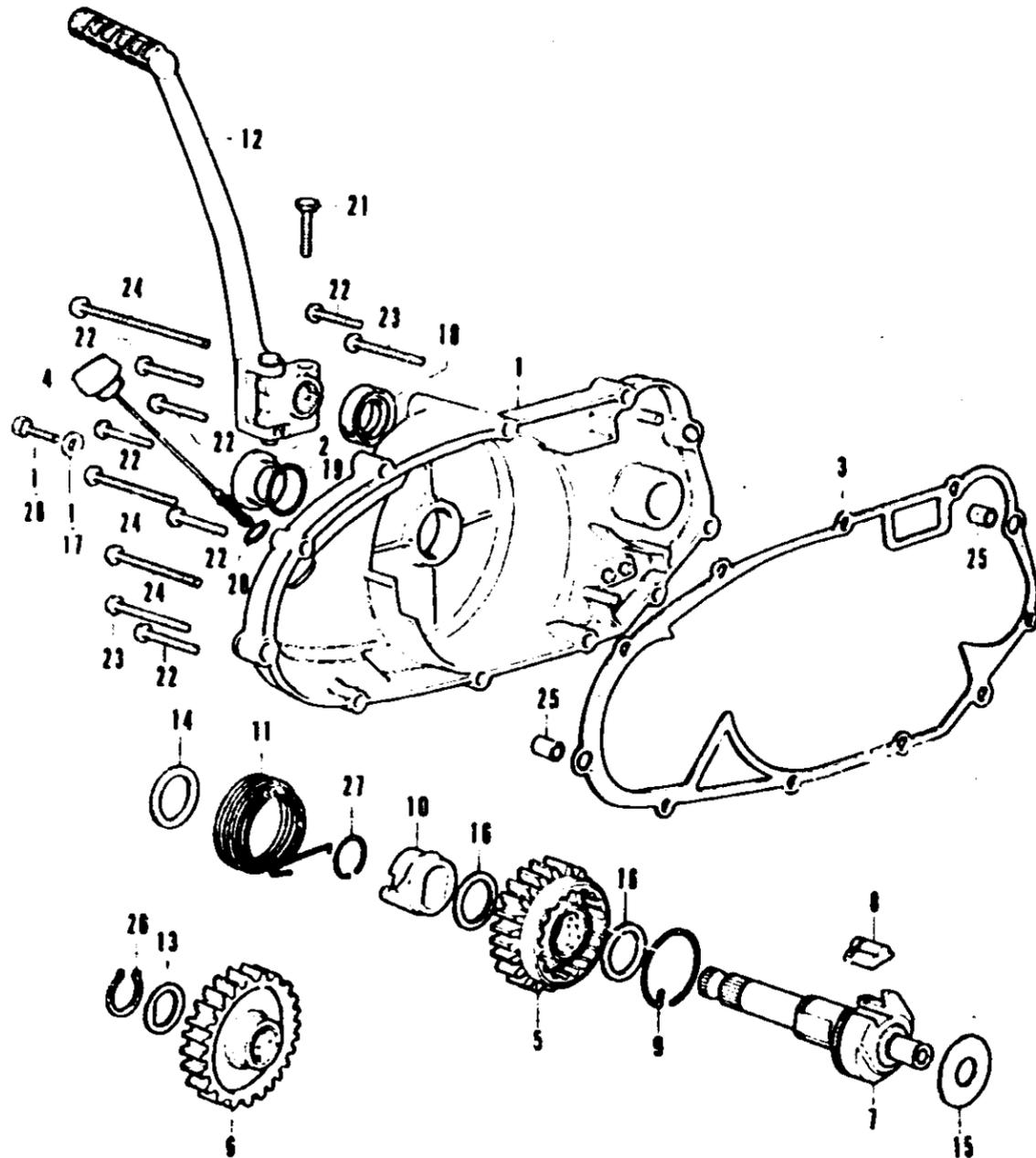
Connecting rod small end I. D.	Piston pin O. D.	Piston pin O. D.	
		13111-357-000 (a groove)	13112-357-000 (no groove)
22.9 +0.008 +0.003	22.9 +0.004	81014-357-003 (red)	
22.9 +0.003 +0.001	22.9 -0.004	81013-357-003 (blue)	81014-357-003 (red)
22.9 +0.001 -0.001	22.9 -0.008	81013-357-003 (white)	81013-357-003 (blue)

15	94401-25180	KEY, WOODRUFF, 25X18	1	1011953
	13331-357-000	KEY, SPECIAL WOODRUFF, 25X18	1	1011954
16	94601-13000	CLIP, PISTON PIN, 19MM	2	

E-3 Right Crankcase Cover - Kick



E-3 Right Crankcase Cover - Kick

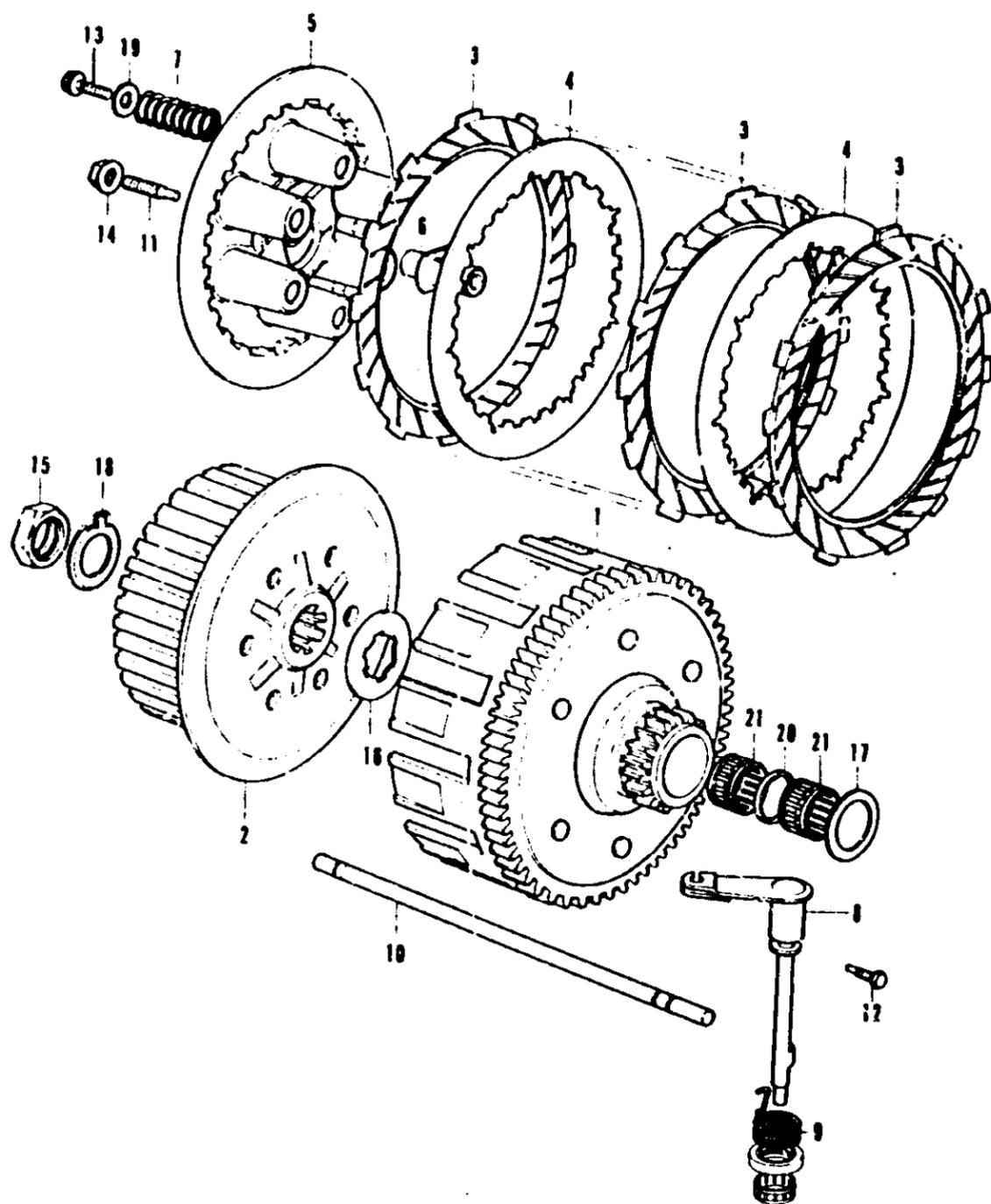


Ref. No.	Part No.	Description	Req. No. CR2'0M	Serial No.	Area Code
1	11331-357-050 11330-357-000	COVER COMP., R. CRANKCASE	1	1005561	
	11330-357-000	COVER COMP., R. CRANKCASE	1	1005562	
2	11335-357-000	CAP, CLUTCH ADJUST	1		
3	11394-357-040	GASKET, R. CRANKCASE COVER	1		
4	15620-357-010	GAUGE, OIL LEVEL	1		
5	28210-357-020	PINION COMP., KICK STARTER	1		
6	28230-357-020	GEAR COMP., STARTER IDLE	1		
7	28250-357-020	SPINDLE COMP., KICK STARTER	1	1013758	
	28250-357-030	SPINDLE COMP., KICK STARTER	1	1013759	
8	28255-357-010	PAWL, KICK STARTER	1		
9	28258-357-020	SPRING, PAWL SET	1		
10	28259-357-000	RETAINER, KICK STARTER SPRING	1	1013758	
	28259-357-010	RETAINER, KICK STARTER SPRING	1	1013759	
11	28261-357-030	SPRING, KICK STARTER	1		
12	28300-357-010	ARM ASSY., KICK STARTER	1		
13	90433-357-000	WASHER, THRUST, 17MM	1		
14	90451-357-000	WASHER, 16MM	1	1013759	
15	90454-329-000	WASHER, 16MM	1		
16	90456-703-000	WASHER, THRUST, 22MM	2		
17	90461-357-000	WASHER, SEALING, 10MM	1	1005562	
18	91204-286-003	OIL SEAL, 16X29X7	1		
19	91302-567-003	O-RING, 27.4X2.4	1		
20	91303-800-000	O RING, 16MM	1		
21	92000-08025-0A	BOLT, HEX., 8X.5	1		
22	93500-06028	SCREW, PAN, 6X28	6		
23	93500-06040	SCREW, PAN, 6X40	2		
24	93500-06065	SCREW, PAN, 6X65	3		
25	94301-10160	PIN A, DOWEL, 10X16	2		
26	94510-17000	CIR CLIP, EXTERNAL, 17	1		
27	94601-19000	CLIP, PISTON PIN, 19MM	1	1013758	
	94510-22000	CIR CLIP, EXTERNAL, 22	1	1013759	
28	95800-06010	BOLT, FLANGE, 6X10	1	1005562	

E-4 Clutch



E-4 Clutch



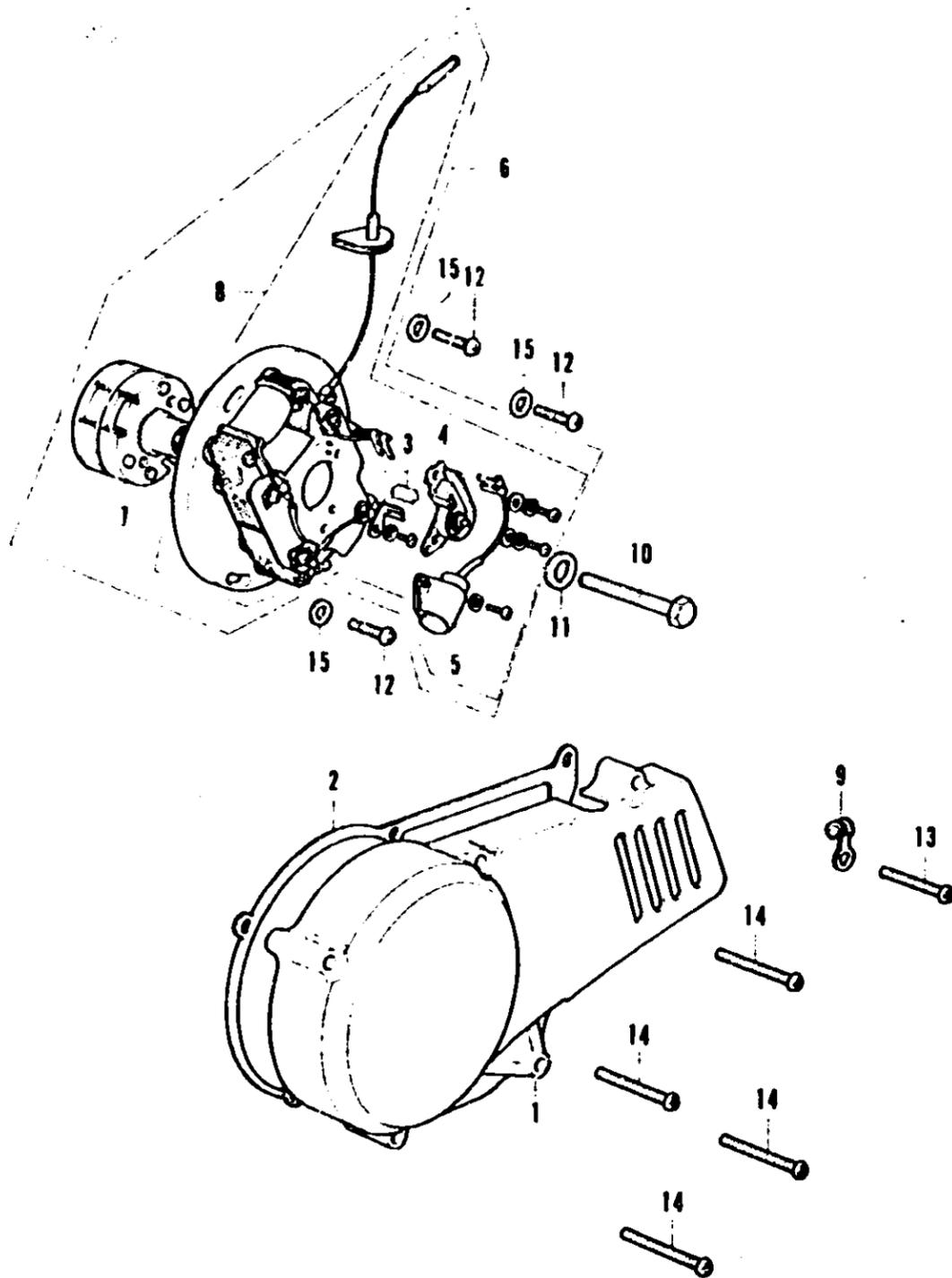
Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	22100-357-020	OUTER COMP., CLUTCH	1		
2	22120-357-020	CENTER, CLUTCH	1		
3	22201-357-020	DISK, CLUTCH FRICTION	7		
4	22321-357-010	PLATE B, CLUTCH	6		
5	22351-357-030	PLATE, CLUTCH PRESSURE	1		
6	22352-357-040	PIECE, PRESSURE PLATE CENTER	1		
7	22401-357-010	SPRING, CLUTCH	6		
8	22810-357-020	LEVER COMP., CLUTCH	1	1002907	
	22810-357-030	LEVER COMP., CLUTCH	1	1002908	
9	22815-357-020	SPRING, CLUTCH LEVER	1		
10	22850-357-030	ROD COMP., CLUTCH LIFTER	1		
11	22853-357-010	SCREW, CLUTCH ADJUST	1		
12	90035-357-010	BOLT, SPECIAL, 5MM	1		
13	90050-357-000	BOLT, SPECIAL FLANGE, 6X22	6		
14	90234-357-000	NUT, FLANGE, 8MM	1		
15	90235-357-000	NUT, HEX., 18MM	1		
16	90454-357-010	WASHER, THRUST, 22MM	1		
17	90459-357-000	WASHER C, THRUST, 25MM	1		
18	90460-357-000	WASHER, LOCK, 18MM	1		
19	90581-701-000	WASHER, 18MM	6		
20	90599-357-000	SPACER, 29MM	1		
21	91029-357-004	BEARING, NEEDLE, 25X29X17 (KOYO)	2		
	91029-357-006	BEARING, NEEDLE, 25X29X17 (TOMSON)	2		

E-5 Left Crankcase Cover - A.C. Generator

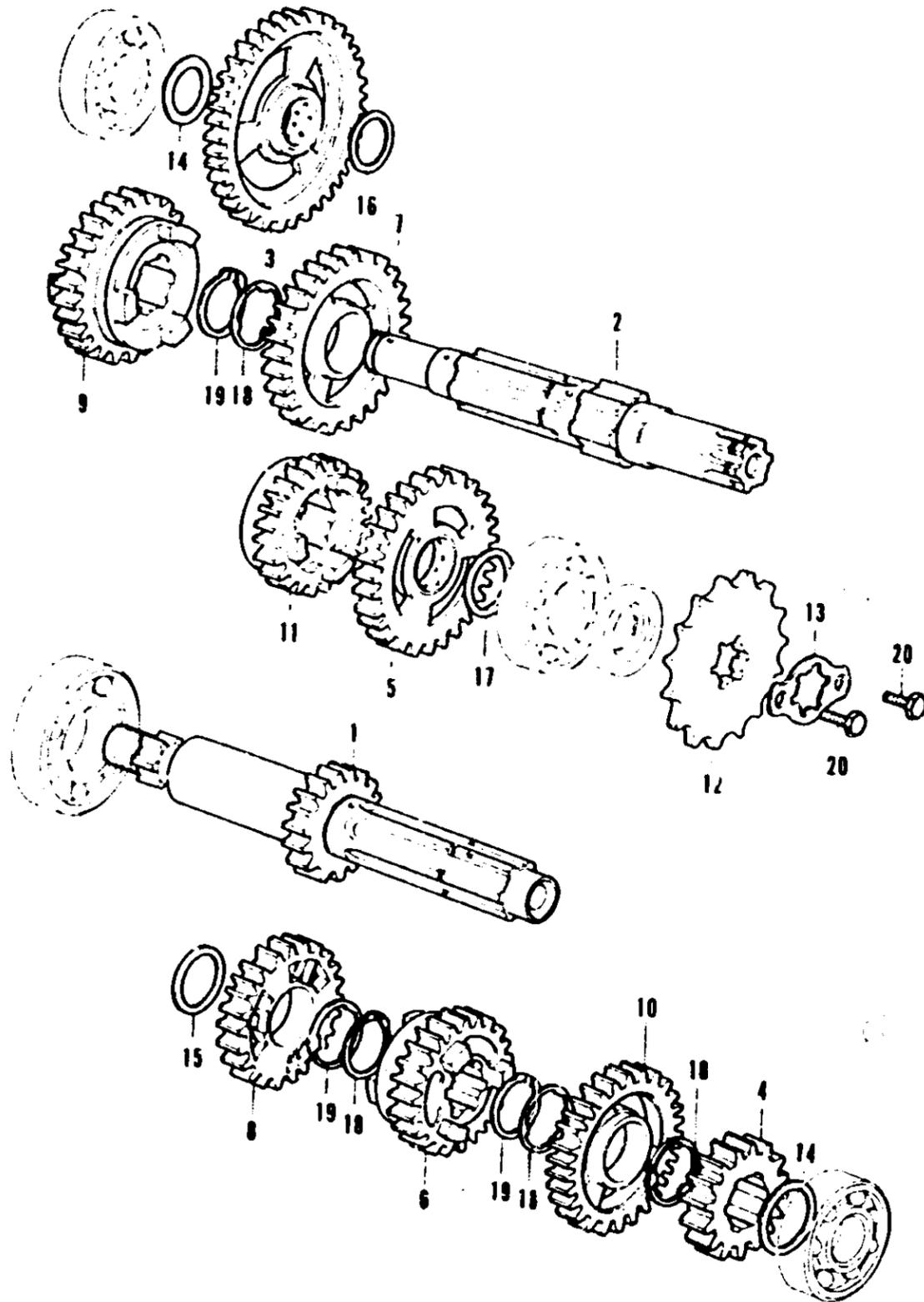


E-5 Left Crankcase Cover - A.C. Generator

Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	11341-357-030	COVER COMP., L. CRANKCASE	1		
2	11395-357-026	GASKET, L. CRANKCASE COVER	1		
3	30205-357-003	FELT COMP., OIL (KOKUSAN)	1		
4	30210-357-003	BREAKER COMP. (KOKUSAN)	1		
5	30280-357-003	CONDENSER COMP. (KOKUSAN)	1		
6	31100-357-013	A.C. GENERATOR ASSY. (KOKUSAN)	1		
7	31101-357-003	ROTOR COMP. (KOKUSAN)	1		
8	31102-357-013	STATOR COMP. (KOKUSAN)	1		
9	90038-357-000	CLAMPER, POINT CORD	1		
10	90264-357-000	BOLT, ROTOR SET	1		
11	90436-611-000	WASHER, SPECIAL, 22X8.5X2MM	1		
12	93500-06020	SCREW, PAN, 6X20	3		
13	93500-06028	SCREW, PAN, 6X28	1		
14	93500-06035	SCREW, PAN, 6X35	4		
15	94101-06000	WASHER, PLAIN, 6MM	3		



B357-35

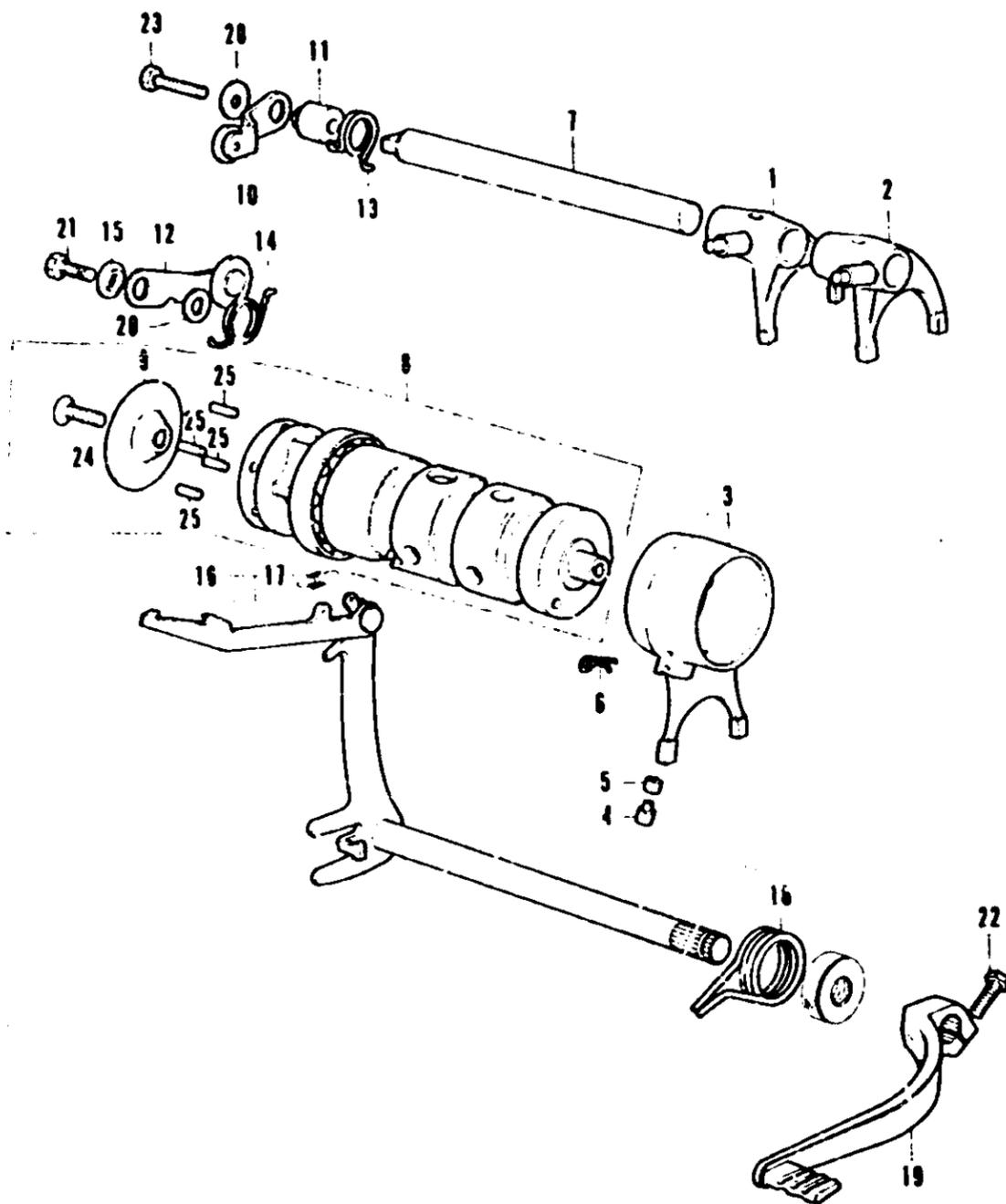


Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	23210-357-010	SHAFT COMP., TRANSMISSION MAIN	1		
2	23221-357-030	SHAFT, TRANSEMISSION COUNTER	1	1002318	
	23221-357-040	SHAFT, TRANSEMISSION COUNTER	1	1002319	
3	23410-357-020	GEAR COMP., COUNTERSHAFT LOW (37T)	1		
4	23421-357-010	GEAR COMP., MAINSHAFT SECOND (21T)	1		
5	23430-357-020	GEAR COMP., COUNTER SHAFT SECOND (33T)	1		
6	23441-357-020	GEAR, MAINSHAFT THIRD (24T)	1	1006649	
	23441-357-030	GEAR, MAINSHAFT THIRD (24T)	1	1006650	
7	23451-357-020	GEAR, COUNTERSHAFT THIRD (30T)	1		
8	23461-357-020	GEAR, MAINSHAFT FOURTH (27T)	1	1006649	
	23461-357-040	GEAR, MAINSHAFT FOURTH (27T)	1	1006650	
9	23471-357-040	GEAR, COUNTERSHAFT FOURTH (28T)	1	1006649	
	23471-357-050	GEAR, COUNTERSHAFT FOURTH (28T)	1	1006650	
10	23481-357-020	GEAR, MAINSHAFT FIFTH (29T)	1		
11	23491-357-030	GEAR, COUNTERSHAFT FIFTH (25T)	1		
12	23801-357-810	SPROCKET, DRIVE (13T)	1		
	23802-357-000	SPROCKET, DRIVE (14T)	1		
	23803-357-810	SPROCKET, DRIVE (15T)	1		
13	23811-028-000	PLATE, DRIVE SPROCKET FIXING	1		
14	90446-357-000	WASHER, THRUST, 17.2MM	2		
15	90452-357-000	WASHER, THRUST, 22MM	1		
16	90457-357-000	WASHER, THRUST, 18.5MM	1		
17	90459-700-000	WASHER, THRUST, 20MM	1		
18	90463-357-000	WASHER, SPLINE, 22MM	4		
19	90601-329-000	CIR CLIP, 22MM	3		
20	92000-06010	BOLT, HEX., 6X10	2		

E-7 Gearshift Drum



E-7 Gearshift Drum



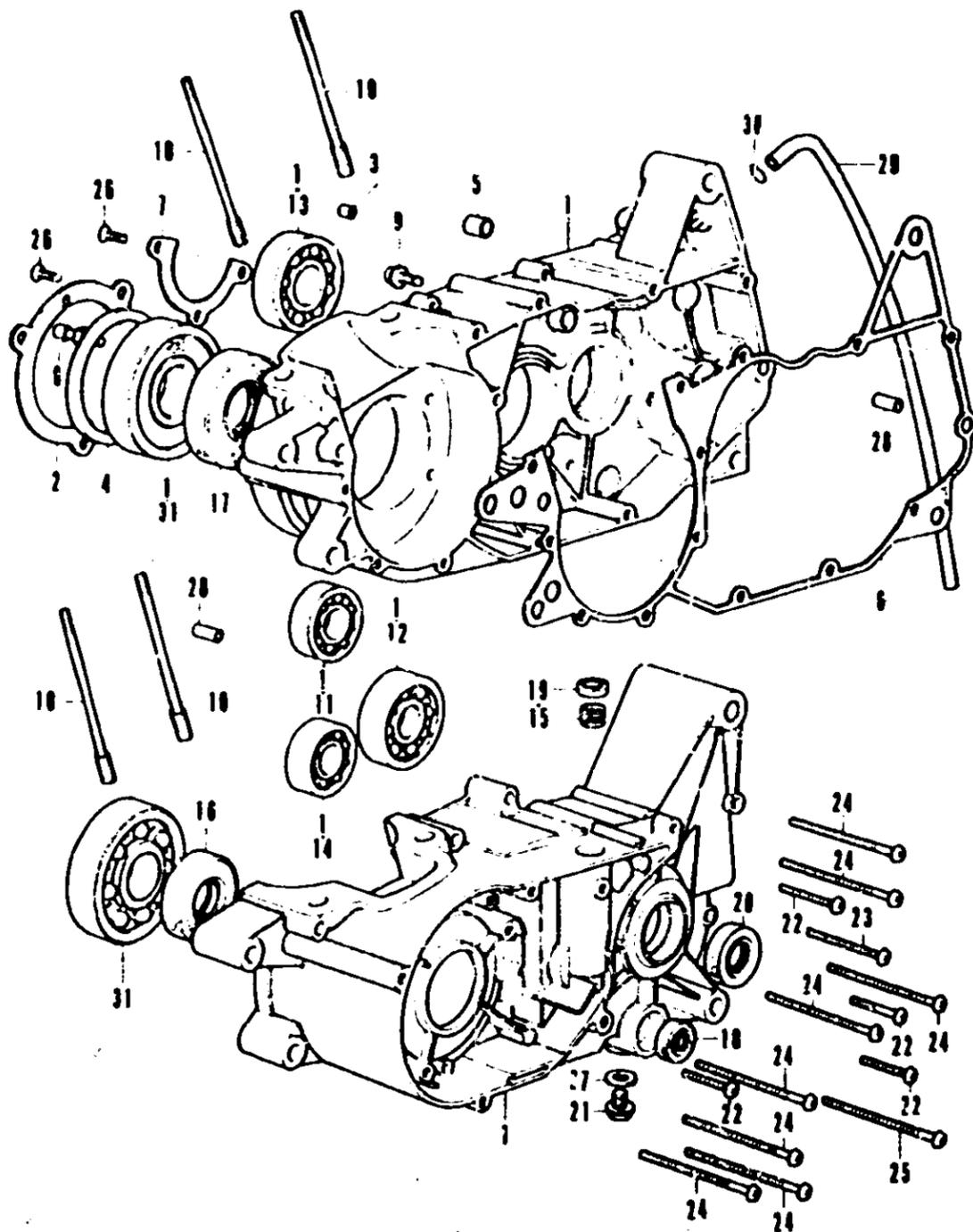
Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	24211-357-020	FORK, R. GEARSHIFT	1		
2	24221-357-020	FORK, L. GEARSHIFT	1		
3	24231-357-020	FORK, CENTER GEARSHIFT	1		
4	24261-357-000	PIN, GEARSHIFT FORK GUIDE	1	1010668	
	24261-357-010	PIN, GEARSHIFT FORK GUIDE	1	1010669	
5	24262-357-000	COLLAR, GUIDE PIN 24261-357-010	1		1010668
6	24263-357-000	CLIP, GEARSHIFT FORK GUIDE PIN	1		
7	24265-357-010	SHAFT, GEARSHIFT FORK GUIDE	1		
8	24301-357-020	DRUM COMP., GEARSHIFT 24301-357-030	1	1010374	
	24301-357-030	DRUM COMP., GEARSHIFT	1	1010375	
9	24307-357-300	PLATE, DRUM PIN STOPPER	1		
10	24420-357-010	ARM COMP., NEUTRAL STOPPER	1		
11	24425-357-000	COLLAR, NEUTRAL STOPPER	1		
12	24430-357-010	ARM COMP., DRUM STOPPER	1		
13	24435-357-020	SPRING, NEUTRAL STOPPER ARM	1		
14	24436-357-040	SPRING, DRUM STOPPER ARM	1		
15	24438-216-000	COLLAR, SHIFT DRUM STOPPER	1		
16	24600-357-000	SPINDLE ASSY., GEARSHIFT	1		
17	24641-292-000	SPRING, GEARSHIFT ARM	1		
18	24651-357-010	SPRING, GEARSHIFT RETURN	1		
19	24701-357-000	PEDAL, GEARCHANGE	1		
20	90617-302-000	WASHER, SHIFT DRUM STOPPER	2		
21	92000-06018	BOLT, HEX., 6X18	1		
22	92000-06020	BOLT, HEX., 6X20	1		
23	92000-06028	BOLT, HEX., 6X28	1		
24	93600-06014	SCREW, FLAT, 6X14	1		
25	96221-40100	ROLLER, 4X10	4		

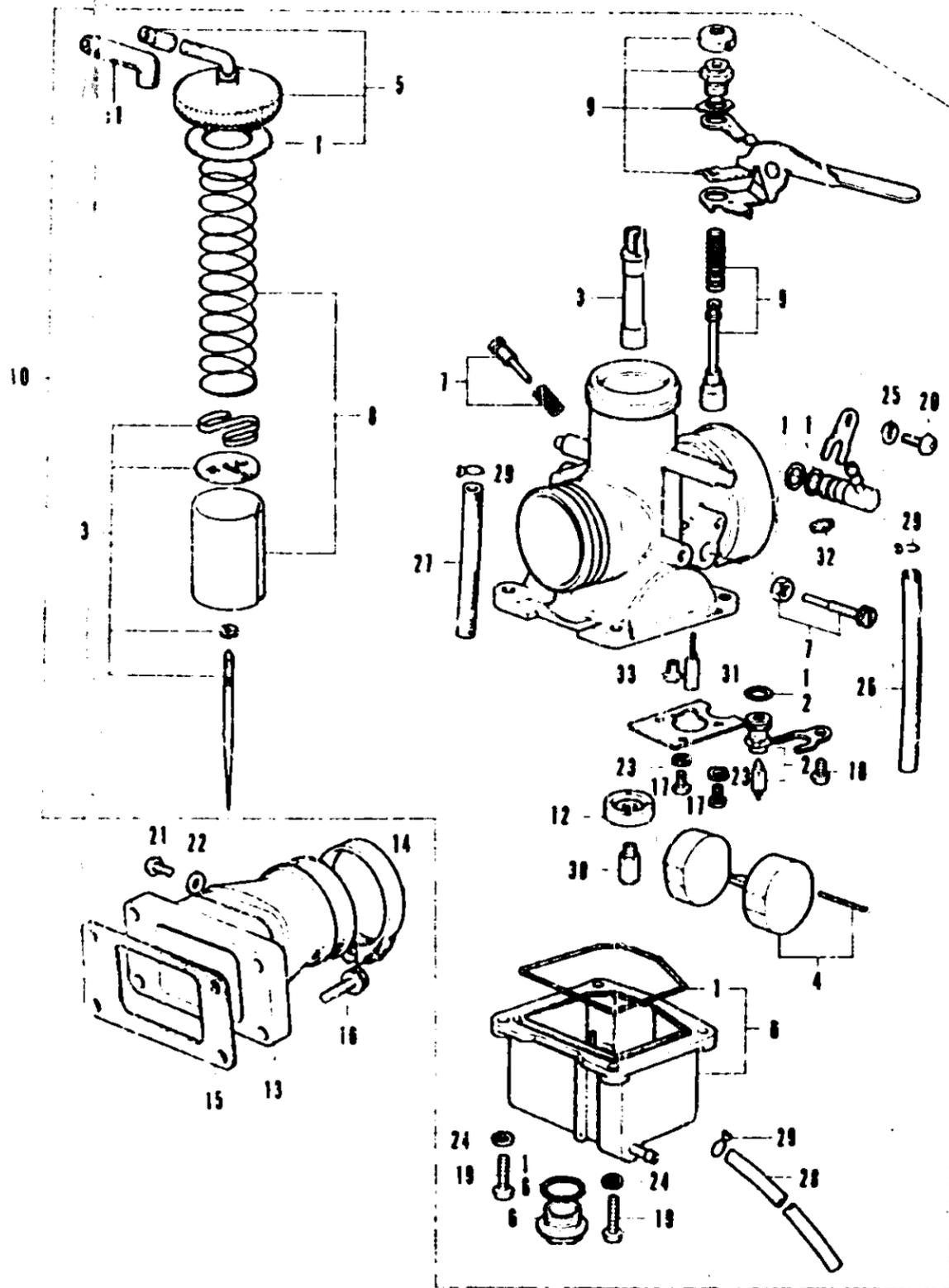
E-8 Crankcase



E-8 Crankcase

Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	11000-357-000	CRANKCASE SET	1	1000224	
	11000-357-010	CRANKCASE SET	1	1000225	
2	11105-357-010	PLATE, BEARING SET	1		
3	11107-357-303	COLLAR, DRUM STOPPER SPRING	1		
4	11108-357-000	PLATE, BEARING SIDE	1		
5	11109-357-303	COLLAR, SHIFT RETURN SPRING	1		
6	11191-357-030	GASKET, CRANKCASE	1		
7	23216-357-000	PLATE, BEARING STOPPER	1		
8	24652-357-000	PIN, SHIFT RETURN SPRING	1		
9	28254-357-000	PIN, KICK STOPPER	1		
10	90031-357-010	STUD, CYLINDER, 8X126.5	4		
11	91004-357-000	BEARING, RADIAL BALL, 17X42X12	1	1005555	
	91004-357-010	BEARING, RADIAL BALL, 17X42X12	1	1005556	
12	91005-357-000	BEARING, RADIAL BALL, 6304	1	1005555	
	91005-357-010	BEARING, RADIAL BALL, 6304	1	1005556	
13	91006-357-000	BEARING, RADIAL BALL, 6205Z	1	1005555	
	91006-357-010	BEARING, RADIAL BALL, 6205Z	1	1005556	
14	91007-357-000	BEARING, RADIAL BALL, 6203Z	1	1005555	
	91007-357-010	BEARING, RADIAL BALL, 6203Z	1	1005556	
15	91031-329-000	BEARING, NEEDLE, 16MM	1		
16	91202-357-003	OIL SEAL, 25X55X10	1		
17	91203-357-003	OIL SEAL, 38X64X13.5	1		
18	91206-286-013	OIL SEAL, 14X28X7	1		
19	91206-329-000	OIL SEAL, 16X22X3.5	1		
20	91207-357-000	OIL SEAL, 20X34X7	1		
21	92800-12000	BOLT, DRAIN PLUG, 12MM	1		
22	93500-06035	SCREW, PAN, 6X35	4		
23	93500-06045	SCREW, PAN, 6X45	1		
24	93500-06060	SCREW, PAN, 6X60	8		
25	93500-06070	SCREW, PAN, 6X70	1		
26	93600-06014	SCREW, FLAT, 6X14	6		
27	94109-12000	WASHER, DRAIN PLUG, 12MM	1		
28	94301-10160	PIN A, DOWEL, 10X16	2		
29	95001-55300-40	TUBE, FUEL, 5.3X300	1	1010224	
	95001-55260-40	TUBE, FUEL, 5.3X260	1	1010225	
30	95002-02100	CLIP B10, TUBE	1		
31	96102-63063-00	BEARING, RADIAL BALL, 6305	2		



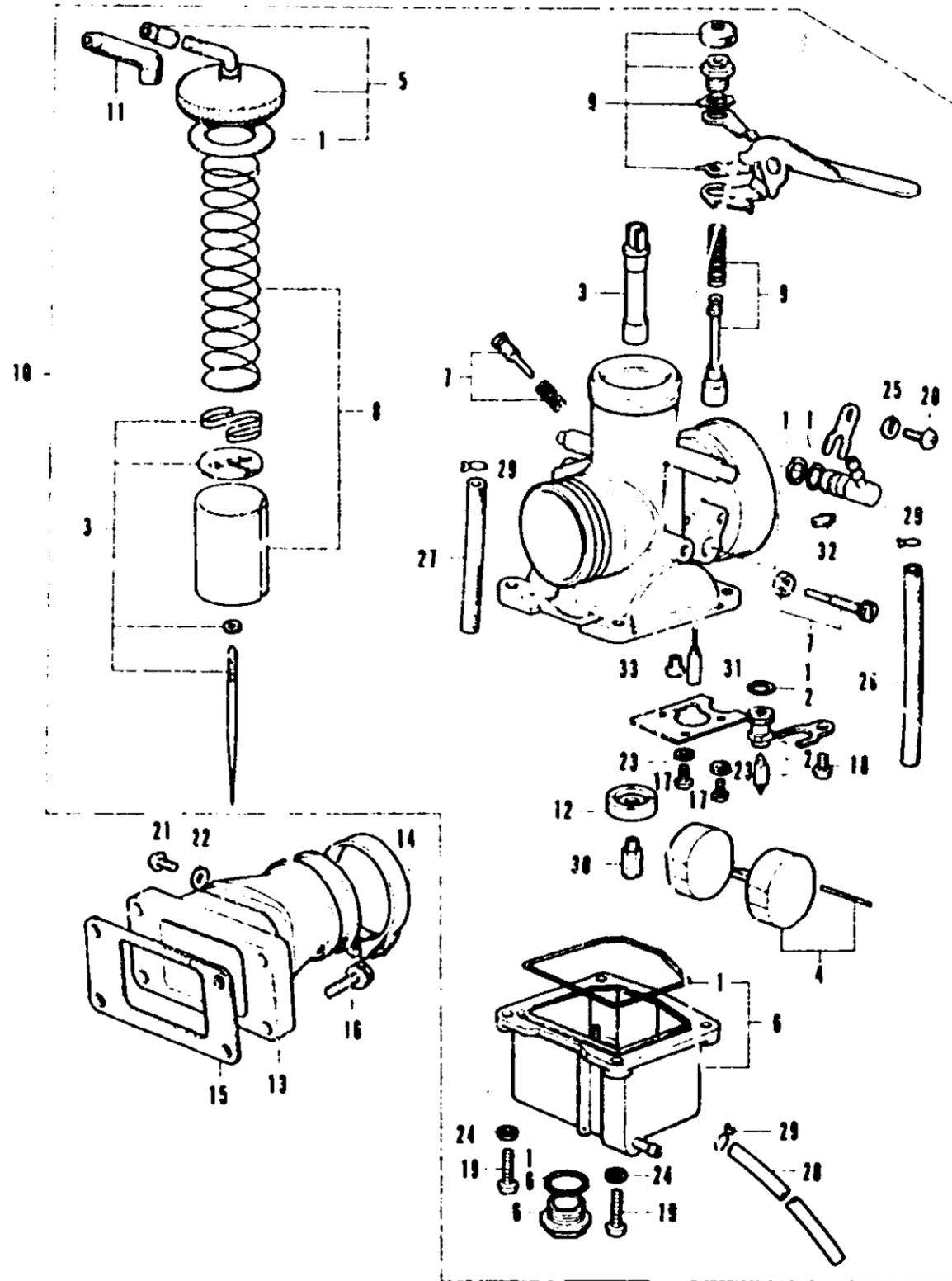


Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	16010-357-004	PACKING SET	1	679 [A]	679 [B]
	16010-357-014	PACKING SET	1	009 [A]	
2	16011-357-004	VALVE SET, FLOAT	2	679 [A]	679 [B]
	16011-356-004	VALVE SET, FLOAT	1	009 [A]	
3	16012-357-014	NEEDLE SET, JET	1	679 [A]	679 [B]
	16012-357-024	NEEDLE SET, JET	1	009 [A]	
	16012-357-034	NEEDLE SET, JET	1	009 [A]	
4	16013-357-004	FLOAT SET	1	679 [A]	679 [B]
	16013-360-004	FLOAT SET	1	009 [A]	
5	16014-357-004	TOP SET	1	679 [A]	679 [B]
	16014-357-014	TOP SET	1	009 [A]	
6	16015-357-004	CHAMBER SET, FLOAT	1	679 [A]	679 [B]
	16015-357-014	BODY SET, FLOAT CHAMBER	1	009 [A]	
7	16016-357-004	SCREW SET	1	679 [A]	679 [B]
	16016-360-004	SCREW SET	1	009 [A]	
8	16022-357-315	VALVE SET, THROTTLE (#2.0)	(1)	679 [A]	679 [B]
	16022-357-415	VALVE SET, THROTTLE (#3.0)	(1)	679 [A]	679 [B]
	16022-357-811	VALVE SET, THROTTLE (#2.5)	1	679 [A]	679 [B]
	16022-357-325	VALVE SET, THROTTLE (#2.0)	(1)	009 [A]	
	16022-357-425	VALVE SET, THROTTLE (#3.0)	(1)	009 [A]	
	16022-357-812	VALVE SET, THROTTLE (#2.5)	1	009 [A]	
9	16046-357-004	VALVE SET, STARTER	1	679 [A]	679 [B]
	16046-361-670	VALVE SET, STARTER	1	009 [A]	
10	16100-357-004	CARBURETOR ASSY. (3444)	1		
11	16118-357-004	CAP, RUBBER	1		
12	16168-357-004	HOLDER, JET	1	679 [A]	679 [B]
	16168-357-014	HOLDER, JET	1	009 [A]	
13	16221-357-030	PIPE, IN. (34MM)	1		
14	16223-357-010	BAND, INSULATOR	1		
15	16229-357-010	GASKET, IN. PIPE	1		
16	90050-357-000	BOLT, SPECIAL FLANGE, 6X22	4		
17	93500-03006-0A	SCREW, PAN, 3X6	2		
18	93500-04010-0A	SCREW, PAN, 4X10	1		
19	93500-04016-0A	SCREW, PAN, 4X16	4	679 [A]	679 [B]
	93500-04014-0A	SCREW, PAN, 4X14	4	009 [A]	
20	93500-05017-0A	SCREW, PAN, 5X12	1	679 [A]	679 [B]

E-9 Carburetor

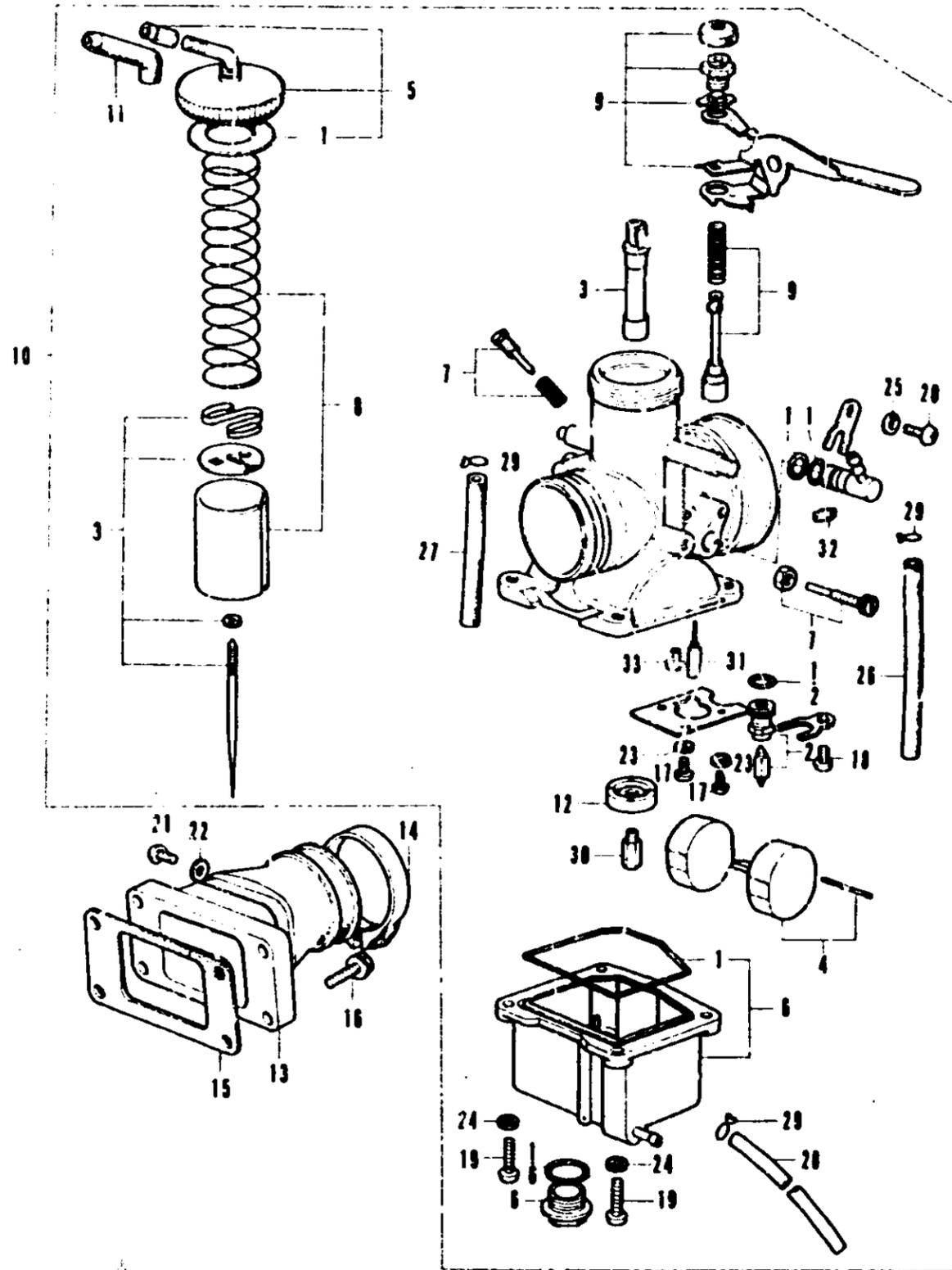
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E-9 Carburetor

