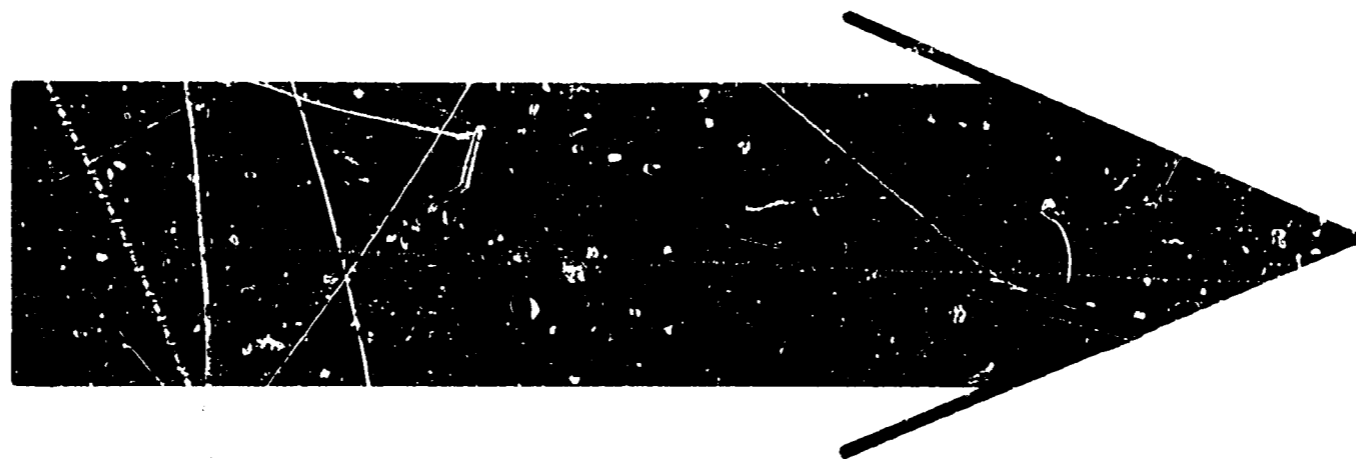


B 1

X L 350

X L 350K1



PARTS LIST

FOR

HONDA

XL350
XL350K1

FOREWORD

This Parts List contains all the replacement parts for the XL350 and XL350K1 models and is to be used when ordering replacement parts. On placing your replacement parts order, please inform us the frame number for frame parts and the engine number for engine parts together with your order.

The reason for this is that it is necessary to verify that the parts being ordered are applicable to the model series intended.

No supplement to this Parts List will be issued. In case of any change to its content, no notification or supplement will be issued for this Parts List. However, a revised edition of this Parts List will be issued to maintain it up-to-date. The revised edition can be identified by the revision No. on the cover. To check on the latest Parts List revision, please contact your nearest distributor.

May 20, 1973

HONDA MOTOR CO., LTD.

GROUP INDEX
INSTRUCTION FOR USE OF PARTS LIST B2 , B3
ENGINE GROUP C1 - C12
FRAME GROUP C13 - E3
PART NO. INDEX B4 - B7

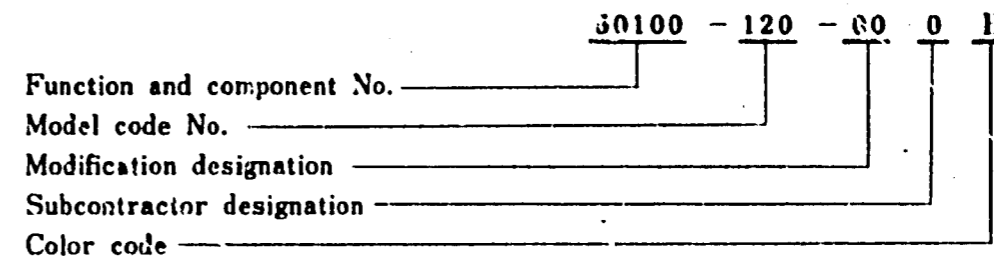
INSTRUCTION FOR USE OF PARTS LIST

DESCRIPTION OF PARTS LIST

1. Make-up of the part number

The following example is the definition of part number.

(Example)



2. Abbreviations

The abbreviations used in this parts list are as follows.

ASSY.	Assembly	KPH	Kilometers per hour
COMP.	Complete	MPH	Miles per hour
R.	Right	L(100L)	Link (100 Links)
L.	Left	A.C.	Alternating current
STD.	Standard	D.C.	Direct current
MM	Millimeter	IN.	Inlet
G	Gram	EX.	Exhaust
T(22T)	Tooth (22 Teeth)	FR.	Front
A	Ampere	RR	Rear
V	Volt	HEX.	Hexagonal
W	Watt		

3. Dimensions

All dimensions are in millimeters except for the steel balls and wheels.

Parts	Example	Interpretation
Solt (Screw)	6×12	6 mm diameter, 12 mm length
Pin	8×14	8 mm diameter, 14 mm length
O-ring	9.5×1.6	9.5 mm diameter, 1.6 mm thickness
Oil seal	14×24×5	14 mm inside diameter, 24 mm outside diameter, 5 mm thickness
Tube	5×130	5 mm inside diameter, 130 mm length

4. Quantity used

In the column "Req. No." is shown the quantity of parts used in the respective group.

Parts with quantities in () represent optional parts.

Part whose required number is "N" is part whose required number can be selected at need.

5. The parts number described under the part description supersedes the part number ahead.

6. Models, area codes and applicable serial numbers

Models, area codes and applicable serial Nos. given in this parts list can be identified as follows.

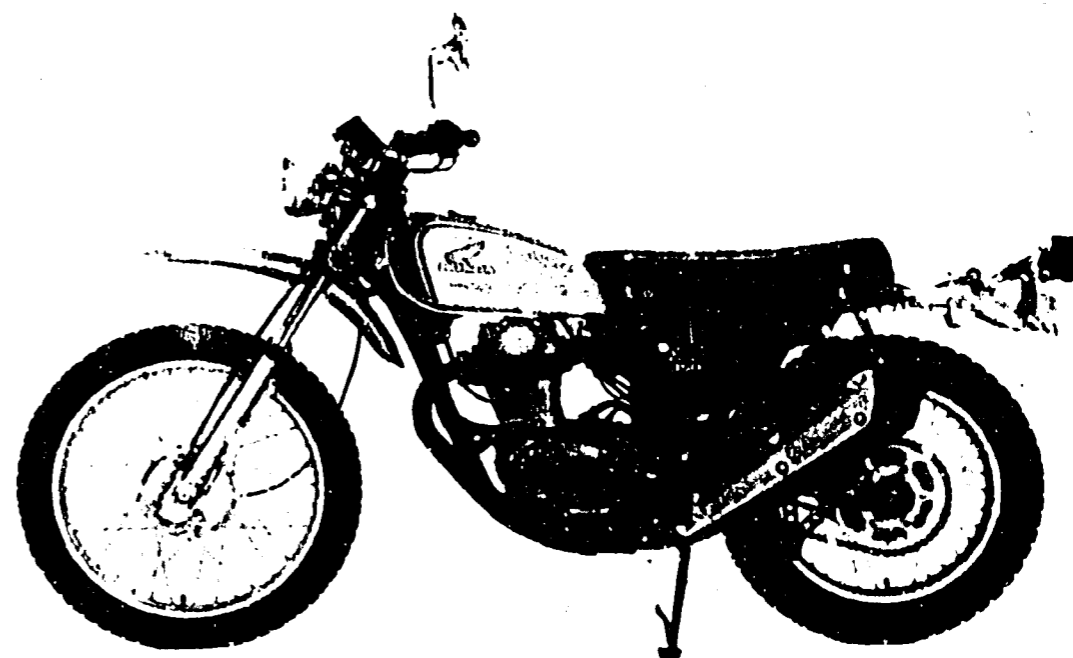
Parts with area codes are exclusive for models destined for countries designated.