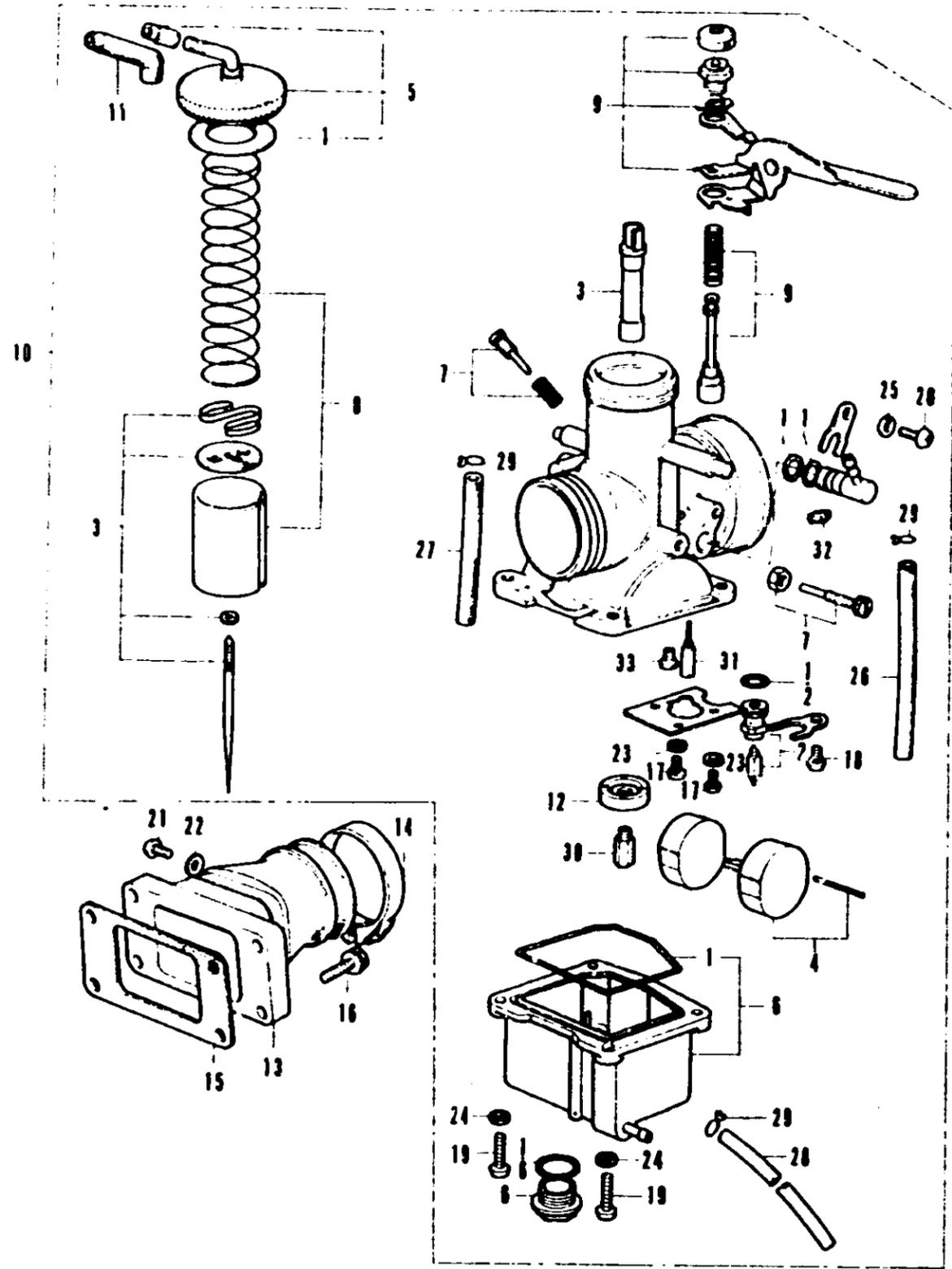


Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
21	92500-05016-0A	SCREW, PAN, 5X16	1		
22	94101-05000	WASHER, PLAIN, 5MM	1		
23	94111-03000	WASHER, SPRING, 3MM	2		
24	94111-04000	WASHER, SPRING, 4MM	4		
25	94111-05000	WASHER, SPRING, 5MM	1	679 [A]	679 [B]
26	95001-35150-40	TUBE, FUEL, 3.5X150	1		
27	95001-35180-40	TUBE, FUEL, 3.5X180	1		
28	95001-35240-40	TUBE, FUEL, 3.5X240	1		
29	95002-02070	CLIP B7, TUBE	3		
30	99101-357-1400	JET, MAIN, #140	(1)		
	99101-357-1420	JET, MAIN (#142)	(1)		
	99101-357-1450	JET, MAIN (#145)	1		
	99101-357-1480	JET, MAIN (#148)	(1)		
	99101-357-1500	JET, MAIN (#150)	(1)		
31	99103-357-0500	JET, SLOW #50	(1)		
	99103-357-0550	JET, SLOW #55	1		
	99103-357-0600	JET, SLOW #60	(1)		
32	99105-357-1600	JET, AIR (#160)	(1)		
	99105-357-1800	JET, AIR (#180)	(1)		
	99105-357-2000	JET, AIR, #200	1		
	99105-357-2200	JET, AIR (#220)	(1)		
	99105-357-2400	JET, AIR (#240)	(1)		
33	99114-357-1200	JET, STARTER, #120	1	679 [A]	679 [B]
	99164-601-1200	JET, PRIMARY AIR, #120	1	009 [A]	

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Ref. No.	Part No.	Description	Reqd. No. (CR250M)	Serial No.	Area Code
1	16010-357-004	PACKING SET	1	690 [A]	690 [A]
	16010-357-014	PACKING SET	1	010 [A]	
2	16011-357-004	VALVE SET, FLOAT	1	690 [A]	690 [A]
	16011-356-004	VALVE SET, FLOAT	1	010 [A]	
3	16012-357-014	NEEDLE SET, JET	1	690 [A]	690 [A]
	16012-357-034	NEEDLE SET, JET	1	010 [A]	
4	16013-357-004	FLJAT SET	1	690 [A]	690 [A]
	16013-360-004	FLJAT SET	1	010 [A]	
5	16014-357-004	TOP SET	1	690 [A]	690 [A]
	16014-357-014	TOP SET	1	010 [A]	
6	16015-357-004	CHAMBER SET, FLOAT	1	690 [A]	690 [A]
	16015-357-014	BODY SET, FLOAT CHAMBER	1	010 [A]	
7	16016-357-004	SCREW SET	1	690 [A]	690 [A]
	16016-360-004	SCREW SET	1	010 [A]	
8	16022-357-315	VALVE SET, THROTTLE (#2.0)	(1)	690 [A]	690 [A]
	16022-357-415	VALVE SET, THROTTLE (#3.0)	(1)	690 [A]	690 [A]
	16022-357-811	VALVE SET, THROTTLE (#2.5)	1	690 [A]	690 [A]
	16022-357-325	VALVE SET, THROTTLE (#2.0)	(1)	010 [A]	
	16022-357-425	VALVE SET, THROTTLE (#3.0)	(1)	010 [A]	
	16022-357-812	VALVE SET, THROTTLE (#2.5)	1	010 [A]	
9	16046-357-004	VALVE SET, STARTER	1	690 [A]	690 [A]
	16046-361-670	VALVE SET, STARTER	1	010 [A]	
10	16100-357-811	CARBURETOR ASSY. (3544)	1	690 [A]	690 [A]
	16100-357-812	CARBURETOR ASSY.	1	010 [A]	
11	16118-357-004	CAP, RUBBER	1		
12	16168-357-004	HOLDER, JET	1	690 [A]	690 [A]
	16168-357-014	HOLDER, JET	1	010 [A]	
13	16221-357-810	PIPE, IN. (36MM)	1		
14	16223-357-010	BAND, INSURATOR	1		
15	16229-357-010	GASKET, IN. PIPE	1		
16	90050-357-000	BOLT, SPECIAL FLANGE, 6X22	4		
17	93500-03006-0A	SCREW, PAN, 3X6	2		
18	93500-04010-0A	SCREW, PAN, 4X10	1		
19	93500-04016-0A	SCREW, PAN, 4X16	4	690 [A]	690 [A]
	93500-04014-0A	SCREW, PAN, 4X14	4	010 [A]	
20	93500-05012-0A	SCREW, PAN, 5X12	1	690 [A]	690 [A]



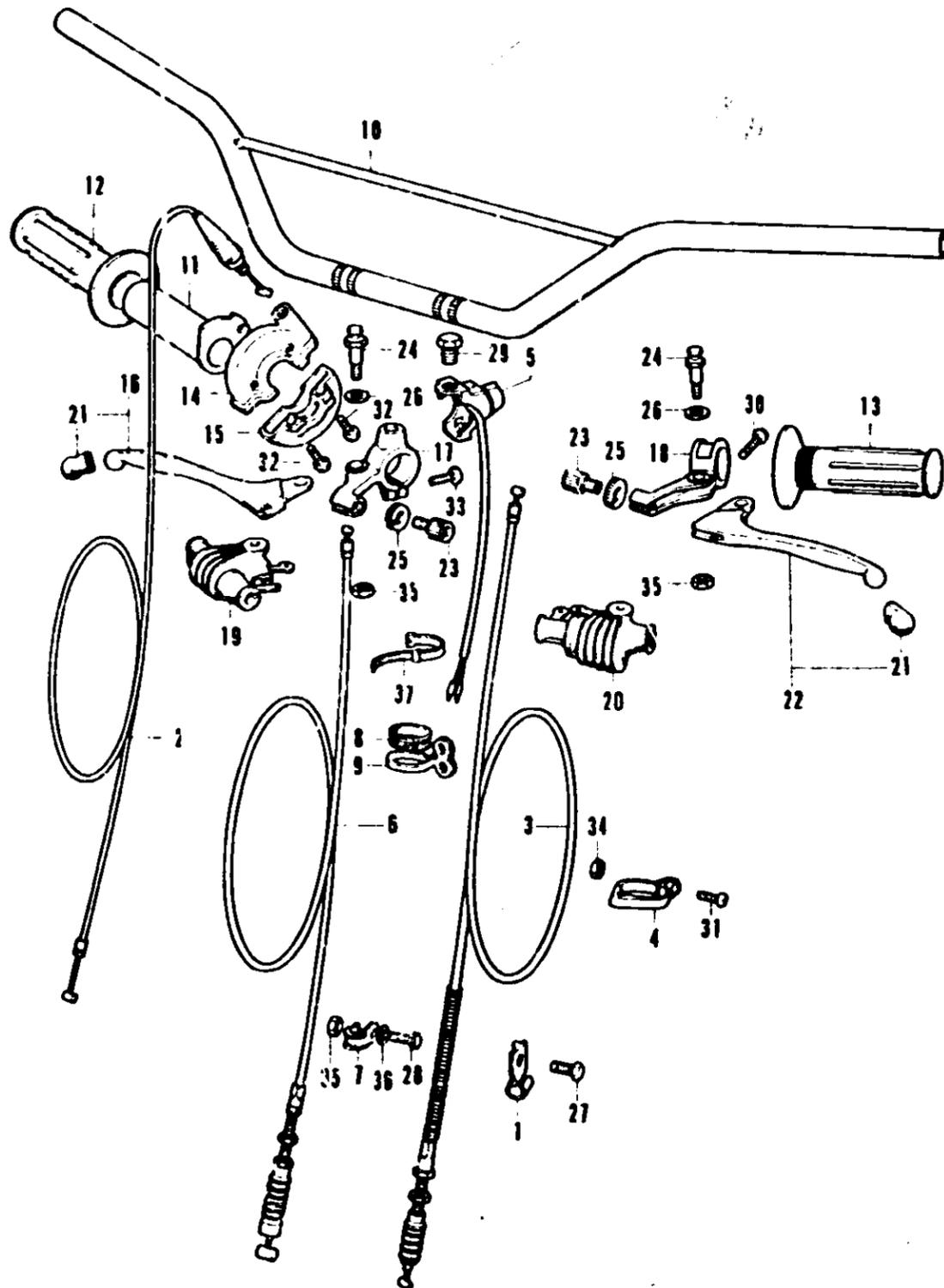
Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
21	93500-05016-0A	SCREW, PAN, 5X16	1		
22	94101-05000	WASHER, PLAIN, 5MM	1		
23	94111-03000	WASHER, SPRING, 3MM	2		
24	94111-04000	WASHER, SPRING, 4MM	4		
25	94111-05000	WASHER, SPRING, 5MM	1	690 [A]	690 [A]
26	95001-35150-40	TUBE, FUEL, 3.5X150	1		
27	95001-35180-40	TUBE, FUEL, 3.5X180	1		
28	95001-35240-40	TUBE, FUEL, 3.5X240	1		
29	95002-02070	CLIP B7, TUBE	3		
30	99101-357-1480	JET, MAIN (#148)	(1)	690 [A]	690 [A]
	99101-357-1500	JET, MAIN (#150)	(1)	690 [A]	690 [A]
	99101-357-1520	JET, MAIN (#152)	1	690 [A]	690 [A]
	99101-357-1550	JET, MAIN (#155)	(1)	690 [A]	690 [A]
	99101-357-1580	JET, MAIN (#158)	(1)	690 [A]	690 [A]
	99101-357-1520	JET, MAIN (#152)	(1)	010 [A]	
	99101-357-1550	JET, MAIN (#155)	(1)	010 [A]	
	99101-357-1580	JET, MAIN (#158)	1	010 [A]	
	99101-357-1600	JET, MAIN (#160)	(1)	010 [A]	
	99101-357-1620	JET, MAIN (#162)	(1)	010 [A]	
31	99103-357-0550	JET, SLOW #55	(1)	690 [A]	690 [A]
	99103-357-0600	JET, SLOW #60	1	690 [A]	690 [A]
	99103-357-0650	JET, SLOW #65	(1)	690 [A]	690 [A]
	99103-357-0500	JET, SLOW #50	(1)	010 [A]	
	99103-357-0550	JET, SLOW #55	1	010 [A]	
	99103-357-0600	JET, SLOW #60	(1)	010 [A]	
32	99105-357-1600	JET, AIR (#160)	(1)		
	99105-357-1800	JET, AIR (#180)	(1)		
	99105-357-2000	JET, AIR, #200	1		
	99105-357-2200	JET, AIR (#220)	(1)		
	99105-357-2400	JET, AIR (#240)	(1)		
33	99114-357-1500	JET, STARTER, #150	1	690 [A]	690 [A]
	99164-601-1200	JET, PRIMARY AIR, #120	1	010 [A]	

B357-7

F-1 Steering Handle - Cable

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F-1 Steering Handle - Cable



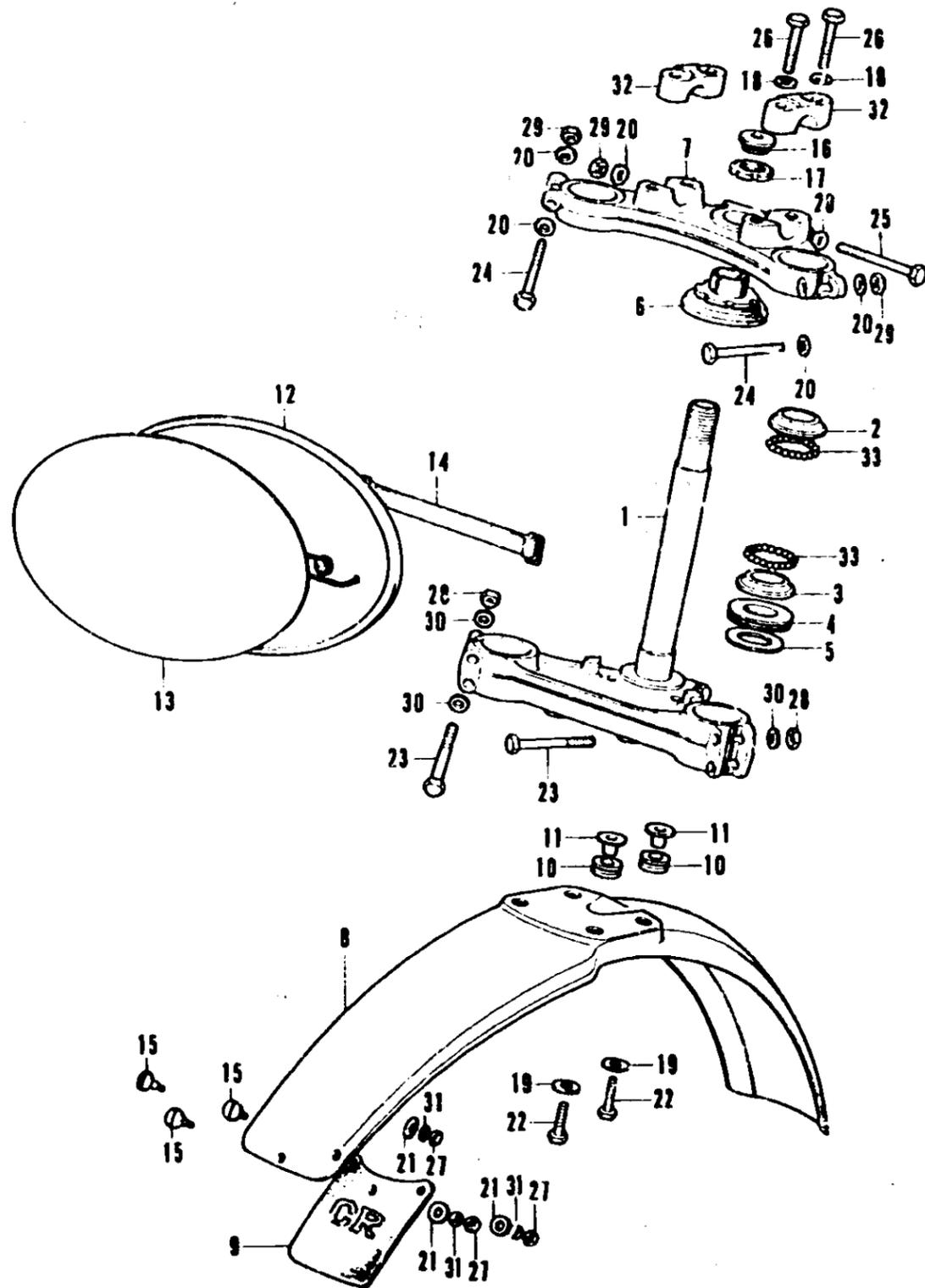
Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No	Area Code
1	12193-357-010	STAY, WIRE CLAMP	1		
2	17910-357-000	CABLE COMP., THROTTLE	1		
3	22870-357-000	CABLE COMP., CLUTCH	1		
4	22873-357-000	CLAMPER, CLUTCH CABLE	1		
5	35320-329-811	SWITCH ASSY., KILL	1		
6	45450-357-000	CABLE COMP., FR. BRAKE	1		
7	45465-329-010	CLIP, FR. BRAKE CABLE	1		
8	45466-329-000	INNER, CABLE GUIDE	1		
9	45468-357-000	BRACKET, CABLE GUIDE	1		
10	53100-357-000	PIPE, STEERING HANDLE	1		
11	53141-357-000	PIPE, THROTTLE GRIP	1	1005862	
	53141-357-010	PIPE, THROTTLE GRIP	1	1005863	
12	53165-116-670	GRIP, R. HANDLE	1		
13	53166-116-670	GRIP, L. HANDLE	1		
14	53167-357-000	HOUSING A, GRIP	1	1005862	
	53167-357-010	HOUSING A, GRIP	1	1005863	
15	53168-357-000	HOUSING B, GRIP	1	1005862	
	53168-357-010	HOUSING B, GRIP	1	1005863	
16	53170-329-000	LEVER COMP., R. STEERING HANDLE	1		
	53170-329-010	HANDLE			
17	53171-312-003	BRACKET, R. HANDLE LEVER	1		
18	53172-357-000	BRACKET, L. HANDLE LEVER	1		
19	53176-329-000	COVER, R. STEERING HANDLE LEVER	1		
20	53179-329-000	COVER, L. STEERING HANDLE LEVER	1		
21	53180-286-000	CAP, CONTROL LEVER	2		
22	53190-329-000	LEVER COMP., L. STEERING HANDLE	1		
	53190-329-010	HANDLE			
23	53192-268-000	BOLT, CLUTCH WIRE ADJUSTING	2		
24	90114-329-000	BOLT, HANDLE LEVER PIVOT	2		
25	90321-315-670	NUT, FIXING	2		
26	90501-310-000	WASHER, 7X12	2		
27	92000-06014	BOLT, HEX., 6X14	1		
28	92000-06016	BOLT, HEX., 6X16	1		
29	92000-10012-0A	BOLT, HEX., 10X12	1		
30	93500-05016-0A	SCREW, PAN, 5X15	1		
31	93500-05018-0A	SCREW, PAN, 5X18	1		
32	93500-05020-0A	SCREW, PAN, 5X20	2		
33	93500-06028	SCREW, PAN, 6X28	1		
34	94001-05000-0S	NUT, HEX., 5MM	1		
35	94001-06000	NUT, HEX., 6MM	3		
36	94101-06000	WASHER, PLAIN, 6MM	1		
37	95014-62100	BAND B1, WIRE	1		

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F-2 Steering Stem - Front Fender

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F-2 Steering Stem - Front Fender



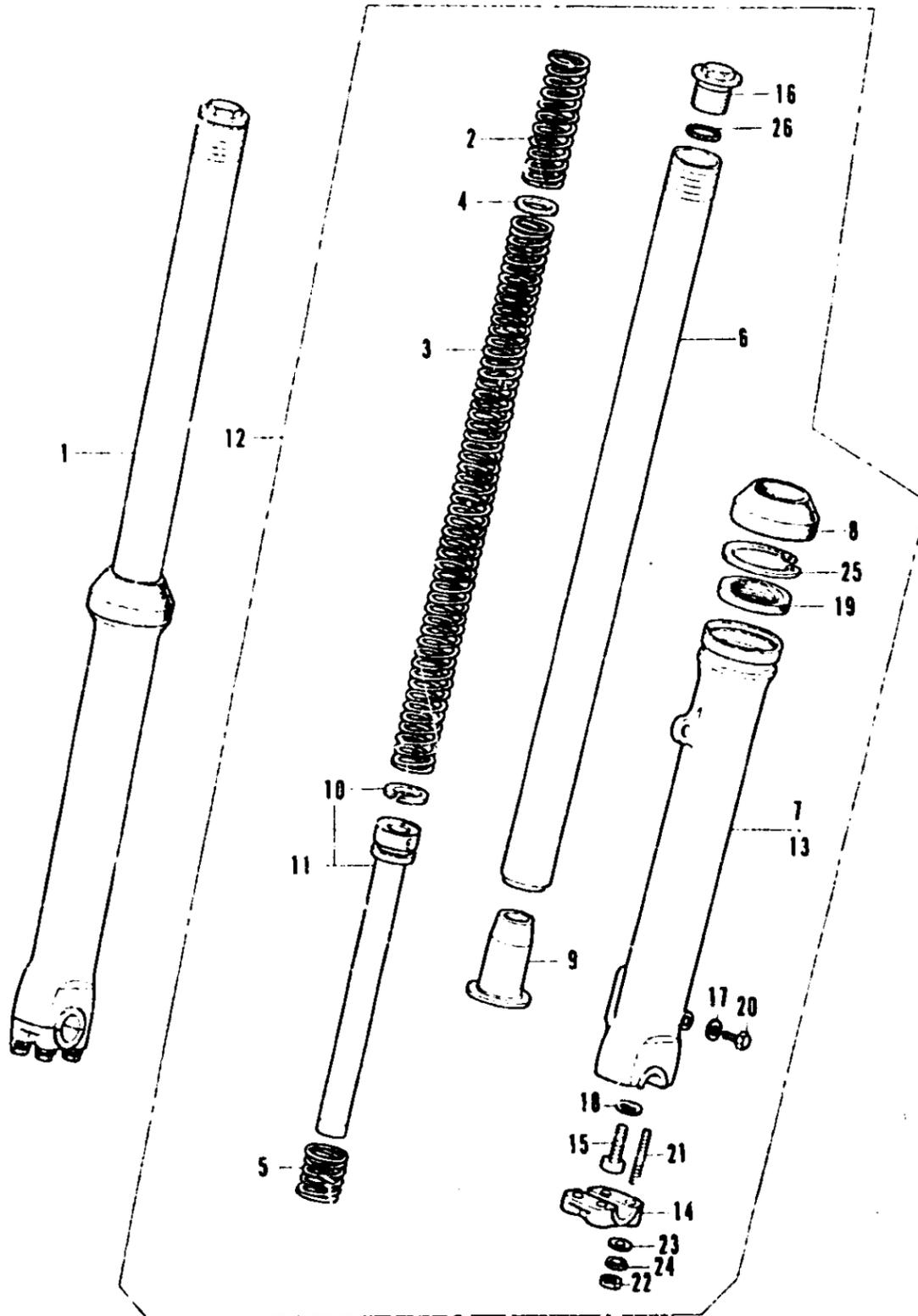
Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	53200-357-010	STEM COMP., STEERING	1		
2	53211-200-305	RACE, STEERING TOP CONE	1		
3	53212-200-305	RACE, STEERING BOTTOM CONE	1		
4	53214-200-000	DUST SEAL, STEERING HEAD	1		
5	53215-200-000	WASHER, STEERING HEAD DUST SEAL	1		
6	53220-357-000	THREAD COMP., STEERING HEAD TOP	1		
7	53230-357-000	BRIDGE, FORK TOP	1		
8	61100-357-000	FENDER COMP., FR.	1		
9	61101-357-000	FLAP, FR. FENDER	1		
10	61103-357-000	RUBBER, FR. FENDER MOUNTING	4		
11	61104-357-000	CULLAR, FR. FENDER	4		
12	61131-357-000	PLATE ASSY., NUMBER	1		
13	61132-357-810	PLATE A, NUMBER (YELLOW)	1		
	61133-357-810	PLATE B, NUMBER (WHITE)	1		
14	61133-357-000	BAND, FR. NUMBER PLATE	1		
15	90164-357-000	SCREW, 4X12	3		
16	90303-357-000	CAP, STEERING STEM	1		
17	90304-357-000	NUT, STEERING STEM	1		
18	90518-921-000	WASHER, PLAIN, 8MM	4		
19	90545-292-000	WASHER, 6.5/20	4		
20	90555-283-000	WASHER, SPECIAL, 8MM	6		
21	90555-357-000	WASHER, SPECIAL, 4MM	3		
22	92000-06022	BOLT, HEX., 6X22	4		
23	92000-08056-0A	BOLT, HEX., 8X56	4		
24	92000-08056-0B	BOLT, HEX., 8X56	2		
25	92000-06074-0B	BOLT, HEX., 8X74	1		
26	93000-08036-0B	BOLT, HEX., 8X36	4		
27	94001-04000-0S	NUT, HEX., 4MM	3		
28	94001-08000-0S	NUT, HEX., 8MM	4		
29	94001-08020-0S	NUT, HEX., 8MM	3		
30	94102-08000	WASHER, PLAIN, 8MM	6		
31	94111-04000	WASHER, SPRING, 4MM	3		
32	95014-22200	HOLDER B2, HANDLE PIPE UPPER	2		
33	96211-08000	BALL, STEEL, 1/8 (1/4)	36		

B357-9

F-3 Front Fork



F-3 Front Fork

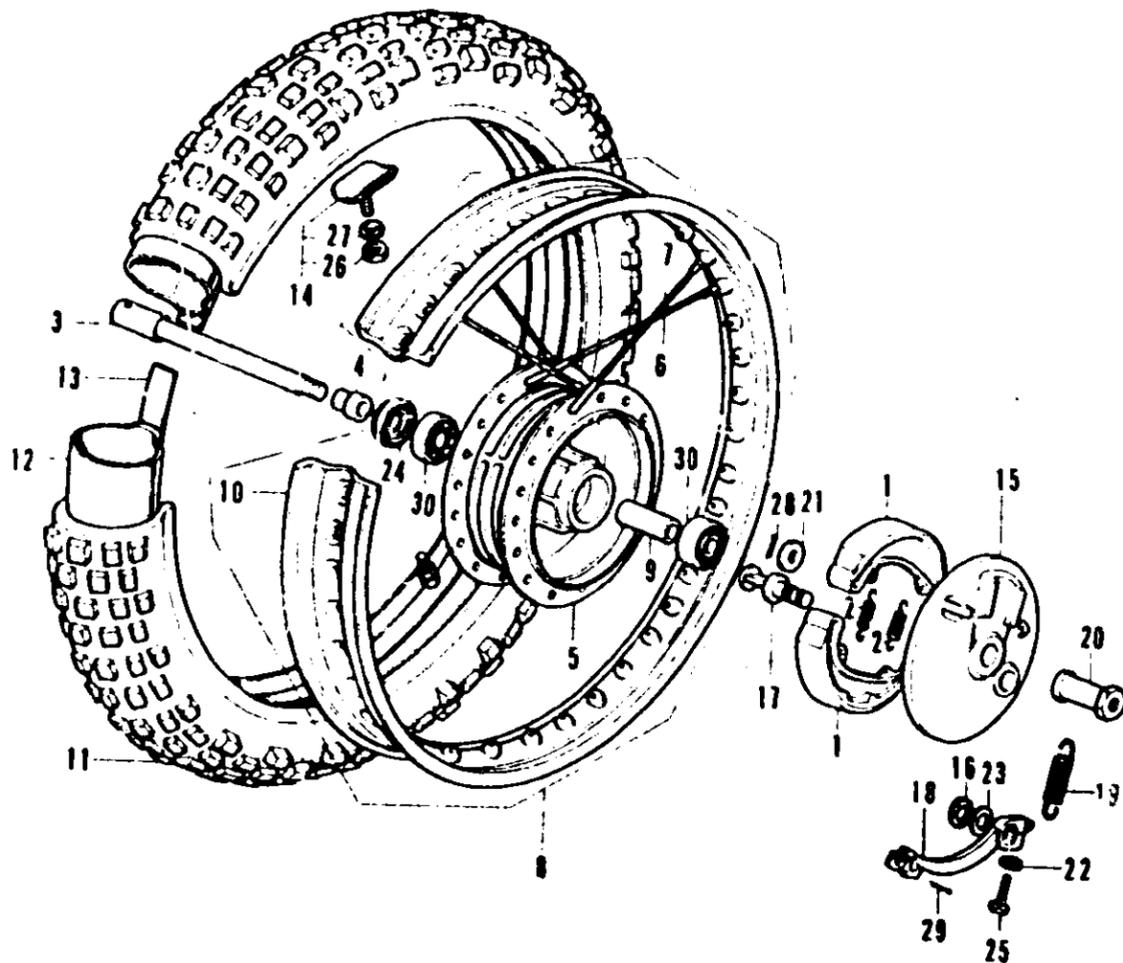


Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	51400-357-000	FORK ASSY., R. FR.	1		
2	51401-329-010	SPRING A, FR. CUSHION	2		
3	51402-329-000	SPRING B, FR. CUSHION	2		
4	51403-357-010	PLATE, SPRING JOINT	2		
5	51412-340-000	SPRING, FR. FORK REBOUND	2		
6	51420-357-000	PIPE COMP., FR. FORK	2		
7	51421-357-300	CASE, R. FR. FORK BOTTOM	1		
8	51425-340-000	JUST SEAL, FR. FORK	2		
9	51432-357-000	PIECE, OIL LOCK	2		
10	51437-329-010	RING, PISTON	2		
11	51440-357-000	PIPE COMP., BOTTOM	2		
12	51500-357-000	FORK ASSY., L. FR.	1		
13	51521-357-300	CASE, L. FR. FORK BOTTOM	1		
14	51634-340-000	HOLDER, FR. AXLE	2		
15	90116-283-010	BOLT, SOCKET, 8MM	2		
16	90123-300-000	BOLT, FR. FORK	2		
17	90543-273-000	PACKING, FR. FORK DRAIN COCK	2		
18	90544-263-000	WASHER, SPECIAL, 3MM	2		
19	91255-300-023	OIL SEAL, 35X48X11	2		
	91255-300-025	OIL SEAL, 35X48X11	2		
20	92000-06010	BOLT, HEX., 6X10	2		
21	92700-08050-30	BOLT, STUD, 6X50	3		
22	94030-08000	NUT, HEX., 8MM	8		
23	94101-06000	WASHER, PLAIN, 8MM	8		
24	94111-08000	WASHER, SPRING, 8MM	8		
25	94521-48000	CIR CLIP, INTERNAL, 48	2		
26	94609-50000	O-RING, 23X2.8	2		

F-4 Front Wheel



F-4 Front Wheel

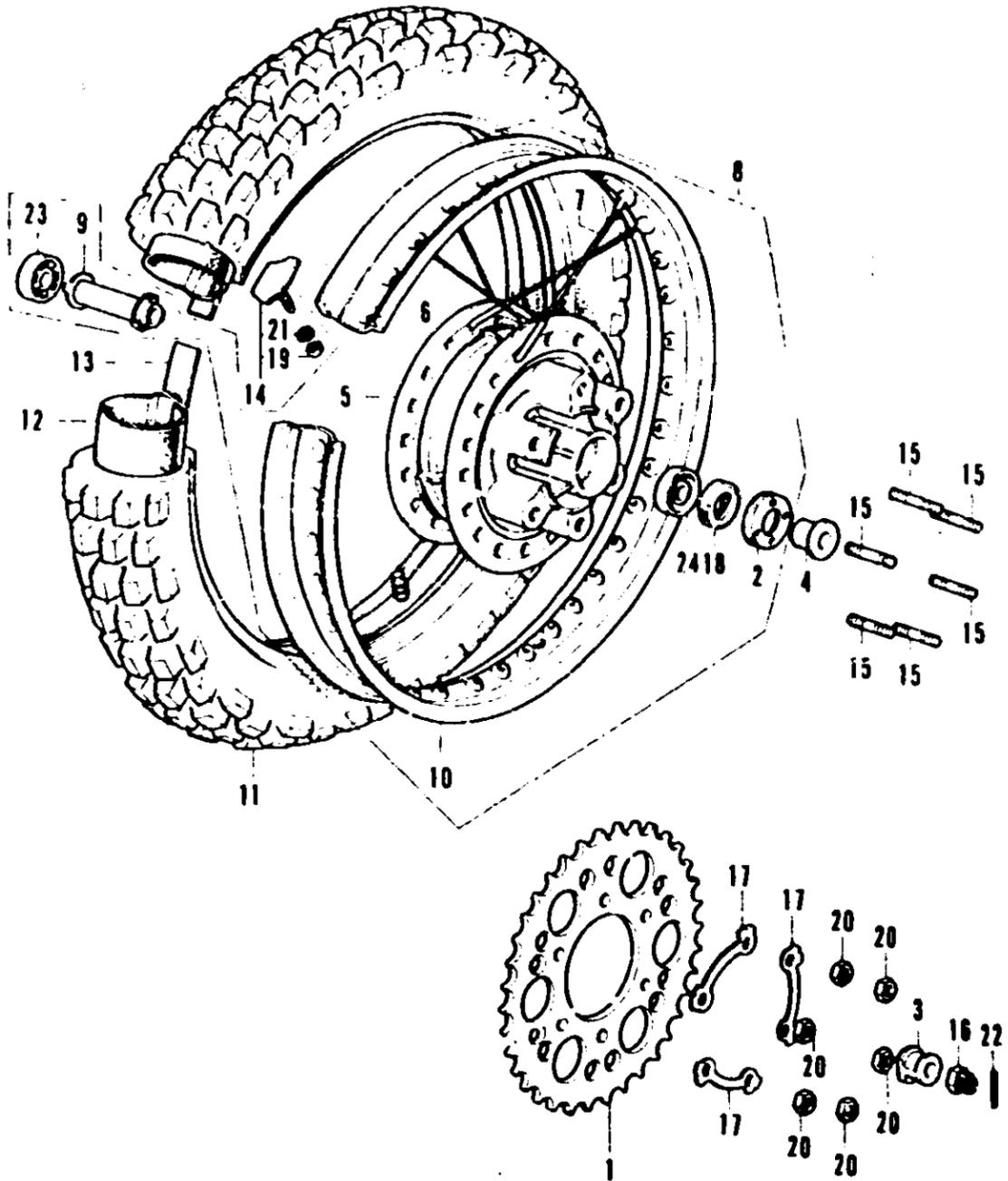


Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	43120-329-000	SHOE COMP., RR. BRAKE	2	1018842	
	43120-329-670	SHOE COMP., RR. BRAKE	2	1018843	
2	43151-329-000	SPRING, RR. BRAKE SHOE	2		
3	44301-329-000	AXLE, FR. WHEEL	1		
4	44311-357-000	COLLAR, FR. WHEEL SIDE	1		
5	44601-357-000	HUB, FR. WHEEL	1		
6	44606-357-000	SPOKE A, FR.	12		
	44606-357-305	SPOKE A ASSY., FR.	18		
7	44607-357-000	SPOKE B, FR.	18		
	44607-357-305	SPOKE B ASSY., FR.	18		
8	44610-357-305	WHEEL COMP., FR.	1		
9	44620-230-000	COLLAR, FR. AXLE DISTANCE	1		
10	44701-357-000	RIM, FR. WHEEL (1.60X21E)	1		
11	44711-357-003	TIRE, FR. WHEEL (3.00-21 4PR BS)	1		
	44711-357-004	TIRE, FR. WHEEL (3.00-21 4PR DUNLOP)	1		
12	44712-357-003	TUBE, FR. WHEEL (3.00-21 BS)	1		
	44712-357-004	TUBE, FR. WHEEL (3.00-21 DUNLOP)	1		
13	44713-357-003	FLAP, FR. TUBE (BS)	1		
	44713-357-004	FLAP, FR. TUBE (DUNLOP)	1		
14	44715-357-000	STOPPER, FR. WHEEL TIRE BEAD (1.60A)	1		
15	45100-357-000	PANEL, FR. BRAKE	1		
16	45136-250-000	DUST SEAL, BRAKE CAM	1		
17	45141-357-010	CAM, FR. BRAKE	1		
18	45410-357-000	ARM, FR. BRAKE	1		
19	45435-357-000	SPRING, BRAKE ARM RETURN	1		
20	90305-329-000	NUT, FR. WHEEL AXLE	1		
21	90524-630-000	WASHER A, HANDLE HOLDER SETTING	1		
22	90525-001-000	WASHER, RR. BRAKE ARM	1		
23	90549-121-000	WASHER, PLAIN, 14MM	1		
24	91252-230-000	OIL SEAL, 26X42X7	1		
25	92000-06025	BOLT, HEX., 6X25	1		
26	94001-08000-0S	NUT, HEX., 8MM	1		
27	94111-03000	WASHER, SPRING, 8MM	1		
28	94201-20150	PIN, SPLIT, 2.0X15	1		
29	94201-20200	PIN, SPLIT, 2.0X20	1		
30	96140-63020-10	BEARING, RADIAL BALL, 6302U	2		

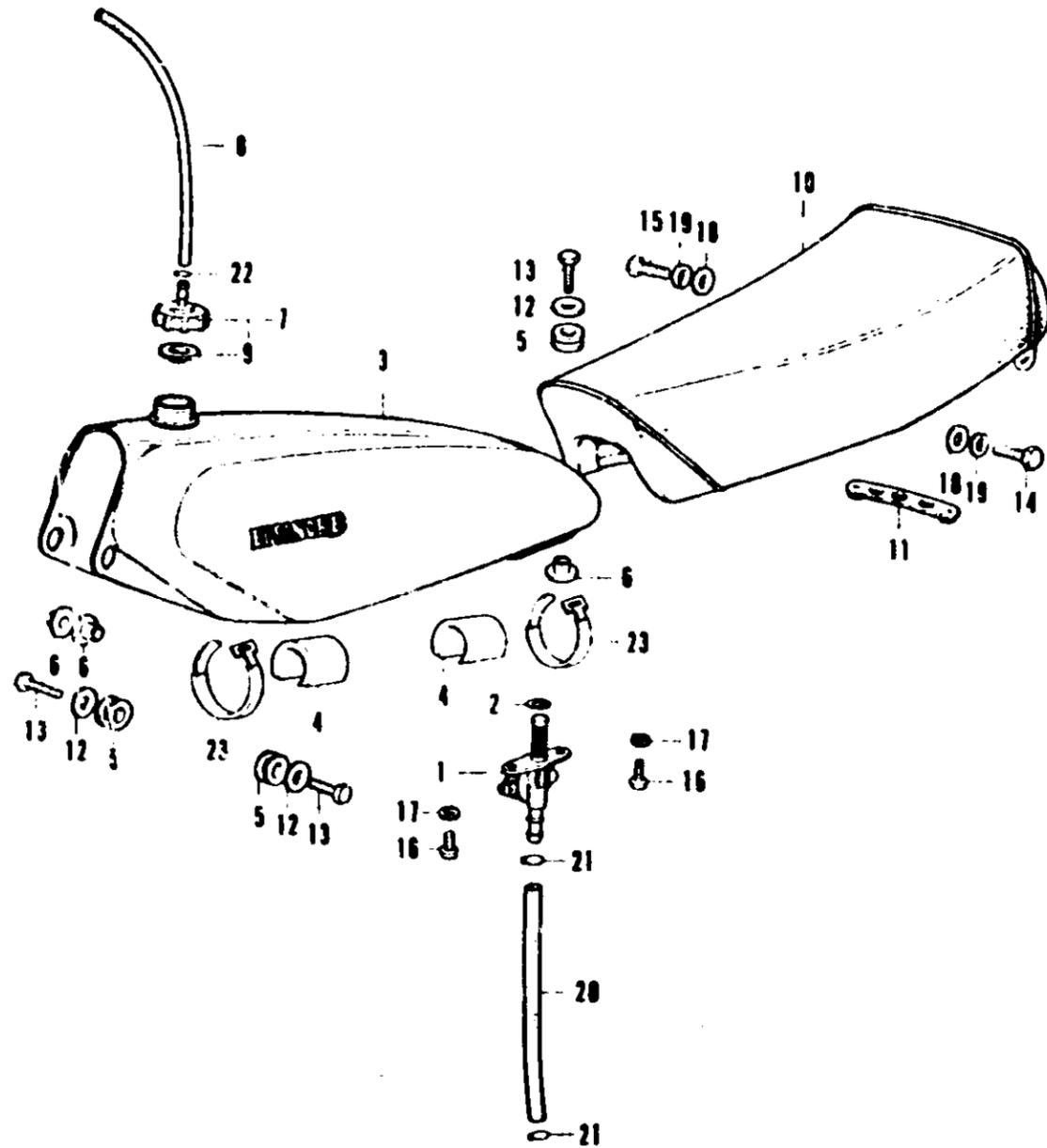
F-5 Rear Wheel



F-5 Rear Wheel



Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	41202-357-811	SPROCKET, FINAL DRIVEN (45T)	1		
	41203-357-020	SPROCKET, FINAL DRIVEN (47T)	1		
	41204-357-811	SPROCKET, FINAL DRIVEN (47T)	1		
	41205-357-811	SPROCKET, FINAL DRIVEN (51T)	1		
	41206-357-811	SPROCKET, DRIVEN (53T)	1		
2	41231-286-000	RETAINER, RR. WHEEL BEARING	1		
3	42306-357-000	COLLAR, RR. AXLE 42306-356-000	1		
4	42311-357-010	COLLAR, RR. WHEEL SIDE	1		
5	42601-357-C30	HUB COMP., RR. WHEEL	1		
6	42606-357-000	SPOKE A, RR. 42606-357-305	18		
	42606-357-305	SPOKE A ASSY., RR.	18		
7	42607-357-000	SPOKE B, RR. 42607-357-305	18		
	42607-357-305	SPOKE B ASSY., RR.	18		
8	42610-357-305	WHEEL COMP., RR.	1		
9	42620-357-010	COLLAR, RR. AXLE DISTANCE	1		
10	42701-357-000	RIM, RR. WHEEL (18)	1		
11	42711-357-003	TIRE, RR. WHEEL (4.00-18 4PR 85)	1		
	42711-357-004	TIRE, RR. WHEEL (4.00-18 4PR DUNLOP)	1		
	42711-357-811	TIRE, RR. WHEEL (4.60 18 4PR)	1		
12	42712-300-000	TUBE, RR. WHEEL (4.00-18)	1		
	42712-300-003	TUBE, RR. WHEEL (4.00-18 85)	1		
13	42713-300-000	FLAP, RR. TUBE	1		
	42713-357-003	FLAP, RR. TUBE (85)	1		
14	42715-357-000	STOPPER, HEAD, 2.153	2		
15	90125-329-010	BOLT, STUD, 8X45	6		
16	90306-268-000	NUT, RR. WHEEL AXLE	1		
	90306-329-770	NUT, RR. WHEEL AXLE	1		
17	90524-329-C10	WASHER, TONGUED, 8 MM	3		
18	91253-286-013	DUST SEAL, 30X45X9.5	1		
19	94001-08000-05	NUT, HEX., 8MM	2		
20	94030-C8000	NUT, HEX., 8MM	6		
21	94111-08000	WASHER, SPRING, 8MM	2		
22	94201-40300	PIN, SPLIT, 4.0X30	1		
23	96140-62040-10	BEARING, RADIAL BALL, 6204U	1		
24	96140-63040-10	BEARING, RADIAL BALL, 6304U	1		

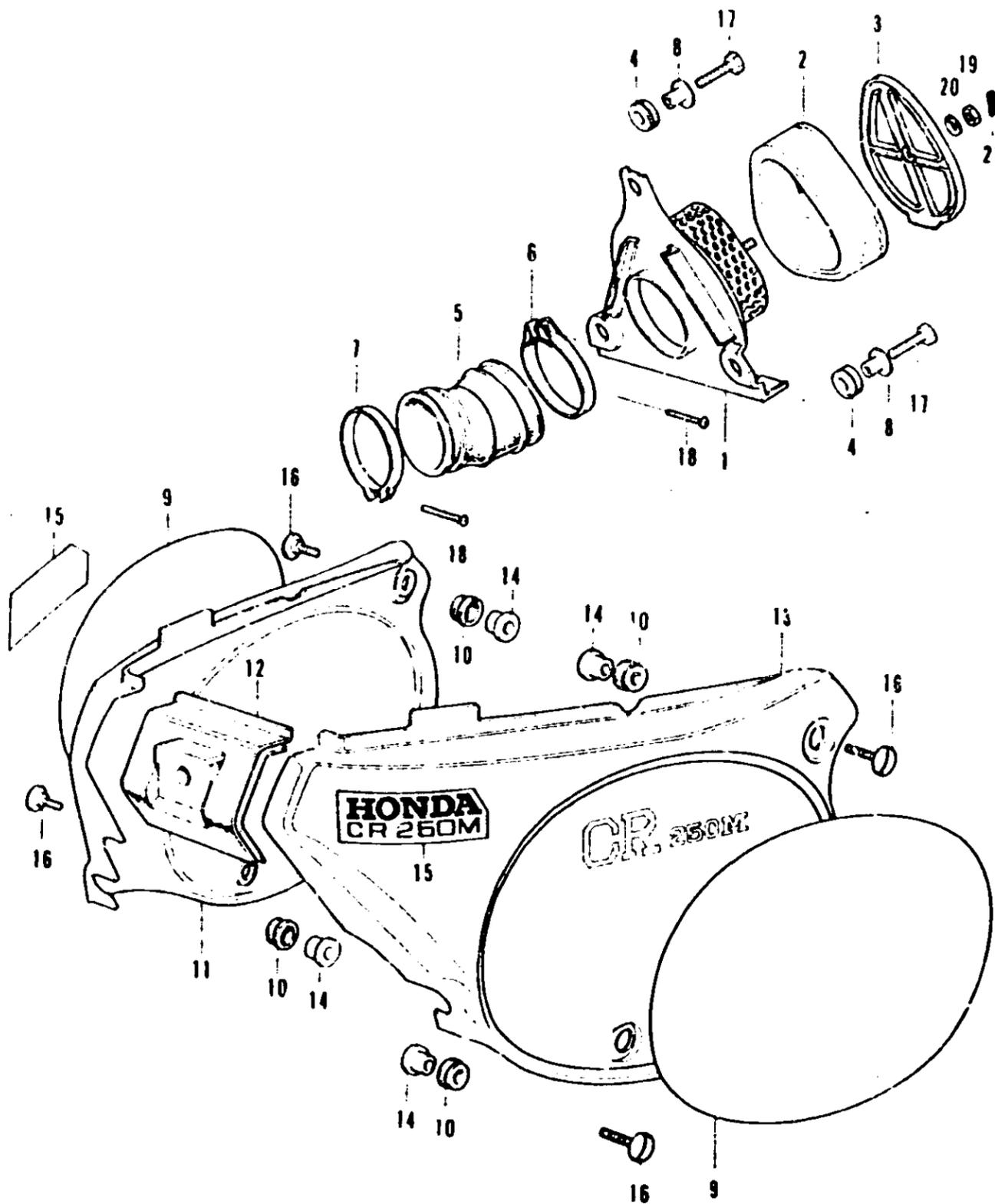


Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	16950-357-010	COCK ASSY., FUEL	1		
2	16997-357-003	CLAMP, 11.8X2.4	1		
3	17500-357-305	TANK COMP., FUEL	1		
4	17506-357-000	RUBBER B, FUEL TANK SETTING	2		
5	17507-357-000	RUBBER, FUEL TANK MOUNT	3		
6	17508-357-000	COLLAR, FUEL TANK SETTING	3		
7	17510-357-000	CAP ASSY., FUEL TANK	1		
8	17520-357-000	TUBE, FUEL CAP BREATHER	1		
9	.7624-098-010	GASKET, FUEL FILLER CAP	1		
10	77100-357-000	SEAT ASSY.	1		
11	77106-357-000	RUBBER, SEAT SET	1		
12	90501-040-000	WASHER, SEAT SETTING	3		
13	92000-06022	BOLT, HEX., 6X22	3		
14	92000-08016-0A	BOLT, HEX., 8X16	1		
15	92000-08020-0A	BOLT, HEX., 8X20	1		
16	93500-06012	SCREW, PAN, 6X12	2		
17	94101-06000	WASHER, PLAIN, 6MM	2		
18	94102-08000	WASHER, PLAIN, 8MM	2		
19	94111-08000	WASHER, SPRING, 8MM	2		
20	95001-75170-40	TUBE, FUEL, 7.5X170	1		
21	95002-02120	CLIP B12, TUBE	2		
22	95002-50000	CLIP C9, TUBE	1		
23	95014-61300	BAND A3, WIRE	2		

F-7 Air Cleaner · Side Cover

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F-7 Air Cleaner · Side Cover



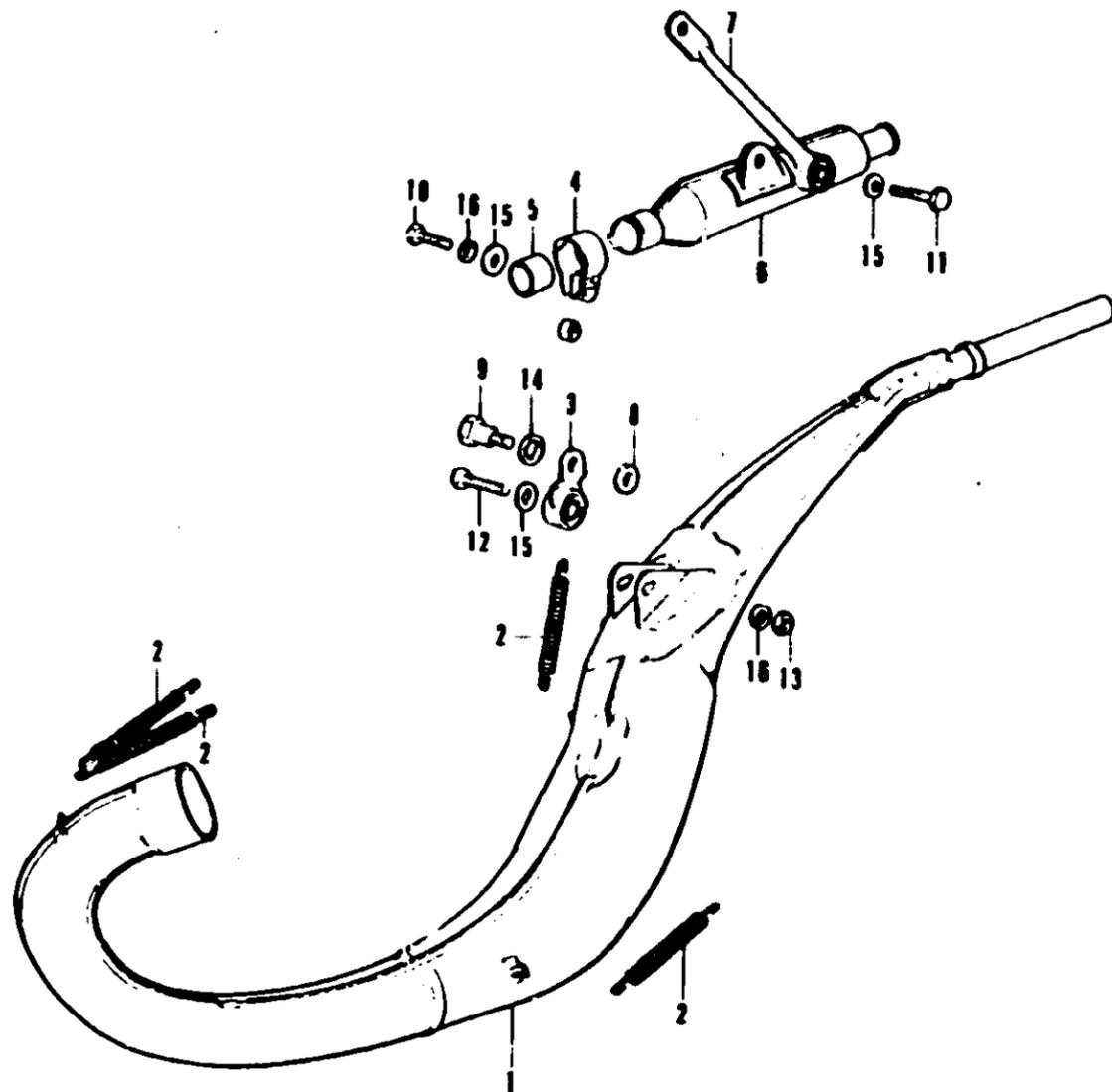
Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	17211-357-020	BASE, AIR CLEANER	1		
2	17212-357-010	ELEMENT, AIR CLEANER	1		
3	17213-357-010	HOLDER, AIR CLEANER ELEMENT	1		
4	17245-107-010	RUBBER, AIR CLEANER CASE MOUNTING	2		
5	17253-357-020	TUBE, AIR CLEANER CONNECTING	1		
6	17256-357-000	BAND A, CLEANER CONNECTING TUBE	1		
7	17257-357-000	BAND B, CLEANER CONNECTING TUBE	1		
8	61104-357-000	COLLAR, FR. FENDER	3		
9	61132-357-810	PLATE A, NUMBER (YELLOW)	2		
	61133-357-810	PLATE B, NUMBER (WHITE)	2		
10	80105-061-000	CUSHION A, RR. FENDER	4		
11	83500-357-010	COVER, R. SIDE	1		
12	83502-357-000	RUBBER, SIDE COVER SETTING	1		
13	83600-357-010	COVER, L. SIDE	1		
14	83601-357-000	COLLAR, COVER SET	4		
15	87204-357-670	EMBLEM, SIDE COVER	2		
16	90161-357-010	SCREW, 6X12	4		
17	92000-06022	BOLT, HEX., 6X22	3		
18	93500-04020-0A	SCREW, PAN, 4X20	2		
19	94001-06000	NUT, HEX., 6MM	1		
20	94101-06000	WASHER, PLAIN, 6MM	1		
21	94251-06000	PIN, LOCK, 6MM	1		

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F-8 Expansion Chamber



F-8 Expansion Chamber

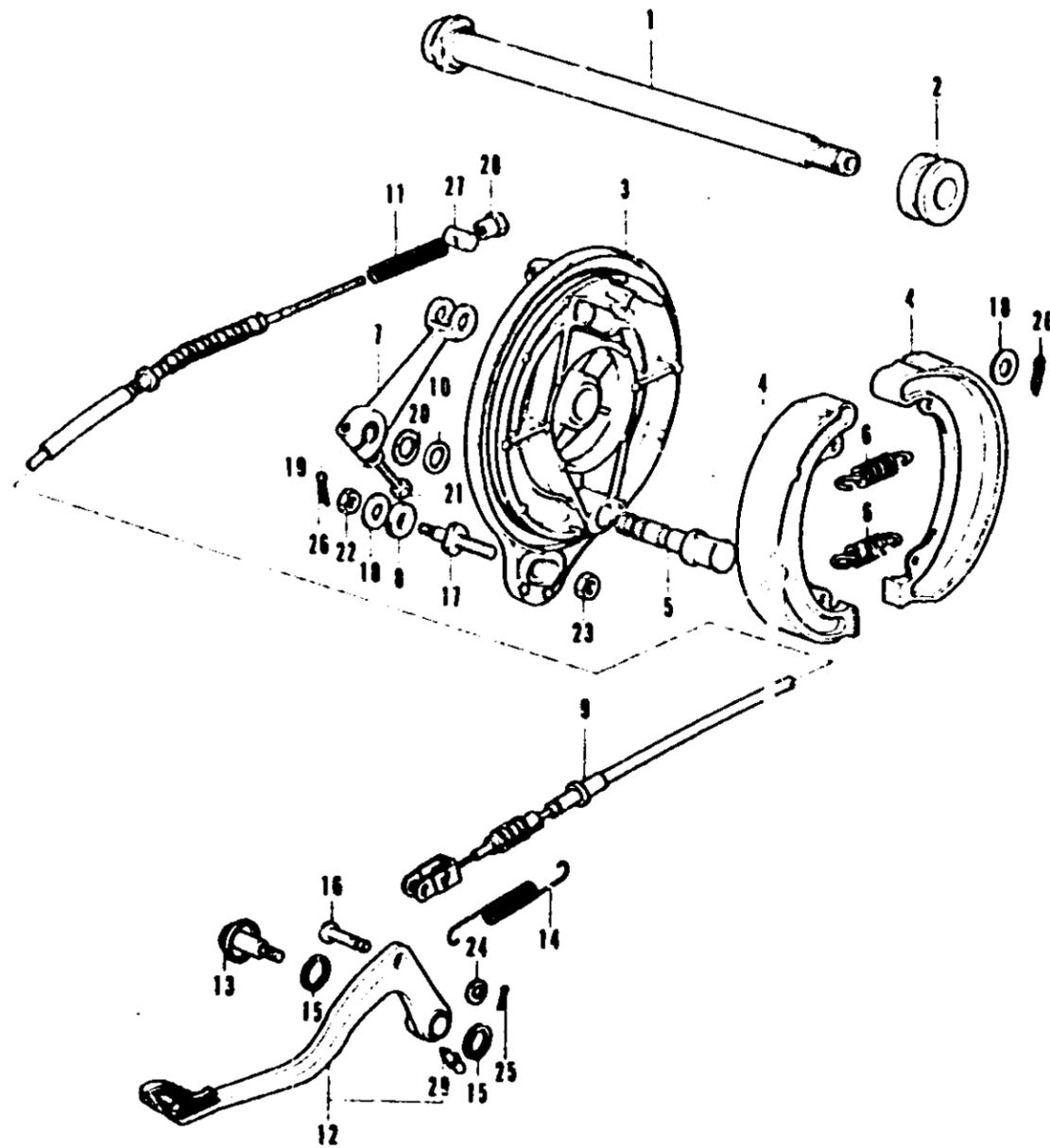


Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	18300-357-000	CHAMBER COMP., EXPANSION	1		
2	18332-357-010	SPRING, EX. PIPE	4		
3	18353-357-010	BRACKET, EXPANSION	1		
4	18371-357-000	BAND, MUFFLER	1		
5	18391-357-000	GASKET, MUFFLER	1		
6	18500-357-020	MUFFLER COMP., SUB	1		
7	18511-357-020	STAY, SUB MUFFLER	1		
8	43434-286-000	RUBBER, STOPPER ARM CUSHION	1		
9	90138-357-010	BOLT, 8X17	1		
10	92000-08020-0A	BOLT, HEX., 8X20	1		
11	92000-08025-0A	BOLT, HEX., 8X25	1		
12	92000-08035-0A	BOLT, HEX., 8X35	1		
13	94001-08000-0S	NUT, HEX., 8MM	1		
14	94101-10000	WASHER, PLAIN, 10MM	1		
15	94102-08000	WASHER, PLAIN, 8MM	3		
16	94111-08000	WASHER, SPRING, 8MM	2		

F-9 Rear Brake Pedal

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F-9 Rear Brake Pedal

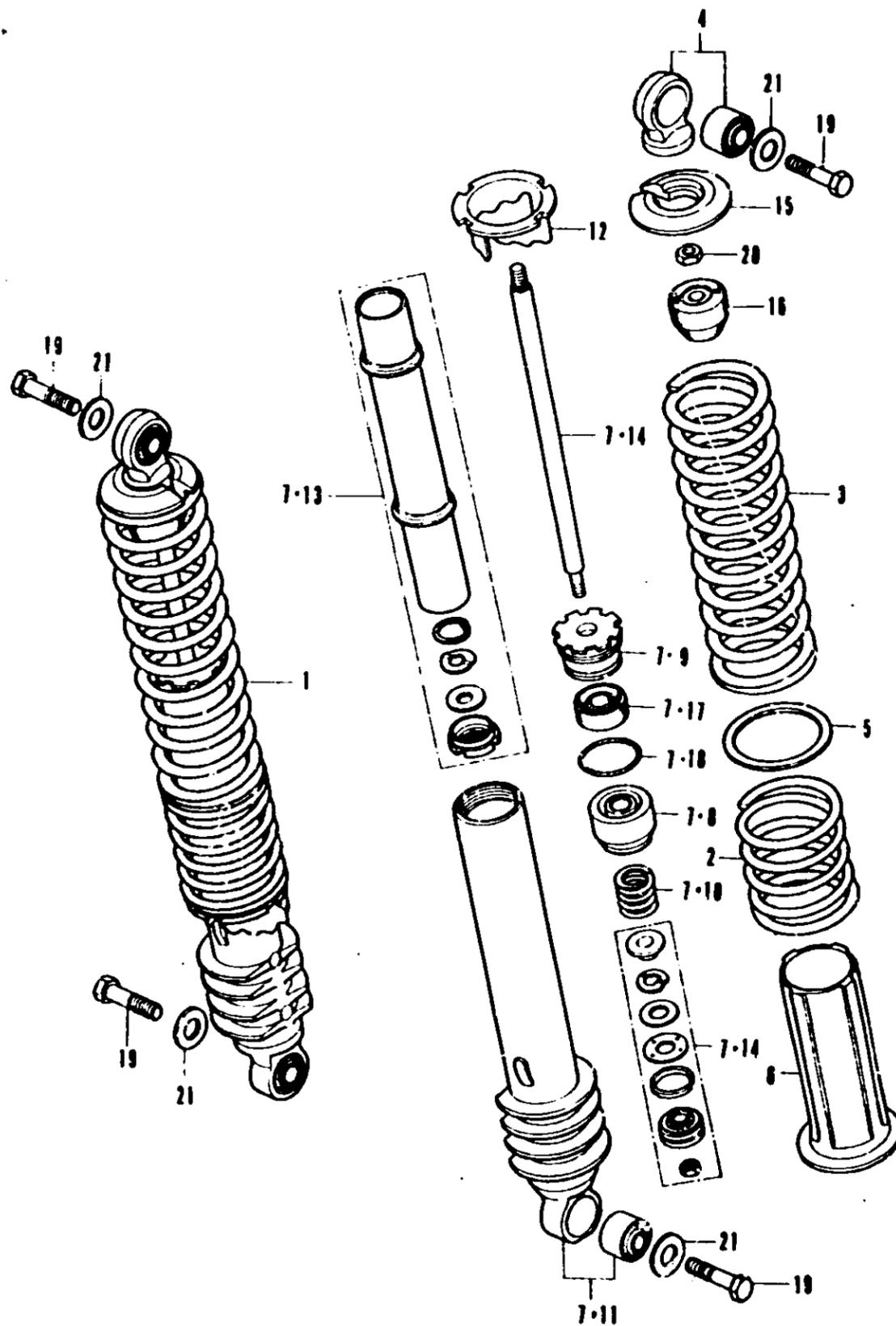


Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	42301-357-000	AXLE, RR. WHEEL	1		
2	42313-357-010	COLLAR, RR. BRAKE PANEL SIDE	1		
3	43100-357-020	PANEL, RR. BRAKE	1		
4	43120-329-000	SHOE COMP., RR. BRAKE	2	1018842	
	43120-329-670	SHOE COMP., RR. BRAKE	2	1018843	
5	43141-312-000	CAM, RR. BRAKE	1		
6	43151-329-000	SPRING, RR. BRAKE SHOE	2		
7	43410-357-000	ARM, RR. BRAKE	1		
8	43434-286-000	RUBBER, STOPPER ARM CUSHION	1		
9	43450-357-000	CABLE COMP., RR. BRAKE	1		
10	45134-250-000	FOOT SEAL, BRAKE CAM	1		
11	45452-044-300	SPRING A, BRAKE CABLE	1		
12	46500-357-000	PEDAL ASSY., BRAKE	1		
13	46513-357-010	SHAFT, BRAKE PIVOT	1		
14	46514-357-000	SPRING, BRAKE PEDAL	1		
15	46516-357-000	SEAL, BRAKE PEDAL DJST	2		
16	46517-357-000	PIN, CABLE JOINT	1		
17	90127-357-010	BOLT, RR. BRAKE PANEL STOPPER	1		
18	90524-030-000	WASHER A, HANDLE HOLDER SETTING	2		
19	90525-001-000	WASHER, RR. BRAKE ARM	1		
20	90549-121-000	WASHER, PLAIN, 14MM	1		
21	92000-06025	BOLT, HEX., 6X25	1		
22	94001-08000-05	NUT, HEX., 8MM	1		
23	94002-10000-05	NUT, HEX., 10MM	1		
24	94101-06000	WASHER, PLAIN, 6MM	1		
25	94201-16120	PIN, SPLIT, 1.6X12	1		
26	94201-20150	PIN, SPLIT, 2.0X15	2		
27	95015-32000	JOINT B, BRAKE ARM	1		
28	95015-42000	NUT B, BRAKE ROD ADJUST	1		
29	96201-30001	NIPPLE, GREASE, A.45	1		

F-10 Rear Cushion



F-10 Rear Cushion



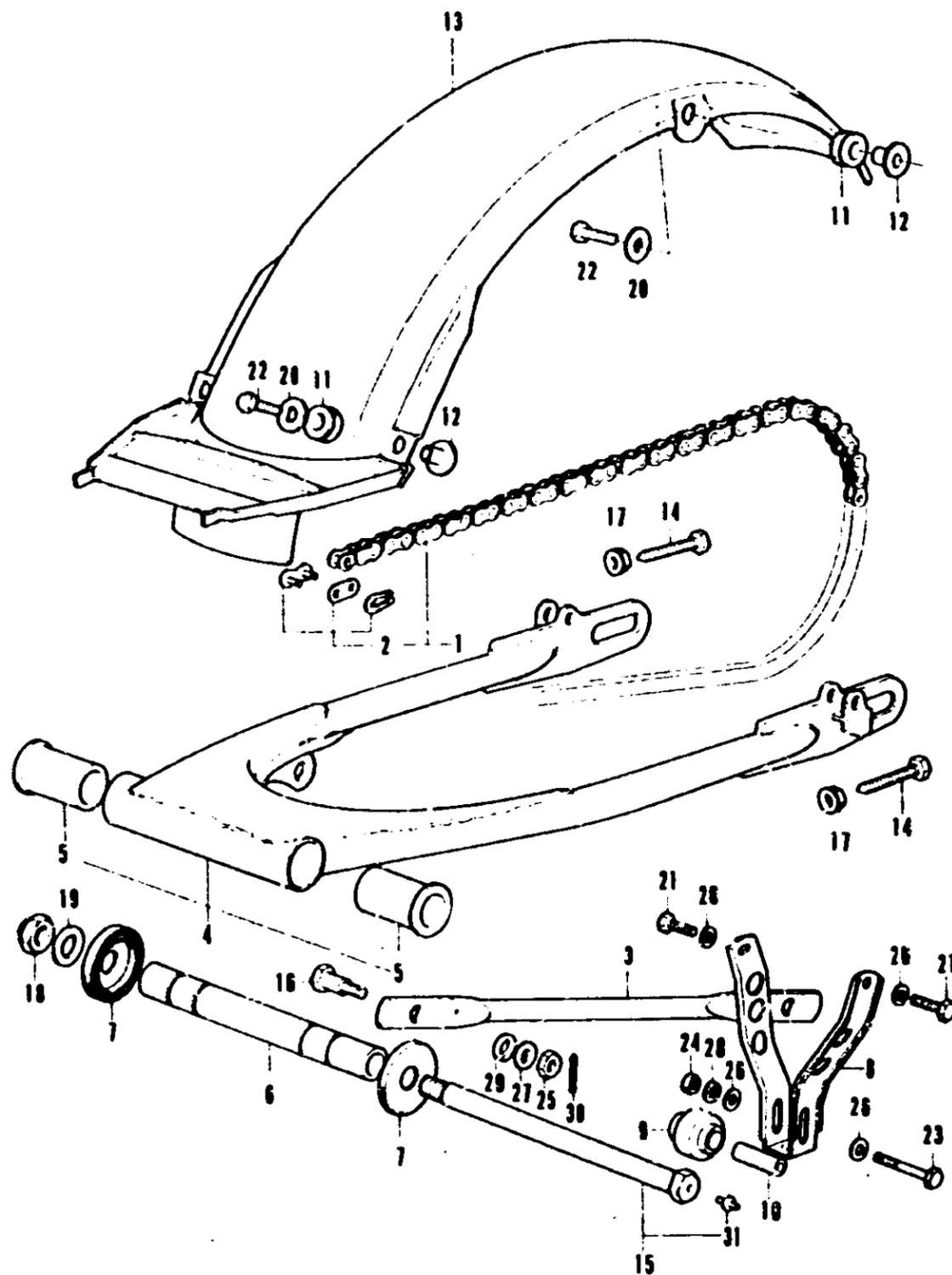
Ref. No.	Part No.	Description	Req. No. CR250M	Serial No.	Area Code
1	52400-357-670	CUSHION ASSY., RR.	2		
2	52401-357-010	SPRING A, RR. CUSHION	(2)		
	52401-357-670	SPRING A, RR. CUSHION	2		
	52401-357-810	SPRING A, RR. CUSHION	(2)		
3	52402-357-010	SPRING A, RR. CUSHION	(2)		
	52402-357-670	SPRING A, RR. CUSHION	2		
	52402-357-810	SPRING A, RR. CUSHION	(2)		
4	52403-357-000	JOINT COMP., UPPER	2		
5	52404-357-020	JOINT, RR. CUSHION SPRING	2		
6	52405-357-020	GUIDE, RR. CUSHION SPRING	2		
7	52410-357-020	DAMPER COMP., RR.	2		
8	52411-357-010	GUIDE, ROD	2	1000216	
9	52412-357-010	CASE, OIL SEAL	2	1000216	
10	52414-312-000	SPRING, REBOUND STOPPER	2	1000216	
11	52420-357-305	CASE COMP., RR. CUSHION	2	1000216	
12	52422-357-020	ADJUSTER, RR. CUSHION SPRING	2		
13	52430-357-305	CYLINDER ASSY., DAMPER	2	1000216	
14	52440-357-010	ROD COMP., DAMPER	2	1000216	
15	52459-357-000	SEAT, RR. CUSHION SPRING LEVER	2		
16	52517-357-000	RUBBER, STOPPER	2		
17	91256-300-970	OIL SEAL, 10x25x9.5	2	1000216	
18	91317-591-005	O-RING, 30.8x1.9	2	1000216	
19	92000-10032-0A	BOLT, HEX., 10x32	4		
20	94002-10000-0S	NUT, HEX., 10MM	2		
21	94102-10000	WASHER, PLAIN, 10MM	4		

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F-11 Rear Fork - Rear Fender

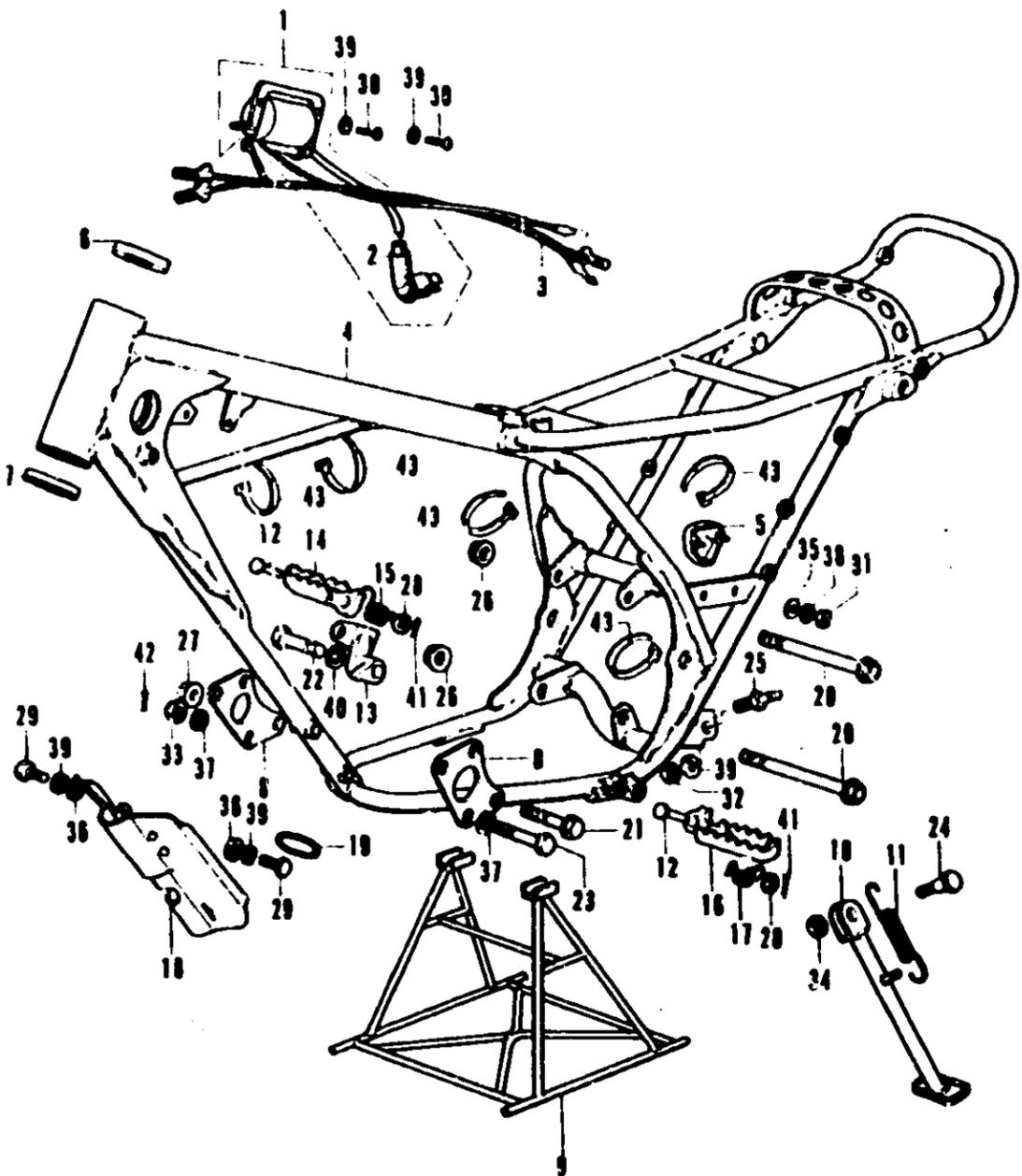


F-11 Rear Fork - Rear Fender



Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	40530-357-000	CHAIN, DRIVE (010520TH-106L)	1		
	40530-357-810	CHAIN, DRIVE (010520TH-111)	1		
2	40531-357-305	CONNECTING, DRIVE CHAIN	1		
	40540-357-305	CONNECTING, DRIVE CHAIN	1		
3	43431-357-020	ARM, RR. BRAKE STOPPER	1		
4	52100-357-020	FORK COMP., RR.	1		
5	52109-357-300	BUSH, PIVOT THRUST	2		
6	52141-357-000	COLLAR, RR. FORK CENTER	1		
7	52144-329-000	CAP, RR. FORK DUST SEAL	2		
	52144-356-003				
8	52156-357-010	GUIDE, CHAIN	1		
9	52157-357-000	ROLLER, TENSIONER	1		
10	52158-357-000	COLLAR, TENSIONER	1		
11	61103-357-000	RUBBER, FR. FENDER MOUNTING	4		
12	61104-357-000	COLLAR, FR. FENDER	4		
13	80100-357-000	FENDER COMP., RR.	1		
14	90119-300-000	BOLT, CHAIN ADJUSTING	2		
15	90121-357-000	BOLT, RR. FORK PIVOT	1		
16	90133-107-000	BOLT, RR. BRAKE STOPPER ARM	1		
17	90309-357-000	NUT, HEX., 8MM	2		
18	90354-268-000	NUT, SELF LOCK, 14MM	1		
19	90526-216-000	WASHER, 14X26	1		
20	90545-292-000	WASHER, 6.5X20	4		
21	92000-06012	BOLT, HEX., 6X12	2		
22	92000-06022	BOLT, HEX., 6X22	4		
23	92000-06045	BOLT, HEX., 6X45	1		
24	94001-06000	NUT, HEX., 6MM	1		
25	94001-08000-05	NUT, HEX., 8MM	1		
26	94101-06000	WASHER, PLAIN, 6MM	4		
27	94101-08000	WASHER, PLAIN, 8MM	1		
28	94111-06000	WASHER, SPRING, 6MM	1		
29	94111-10000	WASHER, SPRING, 10MM	1		
30	94201-20150	PIN, SPLIT, 2.0X15	1		
31	96201-30001	NIPPLE, GREASE, A.45	1		

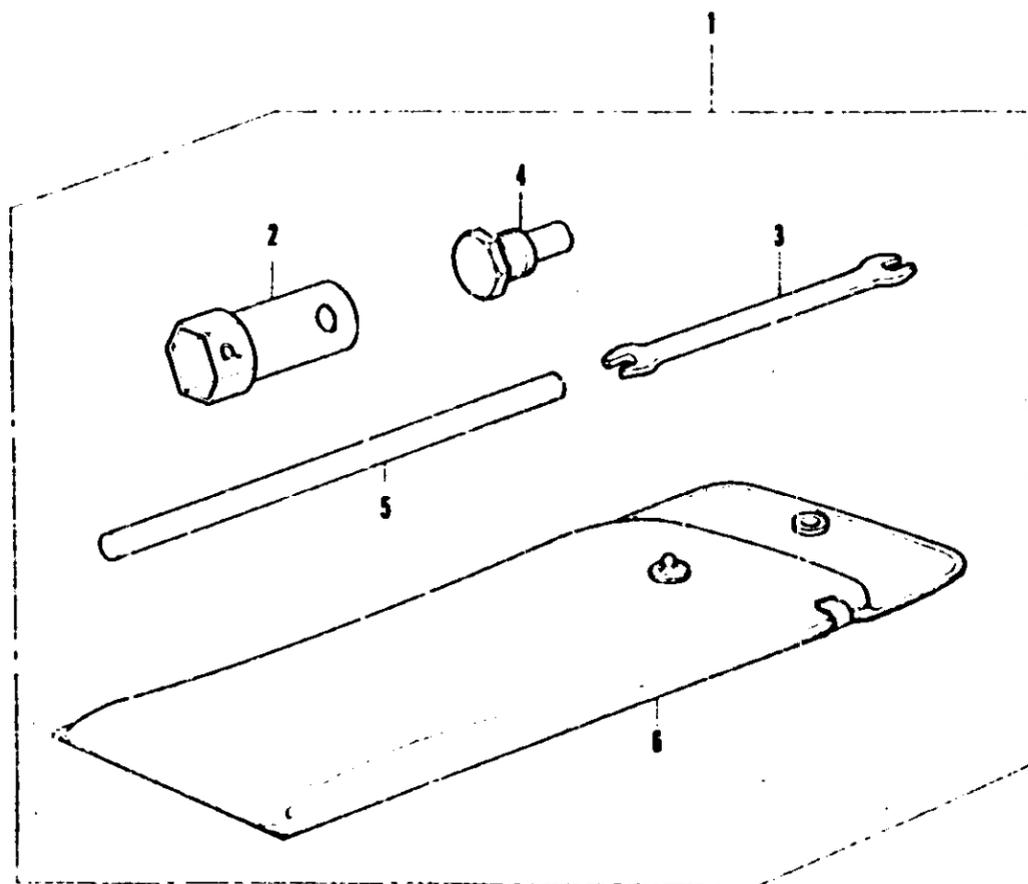
B357-15



Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	3C500-357-003	COIL COMP., IGNITION (KOKUSAN)	1		
2	30760-357-000	TERMINAL ASSY., MITENSION	1		
3	32100-357-670	HARNESS, WIRE	1		
4	50100-357-010	BODY COMP., FRAME	1		
5	50240-357-000	SLIDER, CHAIN GUIDE	1		
6	50301-200-315	RACE, STEERING TOP BALL	1		
7	50301-268-305	RACE, STEERING TOP BALL	1		
8	50351-357-000	BRACKET, ENGINE HANGER	2		
9	50500-357-811	STAND COMP., MAIN	(1)		
10	50530-357-000	BAR, SIDE STAND	1		
11	50542-310-010	SPRING, SIDE STAND	1		
12	50603-056-000	PIN, STEP BAR JOINT	2		
13	50615-357-000	ARM COMP., R. STEP	1		
14	50616-357-000	STEP COMP., R.	1		
15	50617-329-000	SPRING, R. STEP RETURN	1		
16	50642-357-000	STEP COMP., L.	1		
17	50644-329-000	SPRING, L. STEP RETURN	1		
18	61141-357-810	MUDGUARD, ENGINE	1		
19	61143-357-810	RING, MUDGUARD	1		
20	90102-357-010	BOLT, HEX., 10MM	2		
21	90103-357-000	BOLT, HEX., 8MM	2		
22	90104-357-000	BOLT, HEX., 10MM	1		
23	90105-357-000	BOLT, HEX., 8MM	2		
24	90108-283-000	SCREW, SIDE STAND PIVOT	1		
25	90109-357-010	HOOK, SIDE STAND SPRING	1		
26	90308-357-000	NUT, HEX., 10MM	2		
27	90309-357-000	NUT, HEX., 8MM	2		
28	90518-921-000	WASHER, PLAIN, 8MM	2		
29	92000-06012	BOLT, HEX., 6X12	2		
30	93500-06020	SCREW, PAN, 6X20	2		
31	94001-05000-03	NUT, HEX., 5MM	2		
32	94001-06200	NUT, HEX., 6MM	1		
33	94011-08000-05	NUT, CASTLE, 8MM	2		
34	94030-10000	NUT, HEX., 10MM	1		
35	94101-05000	WASHER, PLAIN, 5MM	2		
36	94101-06000	WASHER, PLAIN, 6MM	2		
37	94101-08000	WASHER, PLAIN, 8MM	4		
38	94111-05000	WASHER, SPRING, 5MM	2		
39	94111-06000	WASHER, SPRING, 6MM	5		
40	94111-10000	WASHER, SPRING, 10MM	1		
41	94201-16150	PIN, SPLIT, 1.6X15	2		
42	94201-20150	PIN, SPLIT, 2.0X15	2		
43	95014-61100	BAND X1, WIRE	5		

B357-16

Ref. No.	Part No.	Description	Reqd. No. CR250M	Serial No.	Area Code
1	19010-357-000	TOOL SET	1		
2	19216-357-000	WRENCH, BOX, P21	1		
3	19217-357-000	SPANNER, SPOKE	1		
4	90039-357-000	BOLT, REMOVING	1		
5	99005-01000	BAR A, HANDLE	1		
6	99008-02000	BAG, TOOL, 200MM	1		



F 1

CR 2550 MI

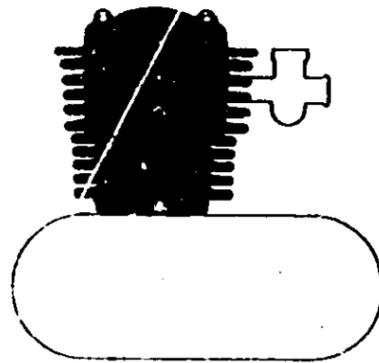
CR 2550 M2



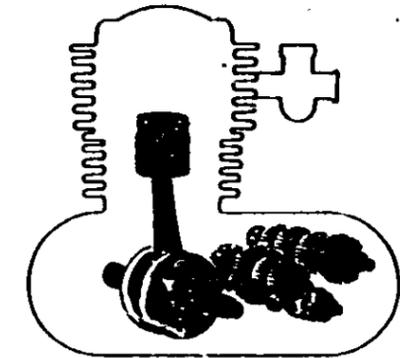
CONTENTS - ENGINE GROUP

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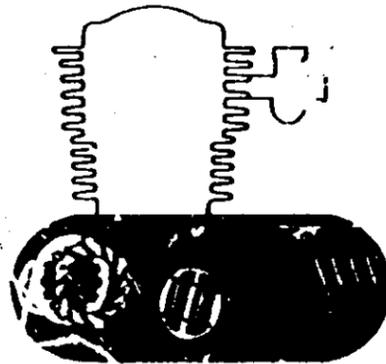
	ADDRESS NO.
● Contents-Engine group.....	F 2
● Contents-Frame group.....	F 3
● Instruction for use of parts list.....	F 4
● How to use the flat rate time (R.T.).....	F 7
● Model photograph.....	F 9
● Engine group.....	G 1
● Frame group.....	H 5
● Part No. index.....	F 11



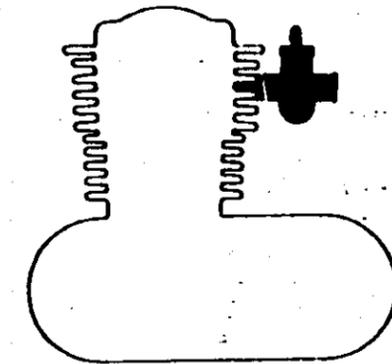
E 1 Cylinder - Cylinder head G 1



E 6 Piston - Crankshaft G 9
 E 7 Transmission G 11
 E 8 Gear shift drum G 12



E 2 Right crankcase cover - Kick G 3
 E 3 Clutch G 5
 E 4 Left crankcase cover - A.C. generator G 6
 E 5 Crankcase G 7

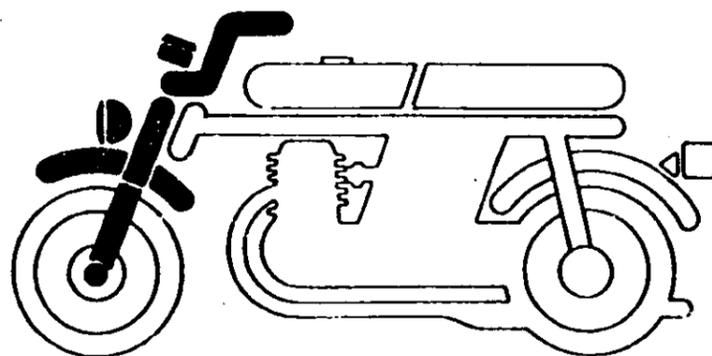


E 9 Carburetor G 14

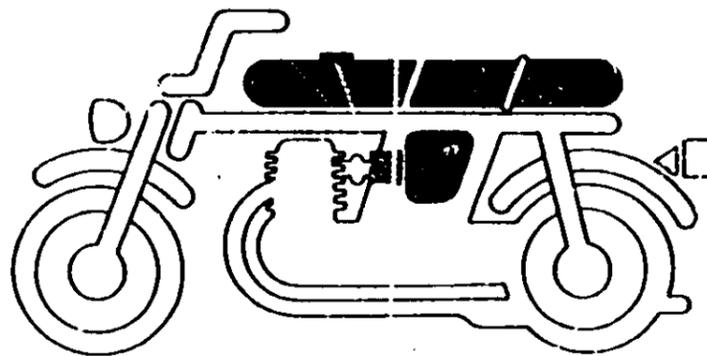
OPTIONAL PARTS

EOP-1 Piston - Cylinder - Sprocket.....	G 16
EOP-2 A.C. generator.....	H 1
EOP-3 Gasket set.....	H 2
EOP-4 Carburetor.....	H 3

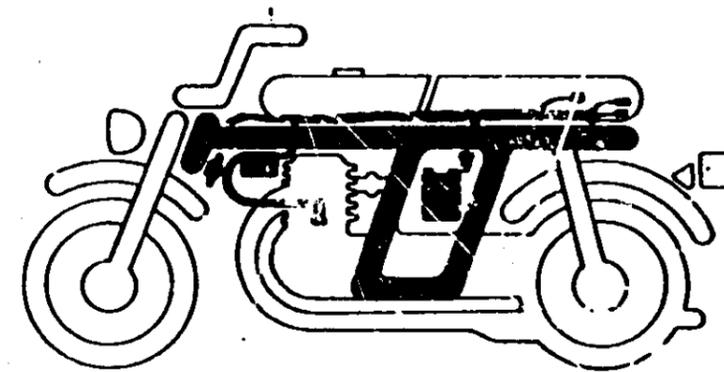
CONTENTS - FRAME GROUP



F- 1	Handle grip · Cable	H 5
F- 2	Steering handle · Top bridge	H 7
F- 3	Steering stem · Front fender	H 8
F- 4	Front cushion	H 9



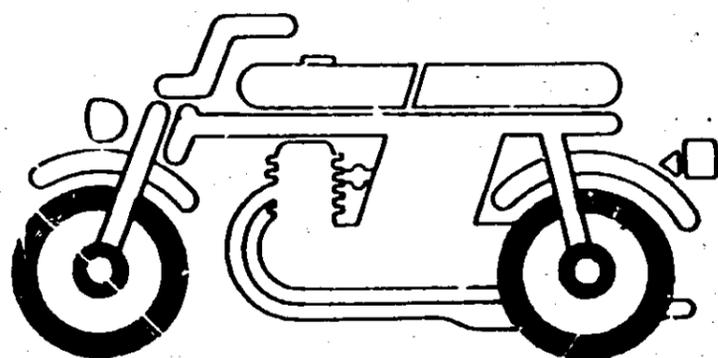
F- 8	Fuel tank · Seat	H 15
F- 9	Air cleaner · Side cover	I 1



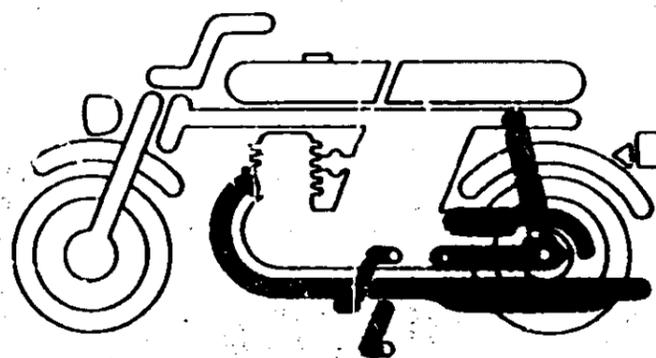
F-14	Frame body · Wire harness	I 10
F-15	Tool	I 12

OPTIONAL PARTS

FOP-1	Number plate · Chain	I 13
FOP-2	C.D. ignition unit	I 14
FOP-3	Front cushion	I 15



F- 5	Front wheel	H 11
F- 6	Rear wheel	H 13
F- 7	Rear wheel panel	H 14



F-10	Expansion chamber	I 3
F-11	Rear cushion	I 4
F-11-1	Rear cushion	I 5
F-12	Rear fork · Rear fender	I 7
F-13	Kick arm · Change & Brake pedals	I 9



3. Abbreviations

The following abbreviations are used in this parts list.

ASSY. Assembly	KPH Kilometers per hour
COMP. Complete	MPH Miles per hour
R. Right	L (100L) Link (100Links)
L. Left	A.C. Alternating current
STD. Standard	D.C. Direct current
MM Millimeter	IN. Inlet
G Gram	EX. Exhaust
T (22T) Tooth (22Teeth)	FR. Front
A Ampere	RR. Rear
V Volt	HEX Hexagonal
W Watt	

4. Dimensions

All dimensions are given in millimeters (mm) except in the case of steel balls, tires and tire tubes.

Parts	Example	Interpretation
Bolt (Screw)	6×12	6mm diameter, 12mm length
Pin	8×14	8mm diameter, 14mm length
O-Ring	9.5×1.6	9.5mm diameter, 1.6mm thickness
Oil seal	14×24×5	14mm inside diameter, 24mm outside diameter, 5mm thickness
Tube	5×130	5mm inside diameter, 130mm length

5. Supersedence of parts

Part numbers given under the part name in the "Description" column indicate that the part number has been superseded by that part number. HONDA may make such supersedence without notice.

6. Assemblies

Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

7. Required quantity

The number given in the "Reqd. No." column indicates the quantity of parts used in the section described in that block.

Parts with quantities in () represent optional or oversize parts.

8. Part modifications-applicable serial numbers

In cases where a part has been modified, the serial number of the first vehicle (or frame, engine, carburetor) bearing the modification is listed in the "Serial No." column.

9. Models, Area Codes and Initial Serial Nos

Models, Area Codes and Initial Serial Nos. given in this parts list can be identified as follows.

Parts with area codes are exclusive for models destined for countries designated.

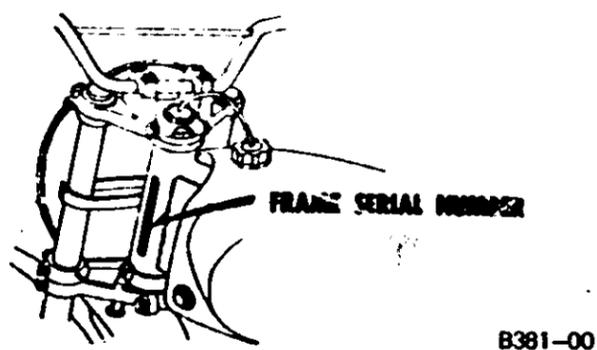
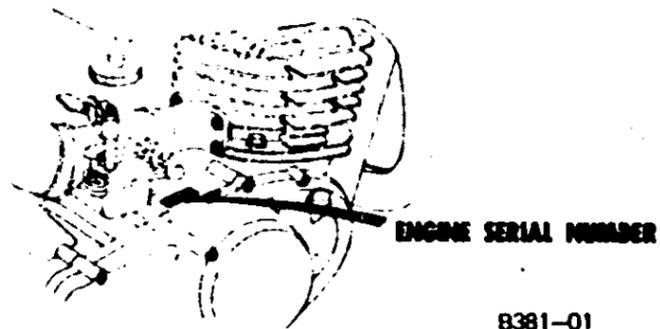
If no area codes are listed, parts are for common use.

Model	Area code	Type	Initial engine serial No.	Initial frame serial No.	Initial carburetor identification No.
CR250M1	A	U.S.A.	CR250ME 2000001~ 2005487	CR250M 2000001~ 2005434	009 [B]
	CM	Canada	CR250ME 2000001~ 2000627	CR250M 200001~ 2000636	
CR250M2	A	U.S.A.	CR250ME 300000~ 3004059	CR250M 3000001~ 3004067	(Optional parts) 010 [B]
	CM	Canada	CR250ME 3000001~ 3005508	CR250M 3002801~ 3005477	

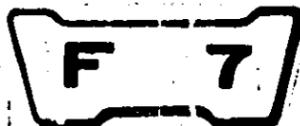
* Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

009 A [B] KC 7

10. Location of stamped serial number



11. This part list is compiled as of May 10, 1977 and published as the final edition.



HOW TO USE THE FLAT RATE TIME (F.R.T.)

This F.R.T. (Flat Rate Time) is used to determine the standard labor time allowed for replacement of parts covered by the warranty during the period the warranty is in effect. The F.R.T. for those parts which are not listed herein should be determined from the operation closely related to the replacement of that part.

1. The F.R.T. is based on the following servicing conditions

- A liberal allowance is added to the net servicing time.
- Standard times specified are based on the condition that the necessary servicing tools listed in the service manual (motorcycle) which describes the HONDA service policy are available close at hand and the work performed by a mechanic with normal skill.
- Time required for inspection and operational test following the servicing is included in the F.R.T.

2. Method of computing

The job times are listed in tenth of an hour to simplify computation.

- (Example) 0.3 = 18 minutes
5.6 = 5 hours and 36 minutes

CONVERSION CHART			
Hours	Minutes	Hours	Minutes
0.1	6	0.6	36
0.2	12	0.7	42
0.3	18	0.8	48
0.4	24	0.9	54
0.5	30	1.0	60

3. Computing the F.R.T.

When several jobs are performed at the same time, make the calculation in the following manner.

a. Jobs of non duplicated nature

The F.R.T. for the job is obtained by totalling the F.R.T. for each part replaced.