If no area codes are listed, parts are for common use.

If there is a production change to a part, the frame or engine number to which this part become effective will be indicated in the "Serial No." column. However, in case the part is used from the initial serial number, its applicable serial number is not shown.

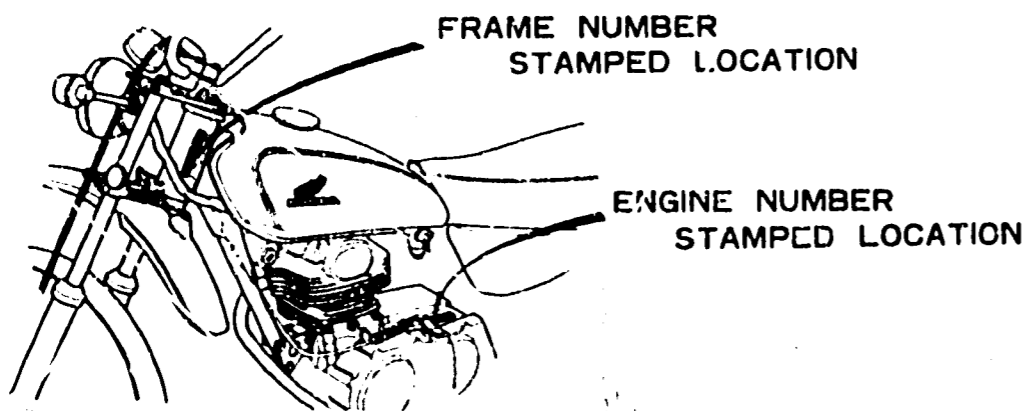
The applicable serial numbers for models are as follows.

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.
XL350	A	U.S.A.	XL350E 1000001 ~ 1023391	XL350 1000001 ~ 1021659
	DK	General export (Km)	XL350E 1010916 ~ 1024763	XL350 1011046 ~ 1023019
	DM	General export (Mile)	XL350E 1010916 ~ 1024763	XL350 1011051 ~ 1021854
XL350K1	A	U.S.A.	XL350E 2000001 ~ 2017022	XL350 2000001 ~ 2016790



XL350

7. Location of stamped serial number

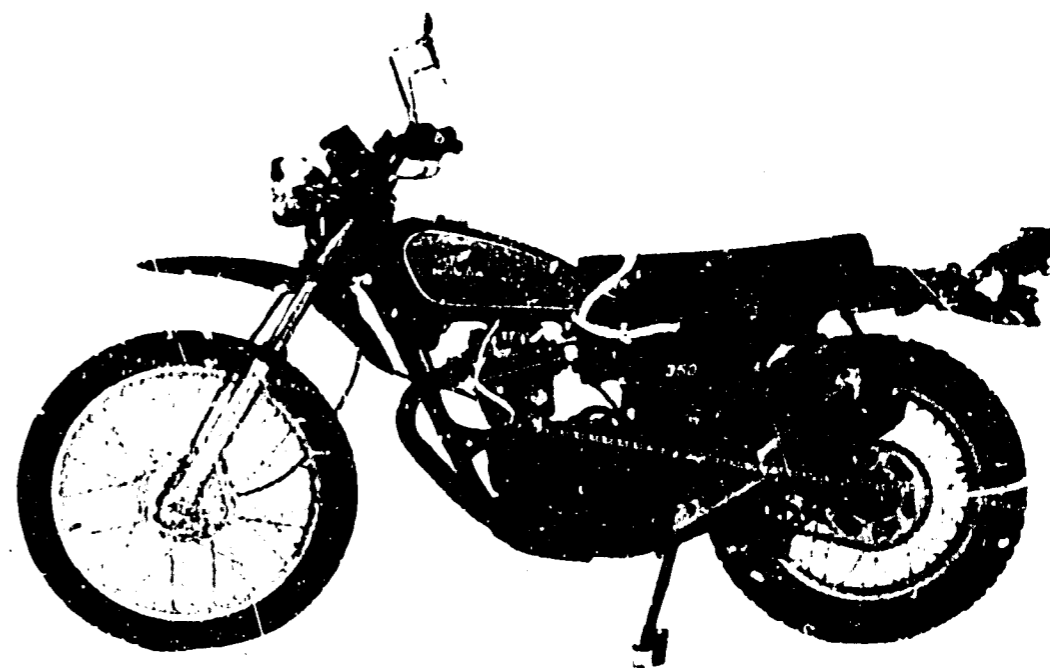


B356-0

8. Color code

The following table indicates the color description of the color codes which are listed in the text.

Color code	Color description	Color code	Color description
A	White	NR	Phantom black
B	Black	SU	Stripe blue
CT	Off black	UN	Excel black
NQ	Custom silver metallic	XW	Chrome plate



XL350K1

9. This parts list is compiled as of November 20, 1977, and published as the final edition.

PART No. INDEX

CROSS-REFERENCE TABLE

BLOCK NO.	ADDRESS NO.	BLOCK NO.	ADDRESS NO.
E - 1	C 2,C 3	F - 1	C13
E - 2	C 4,C 5	F - 2	C14,C15
E - 3	C 6,C 7	F - 2-1	C16,D 1
E - 4	C 8	F - 3	D 2-D 4
E - 5	C 9,C10	F - 4	D 5-D 7
E - 6	C11	F - 5	D 8,D 9
E - 7	C12	F - 6	D10-D12
		F - 7	D13,D14
		F - 8	D15,D16
		F - 9	E 1-E 3