(Example) Replacement of cylinder and clutch spring.

Service item	F.R.T.
Cylinder	1.7
Clutch spring	0.9

The F.R.T. for the job is: $1.7 + 0.9 = 2.6$

b. Jobs of duplicated nature

Take the F.R.T. for the last part to be replaced.

(Example) Replacement of piston and cylinder head gasket.

Service item	F.R.T.
Cylinder head	0.6
Piston	1.0

The F.R.T. for the job is: 1.0

c. Jobs of partially related nature

Total up the F.R.T. for all of the parts replaced and then subtract the F.R.T. for the duplicated operation.

(Example) Replacement of gear shift drum and crankshaft assembly.

Service item	F.R.T.
Gear shift drum	☆3.4
Crankshaft	☆3.5
Crankcase disassembly	☆3.2

The F.R.T. for the job is: $(3.4 + 3.5) - 3.2 = 3.7$

Crankcase disassembly is the duplicated operations.

● The F.R.T. shown with (☆) includes engine removal and installation.

4. Operations other than replacing parts

a. Removal and installation

No.	Service item	F.R.T.
1	Engine	1.5
2	Cylinder head	0.6
3	Carburetor	0.4

b. Adjustment, measurement and cleaning

Engine

No.	Service item	F.R.T.
1	Ignition timing-adjustment	0.3
2	Spark plug-adjustment and cleaning	0.1
3	Carburetor idle-adjustment	0.2
4	Mission oil-inspection (excluding oil change)	0.2
5	Clutch-adjustment	0.2
6	Cleaner element-cleaning	0.2
7	Compression-pressure measurement	0.1
8	Carburetor-float level measurement	0.5

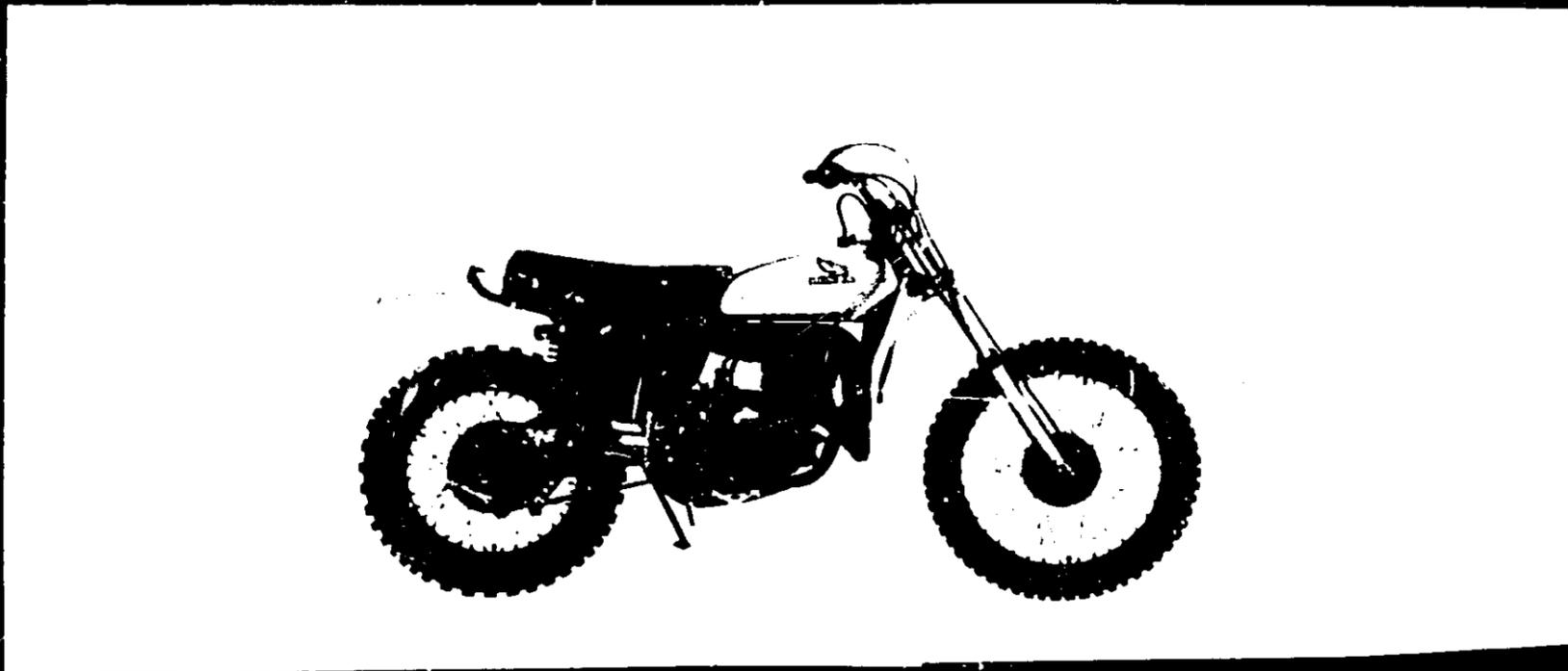
Frame

No.	Service item	F.R.T.
1	Brake-adjustment (front)	0.1
2	Brake-adjustment (rear)	0.1
3	Brake-operation test	0.1
4	Drive chain (includes tension adjustment however, does not include sprocket)	0.1

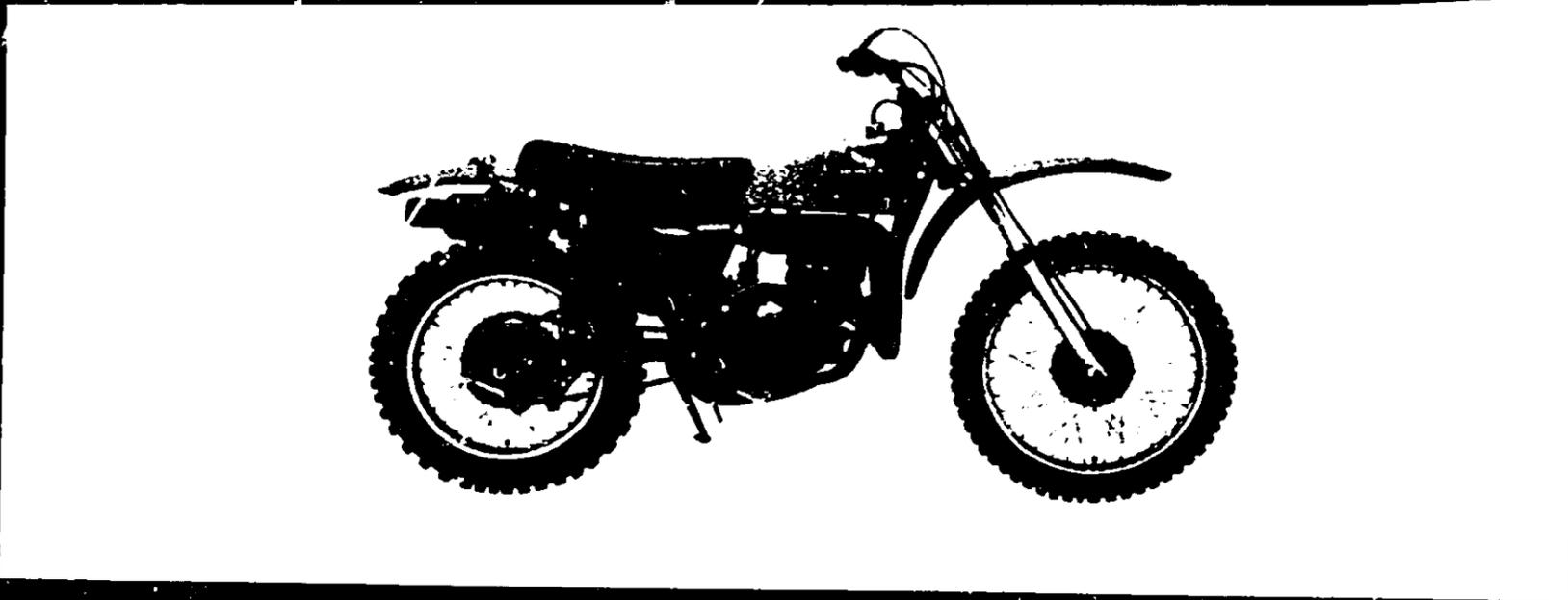
c. Overhaul

No.	Service item	F.R.T.
1	Carburetor	0.8

F 9



CR250M1-A



CR250M2-A

CROSS-REFERENCE TABLE

BLOCK NO.	ADDRESS NO.	BLOCK NO.	ADDRESS NO.	BLOCK NO.	ADDRESS NO.
E - 1	G 1,G 2	F - 1	H 5,H 6	F - 15	I12
E - 2	G 3,G 4	F - 2	H 7	FOP- 1	I13
E - 3	G 5	F - 3	H 8	FOP- 2	I14
E - 4	G 6	F - 4	H 9,H10	FOP- 3	I15,I16
E - 5	G 7,G 8	F - 5	H11,H12		
E - 6	G 9,G10	F - 6	H13		
E - 7	G11	F - 7	H14		
E - 8	G12,G13	F - 8	H15,H16		
E - 9	G14,G15	F - 9	I 1,I 2		
EOP- 1	G16	F - 10	I 3		
EOP- 2	H 1	F - 11	I 4		
EOP- 3	H 2	F - 11- 1	I 5,I 5		
EOP- 4	H 3,H 4	F - 12	I 7,I 8		
		F - 13	I 9		
		F - 14	I10,I11		

F 12

Part No.	Block No.										
50000		50100-381-7708	F-14	51500-381-812	FOP-3	53200-381-000ZA	F-3	90035-357-000	E-1	90525-001-000	F-7
		50100-381-770ZA	F-14	51521-381-003	F-4	53211-200-305	F-3	90038-357-000	E-4	90526-216-000	F-12
		50301-200-315	F-14	51521-381-810	FOP-3	53212-200-305	F-3	90039-381-000	E-4	90543-273-000	F-4
		50301-268-305	F-14	51634-340-000	F-4	53214-200-000	F-3	90039-381-810	EOP-2		FOP-3
		50351-381-000	F-14	52000		53215-200-000	F-3	90050-357-000	E-1	90544-283-000	F-4
		50361-381-303	F-14	52108-457-300	F-12	53220-357-000	F-3		E-3		FOP-3
		50362-381-303	F-14	52110-381-000	F-12	53230-381-000	F-2	90102-359-000	F-14	90549-121-000	F-5
		50402-381-810	FOP-2	52110-381-770ZA	F-12	53230-381-010	F-2	90102-381-303	F-14		F-7
		50403-381-810	FOP-2	52141-381-000	F-12	61000		90103-357-000	F-14	90581-701-000	E-3
		50404-381-810	FOP-2	52144-362-000	F-12	61100-381-000	F-3	90108-283-000	F-14	90599-357-000	E-3
		50405-381-810	FOP-2	52156-381-000	F-12	61100-381-770ZA	F-3	90111-362-000	F-2	90601-329-000	E-7
		50406-381-810	FOP-2	52170-381-000	F-12	61100-381-771ZA	F-3	90114-329-000	F-1		
		50407-381-810	FOP-2	52400-381-003	F-11	61104-357-000	F-3	90116-283-010	F-4	91000	
		50500-381-810	FOP-1	52400-381-771ZA	F-11-1				FOP-3		
		50530-381-000	F-14	52401-381-003	F-11			90119-300-000	F-12	91004-357-010	E-5
		50542-310-010	F-14	52401-381-771	F-11-1			90121-381-000	F-12	91005-357-010	E-5
		50603-056-000	F-14	52401-381-771	F-11-1			90121-381-303	F-12	91006-357-010	E-5
		50616-357-000	F-14	52403-360-700	F-11			90123-369-000	F-2	91007-323-003	E-3
		50617-329-000	F-14	52405-357-020	F-11-1	61131-357-000ZA	F-2		F-3	91007-357-010	E-5
		50642-357-000	F-14	52406-381-771	F-11-1	61131-381-770ZA	F-2	90124-458-000	F-2	91011-357-003	E-6
		50644-329-000	F-14	52407-381-771	F-11-1	61132-357-810	FOP-1	90125-329-010	F-6	91011-357-004	E-6
51000				52410-381-003	F-11	61133-357-000	F-2	90127-357-010	F-7	91012-357-003	E-6
		51400-381-003	F-4	52410-381-771ZA	F-11-1	61133-357-810	FOP-1	90133-286-000	F-12	91012-357-004	E-6
		51400-381-013	F-4	52411-381-003	F-11	61138-357-000	F-2	90138-381-000	F-10	91013-357-003	E-6
		51400-381-811	FOP-3	52411-381-771	F-11-1	61315-358-000	F-3	90155-369-000	F-2	91013-357-004	E-6
		51400-381-812	FOP-3	52412-381-003	F-11			90201-333-020	E-6	91014-357-003	E-6
		51401-381-003	F-4	52412-381-771	F-11-1			90201-358-000	E-4	91014-357-004	E-6
				52414-381-003	F-11			90231-381-000	E-1	91014-357-006	E-6
		51410-381-003	F-4	52414-381-771	F-11-1			90233-357-000	E-1	91015-357-003	E-6
		51410-381-810	FOP-3	52415-381-003	F-11	77000		90234-357-000	E-3	91015-357-004	E-6
		51410-381-811	FOP-3	52415-381-771	F-11-1	77100-381-000	F-8	90235-357-000	E-3	91015-357-006	E-6
		51412-340-000	F-4	52416-381-771	F-11-1	77106-357-000	F-8	90236-300-000	E-1	91016-357-003	E-6
				52418-381-771	F-11-1			90303-357-000	F-2	91016-357-004	E-6
		51421-381-003	F-4	52419-381-771	F-11-1	80000		90303-369-000	F-2	91016-357-006	E-6
		51421-381-810	FOP-3	52420-381-003	F-11	80100-391-000	F-12	90304-357-000	F-2	91029-357-004	E-3
		51425-340-000	F-4	52420-381-771ZA	F-11-1	80100-381-770ZA	F-12	90305-329-000	F-5	91029-357-006	E-3
				52422-357-020	F-11	80100-395-670ZA	F-12	90306-268-000	F-6	91031-329-000	E-5
				52425-381-771	F-11-1	80105-381-000	F-12	90306-329-770	F-6	91202-357-003	E-5
		51432-381-003	F-4	52426-381-771	F-11-1			90308-357-000	F-14	91203-357-003	E-5
				52430-381-003	F-11			90309-357-000	F-6	91204-266-003	E-2
		51437-329-010	F-4	52430-381-771	F-11-1				F-12	91206-286-013	E-5
				52440-381-003	F-11				F-14	91206-329-005	E-5
		51432-381-003	F-4	52440-381-771	F-11-1				F-14	91206-329-154	E-5
				52459-360-700	F-11	83500-381-000ZA	F-9	90321-315-670	F-1	91207-357-000	E-5
		51437-329-010	F-4	52459-381-771	F-11-1	83500-381-770ZA	F-9	90354-268-000	F-12	91252-230-003	F-5
				52460-381-771	F-11-1	83503-360-700	F-9	90355-369-000	F-2	91253-286-013	F-6
		51440-381-003	F-4	52489-361-000	F-11-1	83600-381-000ZA	F-9	90417-302-000	E-8	91255-300-003	FOP-3
				52517-360-700	F-11	83600-381-770ZA	F-9	90427-358-000	E-4	91255-300-033	F-4
		51449-381-003	F-4	52517-381-771	F-11-1			90433-357-000	E-2	91256-381-000	F-11
						87000		90446-357-000	E-7	91256-381-771	F-11-1
		51449-381-013	F-4			87203-381-670	F-9	90451-357-000	E-2	91302-567-003	E-2
				53000		87203-381-770	F-9	90452-357-000	E-7	91303-800-000	E-2
		51454-381-003	F-4	53100-381-000	F-2	87208-357-670	F-8	90454-329-000	E-2	91317-381-000	F-11
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		51454-381-013	F-4	53165-116-670	F-1			90456-703-000	E-2		
				53166-116-670	F-1	89000		90457-357-000	E-7	92000	
		51455-381-003	F-4	53167-381-000	F-1	89010-357-000	F-15	90459-357-000	E-3	92010-05020-0A	FOP-2
				53168-381-000	F-1	89216-357-000	F-15	90459-700-000	E-7	92010-06008	F-4
		51456-381-003	F-4	53171-376-000	F-1	89217-357-000	F-15	90460-357-000	E-3		FOP-3
				53172-376-000	F-1			90461-357-000	E-2	92000-06010	E-7
		51460-381-305	F-4	53173-376-000	F-1			90463-357-000	E-7		F-4
				53175-360-700	F-1			90501-040-000	F-8		FOP-3
		51466-375-000	F-4	53176-329-000	F-1			90503-381-000	F-2	92000-06012	F-9
				53178-360-700	F-1			90506-500-000	F-3		F-12
		51500-381-003	F-4	53179-329-000	F-1				F-12	92000-06016	F-4
		51500-381-013	F-4	53192-268-000	F-1	90013-333-010	E-6	90524-030-000	F-5	92000-06018	E-1
		51500-381-811	FOP-3			90031-381-300	E-1		F-7		E-8
						90032-381-000	E-1		F-12		F-8
						90034-357-010	E-1		F-5		
						90035-357-010	E-3	90525-001-000	F-5		

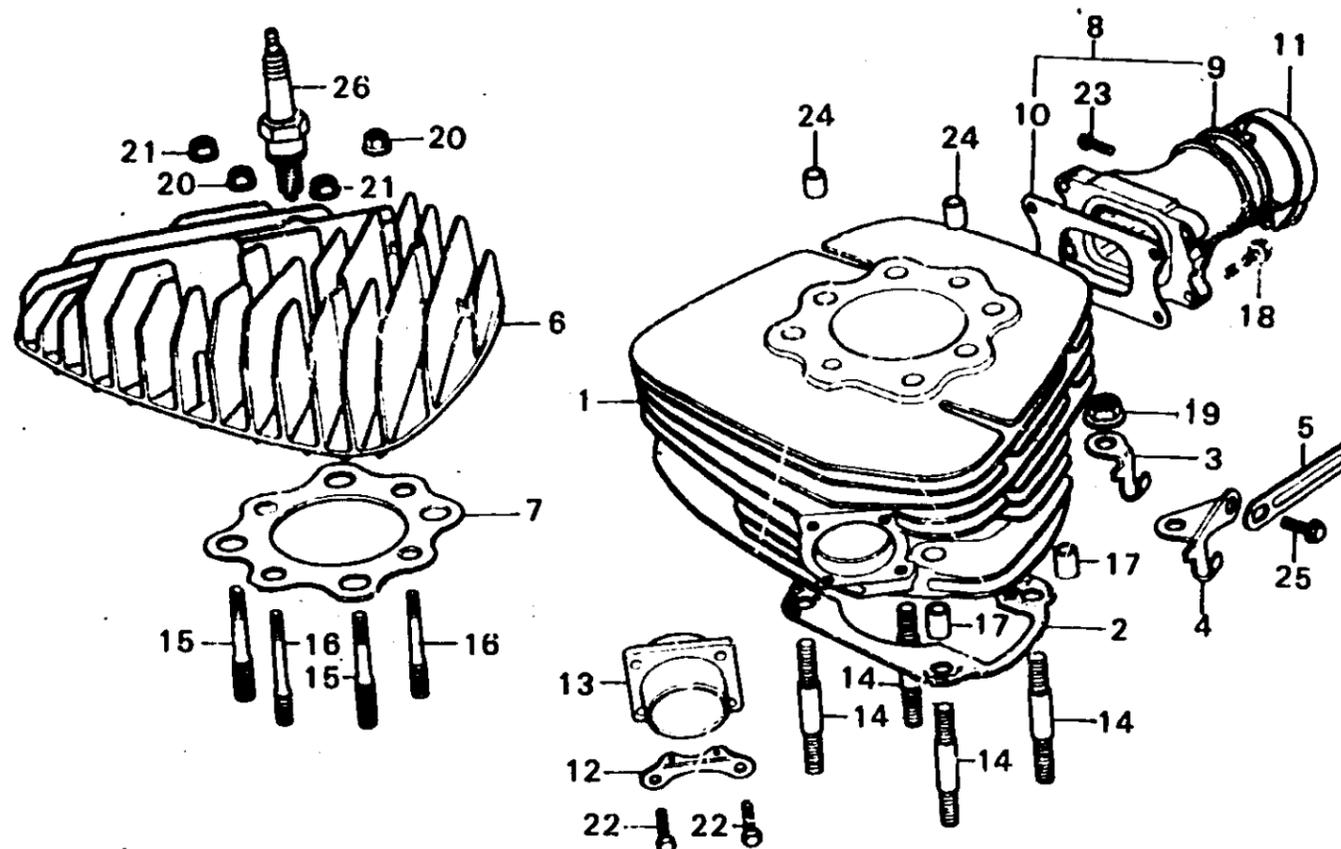


Part No.	Block No.	Part No.	Block No.	Part No.	Block No.
92000-06020	F-13	94101-08000	F-12	96140-63020-10	F-5
92000-06022	F-3		F-14	96140-63040-10	F-6
	F-8		F-4	96201-80000	F-12
	F-9		F-8	96211-08000	F-3
	F-10		F-14		F-13
	F-12		F-11	96221-40100	E-8
92000-06025	F-5	94101-10000	F-11-1		
	F-7		F-5	98000	
	F-12	94109-12000	F-9		
	E-8	94111-03000	FOP-4	98079-59664	E-1
92000-06028	F-8		F-9		
92000-08016-0A	F-13	94111-04000	FOP-4	99000	
92000-08025-0A	F-10		F-4		
92000-08032-0A	F-11	94111-08000	F-5	99005-01000	F-15
92000-10032-0A	F-11-1		F-6	99008-02000	F-15
92700-08050-3B	F-4	94201-16150	F-8	99101-357-1420	E-9
92800-12000	E-5	94201-20150	F-10	99101-357-1450	E-9
			F-14	99101-357-1480	E-9
			F-5	99101-357-1500	E-9
			F-7	99101-357-1520	E-9
			F-12	99101-357-1550	EOP-4
93000		94201-20200	F-5	99101-357-1580	EOP-4
		94201-40300	F-6	99101-357-1600	EOP-4
93500-03006-0A	E-9	94251-08000	F-7	99101-357-1620	EOP-4
	EOP-4	94301-10140	F-1	99101-357-1650	EOP-4
93500-04010-0A	E-9		F-2	99103-358-0450	EOP-4
	EOP-4		F-5	99103-358-0500	E-9
93500-04014-0A	E-9	94510-17000	F-2		EOP-4
	EOP-4	94510-22000	F-2	99103-358-0550	E-9
93500-04020-0A	F-9	94521-30000	F-4		EOP-4
93500-05016-0A	E-1		FOP-3	99103-358-0600	E-9
	F-1	94601-18000	F-8	99105-357-1600	E-9
93500-05018-0A	F-1	94608-50000	F-4		EOP-4
93500-05020-0A	F-1		FOP-3	99105-357-1800	E-9
93500-06008	F-9				EOP-4
93500-06012	F-8	95000		99105-357-2000	E-9
	F-9				EOP-4
93500-06020	E-4	95001-35060-40	E-9	99105-357-2200	E-9
	F-14		FOP-4		EOP-4
93500-06028	E-2	95001-35240-40	F-9	99105-357-2400	E-9
	F-4		FOP-4		EOP-4
93500-06035	E-2	95001-55300-40	F-5	99164-501-1300	E-9
	F-4	95001-75210-40	F-8		EOP-4
	F-5	95002-02070	F-9		
93500-06045	E-5		FOP-4		
93500-06060	F-5	95002-02100	F-5		
93500-06065	E-2	95002-02120	F-8		
	E-5	95002-35000	F-5		
93500-06080	E-5	95003-08019-10	F-5		
93600-06014	E-5	95014-22200	F-2		
	E-8	95014-61100	F-2		
			F-14		
		95014-61200	F-14		
		95014-61300	F-8		
		95014-92100	F-7		
		95015-32001	F-13		
		95015-42000	F-13		
		95700-03010-00	F-2		
		95700-06028-00	FOP-3		
		95700-08012-00	F-10		
		95700-08025-00	F-10		
		95700-08028-00	F-10		
		95700-10020-00	F-1		
		96000			
94001-05000-05	F-1	96102-63063-00	F-5		
94001-06000	F-1	96140-62040-1C	F-8		
	F-4				
94001-08000-05	F-4				
	F-5				
	F-6				
	F-7				
	F-12				
94002-10000-05	F-7				
94002-12000-05	F-13				
94030-10000-05	F-14				
94101-05000	FOP-2				
94101-06000	E-4				
	F-8				
	F-9				

G 1

E-1

Cylinder • Cylinder head



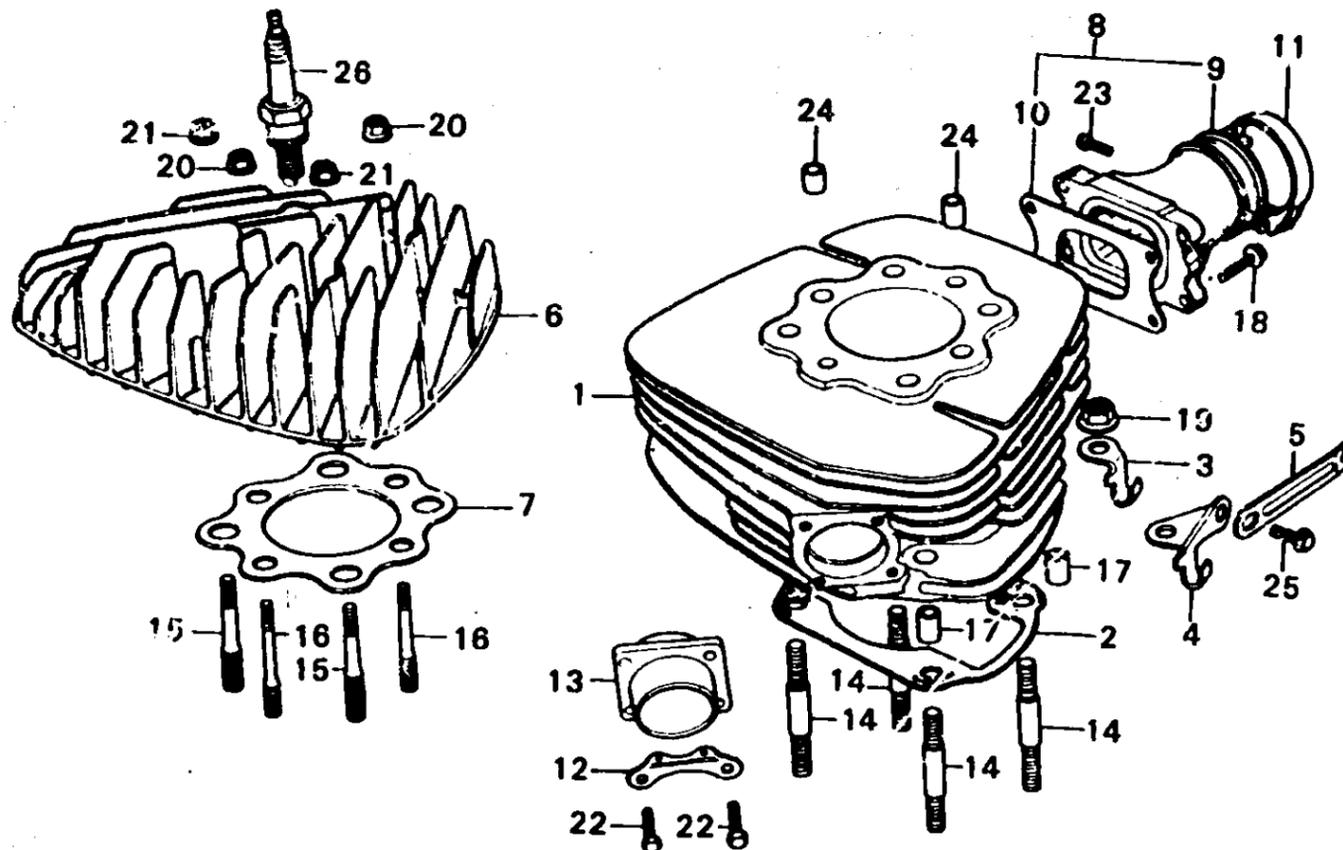
B381-40

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1 M2	Serial No.	Area code
CYLINDER	1.7	1	12100-381-000	CYLINDER COMP.	1 1		
10 x 68 STUD BOLT	0.9	2	12191-381-000	GASKET, CYLINDER	1 1		
• Add 0.1		3	12193-381-000	CLAMP, CLUTCH CABLE	1		
CYLINDER GASKET	0.8	4	12193-381-303	CLAMP, CLUTCH CABLE	1		
CYLINDER STUD BOLT/6 x 55 STUD BOLT	0.7	5	12194-381-303	BAR, TENSION	1		
• Add 0.1		6	12200-381-000	HEAD, CYLINDER	1 1		
CYLINDER HEAD/HEAD GASKET	0.6	7	12251-357-020	GASKET, CYLINDER HEAD	1 1		
INLET PIPE	0.3	8	16220-381-000	PIPE SET, IN.	1	300	
• EXHAUST PIPE JOINT		9	16221-381-003	PIPE, IN.	1		300 4 36
SPARK PLUG	0.1		16221-381-013	PIPE, IN.	1	3004497	
		10	16222-381-000	GASKET, IN. PIPE	1	3004497	
		11	16223-357-010	BAND, INSULATOR	1 1		
		12	18331-357-000	STAY, EX. PIPE	1 1		
		13	18351-301-000	JOINT, EX. PIPE	1 1		
		14	90031-381-000	BOLT, STUD, 10X68	4 4		
		15	90032-381-000	BOLT, CYLINDER STUD	4 4		
		16	90034-357-010	BOLT, STUD, 6X55	4 4		
		17	90036-357-000	PIN, DOWEL, 12X16	2 2		
		18	90050-357-000	BOLT, SPECIAL FLANGE, 6X22	4 4		
		19	90231-381-000	NUT, SPECIAL, 10MM	4 4		
		20	90233-357-000	NUT, FLANGE, 6MM	4 4		
		21	90236-300-000	NUT, FLANGE, 8MM	4 4		
		22	92000-06018	BOLT, HEX., 6X18	4 4		
		23	9350J-05016-0A	SCREW, PAN, 5X16	1 1		
		24	94301-10140	PIN A, DOWEL, 10X14	2 2		

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E-1

Cylinder • Cylinder head



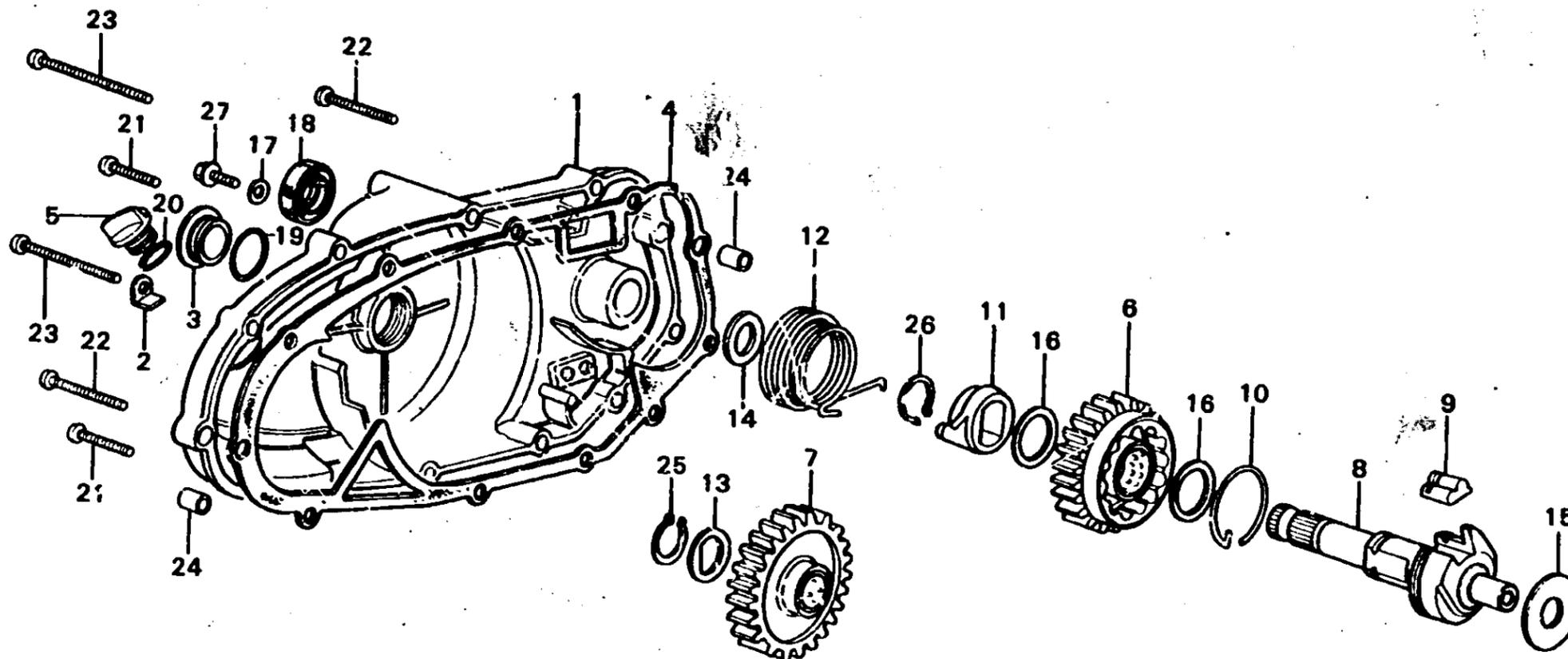
B381-40

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CH250 M1M2	Serial No.	Area code
		25	95700-10020-00	BOLT, FLANGE, 10X20	1		
		26	98079-59644	PLUG, SPARK (B-9EV NGK)	1	1	

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E-2

Right crankcase cover - Kick



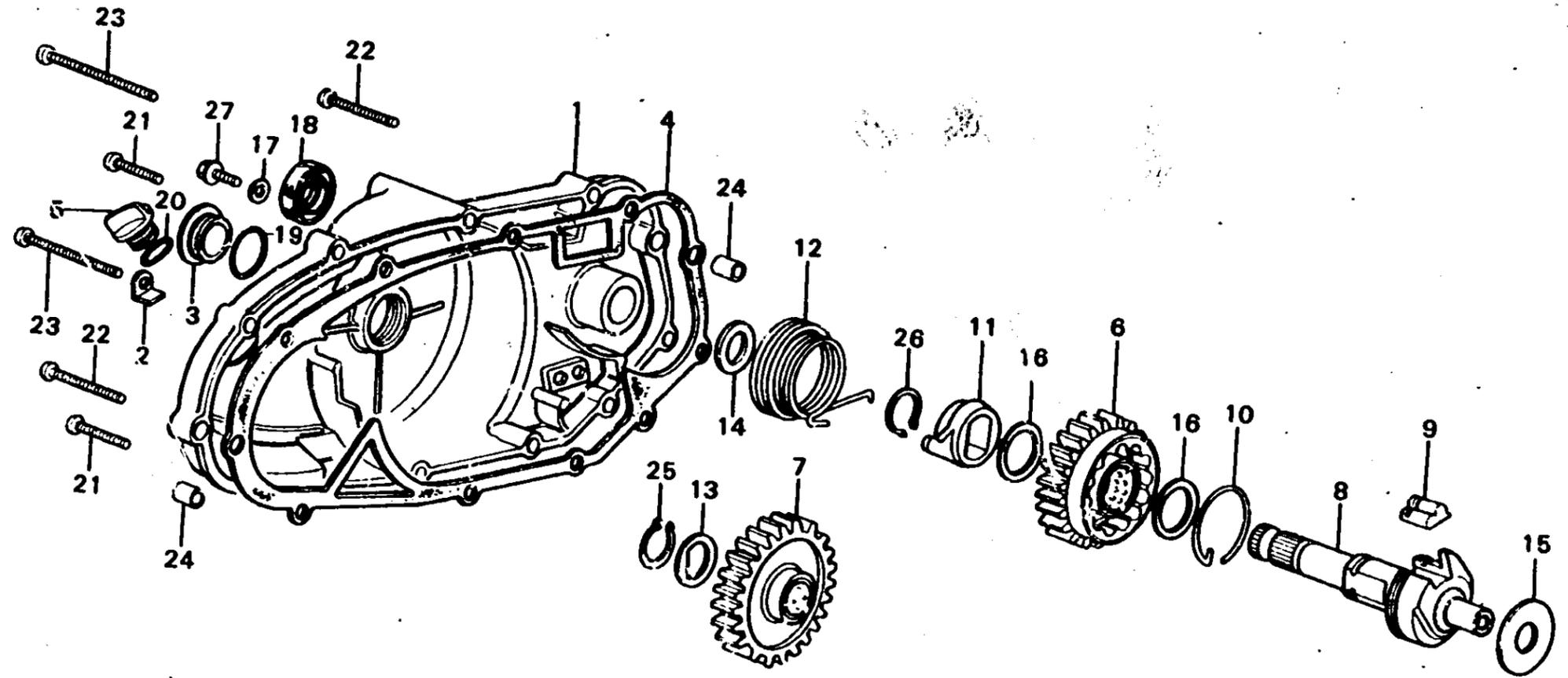
B381-05

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CH250 M1M2	Serial No.	Area code
STARTER IDLE GEAR	1.2	1	11331-381-000	COVER COMP., R. CRANKCASE	1 1		
R. CRANKCASE COVER	1.0	2	11332-381-000	STOPPER, BRAKE AIR	1 1		
KICK STARTER SPINDLE and its related parts	0.9	3	11335-357-000	CAP, CLUTCH ADJUST	1 1		
• 18 x 29 x 7 OIL SEAL		4	11394-357-040	GASKET, R. CRANKCASE COVER	1 1		
KICK STARTER SPRING/ R. CRANKCASE COVER GASKET	0.8	5	15611-381-000	CAP, OIL FILTER	1 1		
		6	28210-357-020	PINION COMP., KICK STARTER	1 1		
		7	28230-357-020	GEAR COMP., STARTER IDLE	1 1		
		8	28250-357-030	SPINDLE COMP., KICK STARTER	1 1		
		9	28255-357-010	PAWL, KICK STARTER	1 1		
		10	28258-357-020	SPRING, PAWL SET	1 1		
		11	28259-357-020	RETAINER, KICK STARTER SPRING	1 1		
		12	28261-357-030	SPRING, KICK STARTER	1 1		
		13	90453-357-020	WASHER, THRUST, 17MM	1 1		
		14	90451-357-060	WASHER, 18MM	1 1		
		15	90454-329-000	WASHER, 16MM	1 1		
		16	90456-703-000	WASHER, THRUST, 22MM	2 2		
		17	90461-357-000	WASHER, SEALING, 12MM	1 1		
		18	91204-286-003	OIL SEAL, 18X29X7	1 1		
		19	91302-567-003	O-RING, 27.4X2.4	1 1		
		20	91303-800-000	O RING, 16MM	1 1		
		21	93500-06028	SCREW, PAN, 6X28	6 6		
		22	93500-06035	SCREW, PAN, 6X35	2 2		
		23	93500-06065	SCREW, PAN, 6X65	3 3		
		24	94301-10140	PIN A, DOWEL, 10X14	2 2		
		25	94510-17000	CIR CLIP, EXTERNAL, 17	1 1		

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E-2

Right crankcase cover - Kick

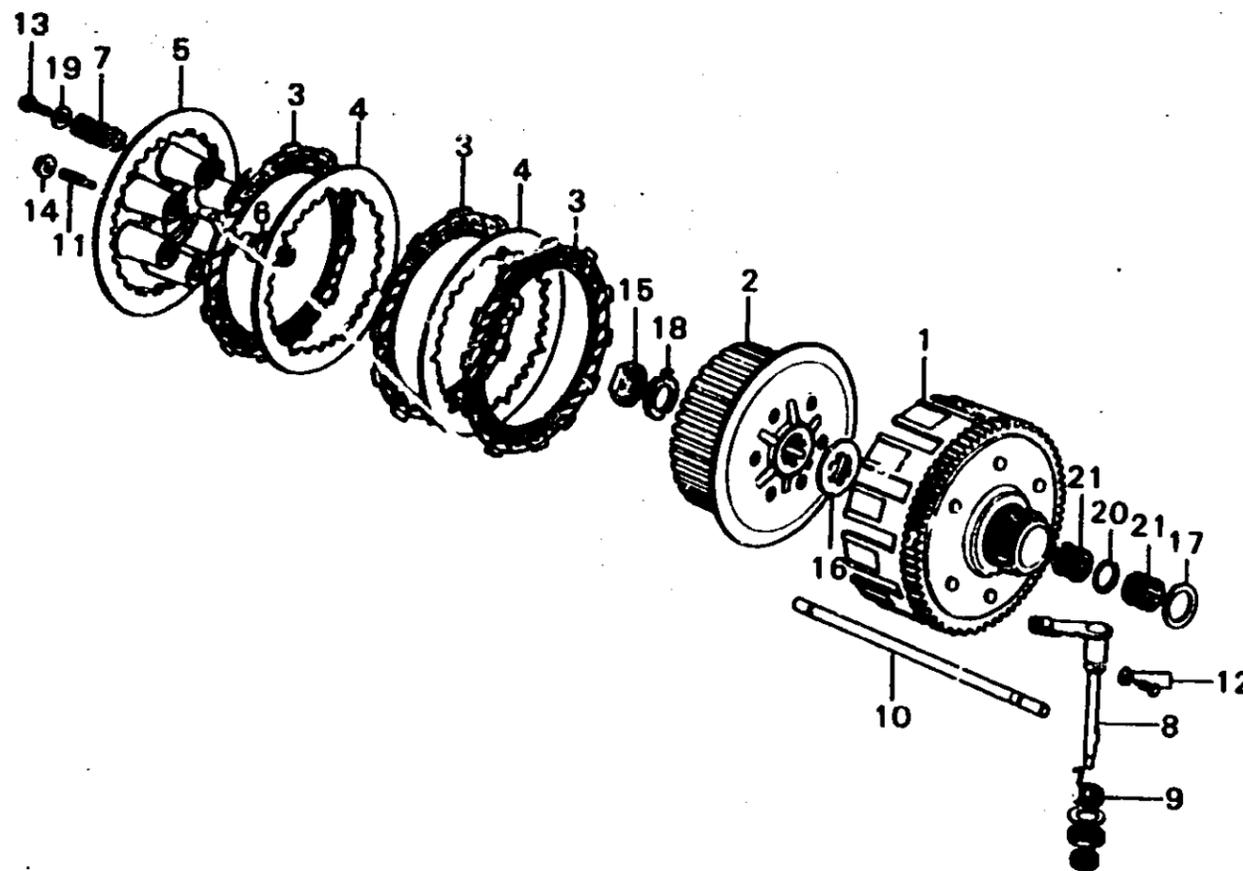


B381-05

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
		26	94510-22000	CIR CLIP, EXTERNAL, 22	1	1	
		27	95700-06010-00	BOLT, FLANGE, 6X10	1	1	

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Clutch



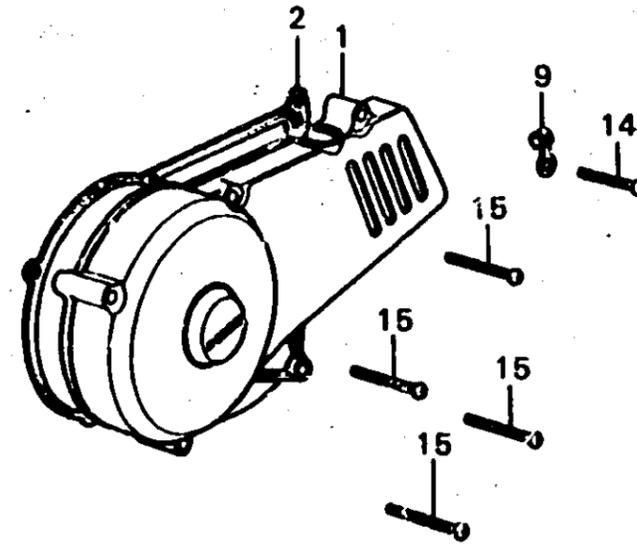
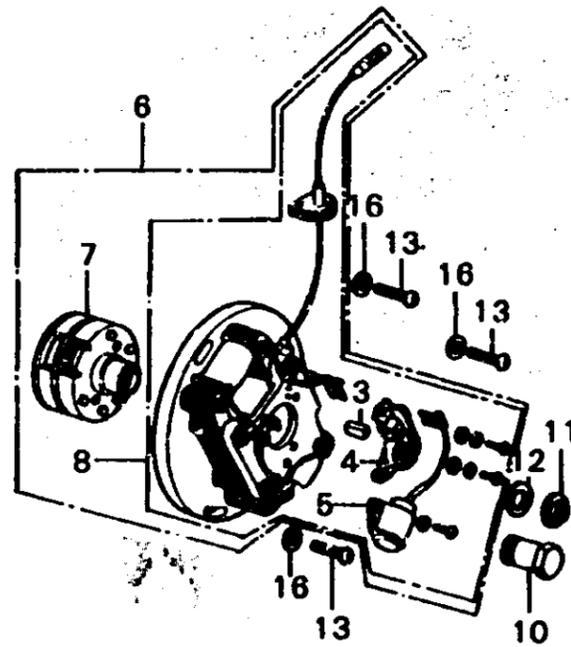
8381-06

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					CH250	M1M2		
CLUTCH OUTER/CENTER	1.1	1	22100-357-020	OUTER COMP., CLUTCH	1	1		
CLUTCH PRESSURE PLATE/FRICTION DISK/CLUTCH PLATE/LIFTER ROD	1.0	2	22120-357-020	CENTER, CLUTCH	1	1		
		3	22201-357-020	DISK, CLUTCH FRICTION	7	7		
• One or all		4	22321-357-010	PLATE B, CLUTCH	6	6		
CLUTCH SPRING	0.8	5	22351-357-030	PLATE, CLUTCH PRESSURE	1	1		
• One or all		6	22352-357-040	PIECE, PRESSURE PLATE CENTER	1	1		
CLUTCH LEVER/LEVER SPRING	0.3	7	22401-357-010	SPRING, CLUTCH	6	6		
		8	22810-357-030	LEVER COMP., CLUTCH	1	1		
		9	22815-357-020	SPRING, CLUTCH LEVER	1	1		
		10	22850-357-030	ROD COMP., CLUTCH LIFTER	1	1		
		11	22853-357-010	SCREW, CLUTCH ADJUST	1	1		
		12	90035-357-010	BOLT, SPECIAL, 5MM	1	1		
		13	90050-357-000	BOLT, SPECIAL FLANGE, 6X22	6	6		
		14	90234-357-000	NUT, FLANGE, 8MM	1	1		
		15	90235-357-000	NUT, HEX., 18MM	1	1		
		16	90454-357-010	WASHER, THRUST, 22MM	1	1		
		17	90459-357-000	WASHER C, THRUST, 25MM	1	1		
		18	90460-357-000	WASHER, LOCK, 18MM	1	1		
		19	90581-701-000	WASHER, 18MM	6	6		
		20	90599-357-000	SPACER, 29MM	1	1		
		21	91029-357-004	BEARING, NEEDLE, 25X29X17 (KOYO)	2	2		A
					2	2		CM
					2	2	3005258	CM
			91029-357-006	BEARING, NEEDLE, 25X29X17 (TOMSON)	2	2		
			91007-323-003	BEARING, NEEDLE, 25X29X17	2	2	3005259	CM

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E-4

Left crankcase cover •
A.C.generator



E381-07

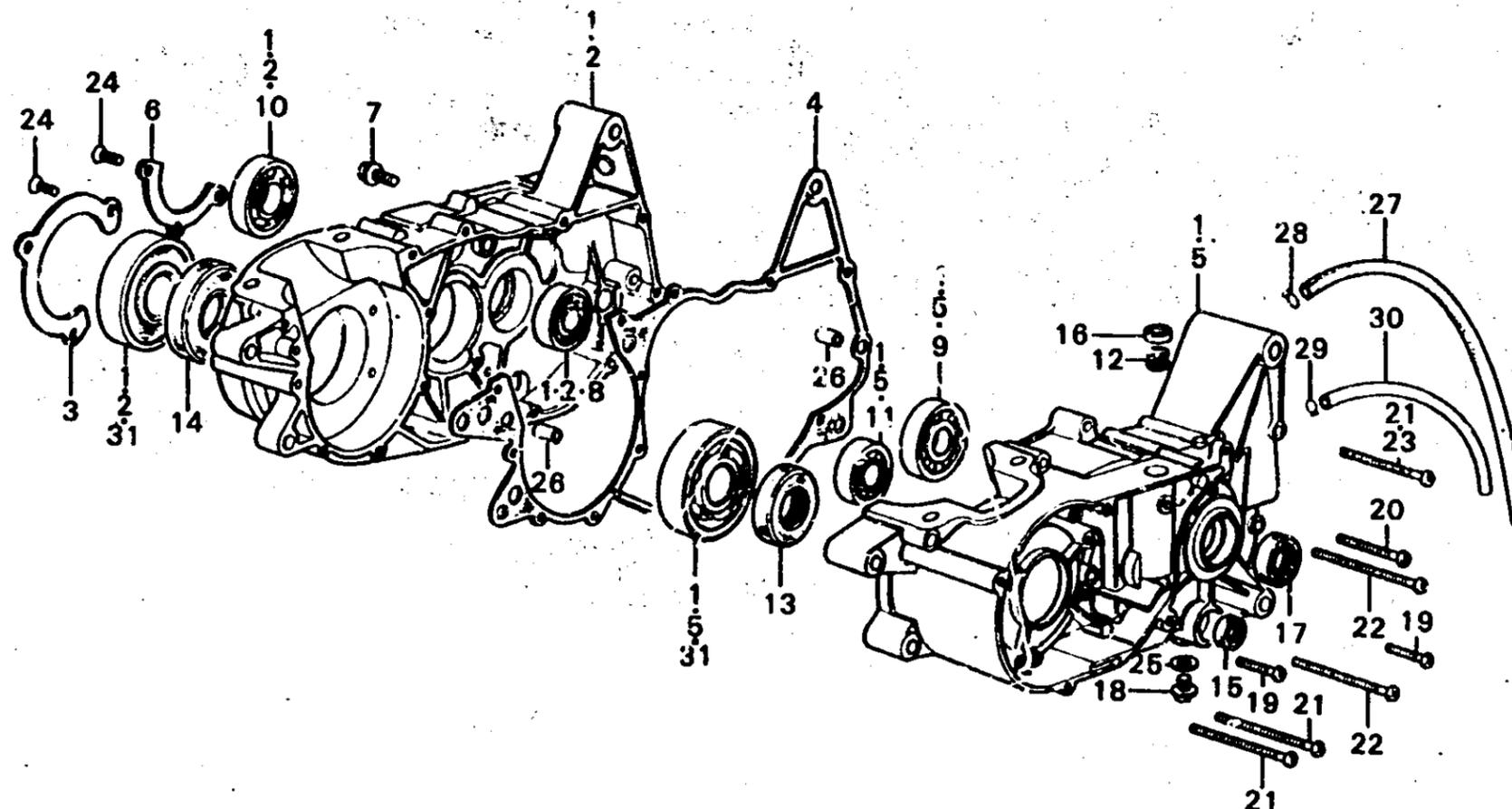
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
A.C. GENERATOR ASSY./ROTOR	0.3	1	11341-381-000	COVER, L. CRANK CASE	1 1		
STATOR/BREAKER/CONDENSER	0.2	2	1395-357-020	GASKET, L. CRANKCASE COVER	1 1		
L. CRANKCASE COVER/GASKET	0.1	3	30205-357-003	FELT COMP., OIL (KOKUSAN)	1 1		
		4	30210-357-003	BREAKER COMP. (KOKUSAN)	1 1		
		5	30280-357-003	CONDENSER COMP. (KOKUSAN)	1 1		
		6	31100-381-003	A.C. GENERATOR ASSY. (KOKUSAN)	1 1		
		7	31101-381-003	ROTOR COMP. (KOKUSAN)	1 1		
		8	31102-381-003	STATOR COMP. (KOKUSAN)	1 1		
		9	90038-357-000	CLAMPER, POINT CORC	1 1		
		10	90039-381-000	BOLT, REFOVING	1 1		
		11	90201-358-000	NUT, SPECIAL, 12MM	1 1		
		12	90427-358-000	WASHER, ROTOR SET	1 1		
		13	93500-06020	SCREW, PAN, 6X20	3 3		
		14	93500-06028	SCREW, PAN, 6X28	1 1		
		15	93500-06035	SCREW, PAN, 6X35	4 4		
		16	94101-06000	WASHER, PLAIN, 6MM	3 3		

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G 7

E-5

Crankcase



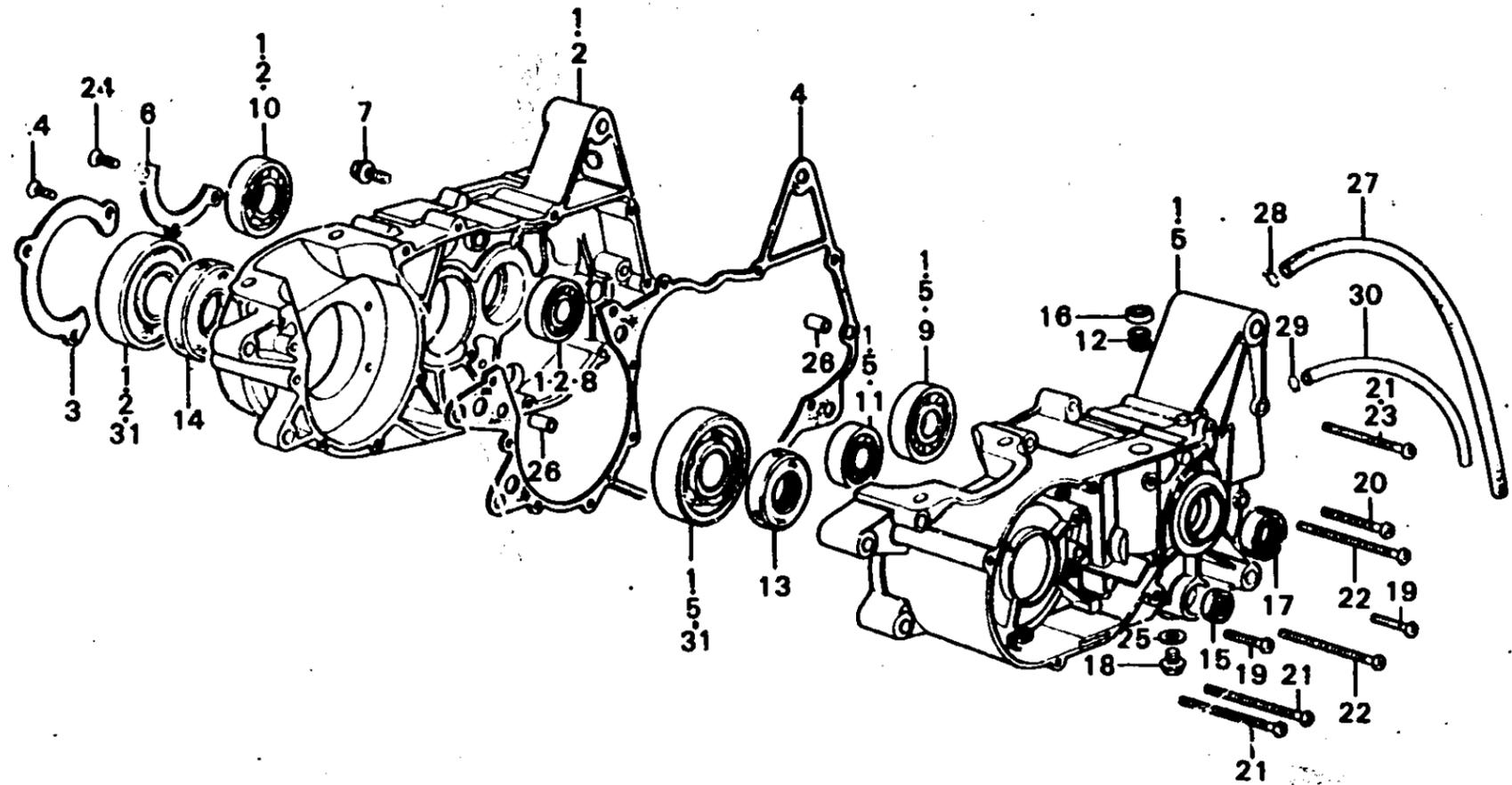
8381-10

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
CRANKCASE SET	*4.6	1	11000-381-000	CRANK CASE SET	1		
17 x 42 x 12 RADIAL BALL BEARING	*3.7		11000-381-305	11000-381-305	1		
• 6205Z RADIAL BALL BEARING			11000-381-010	CRANK CASE SET			
• 6306 RADIAL BALL BEARING (R. side)		2	11100-381-000	CRANK CASE SET	1	3000350	3000349
38 x 64 x 13.5 OIL SEAL	*3.8	3	11105-357-010	CRANK CASE COMP., R.	1		
6306 RADIAL BALL BEARING (L. side)	*3.4	4	11191-381-000	PLATE, BEARING SET	1		
6304 RADIAL BALL BEARING	*3.3	5	11200-381-010	GASKET, CRANK CASE	1		
• 6203Z RADIAL BALL BEARING				CRANK CASE COMP., L.	1	3000350	
• 25 x 55 x 10 OIL SEAL		6	23216-357-000	PLATE, BEARING STOPPER	1		
• 20 x 34 x 7 OIL SEAL		7	28254-357-000	PIN, KICK STOPPER	1		
CRANKCASE GASKET	*3.2	8	91004-357-010	BEARING, RADIAL BALL, 17X42X12	1		
14 x 28 x 7 OIL SEAL	1.3	9	91005-357-010	BEARING, RADIAL BALL, 6304	1		
BEARING SET PLATE	0.9	10	91006-357-010	BEARING, RADIAL BALL, 6205Z	1		
16 MM NEEDLE BEARING	0.5	11	91007-357-010	BEARING, RADIAL BALL, 6203Z	1		
16 x 22 x 3.5 OIL SEAL	0.4	12	91031-329-000	BEARING, NEEDLE, 16MM	1		
		13	91202-357-003	OIL SEAL, 25X55X10 (ARAI)	1		
		14	91203-357-003	OIL SEAL, 38X64X13.5 (ARAI)	1		
		15	91206-286-013	OIL SEAL, 14X20X7	1		
		16	91206-329-005	OIL SEAL, 16X22X3.5	1		
			91206-329-154	OIL SEAL, 16X22X3.5	1		
		17	91207-357-000	OIL SEAL, 20X34X7	1		
		18	92800-12000	BOLT, DRAIN PLUG, 12MM	1		
		19	93500-06035	SCREW, PAN, 6X35	4		
		20	93500-06045	SCREW, PAN, 6X45	1		
		21	93500-06060	SCREW, PAN, 6X60	7		
		22	93500-06065	SCREW, PAN, 6X65	2		

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E-5

Crankcase



B381-10

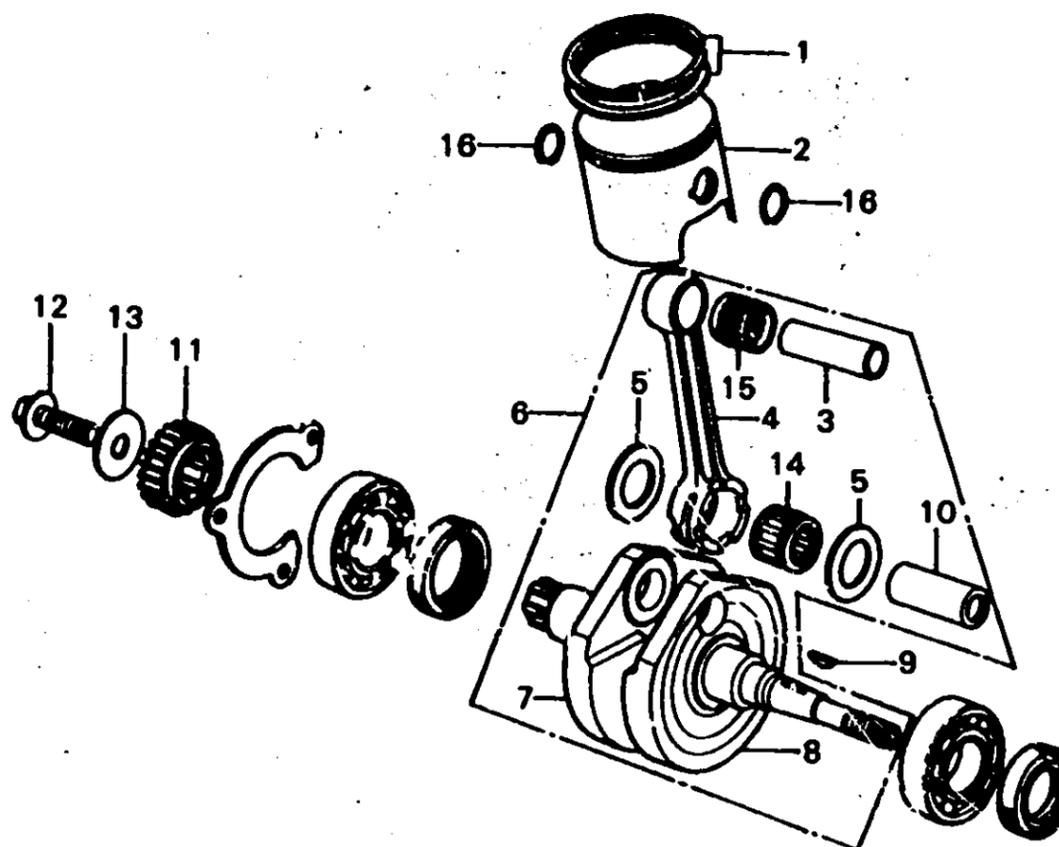
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
		23	93500-06080	SCREW, PAN, 6X80	1		
		24	93600-06014	SCREW, FLAT, 6X14	6	6	
		25	94109-12000	WASHER, DRAIN PLUG, 12MM	1	1	
		26	94301-10140	PIN A, DWEL, 10X14	2	2	
		27	95001-55300-40	TUBE, FUEL, 5.3X300	1	1	
		28	95002-02100	CLIP 810, TUBE	1	1	
		29	95002-35000	CLIP C6.5, TUBE	1	1	
		30	95003-08019-10	TUBE, VINYL, 4.5X6.5X190	1	1	
		31	96102-63063-00	BEARING, RADIAL BALL, 6306	2	2	

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E-6

Piston • Crankshaft



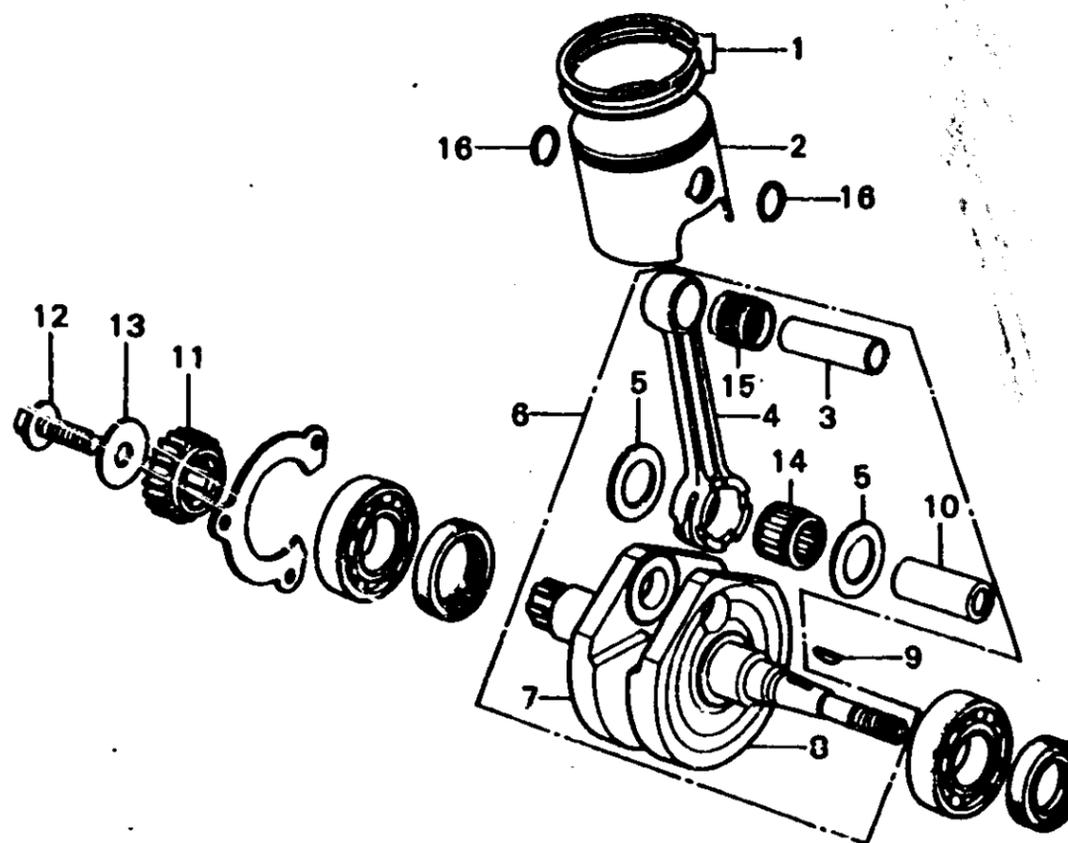
8381-04

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CH250 M1M2	Serial No.	Area code
CRANK PIN/CONNECTING ROD and those related parts	*	1	13011-381-003	RING SET, PISTON (STD.) (NIPPON)	1 1		
★ Actually required time		2	13101-381-000	PISTON COMP. (STD.)	1 1		
CRANKSHAFT COMP.	*3.5	3	13111-357-000	PIN A, PISTON	1 1		
PISTON/PISTON RING	1.0		13112-357-000	PIN B, PISTON	1 1		
PISTON PIN	0.9	4	13201-381-300	ROD, CONNECTING	1 1		
● PRIMARY DRIVE GEAR		5	13202-357-300	WASHER, CONNECTING ROD SIDE	2 2		
		6	13300-381-000	CRANKSHAFT COMP.	1 1		
		7	13311-381-300	CRANKSHAFT, R.	1		
			13311-395-300	CRANKSHAFT, R.	1	3002954	
		8	13321-381-300	CRANKSHAFT, L	1 1	3002955	
		9	13331-357-000	KEY, SPECIAL WOODRUFF, 25X18	1 1		
		10	13381-357-330	PIN, CRANK	1 1		
		11	13615-357-030	GEAR, PRIMARY DRIVE	1 1		
		12	90013-333-010	BOLT, UBS, 12X30	1 1		
		13	10201-333-020	WASHER, PRIMARY SHAFT LOCK	1 1		
		14	91011-357-003	BEARING 1, CONNECTING ROD LARGE END (TOYO)	1 1		
			91011-357-004	BEARING 1, CONNECTING ROD LARGE END (KOYO)	1 1		
			91012-357-003	BEARING 2, CONNECTING ROD LARGE END (TOYO)	1 1		
			91012-357-004	BEARING 2, CONNECTING ROD LARGE END (KOYO)	1 1		
			91013-357-003	BEARING 3, CONNECTING ROD LARGE END (TOYO)	1 1		

Connecting rod large end I.D.	Crank pin O. D.	3	2	1
		2φ ±0 -0.004	2φ -0.004 -0.008	2φ -0.008 -0.012
A 31φ +0.014 +0.019		91011-357-003 91011-357-004 (red)		
B 31φ +0.010 +0.008		91012-357-003 91012-357-004 (blue)	91011-357-003 91011-357-004 (red)	
C 31φ +0.008 +0.002		91013-357-003 91013-357-004 (white)	91012-357-003 91012-357-004 (blue)	91011-357-003 91011-357-004 (red)
D 31φ +0.002 -0.002			91013-357-003 91013-357-004 (white)	91012-357-003 91012-357-004 (blue)

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Piston • Crankshaft



B381-04

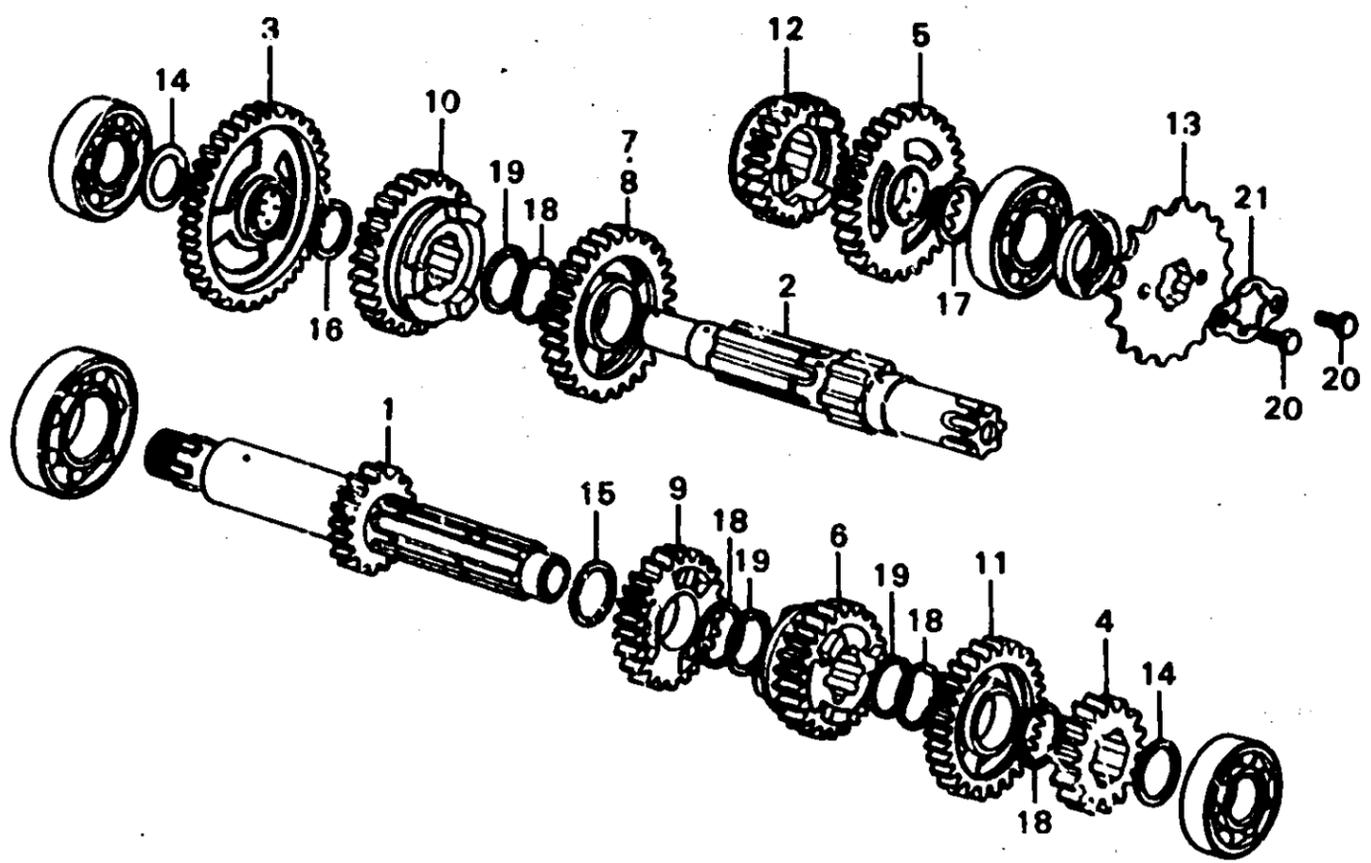
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CH250 M1M2	Serial No.	Area code
			91013-357-004	BEARING 3; CONNECTING ROD LARGE END (KOYO)	1 1		
		15	91014-357-003	BEARING 1; CONNECTING ROD SMALL END (TOYO)	1 1		
			91014-357-004	BEARING 1; CONNECTING ROD SMALL END (KOYO)	1 1		
			91014-357-006	BEARING 1; CONNECTING ROD SMALL END (TONSON)	1 1		
			91015-357-003	BEARING 2; CONNECTING ROD SMALL END 2 (TOYO)	1 1		
			91015-357-004	BEARING 2; CONNECTING ROD SMALL END (KOYO)	1 1		
			91015-357-006	BEARING 2; CONNECTING ROD SMALL END (TONSON)	1 1		
			91016-357-003	BEARING; CONNECTING ROD SMALL END 3 (TOYO)	1 1		
			91016-357-004	BEARING; CONNECTING ROD SMALL END 3 (KOYO)	1 1		
			91016-357-006	BEARING; CONNECTING ROD SMALL END 3 (TONSON)	1 1		
		16	94601-18000	CLIP; PISTON PIN; 16HM	2 2		

Connecting rod small end bearing selection fit table
(Clearance 5~17μ)

Piston pin O.D.		A	B
18 ^h ±0 -0.004 (13111-357-000) (a grooved)		18 ^h -0.001 -0.002 (13112-357-000) (none grooved)	
a	22 ^h +0.008 +0.008 (none grooved)	91014-357-003 91014-357-004 91014-357-006 (red)	
b	22 ^h +0.008 +0.001 (none grooved)	91015-357-003 91015-357-004 91015-357-006 (blue)	91014-357-003 91014-357-004 91014-357-006 (red)
c	22 ^h +0.001 -0.003 (none grooved)	91016-357-003 91016-357-004 91016-357-006 (white)	91015-357-003 91015-357-004 91015-357-006 (blue)

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Transmission



B381-08

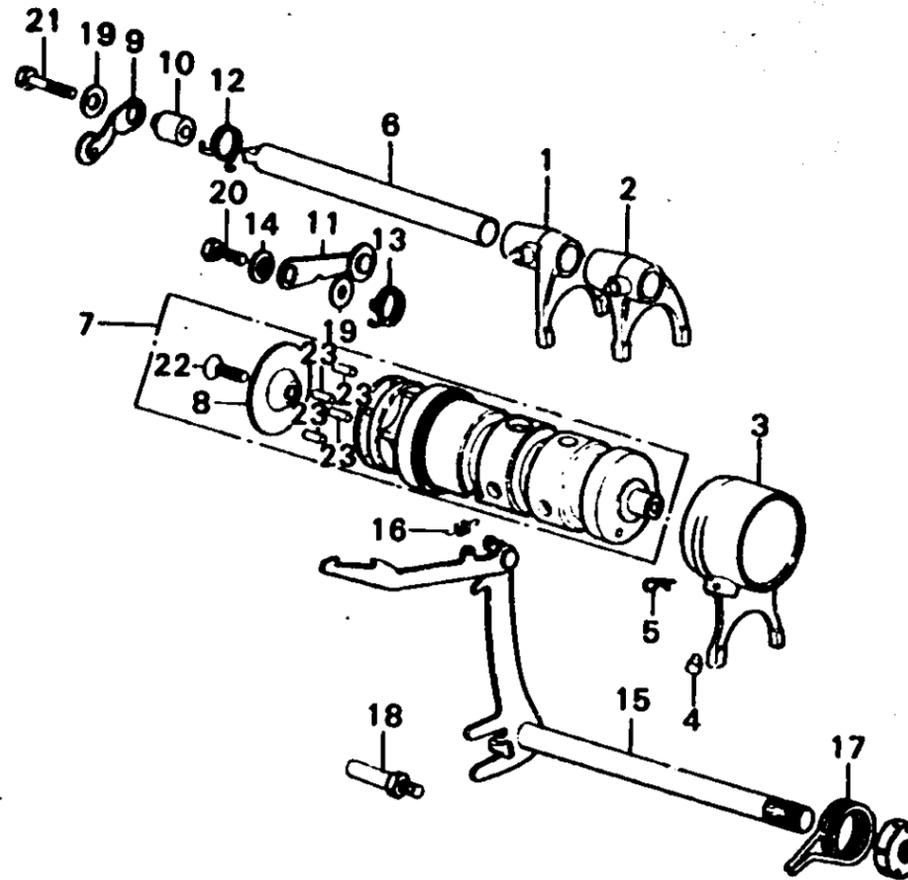
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
MAINSHAFT and its related parts • COUNTERSHAFT and its related parts • One motorcycle *3.6 at transmission	3.4	1	23210-357-010	SHAFT COMP., TRANSMISSION MAIN	1	1	
		2	23221-357-040	SHAFT, TRANSEMISSION COUNTER	1	1	
DRIVE CROCKET	0.2	3	23410-357-020	GEAR COMP., COUNTERSHAFT LOW (37T)	1	1	
		4	23421-357-010	GEAR COMP., MAINSHAFT SECOND (21T)	1	1	
		5	23430-381-000	GEAR COMP., COUNTERSHAFT SECOND (33T)	1	1	
		6	23441-381-000	GEAR, MAINSHAFT THIRD (24T)	1	1	
		7	23451-357-020	GEAR, COUNTERSHAFT THIRD (30T)	1		
		8	23451-395-000	GEAR, COUNTERSHAFT THIRD (30T)		1	
		9	23461-381-000	GEAR, MAINSHAFT FOURTH (26T)	1	1	
		10	23471-381-000	GEAR, COUNTERSHAFT FOURTH (27T)	1	1	
		11	23481-357-020	GEAR, MAINSHAFT FIFTH (29T)	1	1	
		12	23491-381-000	GEAR, COUNTERSHAFT FIFTH (25T)	1	1	
		13	23802-357-000	SPROCKET, DRIVE (14T)	1	1	
		14	90446-357-000	WASHER, THRUST, 17.2MM	2		
		15	90452-357-000	WASHER, THRUST, 22MM	1	1	
		16	90457-357-000	WASHER, THRUST, 18.6MM	1	1	
		17	90459-700-000	WASHER, THRUST, 20MM	1	1	
		18	90463-357-000	WASHER, SPLINE, 22MM	4	4	
		19	90601-329-000	CIR CLIP, 22MM	3	3	
		20	92000-06010	BOLT, HEX., 6X10	2	2	
		21	95014-92100	PLATE B, FIXING	1	1	

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G 12

E-8

Gear shift drum



8381-09

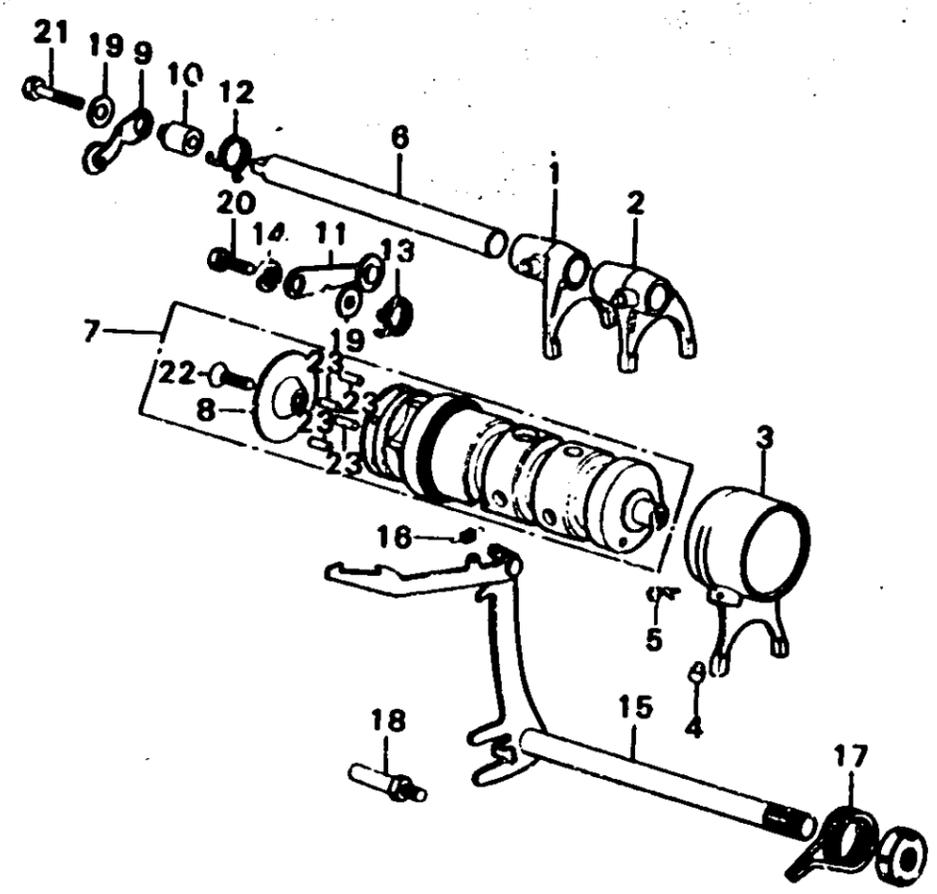
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
GEAR SHIFT FORK/DRUM and those related parts	3.4	1	24211-357-020	FORK, R. GEARSHIFT	1		
NEUTRAL STOPPER/DRUM STOPPER and those related parts	1.3	2	24221-357-020	FORK, L. GEARSHIFT	1	3000001	3000000
GEAR SHIFT SPINDLE ASSY./ GEAR SHIFT RETURN SPRING	1.2	3	24221-395-000	FORK, L. GEARSHIFT	1	3000001	3000000
			24231-357-020	FORK, CENTER GEARSHIFT	1		
			24231-395-000	FORK, CENTER GEARSHIFT	1	3000001	3000000
		4	24261-357-010	PIN, GEARSHIFT FORK GUIDE	1		
		5	24263-357-000	CLIP, GEARSHIFT FORK GUIDE	1		
		6	24265-357-010	SHAFT, GEARSHIFT FORK GUIDE	1		
		7	24301-357-030	DRUM COMP., GEARSHIFT	1		
		8	24307-357-300	PLATE, DRUM PIN STOPPER	1		
		9	24420-357-010	ARM COMP., NEUTRAL STOPPER	1		
		10	24425-357-000	COLLAR, NEUTRAL STOPPER	1		
		11	24430-357-010	ARM COMP., DRUM STOPPER	1		
		12	24435-357-020	SPRING, NEUTRAL STOPPER ARM	1		
		13	24436-381-000	SPRING, DRUM STOPPER ARM	1		
		14	24438-216-000	COLLAR, SHIFT DRUM STOPPER	1		
		15	24600-357-070	SPINDLE ASSY., GEARSHIFT	1		
		16	24641-272-000	SPRING, GEARSHIFT ARM	1		
		17	24651-357-010	SPRING, GEARSHIFT RETURN	1		
		18	24652-357-000	PIN, SHIFT RETURN SPRING	1		
		19	90417-302-000	WASHER, SHIFT DRUM STOPPER	2		
		20	92030-06018	BOLT, HEX., 6X18	1		

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C 13

E-8

Gear shift durm



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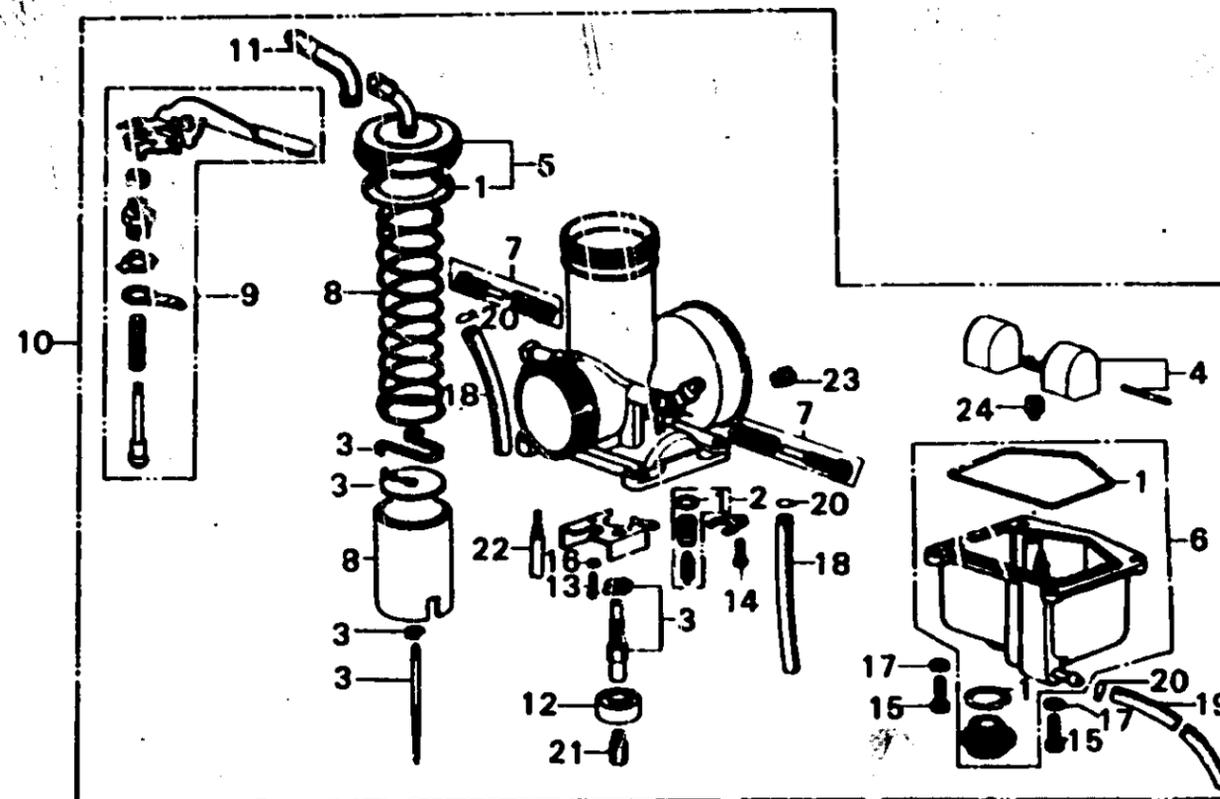
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. C1250 M1 M2	Serial No.	Area code
		21	92000-06028	BOLT, HEX., 6X28	1 1		
		22	93600-06014	SCREW, FLAT, 6X14	1 1		
		23	96221-40100	ROLLER, 4X10	4 4		

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G 14

E-9

Carburetor



B381-11

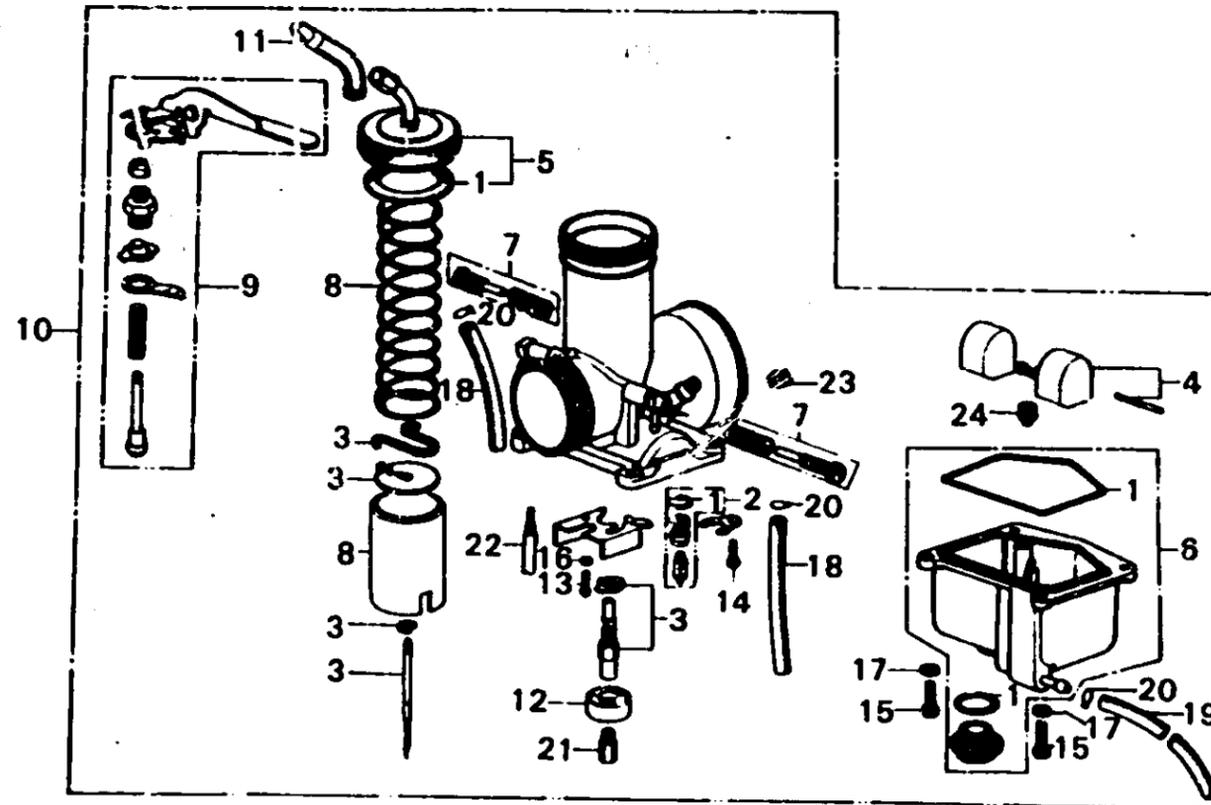
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
CARBURETOR ASSY.	0.4	1	16010-357-014	PACKING SET	1 1		
• FLOAT CAMBER SET		2	16011-356-004	VALVE SET, FLOAT	1 1		
• AIR JET		3	16012-381-004	NEEDLE SET, JET	1 1		
FLOAT VALVE SET/FLOAT SET	0.5	4	16013-360-004	FLOAT SET	1 1		
• STARTER VALVE SET		5	16014-357-014	TOP SET	1 1		
• JET NEEDLE SET		6	16015-357-014	BODY SET, FLOAT CHAMBER	1 1		
• SLOW JET/PRIMARY AIR JET		7	16016-360-004	SCREW SET	1 1		
THROTTLE VALVE SET	0.3	8	16022-357-325	VALVE SET, THROTTLE (#2.0)	(1)(1)		
TOP SET	0.2		16022-357-425	VALVE SET, THROTTLE (#3.0)	(1)(1)		
• SCREW SET			16022-357-812	VALVE SET, THROTTLE (#2.5)	1 1		
• MAIN JET		9	16046-361-670	VALVE SET, STARTER	1 1		
		10	16100-381-014	CARBURETOR ASSY. (34)	1		
			16100-311-024		1	3003387	
			16100-381-024	CARBURETOR ASSY. (34)	1	3003388	
		11	16118-357-004	CAP, RUBBER	1 1		
		12	16168-357-014	HOLDER, JET	1		
			16168-395-004	HOLDER, JET	1		
		13	93500-03006-0A	SCREW, PAN, 3X6	2 2		
		14	93500-04C10-0A	SCREW, PAN, 4X10	1 1		
		15	93500-04014-0A	SCREW, PAN, 4X14	4 4		
		16	94111-03000	WASHER, SPRING, 3MM	2 2		
		17	94111-04000	WASHER, SPRING, 4MM	4 4		
		18	95001-35060-40	TUBE, FUEL, 3.5X60	2 2		
		19	95001-35240-40	TUBE, FUEL, 3.5X240	1 1		
		20	95002-02070	CLIP BT, TUBE	2 3		

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G 15

E-9

Carburetor



B381-11

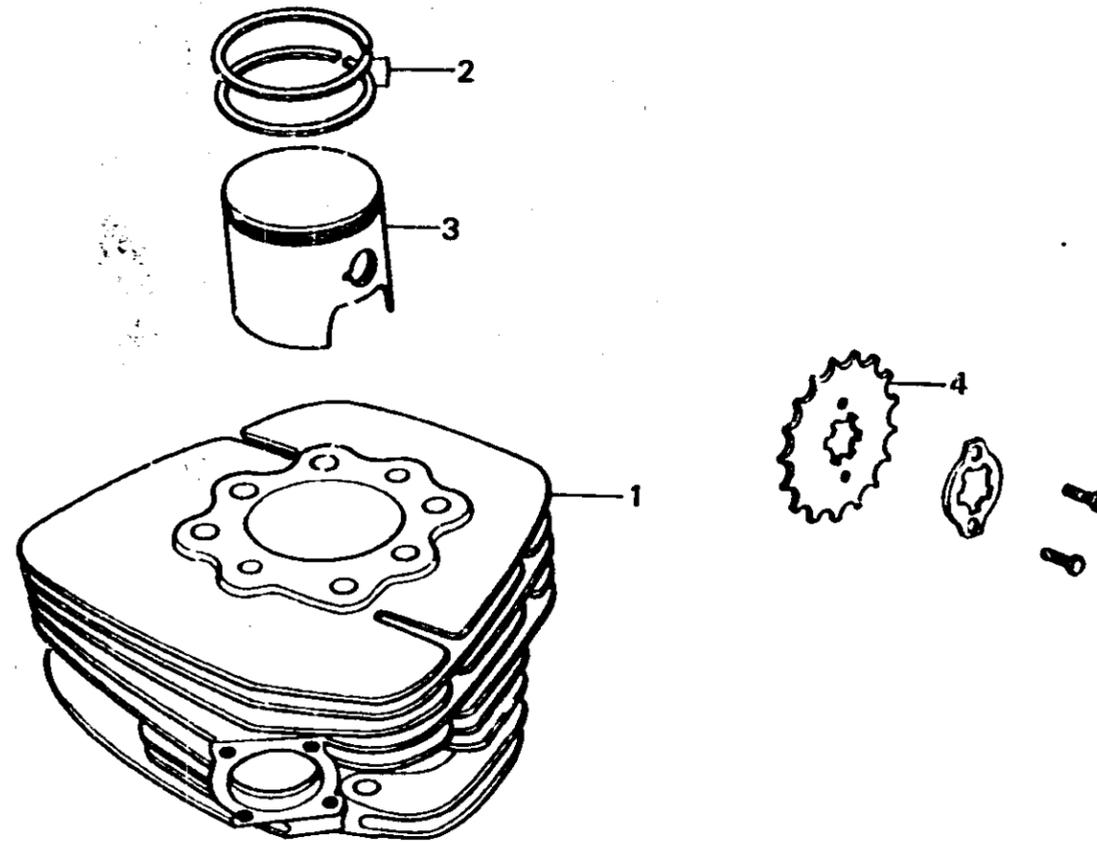
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1 M2	Serial No.	Area code
		21	99101-357-1480	JET, MAIN (#148) (SUB MUFFLER)	1		A
			99101-357-1420	JET, MAIN (#142)	(1)(1)		
			99101-357-1450	JET, MAIN (#145)	(1)(1)		
			99101-357-1480	JET, MAIN (#148)	1 1		
			99101-357-1500	JET, MAIN (#150)	(1)(1)		
			99101-357-1520	JET, MAIN (#152)	(1)(1)		
		22	99103-358-0500	JET, SLOW (#50)	(1)(1)		
			99103-358-0550	JET, SLOW (#55)	1 1		
			99103-358-0600	JET, SLOW (#60)	(1)(1)		
		23	99105-357-1600	JET, AIR (#160)	(1)(1)		
			99105-357-1800	JET, AIR (#180)	(1)(1)		
			99105-357-2000	JET, AIR #200	1 1		
			99105-357-2200	JET, AIR (#220)	(1)(1)		
			99105-357-2400	JET, AIR (#240)	(1)(1)		
		24	99164-601-1300	JET, SLOW AIR, #130	1 1		

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G 16

EOP-1

Piston • Cylinder • Sprocket



B381-2

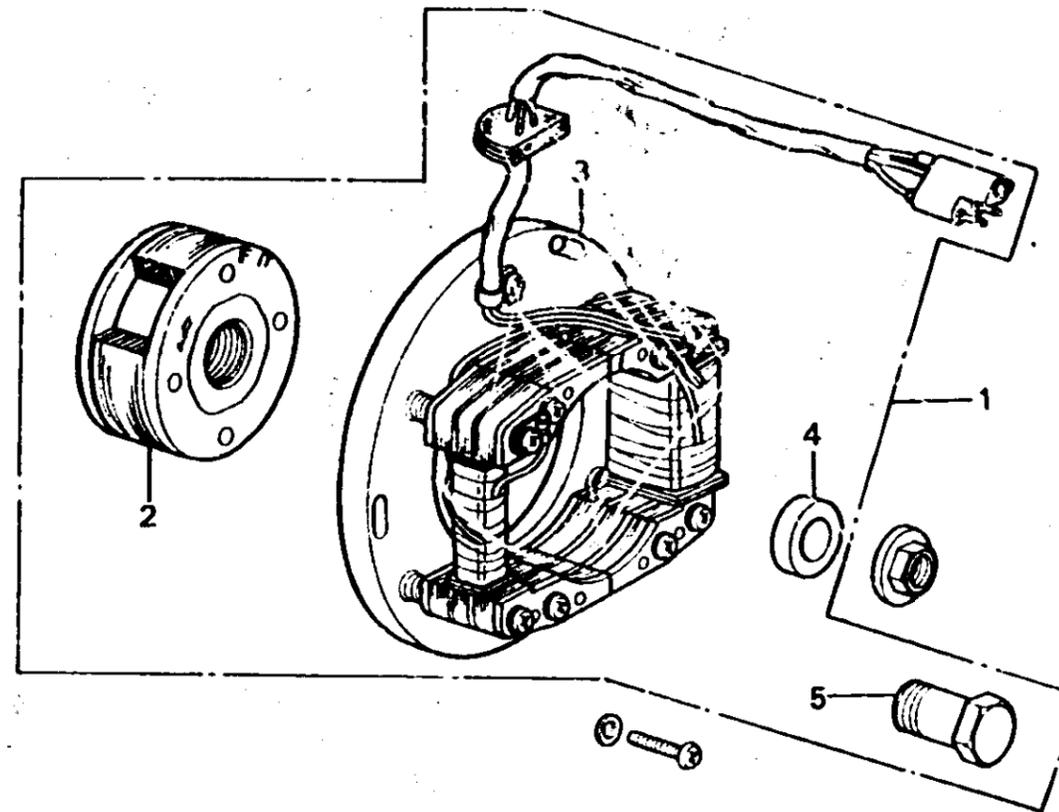
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
		1	12100-381-810	CYLINDER COMP.	(1)(1)		
		2	13021-381-003	RING SET, PISTON (0.25)	(1)(1)		
				(NIPPON)			
			13031-381-003	RING SET, PISTON (0.50)	(1)(1)		
				(NIPPON)			
			13041-381-003	RING SET, PISTON (0.75)	(1)(1)		
				(NIPPON)			
			13051-381-003	RING SET, PISTON (1.00)	(1)(1)		
				(NIPPON)			
		3	13102-381-000	PISTON COMP. (0.25)	(1)(1)		
			13103-381-000	PISTON COMP. (0.50)	(1)(1)		
			13104-381-000	PISTON COMP. (0.75)	(1)(1)		
			13105-381-000	PISTON COMP. (1.00)	(1)(1)		
		4	23801-357-810	SPROCKET, DRIVE (13T)	(1)(1)		
			23803-357-810	SPROCKET, DRIVE (15T)	(1)(1)		