Part No.	Block No.	Part No.	Block No.	Part No.	Block No.
11000		13310-356-330	E-2	16048-356-004	E-7
11100-356-010	E-6	13321-356-310	E-2	16100-356-004	E-7
11100-356-020	E-6	13351-356-300	E-2	16111-356-004	E-7
11110-356-000	E-6	13611-356-010	E-3	16165-356-004	E-7
11200-356-010	E-6	14000		16168-356-004	E-7
11200-356-020	E-6	14101-356-000	E-2	16173-001-004	F-5
11330-356-010	E-3	14317-356-300	E-2	16211-356-000	E-1
11341-329-000	E-4	14321-329-000	E-2	16950-356-005	F-5
11341-329-010	E-4	14401-356-003	E-2	16950-356-700	F-5
11351-329-000	E-4	14414-329-000	E-2	16952-028-000	F-5
11353-356-000	E-6	14431-356-010	E-2	16953-028-004	F-5
11391-329-000	E-4	14441-356-010	E-2	16954-028-000	F-5
11394-356-000	E-3	14441-385-000	E-2	16955-028-004	F-5
11395-329-000	E-4	14451-329-000	E-2	16956-028-004	F-5
11431-329-000	E-4	14451-385-000	E-2	16957-028-000	F-5
11761-356-000	E-6	14500-356-003	E-2	16993-011-000	F-5
11762-329-000	E-6	14510-329-000	E-2	16997-273-006	F-5
12000		14515-329-000	E-2	17000	
12021-329-300	E-1	14541-329-000	E-2	17211-356-000	F-5
12023-356-305	E-1	14561-329-000	E-2	17212-356-000	F-5
12100-356-010	E-1	14611-329-000	E-2	17213-356-000	F-5
12191-356-000	E-1	14611-376-000	E-2	17214-356-000	F-5
12200-356-010	E-1	14711-356-000	E-2	17221-356-000	F-5
12209-333-005	E-1	14721-356-000	E-2	17222-356-000	F-5
12251-356-010	E-1	14751-329-005	E-2	17224-356-000	F-5
12310-356-000	E-1	14761-329-005	E-2	17225-356-000	F-3
12310-385-000	E-1	14771-329-000	F-2	17231-356-000NR	F-5
12351-329-000	E-1	14775-329-000	E-2	17231-356-000UN	F-5
12351-329-770	E-1	14776-329-000	E-2	17233-356-000	F-5
12361-107-000	E-3	14781-107-020	E-2	17245-107-010	F-2
12392-329-000	E-1	15000		17254-356-000	F-5
12401-356-010	E-3	15100-356-000	E-3	17255-329-000	F-5
12410-356-010	E-3	15111-329-010	E-3	17255-356-000	E-1
12420-329-000	E-3	15121-356-000	E-3	17257-356-000	F-5
12420-329-700	E-3	15122-329-010	E-3	17260-356-000	F-5
12431-246-000	F-3	15123-329-010	E-3	17261-356-000	F-5
12435-329-000	E-3	15129-329-010	E-3	17500-356-000SU	F-5
12620-329-000	E-1	15131-356-000	E-3	17500-356-305UN	F-5
12909-333-000	E-1	15137-329-000	E-3	17503-329-770	F-5
13000		15421-329-000	E-3	17611-286-000	F-5
13000-356-020	E-2	15426-107-000	E-3	17613-329-020	F-5
13011-356-003	E-2	15441-362-000	E-3	17620-329-000	F-5
13011-356-005	E-2	15445-356-000	E-3	17631-329-000	F-5
13012-356-003	E-2	15446-356-000	E-3	17910-356-000	F-1
13012-356-005	E-2	15450-329-000	E-3	17920-356-000	F-1
13013-356-003	E-2	15650-356-000	E-3	17950-356-000	F-3
13013-356-005	E-2	15713-356-000	E-6	17950-356-700	F-3
13014-356-003	E-2	15771-356-000	E-6	18000	
13014-356-005	E-2	15772-356-000	E-1	18233-283-010	F-6
13015-356-003	E-2	15773-356-000	E-6	18251-283-010	F-6
13015-356-005	E-2	16000		18292-329-000	F-6
13101-356-000	E-2	16010-356-004	E-7	18300-356-000	F-6
13102-356-000	E-2	16011-356-004	E-7	18300-356-315	F-6
13103-356-000	E-2	16012-356-004	E-7	18318-356-000	F-6
13104-356-000	E-2	16013-360-004	E-7	18319-356-000	F-6
13105-356-000	E-2	16014-356-004	E-7	18321-356-000	F-6
13111-356-000	E-2	16015-356-004	E-7	18322-356-000	F-6
13201-356-300	E-2	16016-329-004	E-7	18323-356-000	F-6
13202-356-300	E-2	16017-356-004	E-7	18326-356-000	F-6
13211-356-004	E-2	16018-356-004	E-7		
13211-356-008	F-2				

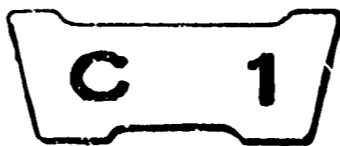


PART No. INDEX

PART No. INDEX

Part No.	Block No.	Part No.	Block No.	Part No.	Block No.
92000-10016-0A	F-7	93700-05016-0A	F-4	94102-08200	F-3
92000-10025-0A	F-6	93700-05022-0A	E-1	94102-10000	F-6
92000-10025-0B	F-2	93700-06016-02	E-4	94109-12000	E-2
	F-2-1	93700-06022	F-2	94111-C3000	E-7
92020-06020	E-3		F-2-1	94111-04000	E-1
92023-06025	F-6	93901-24110	F-9		E-7
92100-06020-09	F-5	93901-25080	F-5	94111-05000	E-7
92200-06045	F-7				F-2
92212-08028-0A	F-6	94000			F-2-1
92213-10040-0A	F-6				F-8
92215-10035-0A	F-6	94001-05000	F-9	94111-06000	E-3
92700-06040	E-1	94001-06000	E-5		F-2
	E-6		F-1		F-2-1
92700-08045	E-1		F-3		F-3
92700-08050-30	F-3		F-4		F-5
92800-12000	E-2		F-5		F-6
			F-6		F-7
93000			F-7		F-8
			F-8		F-9
93000-06025-02	F-8		F-9	94111-C8000	F-2
93000-06025	F-1	94001-08000-05	F-4		F-2-1
93100-10032-0A	F-7		F-7		F-3
93100-10040-0A	F-7		F-8		F-6
93500-03000-0A	E-7	94001-08020	F-3		F-7
	F-5	94001-10000-05	F-8		F-9
93500-03008-0A	F-3	94002-10000-05	F-3	94111-10000	F-2
93500-04010-0A	E-7	94021-06000	F-2		F-2-1
93500-04014-0A	E-7		F-2-1		F-5
93500-04020-0G	F-5	94021-06220	F-5		F-7
93500-04055-0B	F-8	94021-08000-05	F-2		F-8
93500-05006-0A	F-1		F-2-1	94201-16120	F-6
93500-05008-0A	F-8		F-3	94201-16150	F-6
93500-05010-0A	E-7	94021-08070-05	F-2	94201-20150	F-4
93500-05010	E-1		F-2-1		F-7
93500-05016-0B	F-2	94030-08000	F-3	94201-20180	F-4
	F-2-1	94030-10000	F-6	94201-40300	F-4
93500-05020-0A	F-9	94101-03000	F-3	94251-05000	F-2
93500-05020-0G	E-1	94101-04000	E-1	94251-06000	F-5
	F-5		F-2	94251-08000	E-3
93500-05025-0A	E-1		F-2-1		F-4
93500-05028-0A	F-1		F-9	94301-06100	E-1
93500-05032-0A	F-1	94101-05000	E-4	94301-08100	E-3
93500-05045-0A	E-4	94101-06000	E-2	94301-08140	E-6
93500-05055-0A	F-2		F-2	94301-10140	E-6
	F-2-1		F-2-1	94301-12160	E-6
93500-06008	F-6		F-3	94301-12200	E-1
93500-06012	E-4		F-4	94401-25180	E-2
	F-6		F-5	94510-10000	E-3
93500-06014-02	F-6		F-6	94510-14000	E-5
93500-06016	F-5		F-7	94510-20000	E-3
93500-06018	E-3		F-8	94510-25000	E-3
93500-06032	E-4		F-9	94521-48000	F-3
93500-06040	F-5	94101-08000	F-2	94601-21000	E-2
93500-06045	E-3		F-2-1	94608-50000	F-3
93500-06050	E-4		F-3		
93500-06055	E-3		F-6	95000	
	E-4		F-7		
93500-06060	E-4	94101-10000	F-2	95001-35300-40	E-7
93600-05012-0A	E-7		F-2-1	95001-45105-40	F-5
93600-05016-0A	F-4		F-7	95001-45115-40	F-5
93600-06012-07	F-5		F-8	95001-45140-40	F-5
93600-06014	E-5	94101-12000	F-8	95002-02070	E-7
93600-06016	F-4	94102-08000	F-3	95002-02080	F-5
93700-03025-0B	F-8		F-6	95002-70000	E-6
93700-04018-0A	E-7		F-7	95011-40000	F-6
93700-05016-0A	E-1		F-9	95012-11000	F-7