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H 1

EOP-2

A.C. generator



B381-13

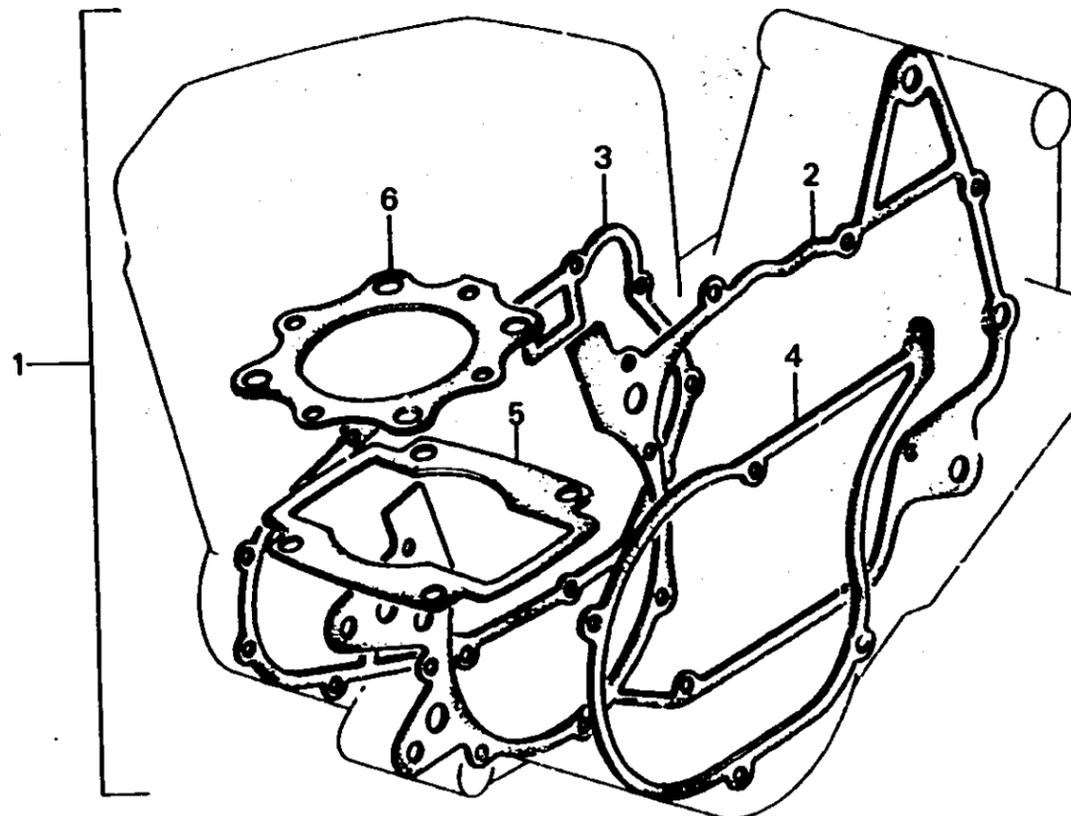
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CH250 M1M2	Serial No.	Area code
		1	31010-381-810	A.C. GENERATOR SET (KOKUSAN)	(1)(1)		
		2	31101-381-811	ROTOR COMP. (KOKUSAN)	(1)(1)		
		3	31102-381-811	STATOR COMP. (KOKUSAN)	(1)(1)		
		4	31105-381-810	SPACER, A.C. GENERATOR	(1)(1)		
		5	90339-381-810	BOLT, REMOVING	(1)(1)		

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H 2

EOP-3

Gasket set



B381-14

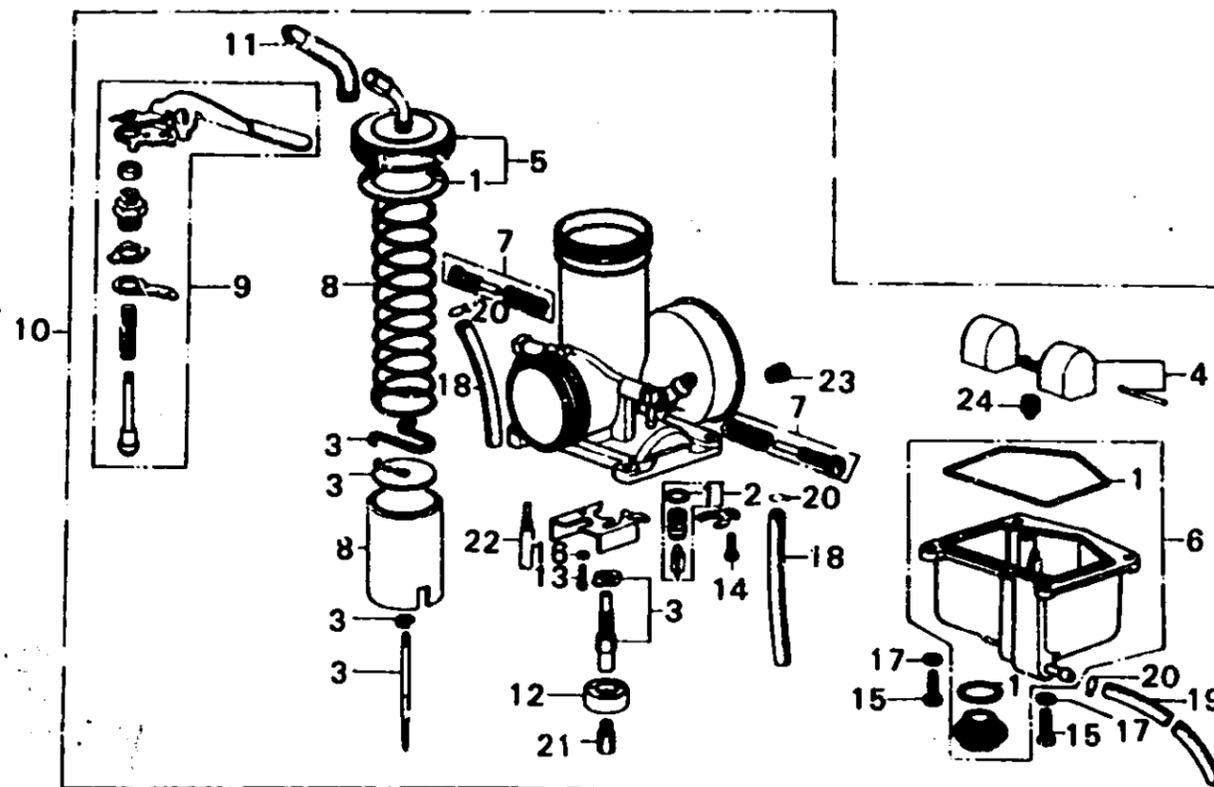
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
		1	06111-381-000	GASKET SET	(1)(1)		
		2	11191-381-000	GASKET, CRANK CASE	(1)(1)		
		3	11394-357-040	GASKET, R. CRANKCASE COVER	(1)(1)		
		4	11395-357-020	GASKET, L. CRANKCASE COVER	(1)(1)		
		5	12191-381-000	GASKET, CYLINDER	(1)(1)		
		6	12251-357-020	GASKET, CYLINDER HEAD	(1)(1)		

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H 3

EOP-4

Carburetor



B381-11

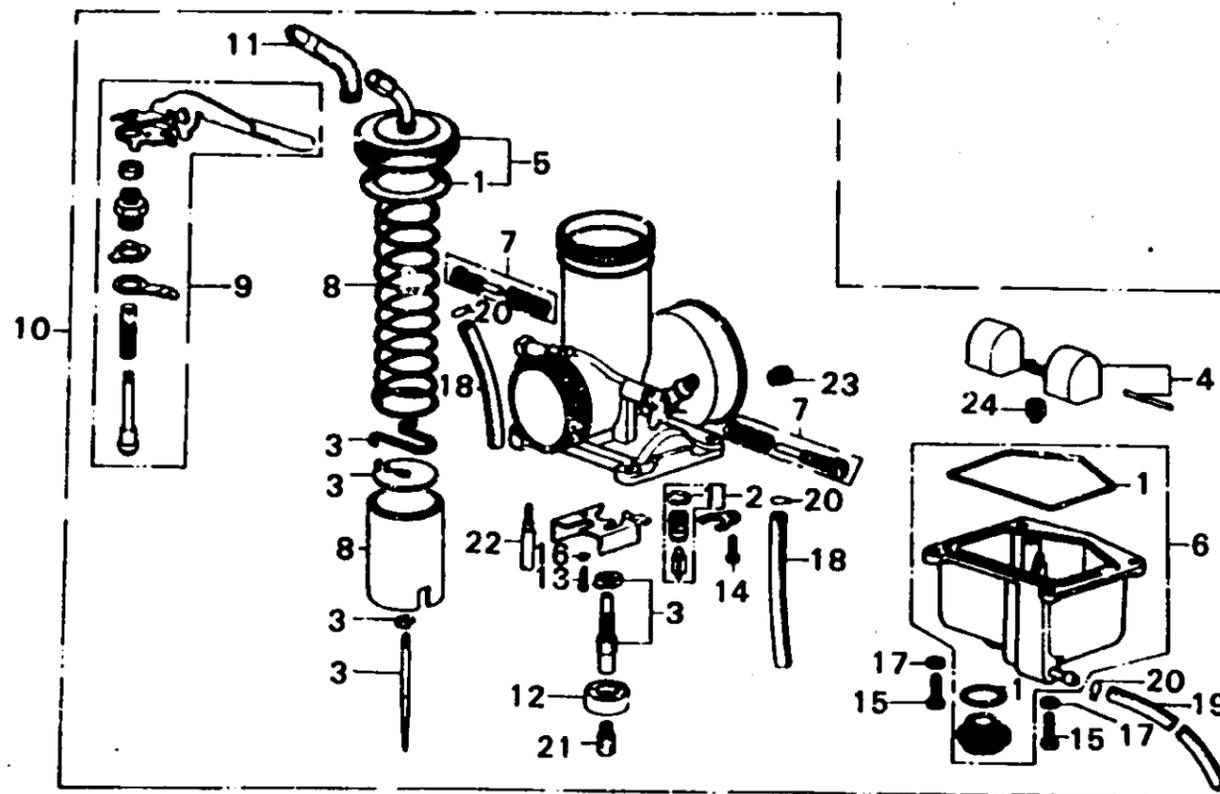
Service item	F R.T.	Ref. No.	Part No.	Description	Reqd. No. CH250 MIM2	Serial No.	Area code
		1	16010-357-014	PACKING SET	(1)(1)		
		2	16011-356-004	VALVE SET, FLOAT	(1)(1)		
		3	16012-381-811	NEEDLE SET, JET	(1)(1)		
		4	16013-360-004	FLOAT SET	(1)(1)		
		5	16014-357-014	TOP SET	(1)(1)		
		6	16015-357-014	BODY SET, FLOAT CHAMBER	(1)(1)		
		7	16016-360-004	SCREW SET	(1)(1)		
		8	16022-357-325	VALVE SET, THROTTLE (#2.0)	(1)(1)		
			16022-357-425	VALVE SET, THROTTLE (#3.0)	(1)(1)		
			16022-357-812	VALVE SET, THROTTLE (#2.5) (STD.)	(1)(1)		
		9	16046-361-670	VALVE SET, STARTER	(1)(1)		
		10	16100-381-811	CARBURETOR ASSY. (38)	(1)		
			16100-381-812	CARBURETOR ASSY. (39)	(1)	3003387	
					(1)	3003388	
		11	16118-357-004	CAP, RUBBER	(1)(1)		
		12	16168-357-014	HOLDER, JET	(1)		
			16168-395-004	HOLDER, JET	(1)		
		13	93500-03006-0A	SCREW, PAN, 3X6	(2)(2)		
		14	93500-04010-0A	SCREW, PAN, 4X10	(1)(1)		
		15	93500-04014-0A	SCREW, PAN, 4X14	(4)(4)		
		16	94111-03000	WASHER, SPRING, 3MM	(2)(2)		
		17	94111-04000	WASHER, SPRING, 4MM	(4)(4)		
		18	95001-35060-40	TUBE, FUEL, 3.5X60	(2)(2)		
		19	95001-35240-40	TUBE, FUEL, 3.5X240	(2)(2)		
		20	95002-02070	CLIP 87, TUBE	(3)(3)		

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H 4

EOP-4

Carburetor



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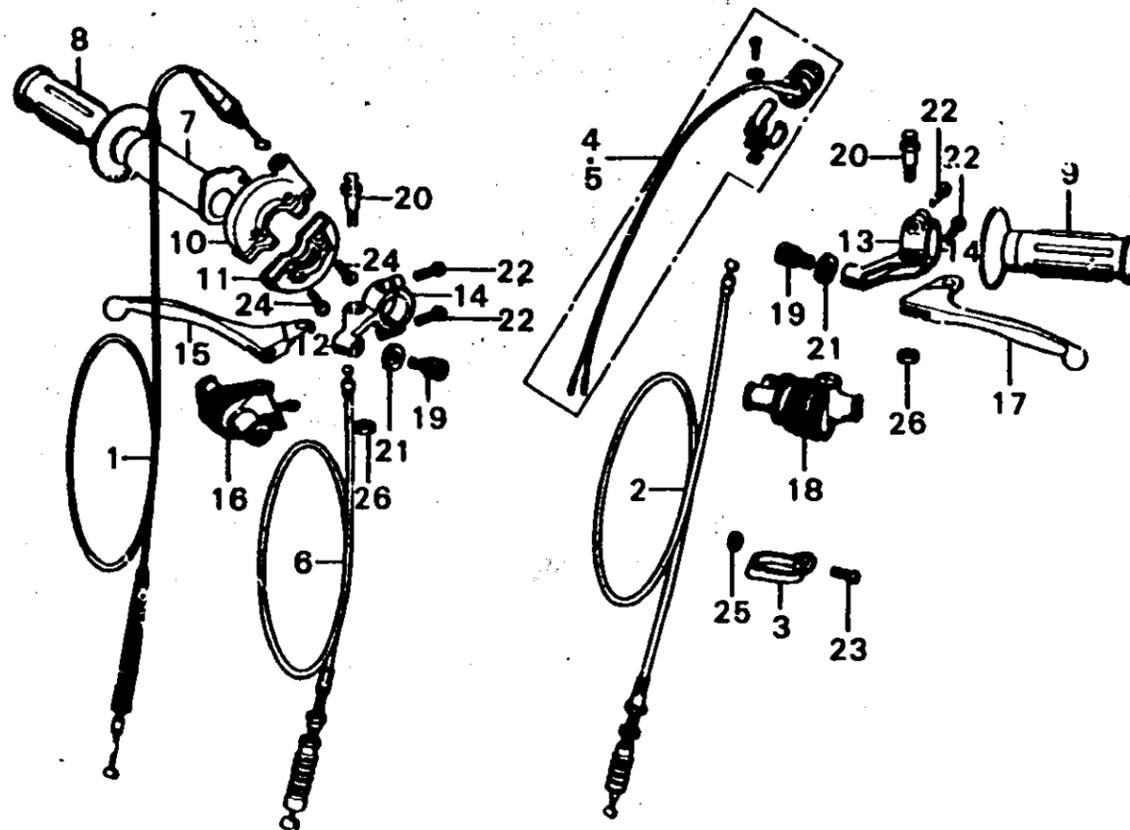
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
		21	99101-357-1550	JET, MAIN (#155)	(1)(1)		
			99101-357-1580	JET, MAIN (#158)	(1)(1)		
			99101-357-1600	JET, MAIN (#160)	(1)(1)		
				(STD.)			
			99101-357-1620	JET, MAIN (#162)	(1)(1)		
			99101-357-1650	JET, MAIN (#165)	(1)(1)		
		22	99103-358-0450	JET, SLOW (#45)	(1)(1)		
			99103-358-0500	JET, SLOW (#50)	(1)(1)		
				(STD.)			
			99103-358-0550	JET, SLOW (#55)	(1)(1)		
		23	99105-357-1600	JET, AIR (#160)	(1)(1)		
			99105-357-1800	JET, AIR (#180)	(1)(1)		
			99105-357-2000	JET, AIR #200	(1)(1)		
				(STD.)			
			99105-357-2200	JET, AIR (#220)	(1)(1)		
			99105-357-2400	JET, AIR (#240)	(1)(1)		
		24	99164-601-1300	JET, SLOW AIR, #130	(1)(1)		

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H 5

F-1

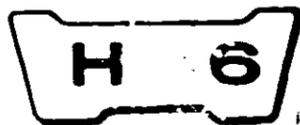
Handle grip • Cable



B381-15

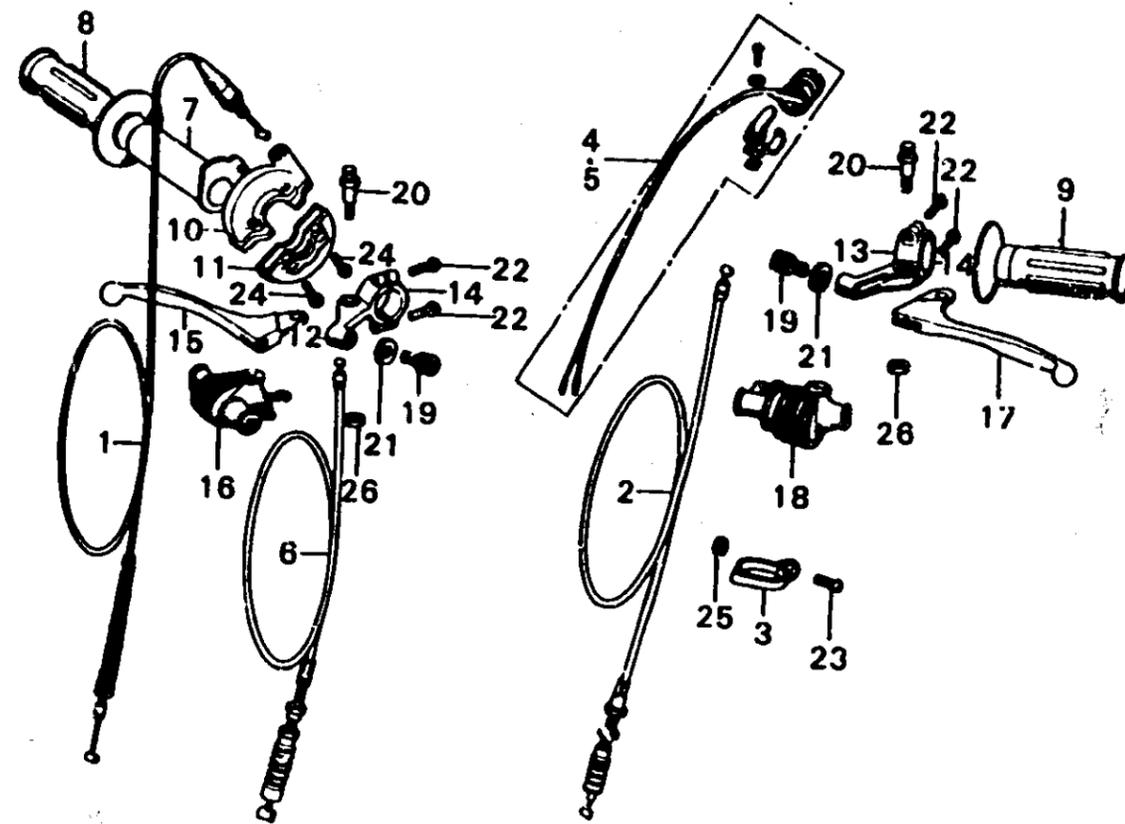
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1 M2	Serial No.	Area code
THROTTLE CABLE	0.4	1	17910-381-000	CABLE COMP., THROTTLE	1 1		
CLUTCH CABLE	0.2	2	22870-358-000	CABLE COMP., CLUTCH	1 1		
• FRONT BRAKE CABLE		3	22878-357-000	CLAMPER, CLUTCH CABLE	1 1		
• THROTTLE GRIP PIPE/GRIP HOUSING A.		4	35130-360-701	SWITCH ASSY., KILL	1 1		
• KILL SWITCH		5	35130-381-771	SWITCH ASSY., KILL	1 1		
• HANDLE LEVER BRACKET		6	45450-381-000	CABLE COMP., FR. BRAKE	1 1		
STEERING HANDLE LEVER/LEVER COVER	0.1	7	53141-357-010	PIPE, THROTTLE GRIP	1 1		
• HANDLE GRIP		8	53165-116-670	GRIP, R. HANDLE	1 1		
		9	53166-116-670	GRIP, L. HANDLE	1 1		
		10	53167-331-000	HOUSING A, GRIP	1 1		
		11	53168-381-000	HOUSING B, GRIP	1 1		
		12	53171-376-000	BRACKET, R. HANDLE LEVER	1 1		
		13	53172-376-000	BRACKET, L. HANDLE LEVER	1 1		
		14	53173-376-000	HOLDER, LEVER BRACKET	2 2		
		15	53175-360-700	LEVER, R. STEERING HANDLE	1 1		
		16	53176-329-000	COVER, R. STEERING HANDLE LEVER	1 1		
		17	53178-360-700	LEVER, L. STEERING HANDLE	1 1		
		18	53179-329-000	COVER, L. STEERING HANDLE LEVER	1 1		
		19	53192-268-000	BOLT, CLUTCH WIRE ADJUSTING	2 2		
		20	90114-329-000	BOLT, HANDLE LEVER PIVOT	2 2		
		21	90321-315-670	NUT, FIXING	2 2		
		22	93500-05016-0A	SCREW, PAN, 5X16	4 4		
		23	93500-05018-0A	SCREW, PAN, 5X18	1 1		
		24	93500-05026-0A	SCREW, PAN, 5X20	2 2		

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F-1

Handle grip • Cable



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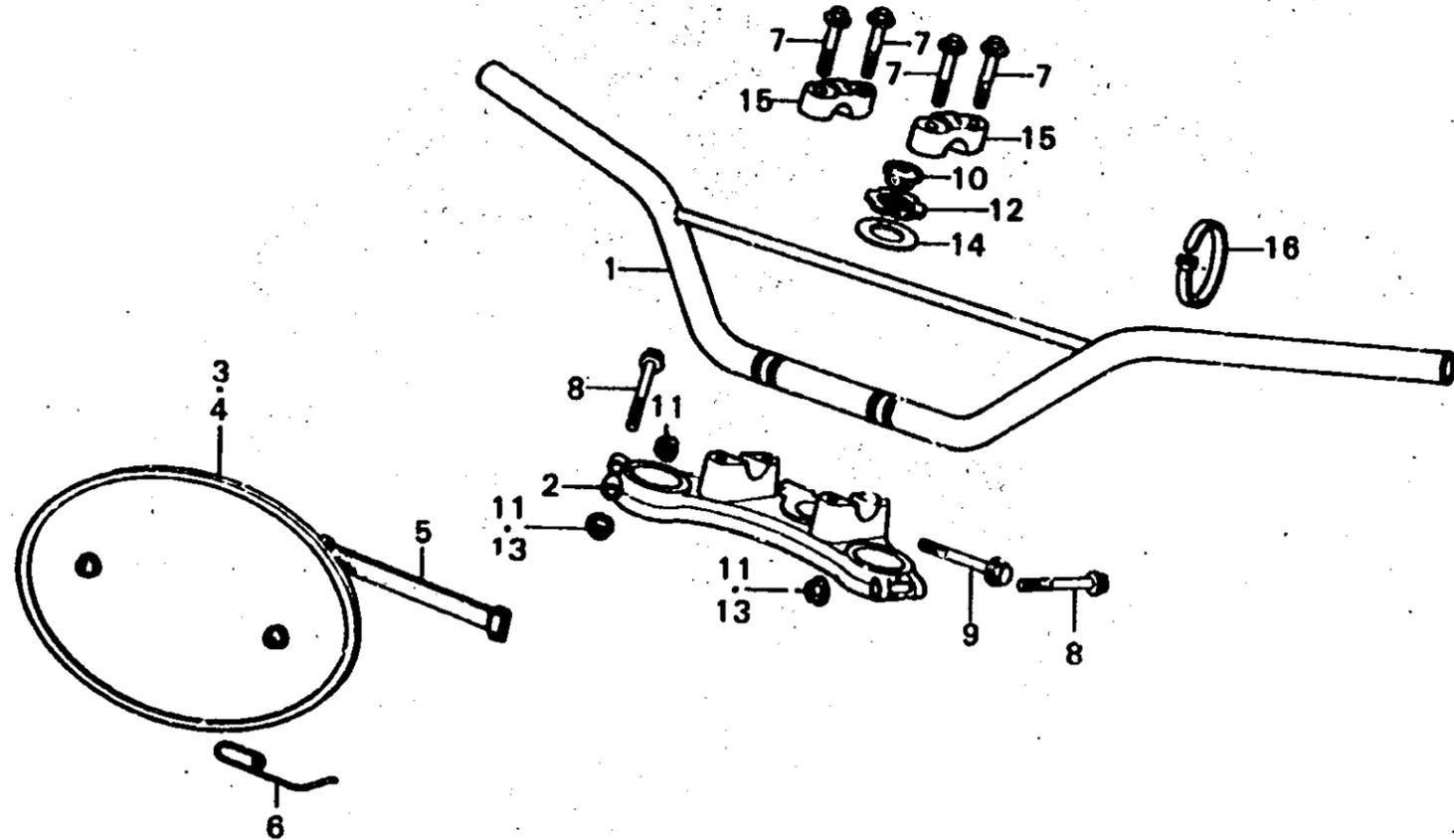
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
		25	94001-05000-05	NUT, HEX., 5MM	1 1		
		26	94001-06000	NUT, HEX., 6MM	2 2		

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H 7

F-2

Steerig handle • Top bridge



B381-16

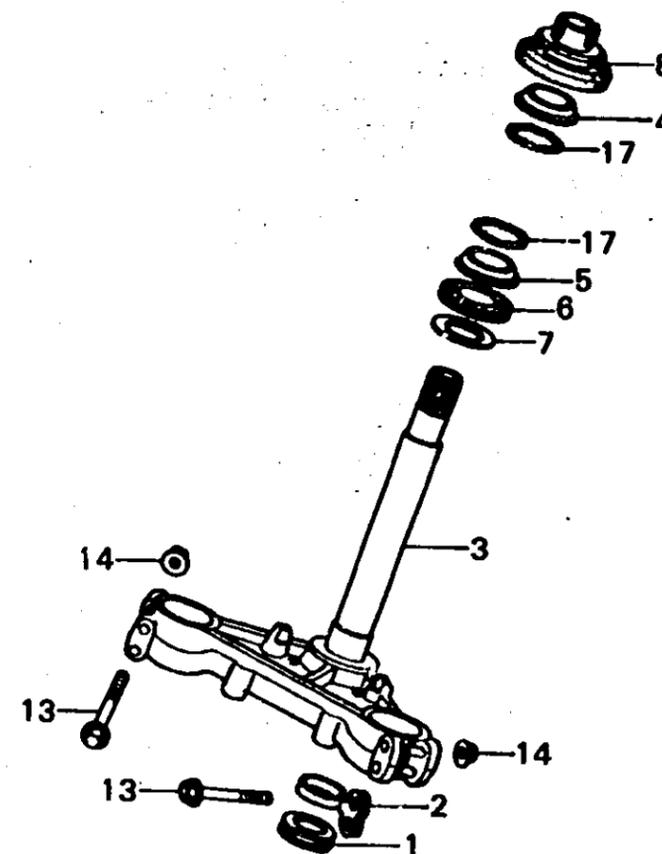
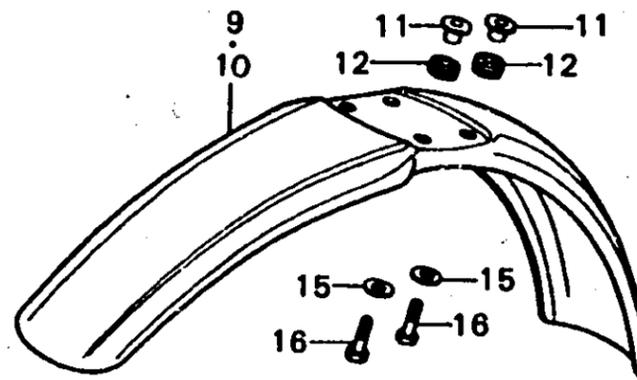
Service item	F.R.T.	Ref. No.	Part No.	Description	Req'd. No. C/1250 M/1M2	Serial No.	Area code
STEERING HANDLE PIPE	0.4	1	53100-381-000	PIPE, STEERING HANDLE	1		
FORK TOP BRIDGE	0.3	2	53230-381-000	BRIDGE, FORK TOP	1	2001412	
FRONT NUMBER PLATE ASSY.	0.1		53230-381-305	BRIDGE, FORK TOP	1	2001413	
HANDLE UPPER HOLDER	0.1		53230-381-010	BRIDGE, FORK TOP	1		
• One or all							
		3	61131-357-000ZA	PLATE ASSY., FR. NUMBER *R-23*	1		
		4	61131-381-770ZA	PLATE ASSY., FR. NUMBER *R-23*	1		
		5	61133-357-000	BAND, FR. NUMBER PLATE	1		
		6	61138-357-000	GUIDE, CABLE	1		
		7	90111-362-000	BOLT, FLANGE, 8X36	4		
		8	90123-369-000	BOLT, FRANGE, 8X54	2	2001412	
			90155-369-000	BOLT, FLANGE, 7X54	2	2001413	
					2		
		9	90124-458-000	BOLT, FLANGE, 8X72	1		
		10	90303-357-000	CAP, STEERING STEM	1		
		11	90303-369-000	NUT, FLANGE, 8MM	3	2001412	
					1	2001413	
		12	90304-357-000	NUT, STEERING STEM	1		
		13	90355-369-000	NUT, FLANGE, 7MM	2	2001413	
					2		
		14	90503-381-000	WASHER, STEERING STEM	1		
		15	95014-22200	HOLDER B2, HANDLE PIPE UPPER	2		
		16	95014-61100	BAND A1, WIRE	1		

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H 8

F-3

Steering stem • Front fender :



B381-17

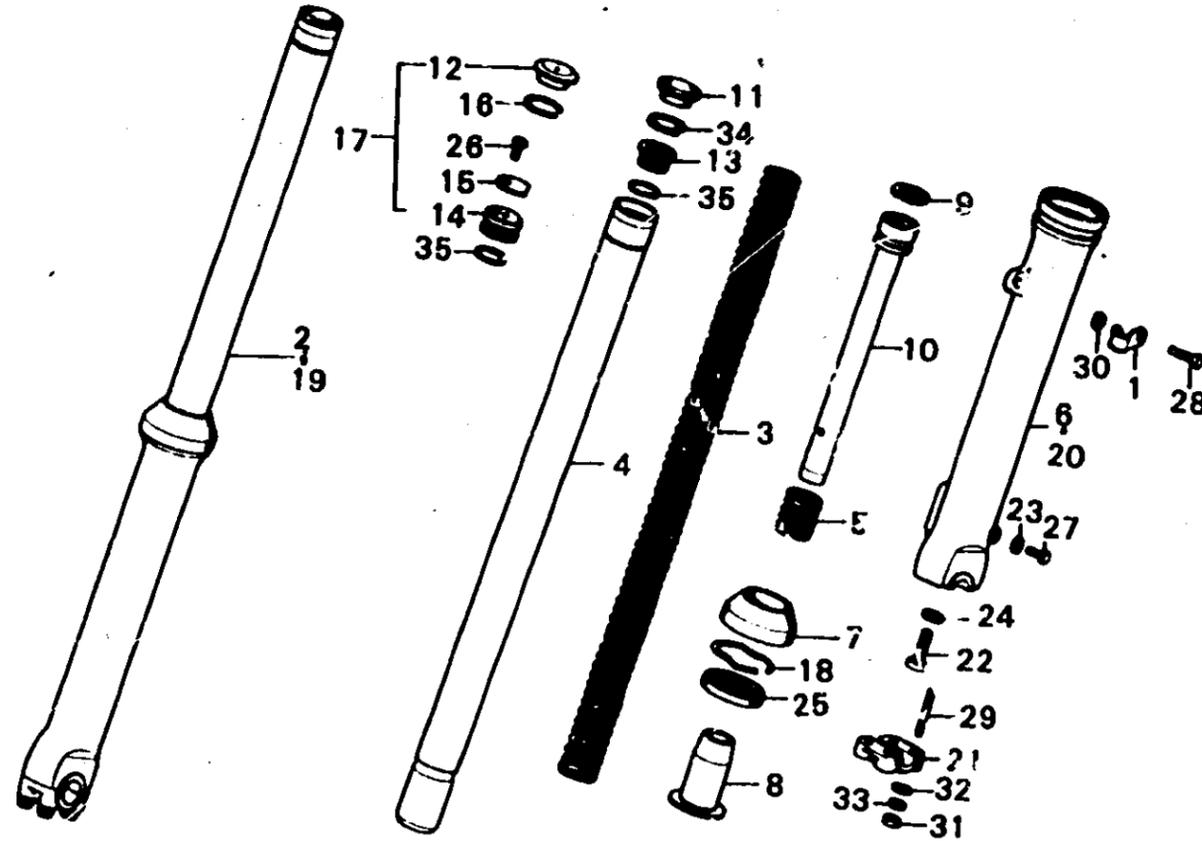
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CH250 M1M2	Serial No.	Area code
STEERING STEM/BOTTOM CORN RACE	0.7	1	45466-329-0G0	INNER, CABLE GUIDE	1 1		
HEAD TOP THREAD	0.3	2	45468-357-000	BRACKET, CABLE GUIDE	1 1		
FRONT FENDER	0.2	3	53200-381-000ZA	STEM COMP., STEERING *A-01*	1 1		
		4	53211-200-305	RACE, STEERING TOP CONE	1 1		
		5	33212-200-305	RACE, STEERING BOTTOM CONE	1 1		
		6	53214-200-000	DUST SEAL, STEERING HEAD	1 1		
		7	53215-200-000	WASHER, STEERING HEAD DUST	1 1		
		8	53220-357-000	THREAD COMP., STEERING HEAD	1 1		
		9	61100-381-000	FENDER, FR.	1		
		10	61100-381-770ZA	FENDER, FR. *R-23*	1	3001791	
			61100-381-771ZA	FENDER, FR. *R-23*	1	3001792	
		11	61104-357-000	COLLAR, FR. FENDER	4 4		
		12	61315-358-000	RUBBER, MOUNT, 22MM	4 4		
		13	90123-369-000	BOLT, FRANGE, 8X54	4 4		
		14	90303-369-000	NUT, FLANGE, 8MM	4 4		
		15	90506-500-000	WASHER, AIR DUCT	4 4		
		16	92000-06022	BOLT, HEX., 6X22	4 4		
		17	96211-08000	BALL, STEEL, #8 (1/4)	36 36		

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H 9

F-4

Front cushion



B381-41

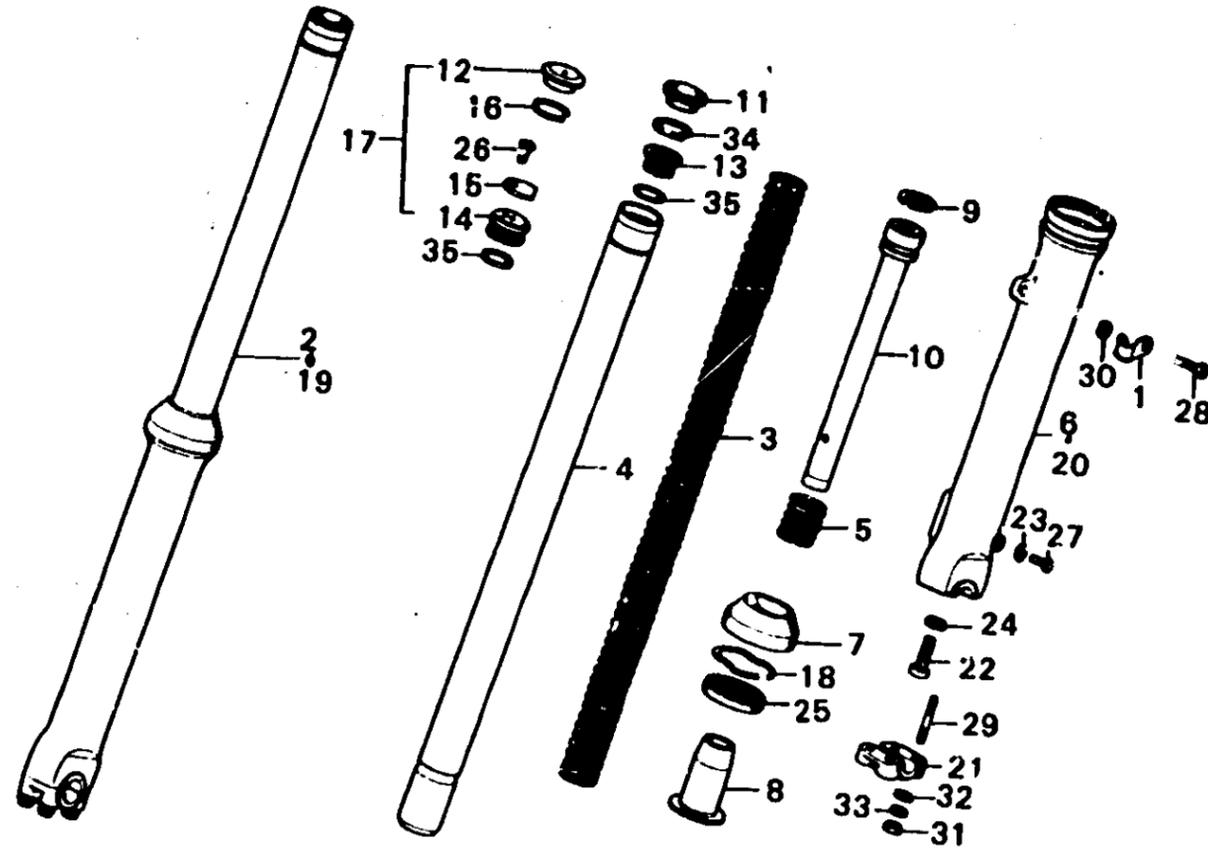
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CH250 M1M2	Serial No.	Area code
FRONT FORK BOTTOM CASE	1.0	1	45465-329-010	CLIP, FR. BRAKE CABLE	1		
35 x 48 x 11 OIL SEAL	0.7	2	51400-381-003	FORK ASSY., R. FR.	1		
FRONT FORK PIPE/BOTTOM PIPE	0.6		51400-381-013	FORK ASSY., R. FR.	1	3004468	3004467
and its related parts		3	51401-381-003	SPRING, FR. CUSHION	2		
• One motorcycle 1.0		4	51410-381-003	PIPE COMP., FR. FORK	2		
FRONT FORK ASSY.	0.5	5	51412-340-000	SPRING, FR. FORK REBOUND	2		
• One motorcycle 0.7							
8 x 50 STUD BOLT	0.2	6	51421-381-003	CASE, R. FR. FORK BOTTOM	1		
• Add 0.1		7	51425-340-000	DUST SEAL, FR. FORK	2		
SPRING UPPER SEAT/FRONT	0.2	8	51432-381-003	PIECE, OIL LOCK	2		
CUSHION SPRING		9	51437-329-010	RING, PISTON	2		
FRONT AXLE HOLDER	0.1	10	51440-381-003	PIPE COMP., BOTTOM	2		
		11	51449-381-003	CAP, FR. FORK TOP	2		
		12	51449-381-013	CAP, FORK PIPE	2	3004468	3004467
		13	51454-381-003	SEAT, SPRING UPPER	2		
		14	51454-381-013	SEAT, SPRING UPPER	2	3004468	3104467
		15	51455-381-003	WASHER, SUPPORT	2	3004468	
		16	51456-381-003	RING, STOPPER	2	3004468	
		17	51460-381-305	SEAT SET, SPRING	2		3004467
		18	51466-375-000	RING, OIL SEAL STOPPER	2		
		19	51500-381-003	FORK ASSY., L. FR.	1		
			51500-381-013	FORK ASSY., L. FR.	1	3004468	3004467
		20	51521-381-003	CASE, L. FR. FORK BOTTOM	1		

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H 10

F-4

Front cushion



B381-41

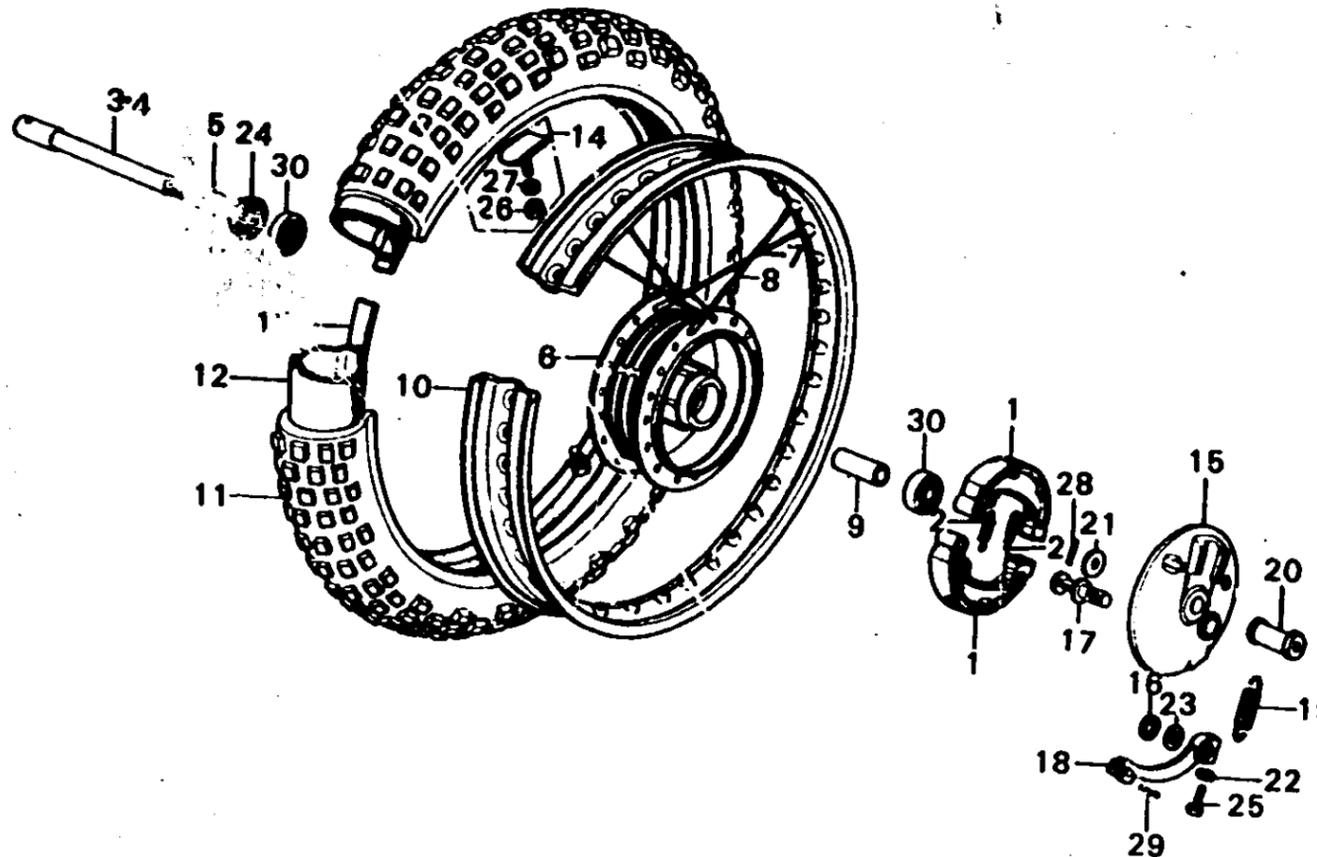
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
		21	51634-340-000	HOLDER, FR. AXLE	2 2		
		22	90116-283-010	BOLT, SOCKET, 8MM	2 2		
		23	90543-273-000	PACKING, FR. FORK DRAIN COCK	2 2		
		24	90544-283-000	WASHER, SPECIAL, 8MM	2 2		
		25	91255-300-033	OIL SEAL, 35X48X11	2 2		
		26	92000-06008	BOLT, HEX., 6X8	2	3004467	
		27	92000-06010	BOLT, HEX., 6X10	2 2		
		28	92000-06016	BOLT, HEX., 6X16	1 1		
		29	92700-08050-38	BOLT, STUD, 8X50	8 8		
		30	94001-06000	NUT, HEX., 6MM	1 1		
		31	94001-08000-05	NUT, HEX., 8MM	8 8		
		32	94101-08000	WASHER, PLAIN, 8MM	8 8		
		33	94111-08000	WASHER, SPRING, 8MM	8 8		
		34	94521-30000	CIR CLIP, INTERNAL, 30	2	3004467	
		35	94608-50000	O-RING, 23X2.8	2 2		

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H 11

F-5

Front wheel



B381-19

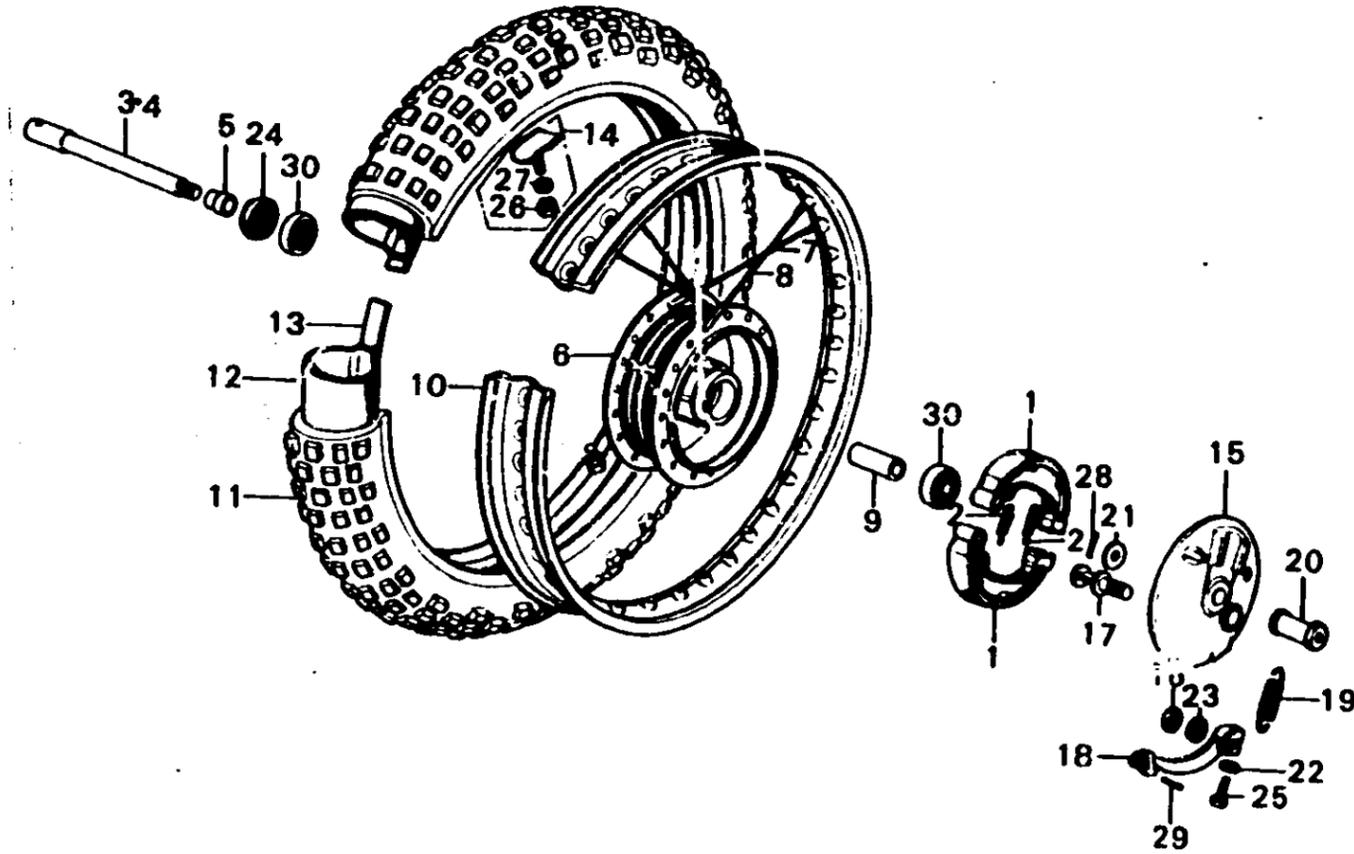
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
FRONT WHEEL HUB	2.8	1	43120-329-670	SHOW COMP., RR. BRAKE	2 2		
FRONT WHEEL RIM	2.2	2	43151-329-000	SPRING, RR. BRAKE SHCE	2 2		
FRONT WHEEL TIRE/TUBE/TIRE FLAP/ BEAD STOPPER	1.0	3	44301-329-000	AXLE, FR. WHEEL	1		
DISTANCE COLLAR/R. BALL BEARING	0.5	4	44301-381-0J0	AXLE, FR. WHEEL	1	3004788	3004787
• Add 0.1 at ball bearing		5	44311-357-000	COLLAR, FR. WHEEL SIDE	1 1		
• BRAKE PANEL and its related parts		6	44601-381-J00	HUB, FR. WHEEL	1 1		
L. BALL BEARING	0.4	7	44606-357-000	SPOKE A, FR.	18 18		
WHEEL AXLE/AXLE NUT	0.3	8	44607-357-000	SPOKE B, FR.	18 18		
FRONT BRAKE ARM and its related parts	0.1	9	44620-230-000	COLLAR, FR. AXLE DISTANCE	1 1		
		10	44701-381-003	RIM, FR. WHEEL	1 1		
		11	44711-357-003	TIRE, FR. WHEEL (3.00-21 4PR BRIDGESTONE)	1 1		
		12	44712-357-003	TUBE, FR. WHEEL (3.00-21 BRIDGESTONE)	1	2002837	
			44712-340-003	TUBE, FR. WHEEL (2.75/3.00-21 BS)	1	2002838	
		13	44713-357-003	FLAP, FR. TUBE (BS)	1		2002837
			44713-340-003	FLAP, TIRE (BS)	1	2002838	
		14	44715-357-000	STOPPER, FR. WHEEL TIRE BEAD (1.60A)	1 1		
		15	45100-357-000	PANEL, FR. BRAKE	1 1		
		16	45134-250-000	DUST SEAL, BRAKE CAM	1 1		
		17	45141-357-010	CAM, FR. BRAKE	1 1		
		18	45410-357-000	ARM, FR. BRAKE	1 1		

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H 12

F-5

Front wheel



83.1-19

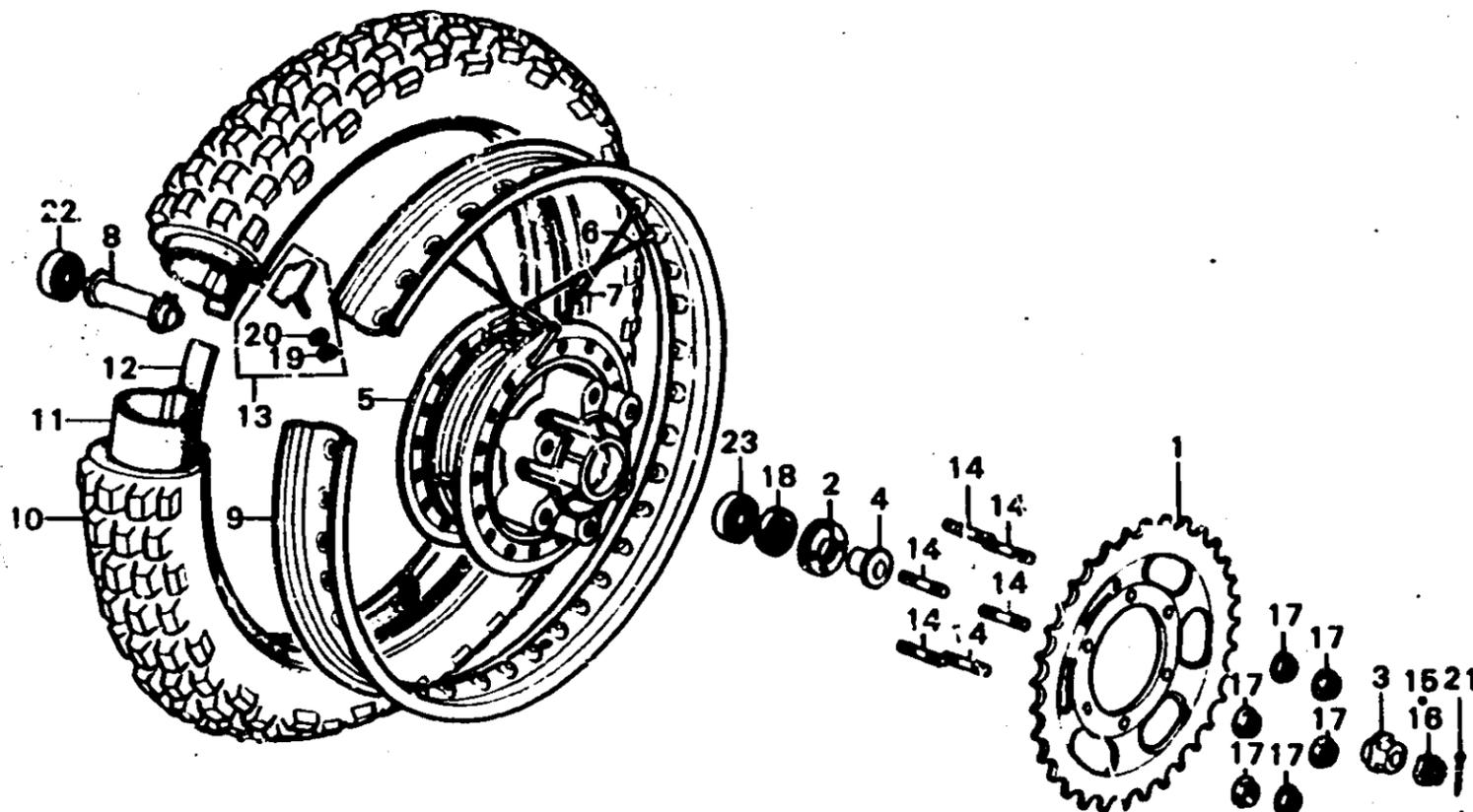
Service item	F.R.T.	Ref. No.	Part No.	Description	QTY	Serial No.	Area code
		19	45435-357-000	SPRING, BRAKE ARM RETURN	1	1	
		20	90305-329-000	NUT, FR. WHEEL AXLE	1	1	
		21	90524-030-000	WASHER A, HANDLE HOLDER	1	1	
		22	90525-001-000	WASHER, RR. BRAKE ARM	1	1	
		23	90549-121-000	WASHER, PLAIN, 14MM	1	1	
		24	91252-230-003	OIL SEAL, 26X42X7	1	1	
		25	92000-06025	BOLT, HEX., 6X25	1	1	
		26	94001-08000-05	NUT, HEX., 8MM	1	1	
		27	94111-08000	WASHER, SPRING, 8MM	1	1	
		28	94201-20150	PIN, SPLIT, 2.0X15	1	1	
		29	94201-20200	PIN, SPLIT, 2.0X20	1	1	
		30	96140-63020-10	BEARING, RADIAL BALL, 6302U	2	2	

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H 13

F-6

Rear wheel



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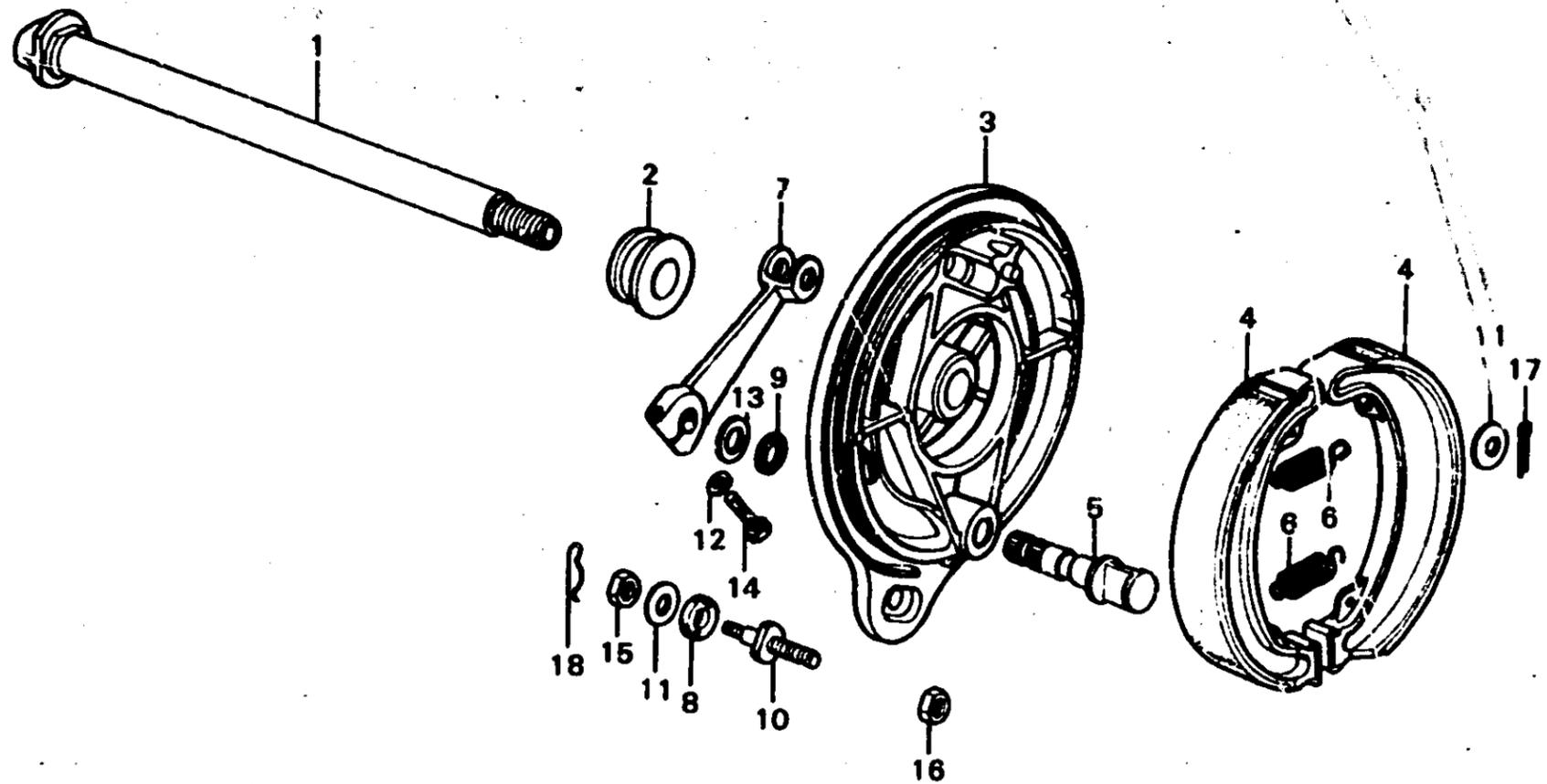
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CH250 M1 M2	Serial No.	Area code
REAR WHEEL HUB	3.0	1	41201-381-000	SPROCKET, FINAL DRIVEN (47T)	1 1		
REAR WHEEL RIM	2.3	2	41231-286-000	RETAINER, RR. WHEEL BEARING	1 1		
REAR WHEEL TIRE/TUBE/TIRE FLAT/ BEAD STOPPER	1.0	3	42306-356-000	COLLAR, RR. AXLE	1 1		
		4	42311-381-000	COLLAR, RR. WHEEL SIDE	1 1		
DISTANCE COLLAR/BALL BEARING	0.6	5	42601-357-030	HUB COMPO., RR. WHEEL	1 1		
• Add 0.1 at ball bearing		6	42606-357-000	SPOKE A, RR.	18 18		
BEARING RETAINER	0.4	7	42607-357-010	SPOKE B, RR.	18 18		
• STUD BOLT		8	42620-357-010	COLLAR, RR. AXLE DISTANCE	1 1		
• Add 0.1 at stud bolt		9	42701-381-013	RIM, RR. WHEEL (DAIDO)	1 1		
		10	42711-381-003	TIRE, RR. (4.00-18 BS)	1 1		
		11	42712-300-003	TUBE, TIRE (3.75/4.00-18 BS)	1 1		
		12	42713-300-003	FLAP, TIRE (18 BS)	1 1		
		13	42715-355-006	STOPPER, BEAD, 2.15 (NITTO)	2 2		
		14	90125-329-010	BOLT, STUD, 8X45	6 6		
		15	90306-268-000	NUT, RR. WHEEL AXLE	1 1	3004787	
		16	90306-329-770	NUT, RR. WHEEL AXLE	1 1	3004788	
		17	90309-357-000	NUT, HEX., 8MM	6 6		
		18	91253-286-013	DUST SEAL, 30X45X9.5	1 1		
		19	94001-08000-05	NUT, HEX., 8MM	2 2		
		20	94111-08000	WASHER, SPRING, 8MM	2 2		
		21	94201-40300	PIN, SPLIT, 4.0X30	1 1		
		22	96140-62040-10	BEARING, RADIAL BALL, 6204U	1 1		
		23	96140-63040-10	BEARING, RADIAL BALL, 6304U	1 1		

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H 14

F-7

Rear wheel panel



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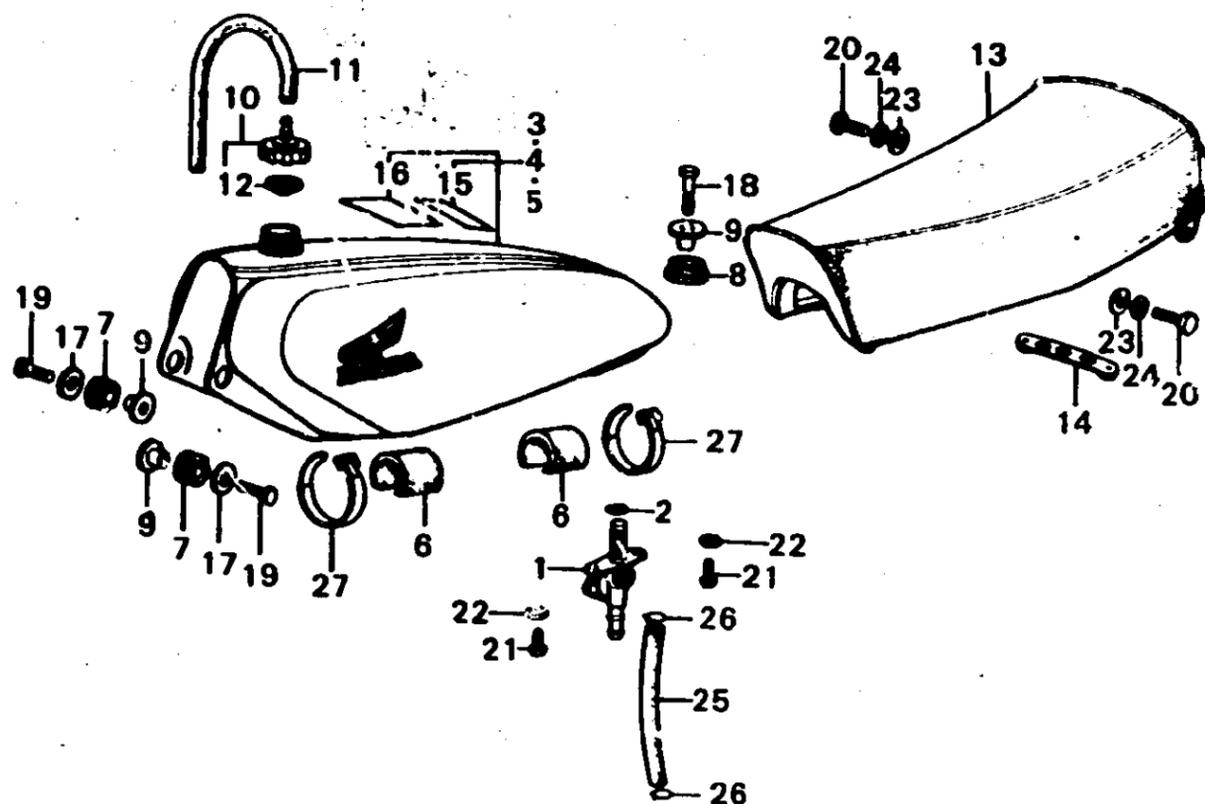
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
REAR BRAKE PANEL and its related parts	0.5	1	42301-357-000	AXLE, RR. WHEEL	1	1	
REAR AXLE	0.3	2	42313-381-000	COLLAR, RR. PANEL	1	1	
REAR BRAKE ARM and its related parts	0.1	3	43100-357-020	PANEL, RR. BRAKE	1	1	
		4	43120-329-670	SHO, COM', RR. BRAKE	2	2	
		5	43141-312-000	CAM, RR. BRAKE	1	1	
		6	43151-329-000	SPRING, RR. BRAKE SHOE	2	2	
		7	43410-357-000	ARM, RR. BRAKE	1	1	
		8	43434-286-000	RUBBER, STOPPER ARM CUSHION	1	1	
		9	45134-250-000	DUST SEAL, BRAKE CAM	1	1	
		10	90127-357-010	BOLT, RR. BRAKE PANEL STOPPER	1	1	
		11	90524-030-000	WASHER A, HANDLE HOLDER	2	2	
				SETTING			
		12	90525-001-000	WASHER, RR. BRAKE ARM	1	1	
		13	90549-121-000	WASHER, PLAIN, 14MM	1	1	
		14	92000-06025	BOLT, HEX., 6X25	1	1	
		15	94001-08000-05	NUT, HEX., 8MM	1	1	
		16	94002-10000-05	NUT, HEX., 10MM	1	1	
		17	94201-20150	PIN, SPLIT, 2.0X15	1	1	
		18	94251-08000	PIN, LOCK, 8MM	1	1	

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H 15

F-8

Fuel tank • Seat



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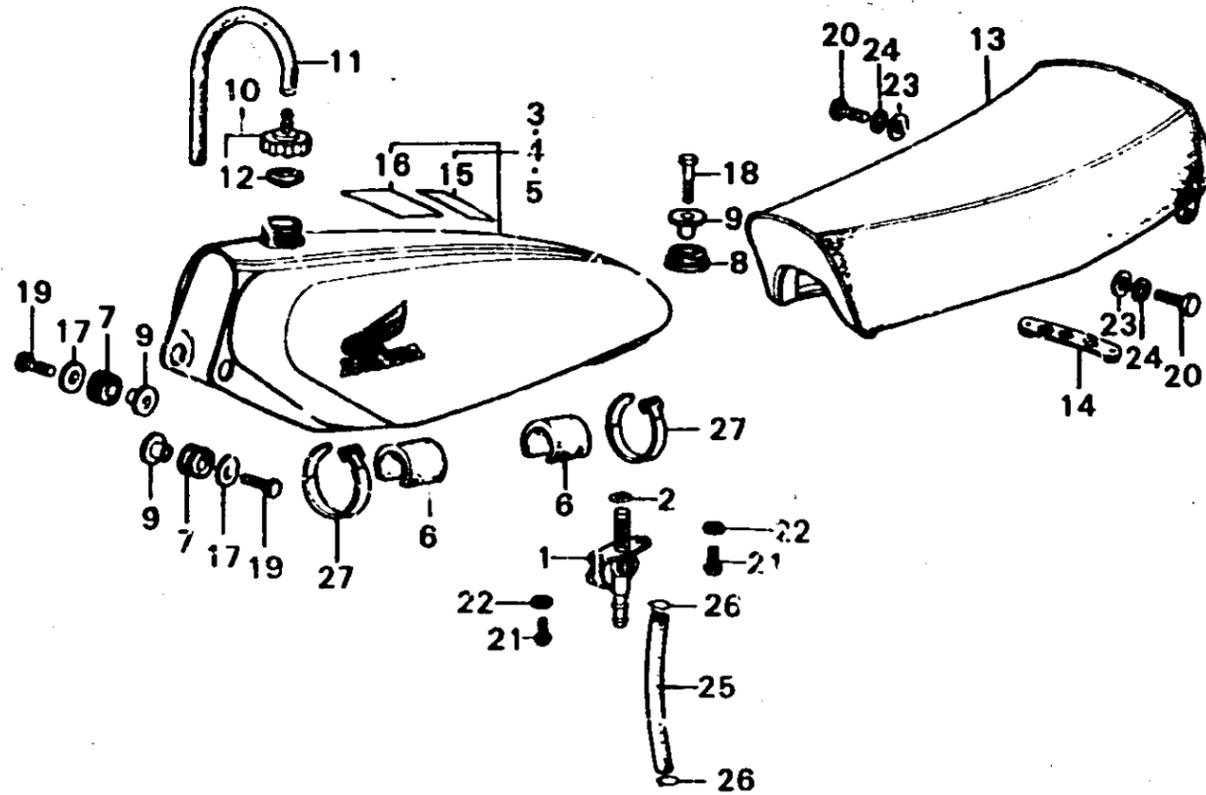
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1 M2	Serial No.	Arpa code
FUEL TANK ASSY.	0.3	1	16950-357-010	COCK ASSY., FUEL	1 1		
FUEL COCK ASSY.	0.2	2	16997-357-003	O-RING, 11.8X2.4	1 1		
FUEL TANK RUBBER/SEAT	0.1	3	17500-381-405ZA	TANK ASSY., FUEL *R-23*	1		A
• One or all at tank rubber		4	17500-381-505ZA	TANK ASSY., FUEL *R-23*	1		CM
		5	17500-381-770ZA	TANK ASSY., FUEL *R-23*	1		
		6	17506-357-000	RUBBER B, FUEL TANK SETTING	2 2		
		7	17507-357-000	RUBBER, FUEL TANK MOUNT	2 2		
		8	17507-360-000	RUBBER, FUEL TANK MOUNT	1 1		
		9	17508-357-000	COLLAR, FUEL TANK SETTING	3 3		
		10	17510-357-000	CAP ASSY., FUEL TANK	1 1		
		11	17520-357-000	TUBE, FUEL CAP BREATHER	1 1		
		12	17624-098-010	GASKET, FUEL FILLER CAP	1 1		
		13	77100-381-000	SEAT COMP.	1 1		
		14	77106-357-000	RUBBER, SEAT SET	1 1		
		15	67209-357-670	MARK B, CAUTION	1 1		
		16	87560-357-671	MARK, CAUTION	1 1		A
		17	90501-040-000	WASHER, SEAT SETTING	2 2		
		18	92000-06020	BOLT, HEX., 6X20	1 1		
		19	92000-06022	BOLT, HEX., 6X22	2 2		
		20	92000-08016-0A	BOLT, HEX., 8X16	2 2		
		21	93500-06012	SCREW, PAN, 6X12	2 2		
		22	94101-06000	WASHER, PLAIN, 6MM	2 2		
		23	94101-08000	WASHER, PLAIN, 8MM	2 2		
		24	94111-08000	WASHER, SPRING, 8MM	2 2		
		25	95001-78210-40	TUBE, FUEL, 7.3X120	1 1		

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F-8

Fuel tank • Seat



B381-20

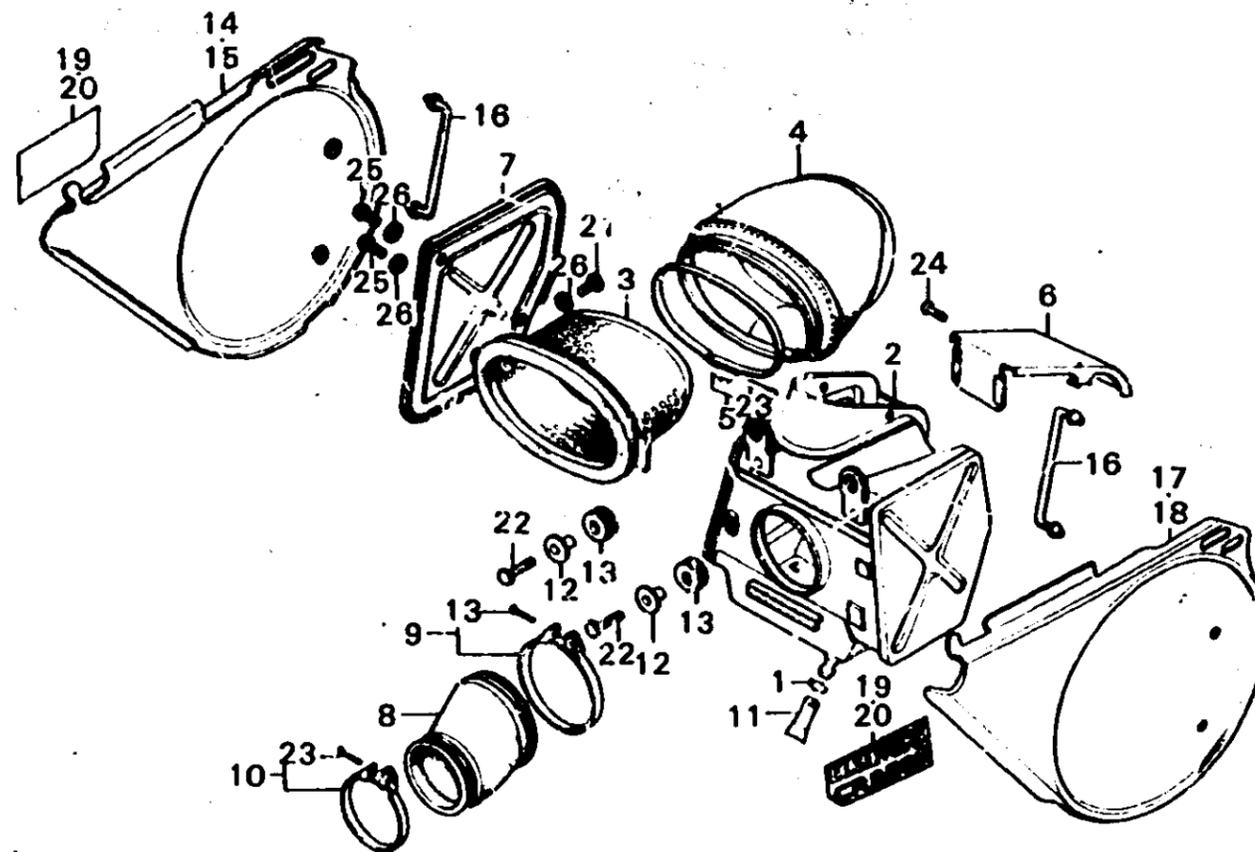
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
		26	95002-02120	CLIP B12, TUBE	2 2		
		27	95014-61300	BAND A3, WIRE	2 2		

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1 1

F-9

Air cleaner - Side cover



B381-43

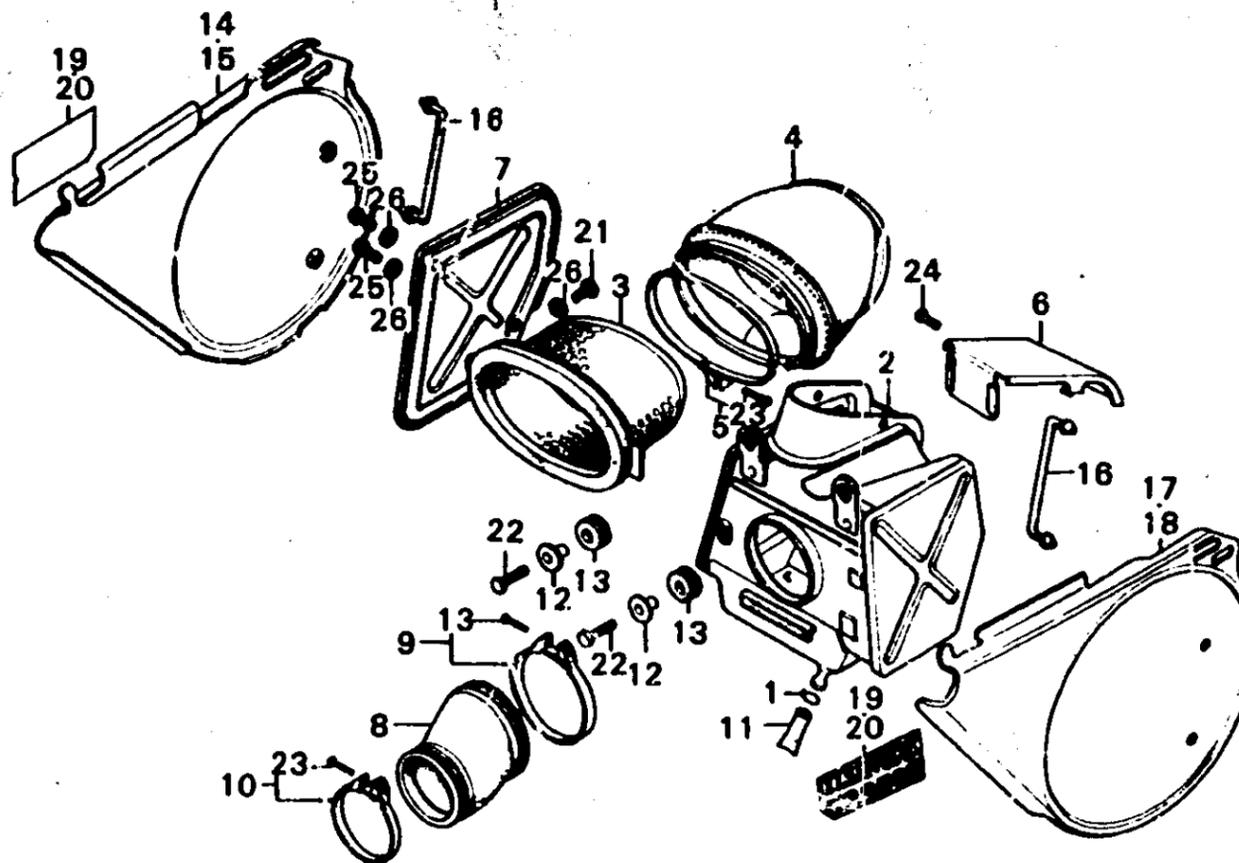
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
AIR CLEANER CASE	0.6	1	15772-292-010	CLIP, BREATHER TUBE	1 1		
AIR CLEANER CONNECTING TUBE	0.3	2	17210-381-000	CASE, AIR CLEANER	1 1		
AIR CLEANER ELEMENT/ ELEMENT BACE	0.2	3	17211-381-000	BASE, AIR CLEANER CASE	1 1		
SIDE COVER/AIR CLEANER COVER/ SIDE COVER MARK	0.1	4	17214-381-000	ELEMENT, AIR CLEANER	1 1		
		5	17215-381-000	BAND, AIR CLEANER ELEMENT	1 1		
• One cr all		6	17216-381-670	CAP, AIR CLEANER IN.	1 1		A
• AIR CLEANER INLET CAP		7	17227-381-000	COVER, AIR CLEANER	1 1		
		8	17253-381-000	TUBE, AIR CLEANER CONNECTING	1 1		
		9	17257-357-000	BAND B, CLEANER CONNECTING TUBE	1 1		
		10	17257-360-700	BAND B, CONNECTING TUBE	1 1		
		11	17358-381-000	TUBE, DRAIN	1 1		
		12	61104-357-000	COLLAR, FR. FENDER	2 2		
		13	61315-358-000	RUBBER, MOUNT, 22X4	2 2		
		14	83500-381-000ZA	COVER, P. SIDE *R-23*	1		
		15	83500-381-770ZA	COVER, R. SIDE *R-23*	1		
		16	83503-360-700	BAND, SIDE COVER	2 2		
		17	83600-381-000ZA	COVER, L. SIDE *R-23*	1		
		18	83600-381-770ZA	COVER, L. SIDE *R-23*	1		
		19	87203-381-670	EMBLEM, SIDE COVER	2		
		20	87203-381-770	EMBLEM, SIDE COVER	2		
		21	92000-06012	BOLT, HEX., 6X12	1 1		
		22	92000-06022	BOLT, HEX., 6X22	2 2		
		23	93500-04020-0A	SCREW, PAN, 4X20	3 3		
		24	93500-06008	SCREW, PAN, 6X8	1 1		A
		25	93500-06012	SCREW, PAN, 6X12	2 2		

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1 2

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Air cleaner • Side cover



B381-43

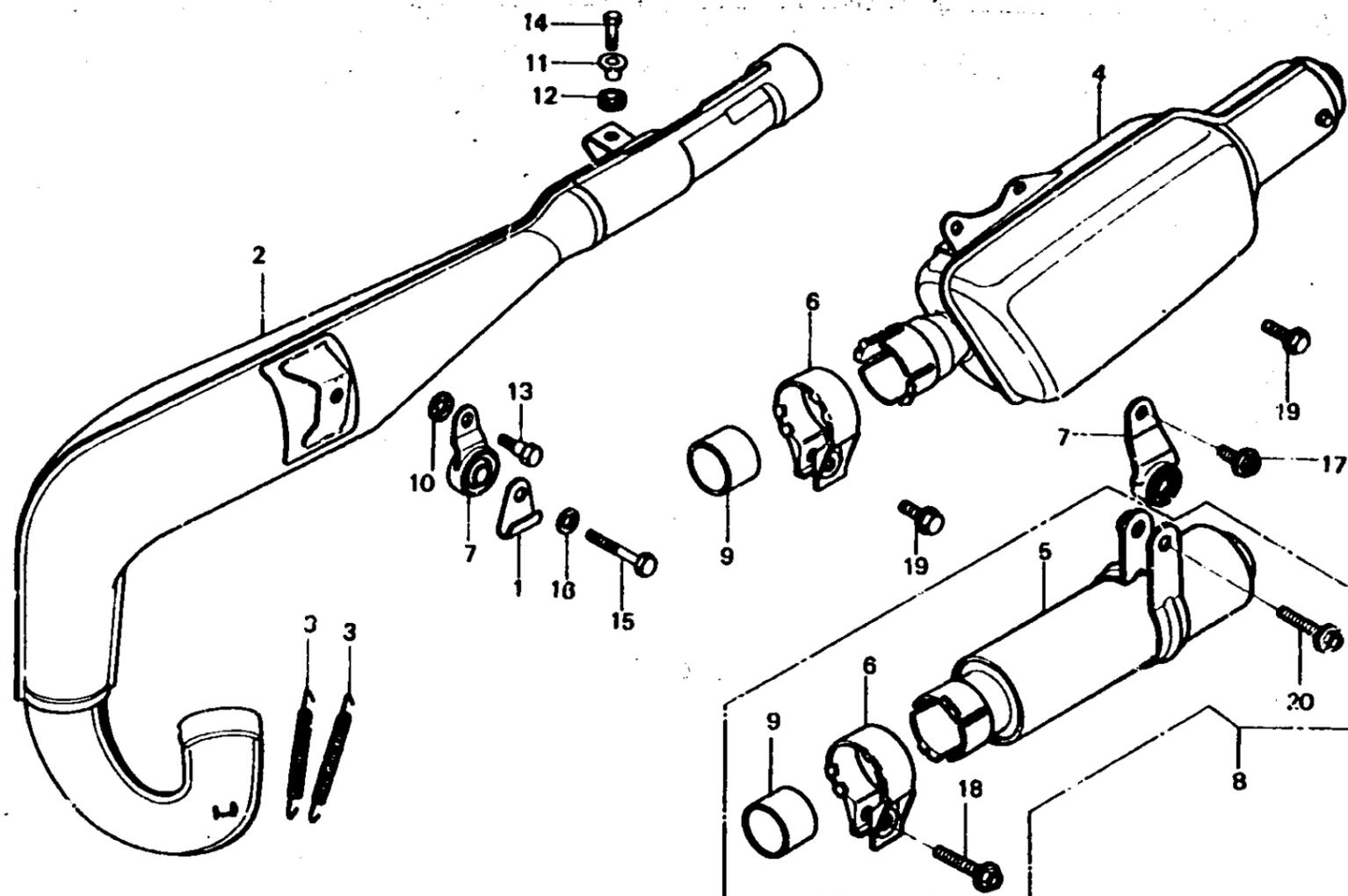
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1 M2	Serial No.	Area code
		26	94101-06000	WASHER, PLAIN, 6MM	3 3		

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1 3

F-10

Expansion chamber



B381-44B

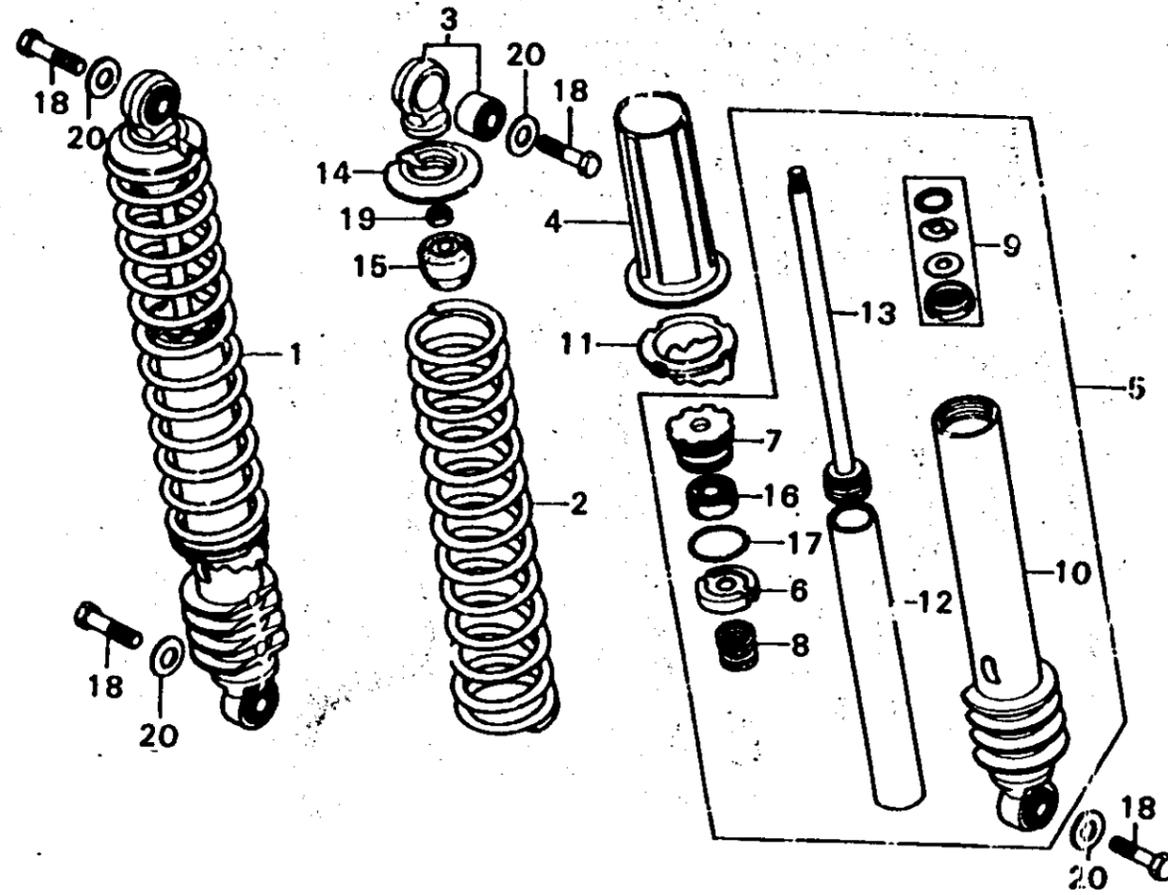
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
EXPANSION CHAMBER/BRACKET	0.3	1	17918-381-000	CLAMP, THROTTLE CABLE	1 1		
SUB MUFFLER/MUFFLER BAND/PACKING	0.1	2	18300-381-000	CHAMBER, EXPANSION	1 1		
		3	18332-357-010	SPRING, EX. PIPE	2 2		
		4	18350-361-670	SUB MUFFLER COMP.	1 1		A
		5	18350-381-770	SUB MUFFLER COMP.	(1)		
		6	18351-381-670	BAND, MUFFLER	1 1		A
		7	18353-357-010	BRACKET, EXPANSION	(1)		CH
		8	18360-381-770	SUB MUFFLER SET	(1)		
		9	18391-292-300	PACKING, MUFFLER	1 1		A
		10	43434-286-000	RUBBER, STOPPER ARM CUSHION	(1)		
		11	61104-357-000	COLLAR, FR. FENDER	1 1		
		12	61315-358-000	RUBBER, MOUNT, 22MM	1 1		
		13	90138-381-000	BOLT, CHAMBER SET	1 1		
		14	92000-06022	BOLT, HEX., 6X22	1 1		
		15	72000-08032-0A	BOLT, HEX., 8X32	1 1		
		16	94111-08000	WASHER, SPRING, 8MM	1 1		
		17	95700-08012-00	BOLT, FLANGE, 8X12	(1)		
		18	95700-08025-00	BOLT, FLANGE, 8X25	(1)		
		19	95700-08025	BOLT, FLANGE, 8X25	3 3		A
		20	95700-08028-00	BOLT, FLANGE, 8X28	(1)		

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I 4

F-11

Rear cushion



B381-32

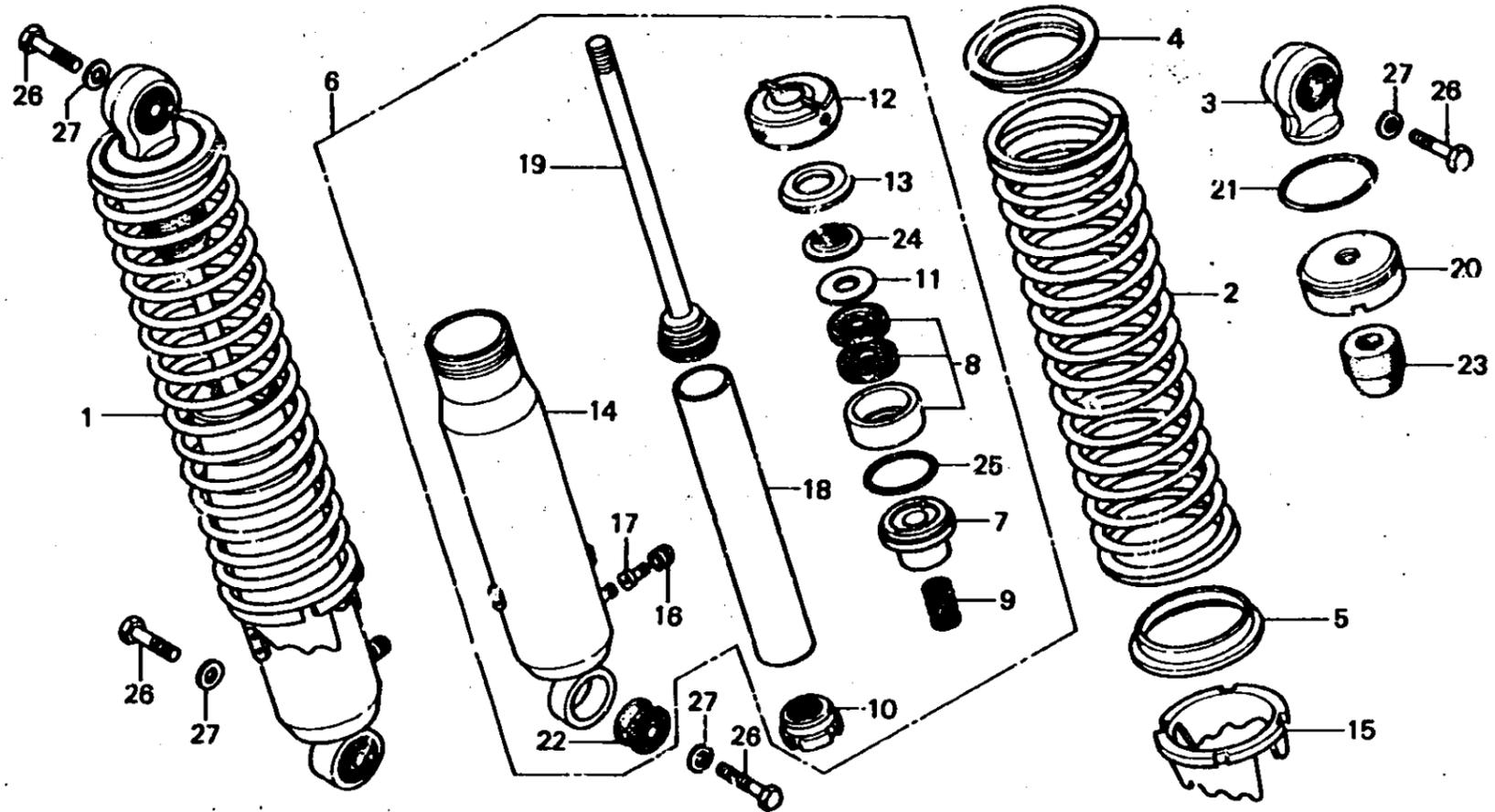
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1 M2	Serial No.	Area code
DAMPER CASE/DAMPER ROD and those related parts	0.5	1	52400-381-003	CUSHION ASSY., RR.	2		
REAR CUSHION SPRING/REAR DAMPER COMP. and those related parts	0.3	2	52401-381-003	SPRING, RR. CUSHION	2		
REAR CUSHION ASSY.	0.1	3	52403-360-700	JOINT COMP., UPPER	2		
		4	52405-357-020	GUIDE, RR. CUSHION SPRING	2		
		5	52410-381-003	DAMPER COMP., RR.	2		
		6	52411-381-003	GUIDE, ROD	2		
		7	52412-381-003	SEAT, DAMPER STOPPER	2		
		8	52414-381-003	SPRING, REBOUND STOPPER	2		
		9	52415-381-003	VALVE COMP., BOTYOM	2		
		10	52420-381-003	CASE COMP., DAMPER	2		
		11	52422-357-020	ADJUSTER, RR. CUSHION SPRING	2		
		12	52430-381-003	CYLINDER	2		
		13	52440-381-003	ROD COMP., DAMPER	2		
		14	52459-360-700	SEAT, SPRING UPPER	2		
		15	52517-360-700	RUBBER, STOPPER	2		
		16	91256-381-000	OIL SEAL, 12.5X25X14	2		
		17	91317-381-000	O RING, 30.8X1.9	2		
		18	92000-10032-0A	BOLT, HEX., 10X32	4		
		19	94002-12000-0S	NUT, HEX., 12MM	2		
		20	94201-10000	WASHER, PLAIN, 10MM	4		