Part No.	Block No.	Part No.	Block No.	Part No.	Block No.
95012-13000	F-9	99001-14170	F-9		
95014-22200	F-3	99002-13500	F-9		
95014-33200	F-3	99003-10000	F-9		
95014-62100	F-1	99003-20000	F-9		
	F-9	99003-30000	F-9		
95014-62300	F-9	99003-40000	F-9		
95015-25200	E-5	99003-50000	F-9		
95015-32000	F-6	99006-12000	F-9		
95015-32001	F-6	99006-26000	F-9		
95015-42000	F-6	99007-45000	F-9		
95015-52000	F-6	99008-02000	F-9		
95700-06012-00	F-2	99101-357-1250	E-7		
	F-5	99101-357-1280	E-7		
95700-06014-00	F-3	99101-357-1300	E-7		
	F-9	99103-356-0480	E-7		
95700-06016-00	F-3	99500-04007-01	E-1		
95700-06020-00	E-1				
	F-3				
	F-6				
	F-7				
95700-06025-00	F-9				
95700-06028-00	E-1				
95700-06032-00	F-8				
95700-06035-00	E-6				
95700-06040-00	F-9				
95700-06050-00	E-1				
95700-06055-00	E-6				
95700-06090-00	E-6				
95700-08014-00	F-7				
95700-08016-00	F-9				
95700-08020-00	F-6				
95700-08028-00	F-5				
	F-6				
95700-08032-00	F-3				
95700-08035-00	F-7				
95700-08045-00	E-1				
	E-6				
95800-10032-00	F-7				
95800-10040-00	F-7				
95814-08028	F-6				
96000					
96140-62040-10	F-4				
96140-63020-10	F-4				
96140-63040-10	F-4				
96201-30001	E-4				
96201-80000	F-7				
96211-08000	F-3				
	F-6				
96220-60160	E-1				
98000					
98069-38710	E-1				
98069-57711	E-1				
98069-57723	E-1				
98069-58721	E-1				
98200-11000	F-7				
	F-9				
98203-63250	F-9				
99000					
99001-10120	F-9				