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I 5

F-11-1

Rear cushion



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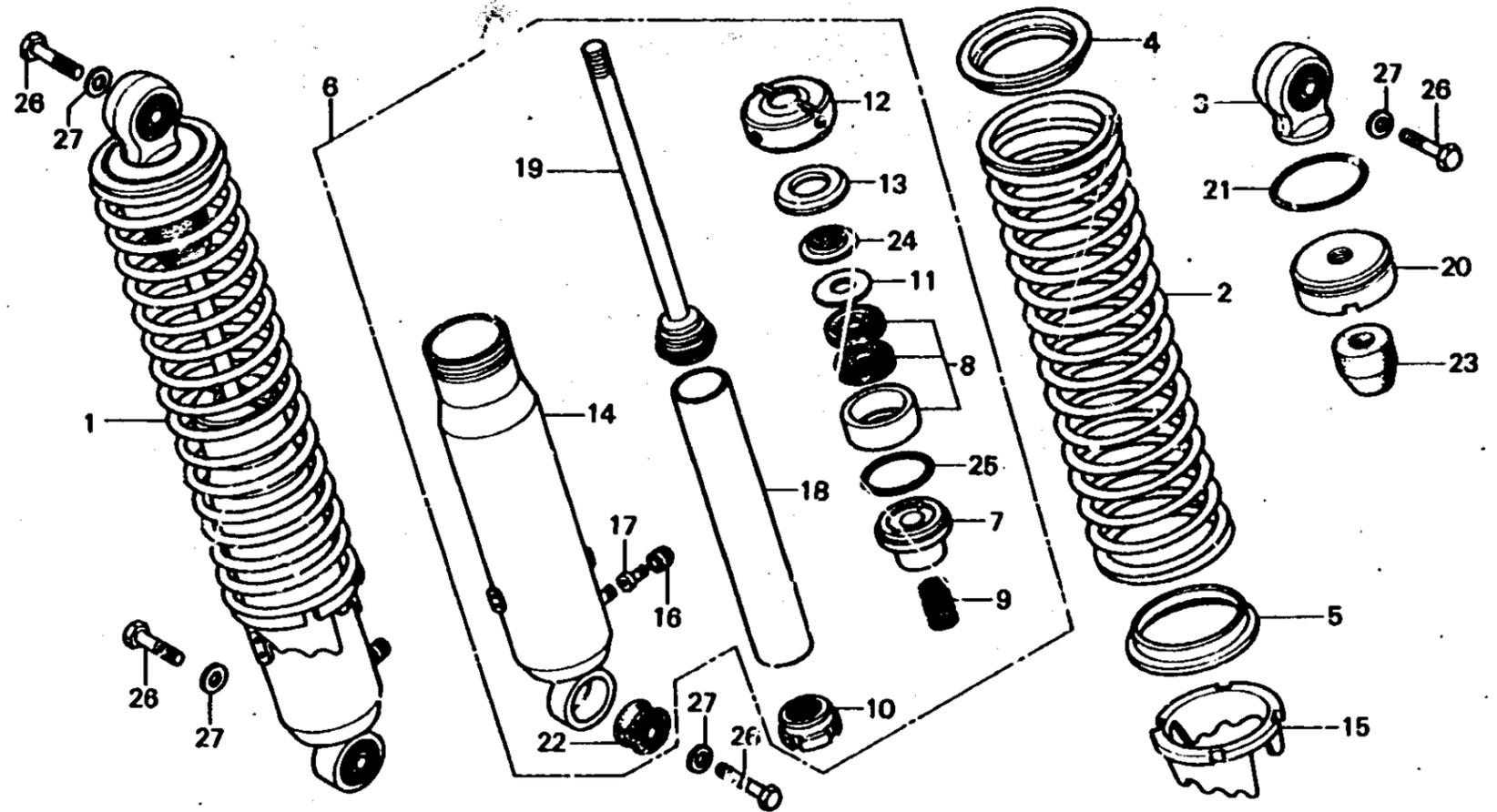
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CH250 M1M2	Serial No.	Area code
DAMPER CASE/DAMPER ROD and those related parts	0.5	1	52400-381-771ZA	SHOCK ABSORBER ASSY., RR. *R-23*	2		
REAR CUSHION SPRING/REAR DAMPER COMP. and those related parts	0.3	2	52401-381-771	SPRING, RR. CUSHION	2		
		3	52403-360-700	JOINT COMP., UPPER	2		
		4	52406-381-771	GUIDE, SPRING UPPER	2		
REAR CUSHION ASSY.	0.1	5	52407-381-771	GUIDE, SPRING UNDER	2		
		6	52410-381-771ZA	DAMPER COMP., RR. *R-23*	2		
		7	52411-381-771	GUIDE, ROD	2		
		8	52412-381-771	CASE, SEAL	2		
		9	52414-381-771	SPRING, REBOUND STOP	2		
		10	52415-381-771	HOLDER COMP., BOTTOM VALVE	2		
		11	52416-381-771	GUIDE, SEAL	2		
		12	52418-381-771	SEAT, BUMP STOP	2		
		13	52419-381-771	PLATE	2		
		14	52420-381-771ZA	CASE COMP., DAMPER *R-23*	2		
		15	52422-381-771	ADJUSTER, SPRING	2		
		16	52425-381-771	CAP, VALVE	2		
		17	52426-381-771	CORE, VALVE	2		
		18	52430-381-771	CYLINDER	2		
		19	52440-381-771	ROD COMP., DAMPER	2		
		20	52459-381-771	SEAT, SPRING	2		
		21	52460-381-771	RING, STOPPER	2		
		22	52489-361-000	BUSH, DAMPER	2		
		23	52517-381-771	RUBBER, STOPPER	2		
		24	91256-381-771	DUST SEAL	2		
		25	91317-381-771	O RING	2		

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F-11-1

Rear cushion



B381-46

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CH250 M1M2	Serial No.	Area code
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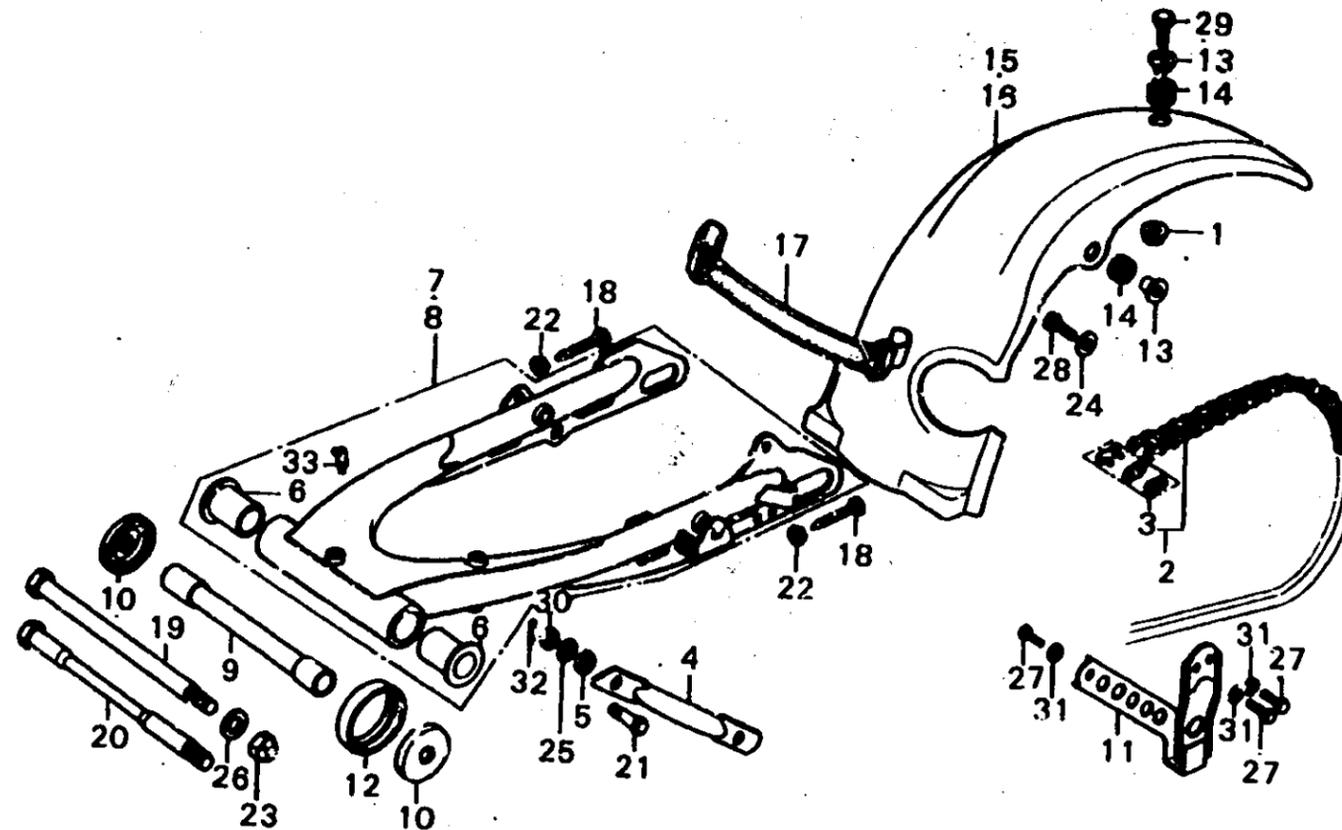
26		92000-10032-0A	BOLT, HEX., 10X32	4		
27		94101-10000	WASHER, PLAIN, 10MM	4		

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F-12

Rear fork • Rear fender



B381-45

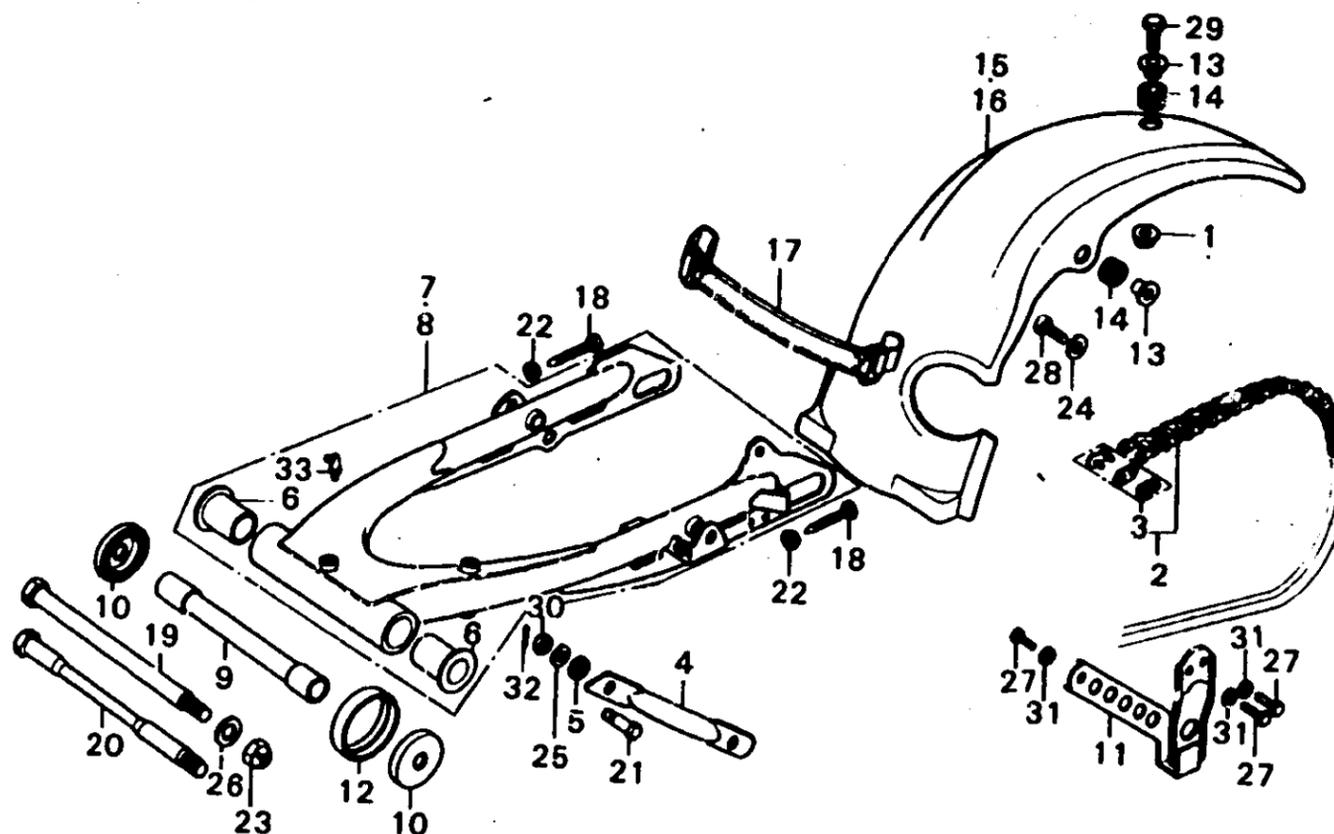
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1 M2	Serial No.	Area code
REAR FORK PIVOT BUSH • One or all	0.9	1	18362-720-000	NUT, FLANGE, 6MM	1 1		
REAR FORK ASSY.	0.7	2	40530-381-003	CHAIN, DRIVE (104L DA100)	1 1		
REAR FORK CENTER COLLAR	0.5	3	40531-381-000	JOINT, DRIVE CHAIN	1 1		
DRIVE CHAIN and its related parts	0.3	4	43431-381-000	ARM, RR. BRAKE STOPPER	1 1		
REAR BRAKE STOPPER ARM • REAR FENDER	0.2	5	43434-286-000	RUBBER, STOPPER ARM CUSHION	1 1		
CHAIN GUIDE	0.1	6	52108-457-300	BUSH, RR. FORK PIVOT	2 2		
		7	52110-381-000	FORK ASSY., RR.	1		
		8	52110-381-770ZA	FORK ASSY., RR. *R-23*	1		
		9	52141-381-000	COLLAR, RR. FORK CENTER	1 1		
		10	52144-362-000	CAP, RR. FORK DUST SEAL	2 2		
		11	52156-381-000	GUIDE, CHAIN	1 1		
		12	52170-381-000	SLIPER, CHAIN	1 1		
		13	61104-357-000	COLLAR, FR. FENDER	3 3		
		14	61315-358-000	RUBBER, MOUNT, 22MM	3 3		
		15	80100-381-000	FENDER, RR.	1		
		16	80100-381-770ZA	FENDER, RR. *R-23*	1	3000000	
			80100-395-670ZA	FENDER, RR. *R-23*	1	3000001	
		17	80105-381-000	BAND, FENDER SET	1 1		
		18	90119-300-000	BOLT, CHAIN ADJUSTING	2 2		
		19	90121-381-000	BOLT, RR. FORK PIVOT	1		
		20	90121-381-303	BOLT, RR. FORK PIVOT	1		
		21	90133-286-000	BOLT, RR. BRAKE STOPPER ARM	1 1		
		22	90309-357-000	NUT, HEX., 8MM	2 2		
		23	90354-268-000	NUT, SELF LOCK, 14MM	1 1		
		24	90506-500-000	WASHER, AIR DUCT	3 3		

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F-12

Rear fork • Rear fender



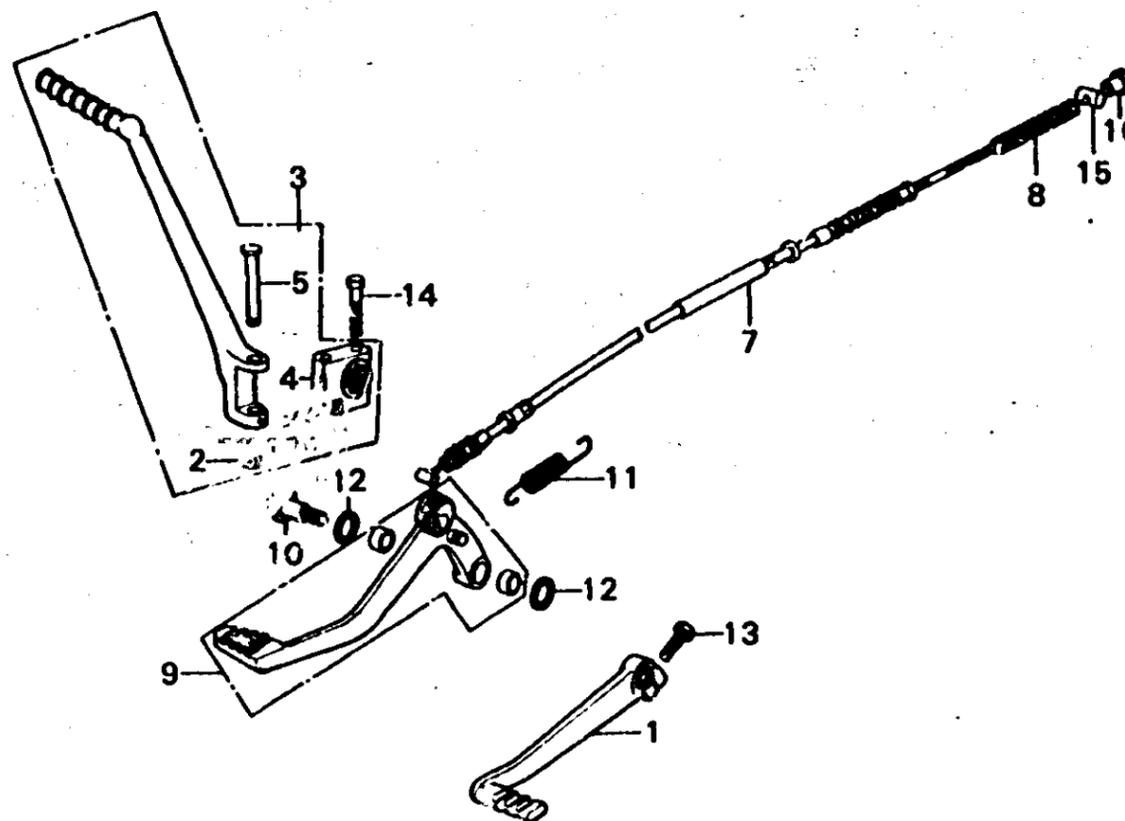
B381-45

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CH250 M1M2	Serial No.	Area code
		25	90524-030-000	WASHER A, HANDLE HOLDER SETTING	1 1		
		26	90526-216-000	WASHER, 14X26	1 1		
		27	92000-06012	BOLT, HEX., 6X12	3 3		
		28	92000-06022	BOLT, HEX., 6X22	2 2		
		29	92000-06025	BOLT, HEX., 6X25	1 1		
		30	94001-08000-05	NUT, HEX., 8MM	1 1		
		31	94101-06000	WASHER, PLAIN, 6MM	4 4		
		32	94201-20150	PIN, SPLIT, 2.0X15	1 1		
		33	96201-80000	NIPPLE, GREASE, B.T6S	1 1		

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F-13

**Kick arm •
Change & Brake pedals**



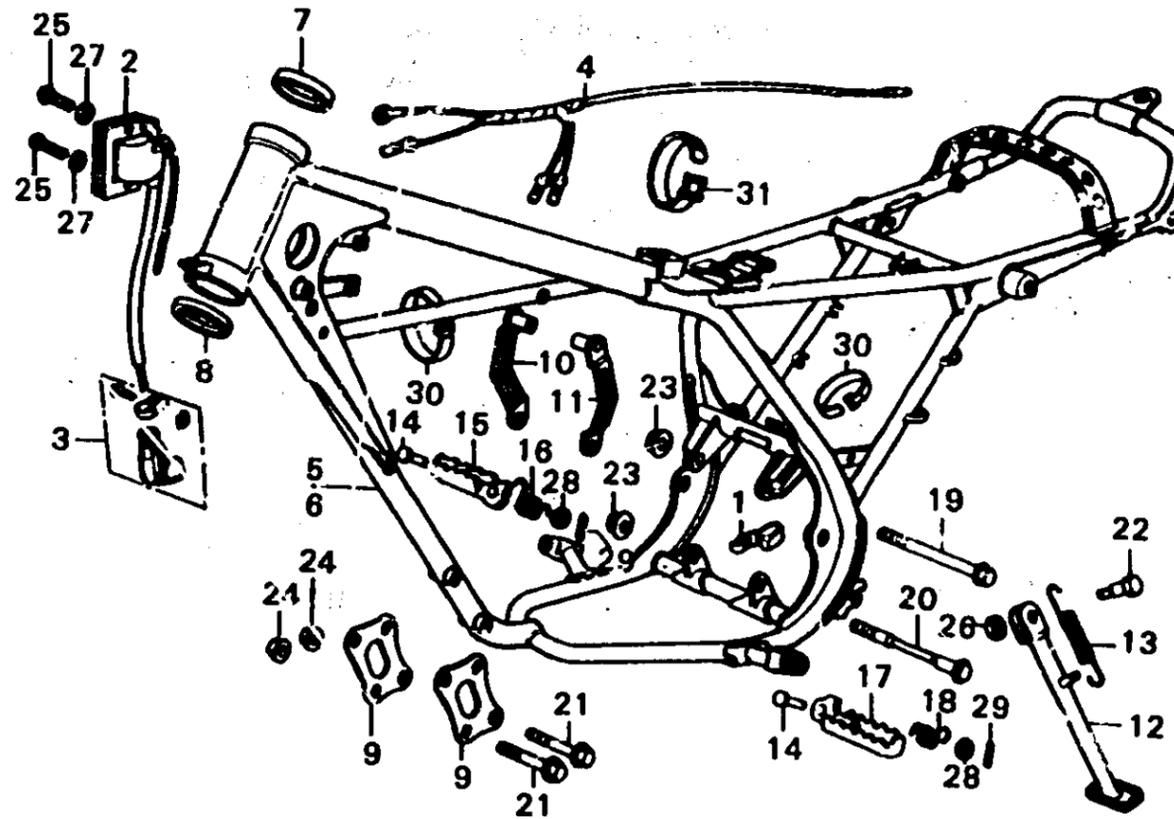
B381-27

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. C1250 M1 M2	Serial No.	Area code
BRAKE PEDAL/REAR BRAKE CABLE	0.2	1	24701-381-000	PEDAL, GEAR CHANGE	1	1	
KICK STARTER ARM ASSY. and its related parts	0.1	2	28293-124-000	CLIP, KICK STARTER ARM	1	1	
• GEAR CHANGE PEDAL		3	28300-381-000	ARM ASSY., KICK STARTER	1	1	
• BRAKE PEDAL SPRING		4	28302-357-010	JOINT, KICK ARM	1	1	
		5	28321-357-000	PIN, KICK STARTER KNUCKLE	1	1	
		6	28333-357-000	SPRING, KICK STARTER STOPPER	1	1	
		7	43450-381-000	CABLE COMP., RR. BRAKE	1	1	
		8	45452-044-300	SPRING A, BRAKE CABLE	1	1	
		9	46510-381-000	PEDAL, BRAKE	1	1	
		10	46513-357-010	SHAFT, BRAKE PIVOT	1	1	
		11	46514-357-000	SPRING, BRAKE PEDAL	1	1	
		12	46516-357-000	SEAL, BRAKE PEDAL DUST	2	2	
		13	92000-C6020	BOLT, HEX., 6X20	1	1	
		14	92000-08025-0A	BOLT, HEX., 8X25	1	1	
		15	95015-32001	JOINT B, BRAKE ARM	1	1	
		16	95015-42000	NUT B, BRAKE ROD ADJUST	1	1	
		17	96211-08000	BALL, STEEL, #8 (1/4)	1	1	

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F-14

Frame body • Wire harness



B381-47

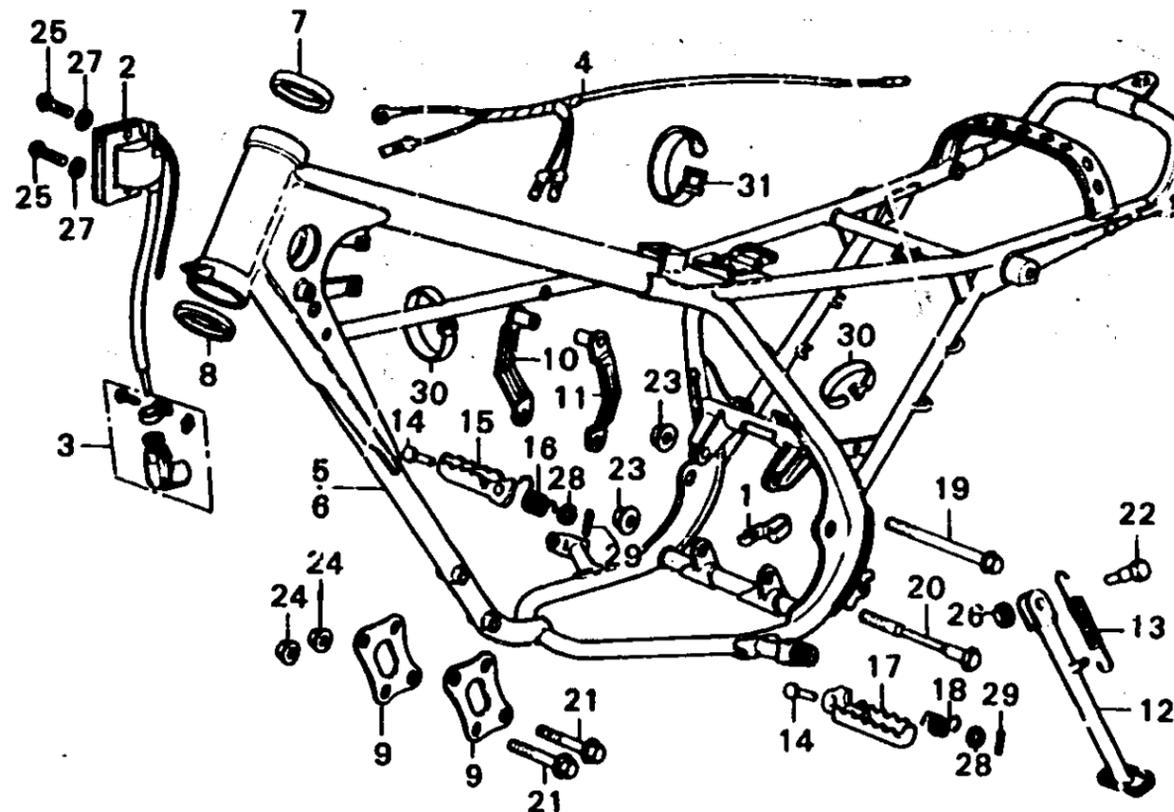
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
FRAME BODY COMP.	4.0	1	11205-360-000	CLAMPER, TUBE	1	1	
STEERING TOP BALL RACE	0.8	2	30500-381-000	COIL ASSY., IGNITION	1	1	
• One or all		3	30700-360-701	TERMINAL ASSY., HIGH TENSION	1	1	
WIRE HARNESS	0.3	4	32100-381-670	HARNESS, WIRE	1	1	
IGNITION COIL ASSY.	0.2	5	50100-381-7708	BODY COMP., FRAME	1		
• SIDE STAND BAR		6	50100-381-770ZA	BODY COMP., FRAME *R-23*		1	
STEP and its related parts	0.1	7	50501-200-315	RACE, STEERING TOP BALL	1	1	
• One or all		8	50301-268-305	RACE, STEERING TOP BALL	1	1	
		9	50351-381-000	BRACKET, ENGINE HANGER	2	2	
		10	50361-381-303	STIFFENER, R. CENTER CROSS PIPE	1		
		11	50362-381-303	STIFFENER, L. CENTER CROSS PIPE	1		
		12	50530-381-000	BAR, SIDE STAND	1	1	
		13	50542-310-010	SPRING, SIDE STAND	1	1	
		14	50603-056-000	PIN, STEP BAR JOINT	2	2	
		15	50616-357-000	STEP COMP., R.	1	1	
		16	50617-329-000	SPRING, A. STEP RETURN	1	1	
		17	50642-357-000	STEP COMP., L.	1	1	
		18	50644-329-000	SPRING, L. STEP RETURN	1	1	
		19	90102-358-000	BOLT, HEX., 10MM	1	2	
		20	90102-381-303	BOLT, HEX., 10MM	1		
		21	90103-357-000	BOLT, HEX., 8MM	4	4	
		22	90108-283-000	SCREW, SIDE STAND PIVOT	1	1	
		23	90308-357-000	NUT, HEX., 10MM	2	2	
		24	90309-357-000	NUT, HEX., 8MM	4	4	

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F-14

Frame body • Wire harness



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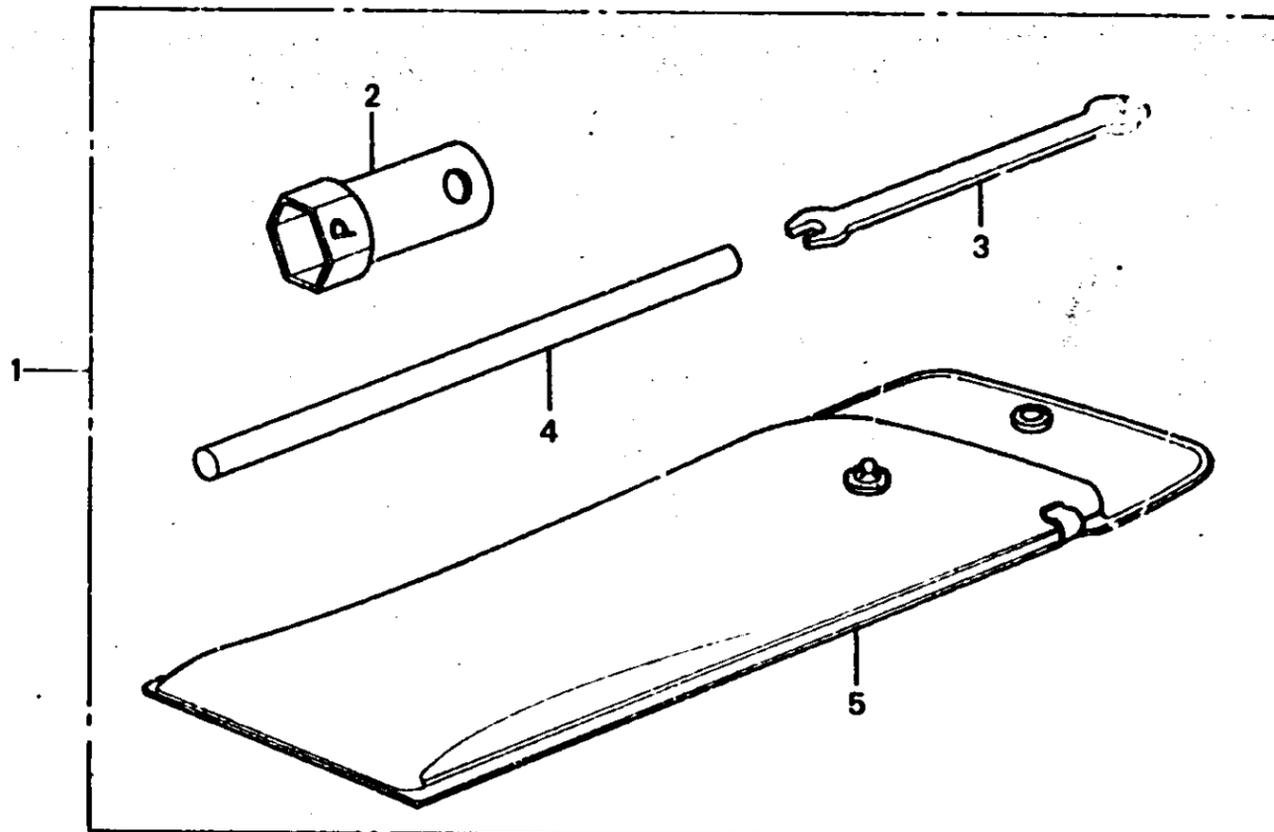
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CH250 M1 M2	Serial No.	Area code
		25	93500-06020	SCREW, PAN, 6X20	2 2		
		26	94030-10000-05	NUT, HEX., 10MM	1 1		
		27	94101-06000	WASHER, PLAIN, 6MM	2 2		
		28	94101-08000	WASHER, PLAIN, 8MM	2 2		
		29	94201-16150	PIN, SPLIT, 1.6X15	2 2		
		30	95014-61100	BAND A1, WIRE	2 2		
		31	95014-61200	BAND A2, WIRE	1 1		

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F-15

Tool



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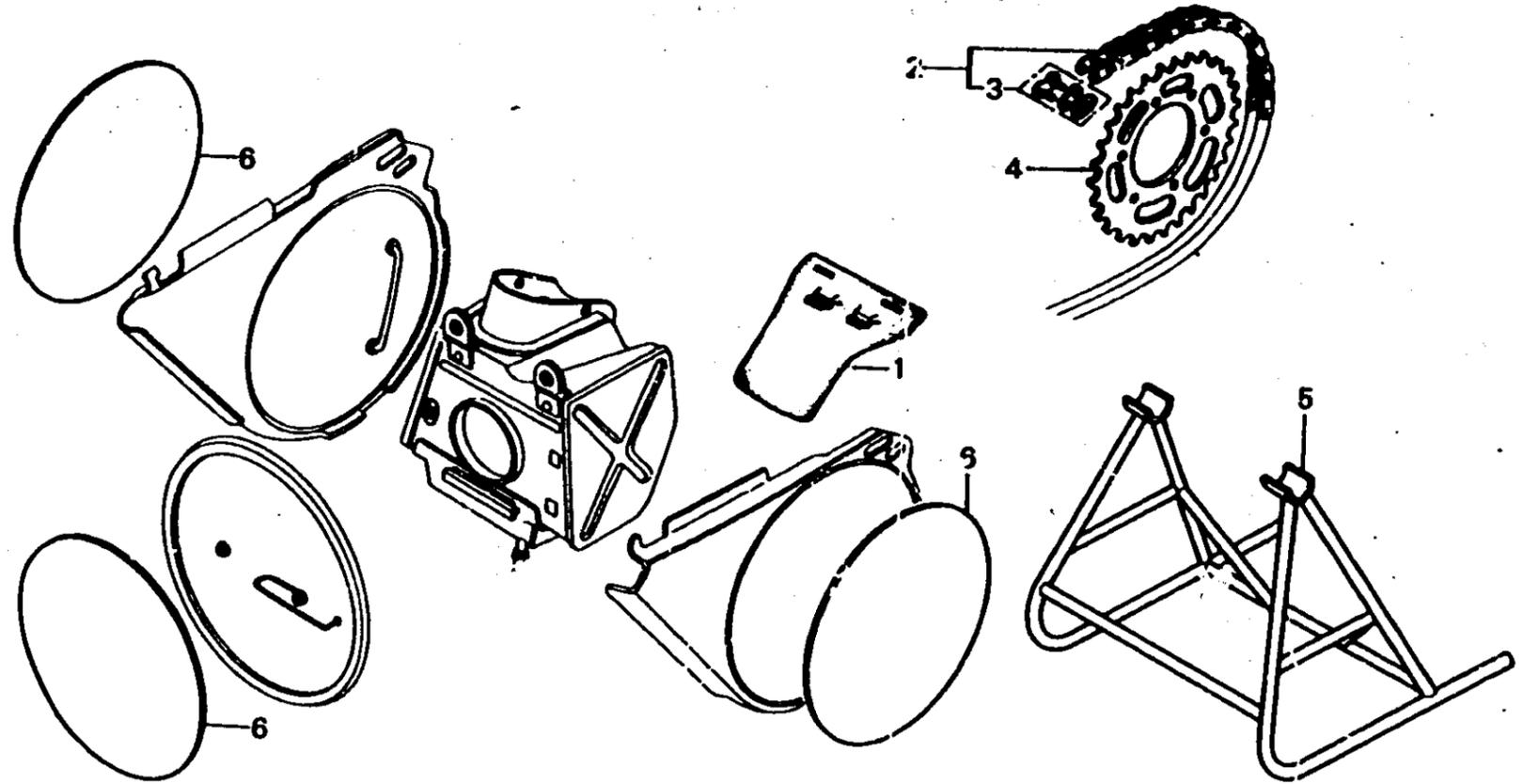
Service item	F.R.T.	Ref No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
		1	89010-357-000	TOOL SET	1	1	
		2	89216-357-000	WRENCH, BOX, F21	1	1	
		3	89217-357-000	SPANNER, SPOKE	1	1	
		4	99005-01000	BAR A, HANDLE	1	1	
		5	99008-02000	BAG, TOOL, 200MM	1	1	

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FOP-1

Number plate • Chain

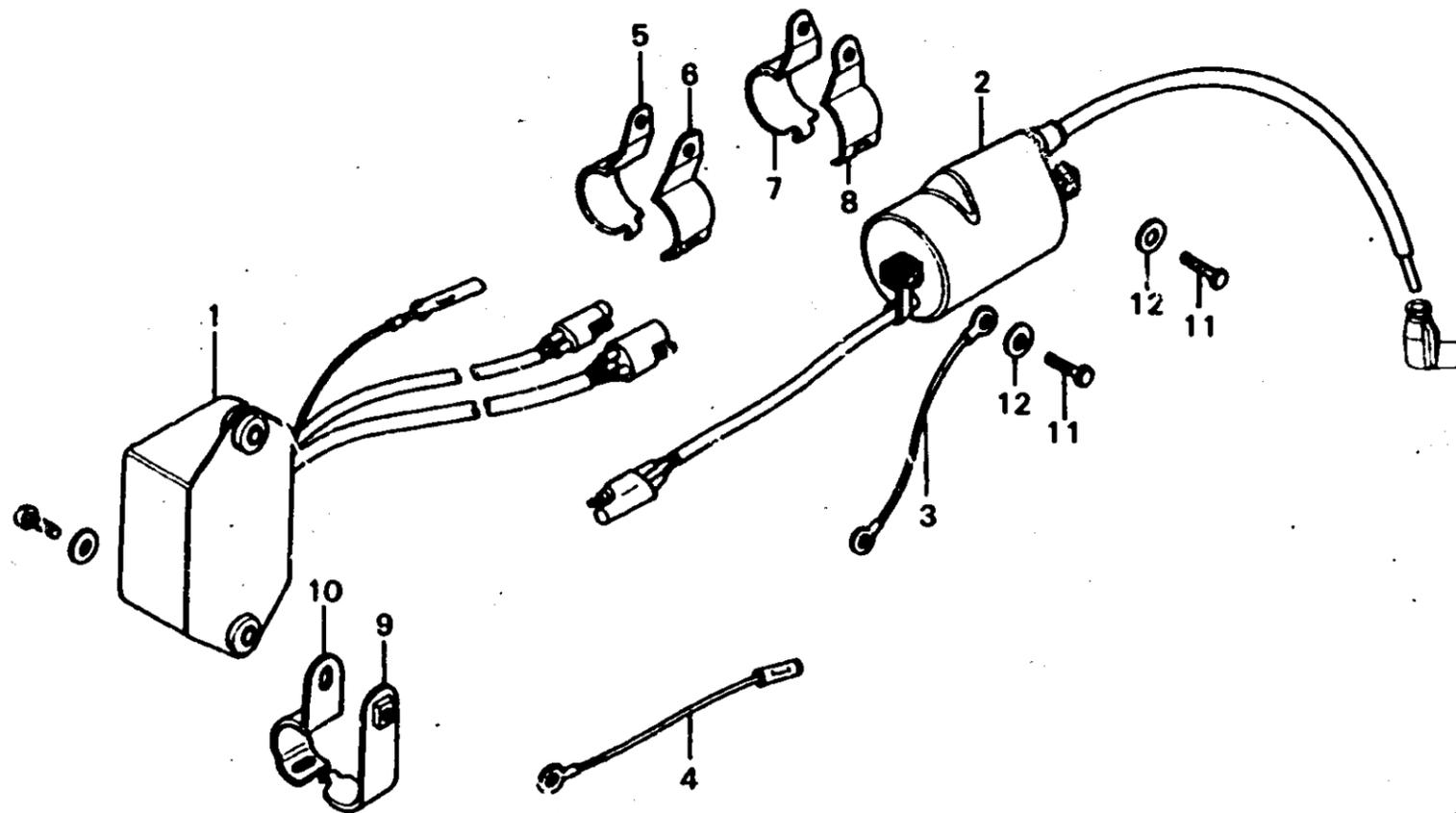


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CH250 M1M2	Serial No.	Area code
		1	1721'-381-810	MUDGUARD, AIR CLEANER	(1)(1)		
		2	40520-381-811	CHAIN, DRIVE (106L DA100)	(1)(1)		
		3	40531-381-000	JOINT, DRIVE CHAIN	(1)(1)		
		4	41201-381-820	SPROCKET, FINAL DRIVEN (49T)	(1)(1)		
			41201-381-830	SPROCKET, FINAL DRIVEN (51T)	(1)(1)		
		5	50300-381-810	STAND, CENTER	(1)(1)		
		6	51132-357-810	PLATE A, NUMBER (YELLOW)	(3)(3)		
			61133-357-810	PLATE B, NUMBER (WHITE)	(3)(3)		

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FOP-2

C.D. Ignition unit



B381-31

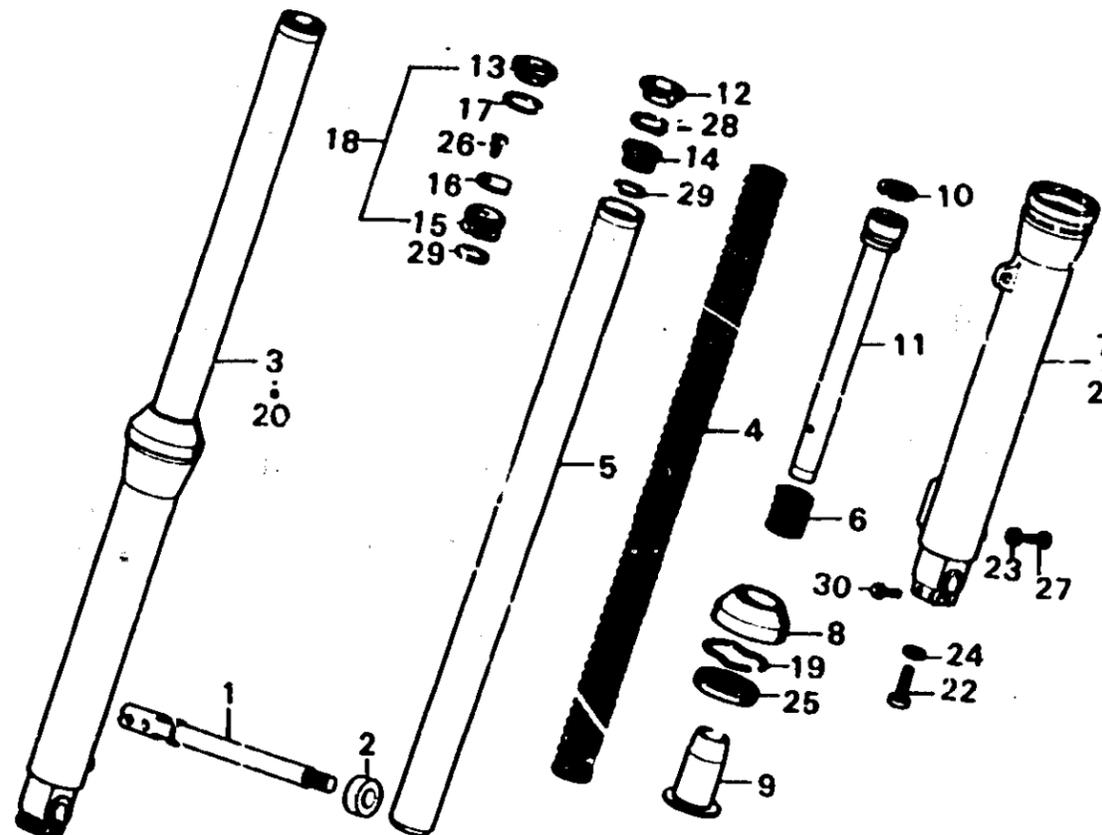
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CH250 M1M2	Serial No.	Area code
		1	30400-301-810	UNIT ASSY., C. D. IGNITION	(1)(1)		
		2	30500-360-003	COIL, IGNITION (C. D. I)	(1)(1)		
		3	30511-381-810	EARTH, IGNITION COIL	(1)(1)		
		4	22105-360-570	EARTH, SUB CORD	(1)(1)		
		5	50402-381-810	STAY A, IGNITION COIL FR.	(1)(1)		
		6	50403-381-810	STAY B, IGNITION COIL FR.	(1)(1)		
		7	50404-381-810	STAY A, IGNITION COIL RR.	(1)(1)		
		8	50405-381-810	STAY B, IGNITION COIL RR.	(1)(1)		
		9	50406-381-810	STAY A, CDI UNIT	(1)(1)		
		10	50407-381-810	STAY B, CDI UNIT	(1)(1)		
		11	92000-05020-0A	BOLT, HEX., 5X20	(2)(2)		
		12	94101-05000	WASHER, PLAIN, 5MM	(2)(2)		

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FOP-3

Front cushion



B381-42

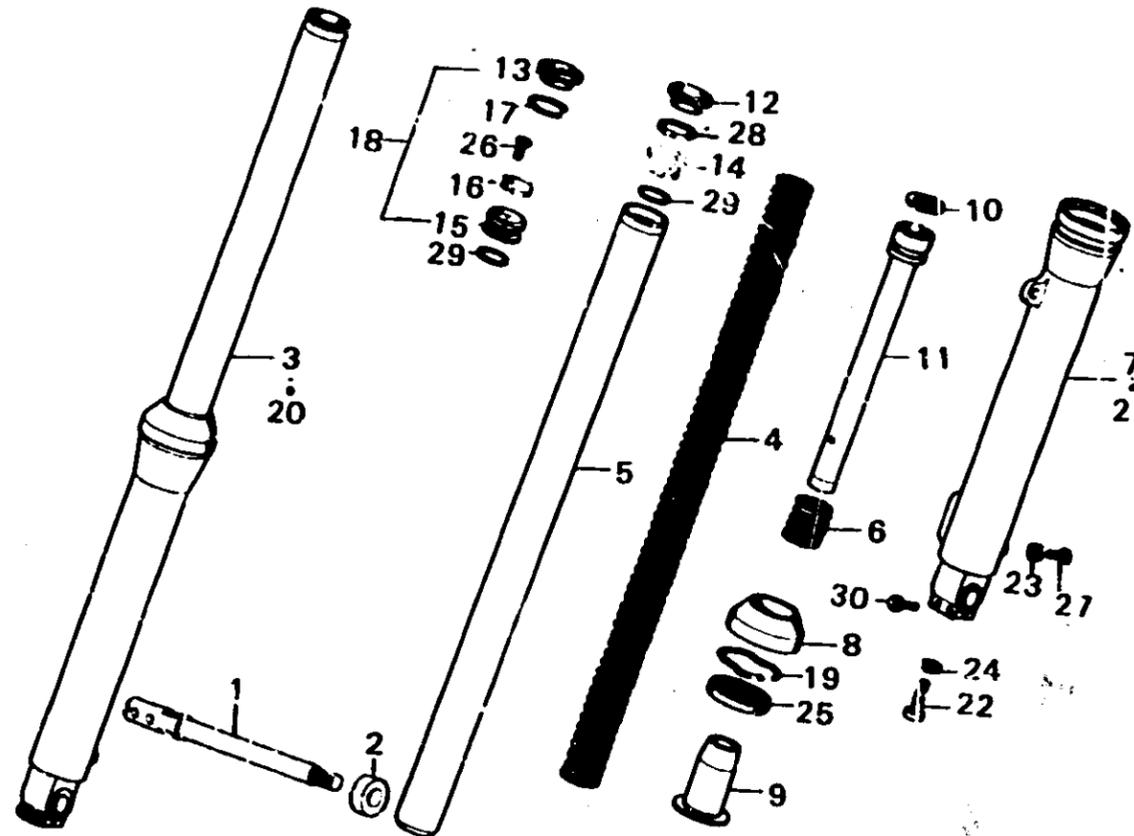
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
		1	44301-381-810	AXLE, FR. WHEEL	(1)(1)		
		2	44311-381-810	COLLAR, FR. WHEEL SIDE	(1)(1)		
		3	51400-381-811	FORK ASSY., R. FR.	(1)		
			51400-381-812	FORK ASSY., R. FR.	(1)	3004468	3004467
		4	51401-381-003	SPRING, FR. CUSHION	(2)(2)		
		5	51410-381-810	PIPE COMP., FR. FORK	(2)(2)		
			51410-381-811	PIPE COMP., FR. FORK	(2)(2)		
		6	51412-340-000	SPRING, FR. FORK REBOUND	(2)(2)		
		7	51421-381-810	CASE, R. FR. FORK BOTTOM	(1)(1)		
		8	51425-340-000	DUST SEAL, FR. FORK	(2)(2)		
		9	51432-381-003	PIECE, OIL LOCK	(2)(2)		
		10	51437-329-010	RING, PISTON	(2)(2)		
		11	51440-381-003	PIPE COMP., BOTTOM	(2)(2)		
		12	51449-381-003	CAP, FR. FORK TOP	(2)		
					(2)	3004468	3004467
		13	51449-381-013	CAP, FORK PIPE	(2)	3004468	
		14	51454-381-003	SEAT, SPRING UPPER	(2)		
					(2)	3004468	3004467
		15	51456-381-013	SEAT, SPRING UPPER	(2)	3004486	
					(2)	3004468	
		16	51455-381-003	WASHER, SUPPORT	(2)	3004468	
		17	51456-381-003	RING, STOPPER	(2)	3004468	
		18	51460-381-305	SEAT SET, SPRING	(2)		3004467
		19	51464-375-000	RING, OIL SEAL STOPPER	(2)(2)		
		20	51500-381-811	FORK ASSY., L. FR.	(1)		
					(1)		3004467

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FOP-3

Front cushion



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Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CR250 M1M2	Serial No.	Area code
			51500-381-812	FORK ASSY., L. FR.	(1)	3004468	
		21	51521-381-810	CASE, L. FR. FORK BOTTOM	(1)(1)		
		22	90116-283-010	BOLT, SOCKET, 8MM	(2)(2)		
		23	90543-273-000	PACKING, FR. FORK DRAIN COCK	(2)(2)		
		24	90544-283-000	WASHER, SPECIAL, 8MM	(2)(2)		
		25	91255-300-003	OIL SEAL 354611	(2)(2)		
		26	92000-06008	BOLT, HEX., 6X8	(2)	3004468	
		27	92000-06010	BOLT, HEX., 6X10	(2)(2)		
		28	94521-30000	CIR CLIP, INTERNAL, 30	(2)		
					(2)	3004467	
		29	94608-50000	O-RING, 23X2.8	(2)(2)		
		30	95700-06028-00	BOLT, FLANGE, 6X28	(4)(4)		

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