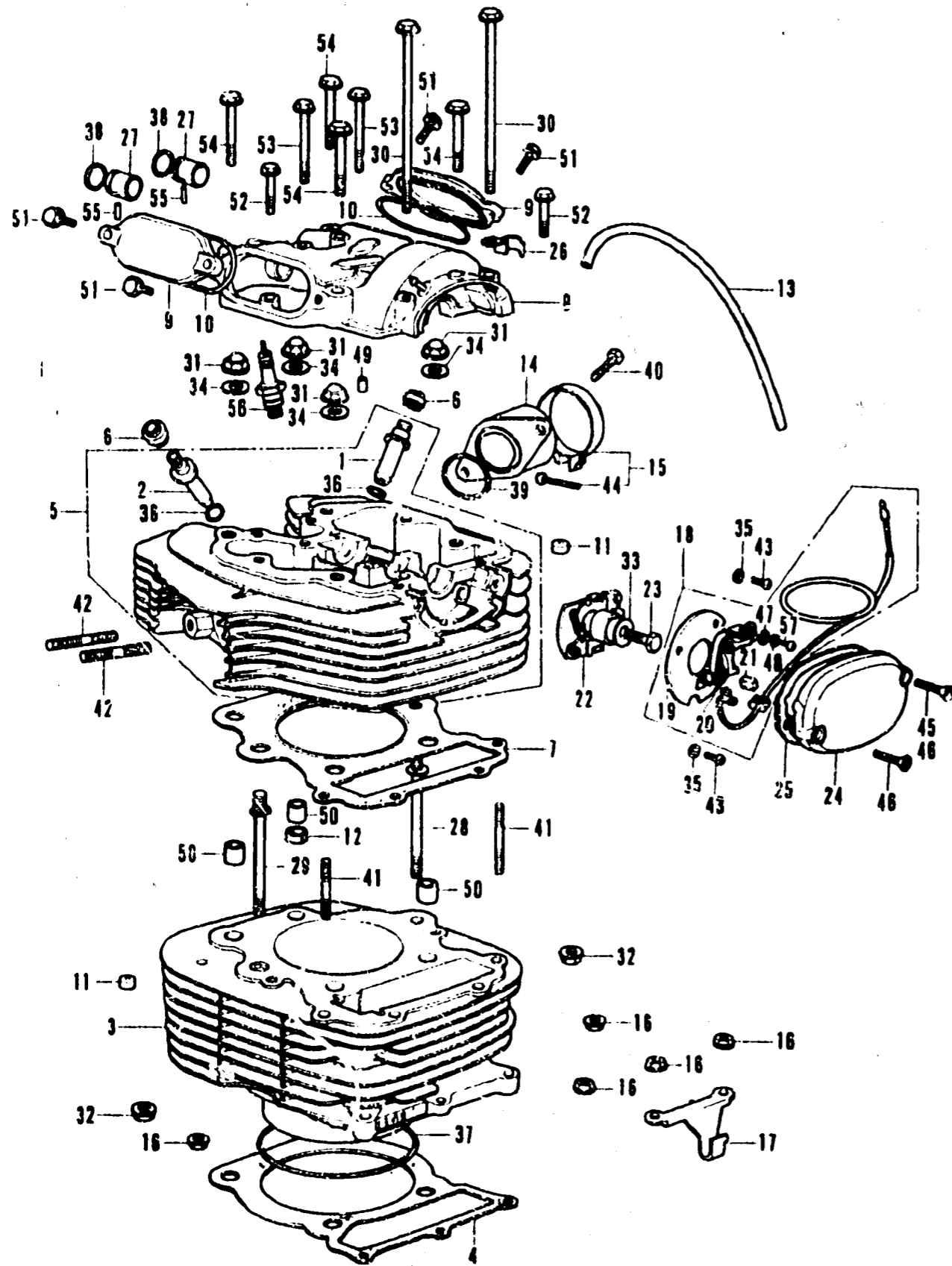


CONTENTS

Block No.	Nomenclature	ADDRESS NO.
ENGINE GROUP		
E-1	Cylinder head · Cylinder · Contact breaker	C 2, C 3
E-2	Camshaft · Piston · Crankshaft · Chain tensioner	C 4, C 5
E-3	Right crankcase cover · Clutch · Oil pump	C 6, C 7
E-4	Left crankcase cover · Generator	C 8
E-5	Transmission · Gearshift	C 9, C 10
E-6	Crankcase	C 11
E-7	Carburetor	C 12
FRAME GROUP		
F-1	Steering handle pipe · Handle lever · Cable	C 13
F-2	Speedometer · Tachometer · Headlight (A type)	C 14, C 15
F-2-1	Speedometer · Tachometer · Headlight (DK, DM type)	C 16, D 1
F-3	Front fork · Steering stem · Front fender	D 2-D 4
F-4	Wheel	D 5-D 7
F-5	Fuel tank · Seat · Air cleaner · Side cover	D 8, D 9
F-6	Exhaust muffler · Brake pedal · Step · Stand	D 10-D 12
F-7	Rear cushion · Rear fork · Rear fender	D 13, D 14
F-8	Taillight · Winker	D 15, D 16
F-9	Frame body · Wire harness · Battery · Tool	E 1-E 3
	Parts number index	B 4

E-1 Cylinder head · Cylinder · Contact breaker

E-1 Cylinder head · Cylinder · Contact breaker



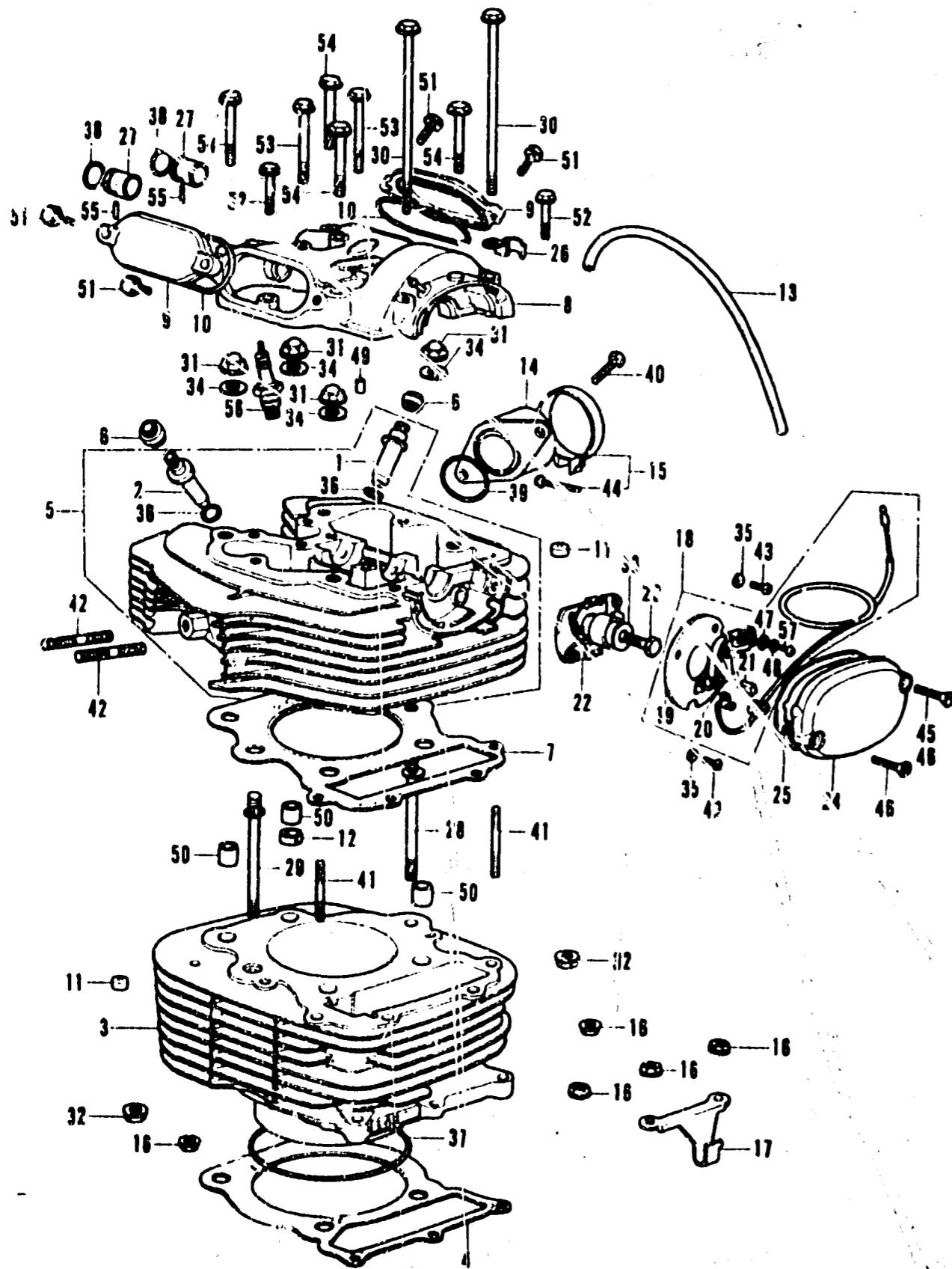
Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350A1		
1	12021-329-300	GUIDE, IN. VALVE	2	2		
2	12023-356-305	GUIDE, EX. VALVE	2	2		
3	12100-356-010	CYLINDER COMP.	1	1		
4	12191-356-000	GASKET, CYLINDER	1	1		
5	12200-356-010	HEAD COMP., CYLINDER	1	1		
6	12209-333-005	SCAL, VALVE STEM	4	4		
7	12251-356-010	GASKET, CYLINDER HEAD	1	1		
8	12310-356-000	COVER, CYLINDER HEAD	1	1		2016954
	12310-385-000	COVER, CYLINDER HEAD	1	1	2016955	
9	12351-329-006	COVER, TAPPET ADJUSTING HOLE	2	2		2017030
	12351-329-770	COVER, TAPPET ADJUSTING HOLE	2	2	2017031	
10	12392-329-000	PACKING, TAPPET COVER	2	2		
11	12620-329-000	RUBBER, INSERT	10	10		
12	12909-333-000	GASKET, CYLINDER STUD	1	1		
13	15772-356-000	TUBE, POINT BREATHER	1	1		
14	16211-356-000	INSULATOR, CARBURTOR	1	1		
15	17255-356-000	BAND, CARBURETOR INSULATOR	1	1		
16	18362-720-000	NUT, FLANGE, 6MM	5	5		
17	22821-356-000	RECEIVER, CLUTCH CABLE	1	1		
18	30200-329-004	BREAKER ASSY., CONTACT (ND)	1	1		
19	30201-329-004	PLATE, CONTACT BREAKER BASE (ND)	1	1		
20	30202-107-004	BREAKER, CONTACT (ND)	1	1		
21	30205-028-004	FELT, OIL (ND)	1	1		
22	3022C-329-024	ADVANCER ASSY., SPARK (ND)	1	1		1016455
	30220-356-004	ADVANCER ASSY., SPARK	1	1	1016456	
23	30225-246-004	BOLT, SPARK ADVANCER SETTING	1	1		
24	30370-329-000	COVER, CONTACT BREAKER	1	1		
	30370-329-700	COVER, CONTACT BREAKER	1	1		
25	30372-329-000	GASKET, CONTACT BREAKER COVER	1	1		
26	32111-333-000	CLAMPER A, CORD	1	1		
27	90011-356-000	PLUG, FOCKER ARM SHAFT	2	2		
28	90032-356-000	BOLT, CYLINDER FLANGE, 8MM	1	1		
29	90033-356-000	BOLT, CYLINDER FLANGE, 12X8	1	1		
30	90048-329-000	BOLT, FLANGE, 6X131	2	2		
31	90202-329-000	NUT, FLANGE CAP, 10MM	4	4		
32	90236-300-000	NUT, FLANGE, 8MM	2	2		
33	90417-035-000	WASHER, SHIFDRUM SIDE	1	1		
34	90441-329-000	WASHER, SEALING, 10MM	4	4		
35	90482-028-000	WASHER, 5MM	2	2		

B356-1B

E-1 Cylinder head · Cylinder · Contact breaker



E-1 Cylinder head · Cylinder · Contact breaker



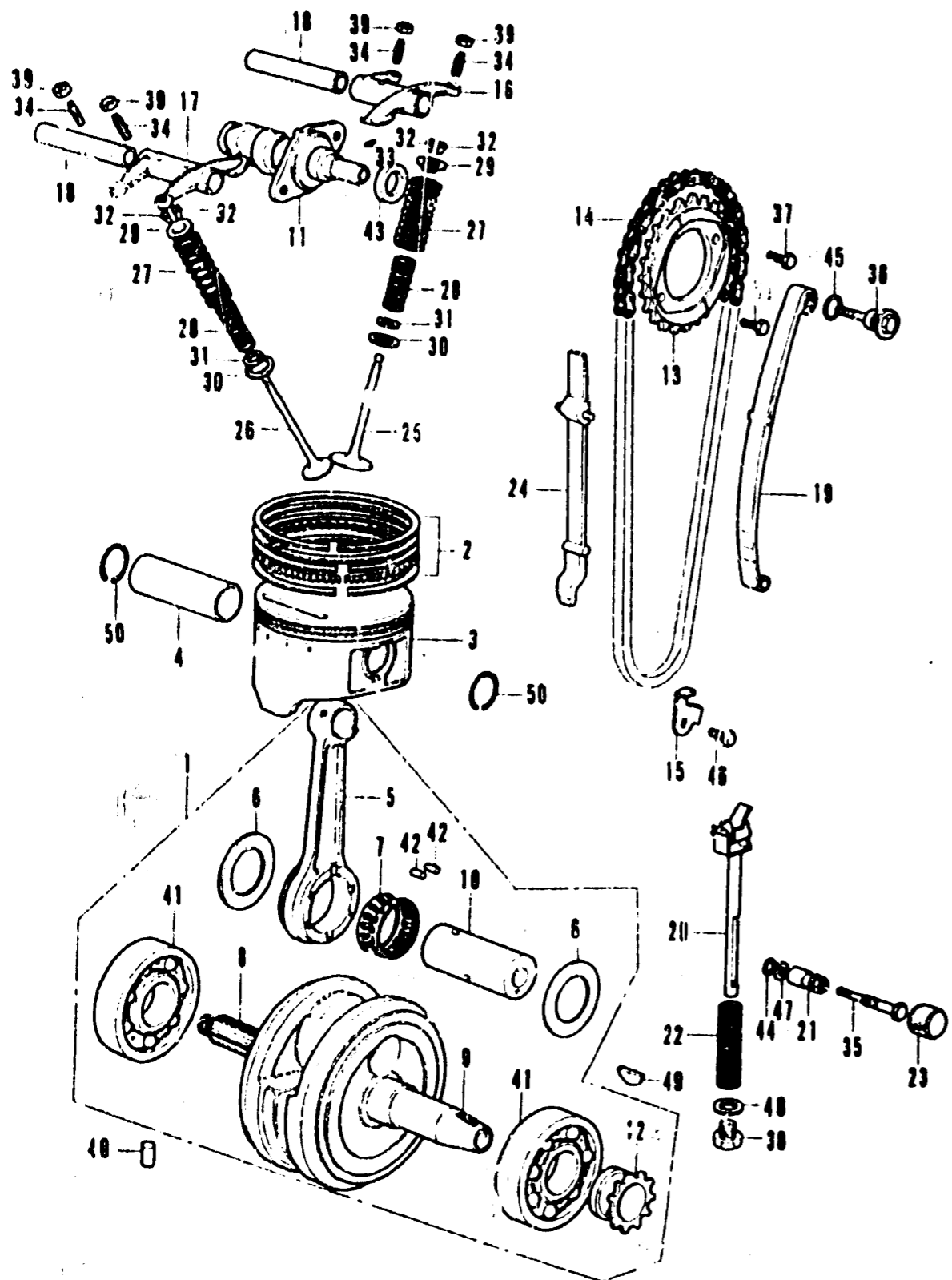
Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
35	91301-200-000	O-RING, 10X1.6	4	4		
37	91302-356-060	G-RING, CYLINDER, 88X2	1	1		
38	91306-329-000	O-RING, 16X1.9	2	2		
39	91325-568-000	O-RING, 42X2.4	1	1		
40	92000-06016	BOLT, HEX., 6X16	2	2		
41	92700-06040	BOLT, STUD, 6X40	2	2		
42	92700-08045	BOLT, STUD, 8X45	2	2		
43	93500-05010	SCREW, PAN, 5X10	2	2		
44	93500-05020-0G	SCREW, PAN, 5X20	1	1		
45	93700-05016-0A	SCREW, OVAL, 5X16		1		
46	93700-05022-0A	SCREW, OVAL, 5X22	2	1		
47	94101-04000	WASHER, PLAIN, 4MM	2	2		
48	94111-04000	WASHER, SPRING, 4MM	2	2		
49	94301-06100	PIN A, DOWEL, 6X10	1	1		
50	94301-12200	PIN A, DOWEL, 12X20	3	3		
51	95700-06020-00	BOLT, FLANGE, 6X20	4	4		
52	95700-06028-00	BOLT, FLANGE, 6X28	2	2		
53	95700-06050-00	BOLT, FLANGE, 6X50	2	2		
54	95700-08045-00	BOLT, FLANGE, 8X45	4	4		
55	96220-60160	ROLLER, 6X16	2	2		
56	98069-38710	PLUG, SPARK (D-6ES-L NGK)	1	1		
	98069-57711	PLUG, SPARK (D-7ES NGK)	(1)	(1)		
	98069-57723	PLUG, SPARK (X22ES ND)	(1)	(1)		
	98069-58721	PLUG, SPARK (X24ES ND)	1	1		
57	99500-04007-0A	SCREW, HOLLOW PAN, 4X7	2	2		

DS50-1B

E-2 Camshaft · Piston · Crankshaft · Chain tensioner



E-2 Camshaft · Piston · Crankshaft · Chain tensioner



B356 - 2A

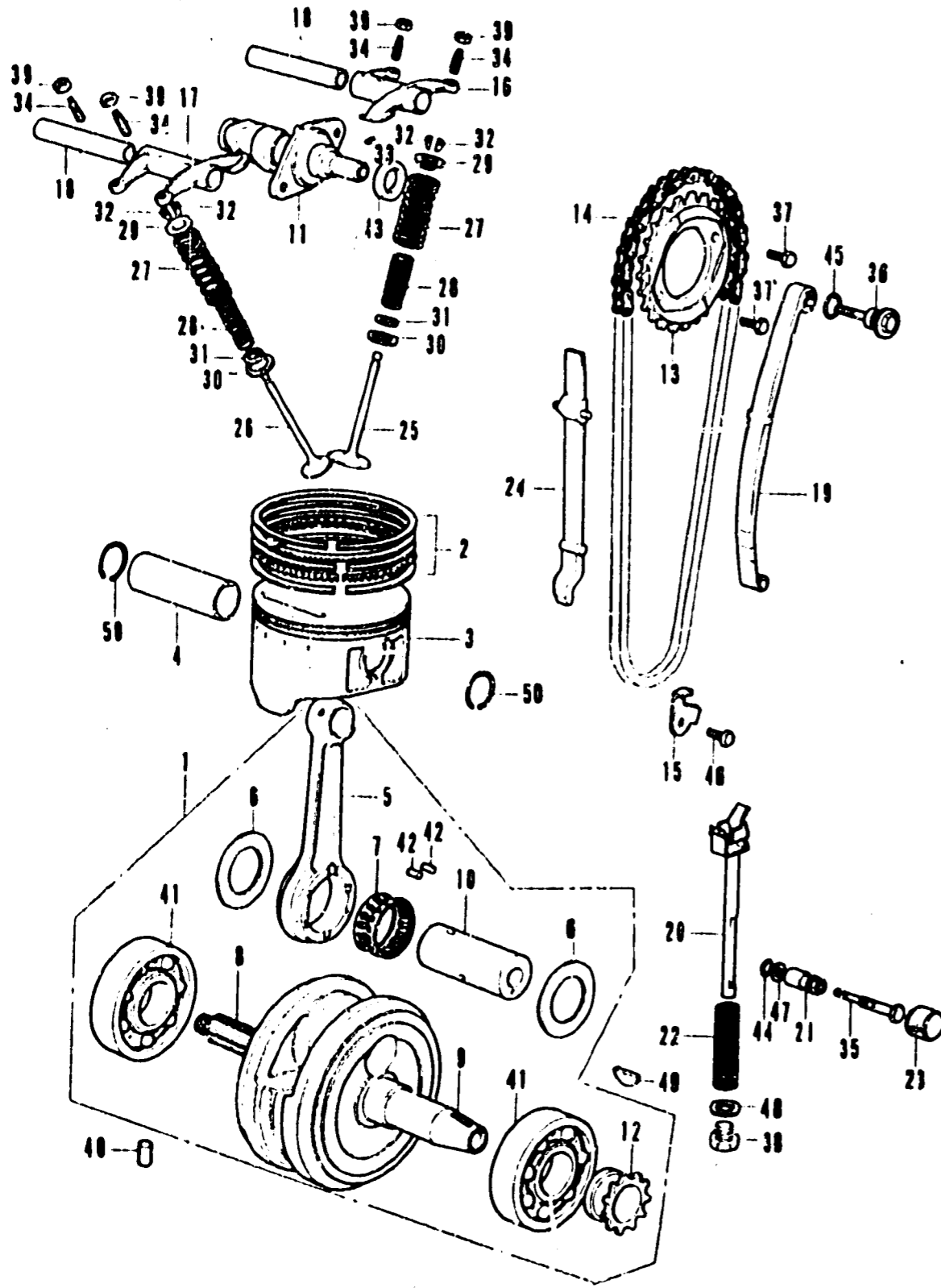
Ref. No.	Part No.	Description	Reqd No.		Serial No.	Area code
			XI.350	XI.350K1		
1	13000-356-020	CRANKSHAFT ASSY.	1	1		
2	13011-356-003	RING SET, PISTON (STD. NIPPON)	1	1		
	13011-356-005	RING SET, PISTON (STD. TEIKOKU)	1	1		
	13012-356-003	RING SET, PISTON (0.25 NIPPON)	(1)	(1)		
	13012-356-005	RING SET, PISTON (0.25 TEIKOKU)	(1)	(1)		
	13013-356-003	RING SET, PISTON (0.50 NIPPON)	(1)	(1)		
	13013-356-005	RING SET, PISTON (0.50 TEIKOKU)	(1)	(1)		
	13014-356-003	RING SET, PISTON (0.75 NIPPON)	(1)	(1)		
	13014-356-005	RING SET, PISTON (0.75 TEIKOKU)	(1)	(1)		
	13015-356-003	RING SET, PISTON (1.00 NIPPON)	(1)	(1)		
	13015-356-005	RING SET, PISTON (1.00 TEIKOKU)	(1)	(1)		
3	13101-356-000	PISTON (STD.)	1	1		
	13102-356-000	PISTON (0.25)	(1)	(1)		
	13103-356-000	PISTON (0.50)	(1)	(1)		
	13104-356-000	PISTON (0.75)	(1)	(1)		
	13105-356-000	PISTON (1.00)	(1)	(1)		
4	13111-356-000	PIN, PISTON	1	1		
5	13201-356-300	ROD, CONNECTING	1	1		
6	13202-356-300	PLATE, CONNECTING ROD SIDE	2	2		
7	13211-356-004	RETAINER, CONNECTING ROD ROLLER (KOYO)	1	1		
	13211-356-008	RETAINER, CONNECTING ROD ROLLER (TOYO)	1	1		
8	13310-356-330	CRANKSHAFT COMP., R.	1	1		
9	13321-356-310	CRANKSHAFT COMP., L.	1	1		
10	13351-356-300	PIN, CRANK	1	1		
11	14101-356-000	CAMSHAFT	1	1		
12	14312-356-300	SPROCKET, TIMING	1	1		
13	14321-329-000	SPROCKET, CAM	1	1		
14	14401-356-003	CHAIN, CAM (DAIDO)	1	1		
15	14414-329-000	PLATE, CAM CHAIN SET	1	1		
16	14431-356-010	ARM, IN. VALVE ROCKER	1	1		1024513 2016954
17	14441-356-010	ARM, EX. VALVE ROCKER	1	1		
	14441-385-000	ARM, EX. VALVE ROCKER	1	1		1024514 2016955
18	14451-329-000	SHAFT, VALVE ROCKER ARM	2	2		1024513 2016954
	14451-385-000	SHAFT, ROCKER ARM	2	2		1024514 2016955
19	14500-356-003	TENSIONER COMP., CAM CHAIN	1	1		
20	14510-329-000	BAR COMP. SET, TENSIONER	1	1		
21	14515-329-000	NUT, CAM CHAIN TENSIONER SETTING	1	1		
22	14541-329-000	SPRING, CAM CHAIN TENSIONER	1	1		
23	14561-329-000	CAP, CAM CHAIN TENSIONER SETTING BOLT	1	1		

1024513
2016954

1024514
2016955

1024513
2016954

1024514
2016955



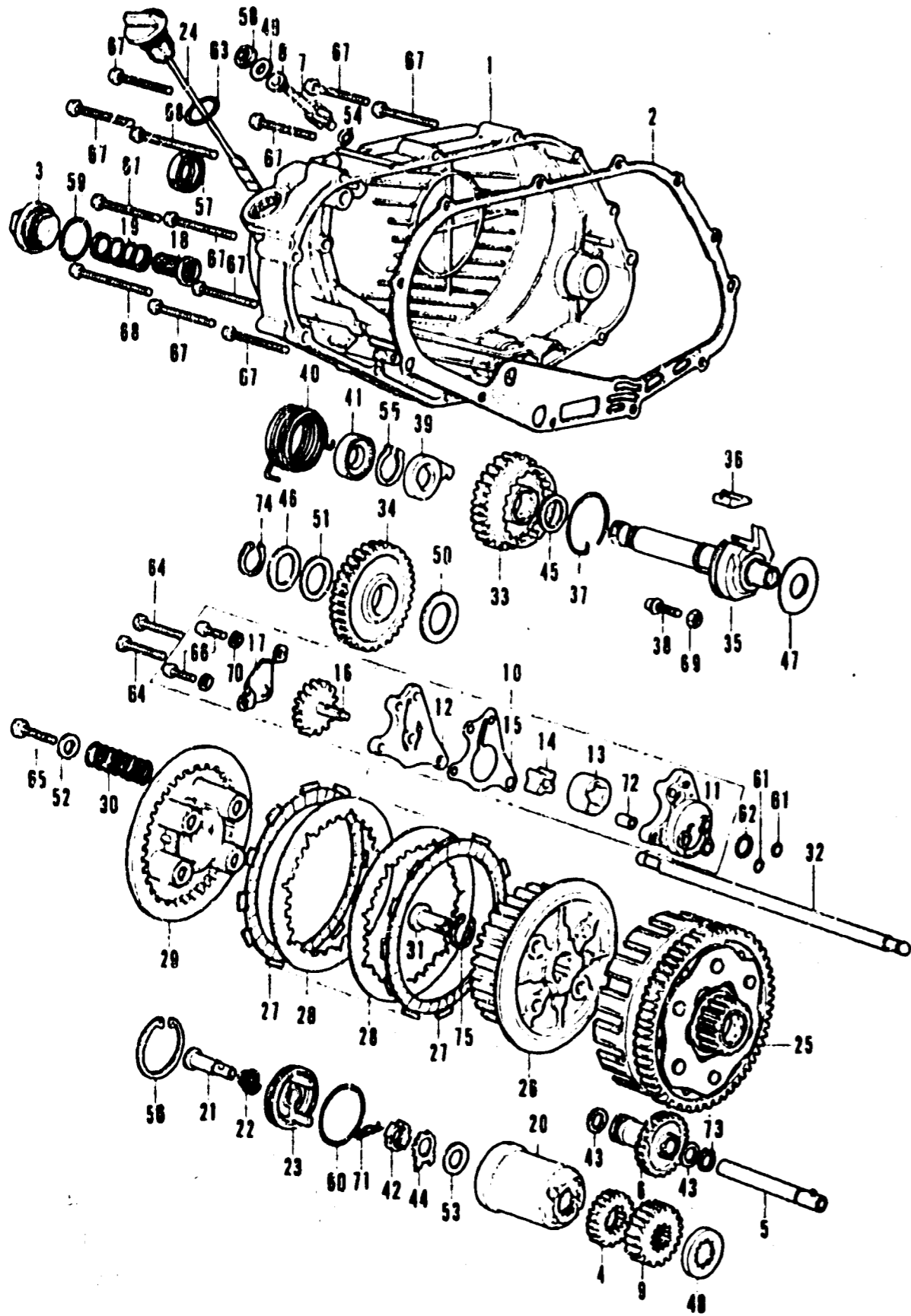
Ref. No.	Part No.	Description	Reqd. No. XL350K1	Serial No.	Area code							
24	14611-329-000	GUIDE, CAM CHAIN	1	1024563 2018972								
	14611-376-000	GUIDE, CAM CHAIN	1	1024664 2016973								
25	14711-356-000	VALVE, IN.	2	2								
26	14721-356-000	VALVE, EX.	2	2								
27	14751-329-005	SPRING, VALVE (OUTER)	4	4								
28	14761-329-005	SPRING, VALVE (INNER)	4	4								
29	14771-329-000	RETAINER, VALVE SPRING	4	4								
30	14775-329-000	SEAT, VALVE SPRING OUT:R	4	4								
31	14776-329-000	SEAT, VALVE SPRING INNER	4	4								
32	14781-107-020	COTTER, VALVE	8	8								
33	30905-216-900	PIN, CAMSHAFT, 3X5.2	1	1								
34	90012-330-000	SCREW, TAPPET ADJUSTING	4	4								
35	90018-329-900	BOLT, TENSIONER SETTING	1	1								
36	90019-329-000	BOLT, TENSIONER	1	1								
37	90081-246-030	BOLT, HEX. KNOCK, 7X12	2	2								
38	90107-538-010	BOLT, DRAIN	1	1	1024368 2015482							
	92800-12000	BOLT, DRAIN PLUG, 12MM	1	1	107,369 2015483							
39	90206-250-000	NUT, TAPPET ADJUSTING	4	4								
40	90708-286-000	PIN, DOWEL, 7X12	1	1								
41	91001-356-003	BEARING, SPECIAL BALL, 6306 (NACHI)	2	2								
42	91105-356-008	ROLLER -1, 3.5X15.8 (TOYO)	26	26								
	91106-356-008	ROLLER -2, 3.5X15.9 (TOYO)	26	26								
	91107-356-008	ROLLER -3, 3.5X15.9 (TOYO)	6	26								
	91108-356-008	ROLLER -4, 3.5X15.8 (TOYO)	26	26								
	91109-356-008	ROLLER -5, 3.5X15.8 (TOYO)	26	26								
Selection table of connecting rod big end roller bearing												
		Connecting rod allowance	A	B	C	D	E	F	G	H	J	K
37 % Crank pin allowance	44 %	-0.012	-0.010	-0.008	-0.006	-0.004	-0.002	0	+0.002	+0.004	+0.006	+0.008
1 or 8	0 ~ -0.002	-0.010	-0.008	-0.006	-0.004	-0.002	0	+0.002	+0.004	+0.006	+0.008	
2 or 7	-0.002 ~ -0.004	-5	-4	-3	-2	-1	0	+1	+2	+3	+4	+5
3 or 6	-0.004 ~ -0.006	-5	-4	-3	-2	-1	0	+1	+2	+3	+4	+5
4 or 5	-0.006 ~ -0.008	-4	-3	-2	-1	0	+1	+2	+3	+4	+5	
5 or 4	-0.008 ~ -0.010	-4	-3	-2	-1	0	+1	+2	+3	+4	+5	
43	91207-329-003	PIL SEAL, 15X27X7	1	1								
44	91301-283-000	O-RING, 5X2.4	1	1								
45	91319-300-000	O-RING, 13X2.5	1	1								
46	92000-36012	BOLT, HEX., 6X12	1	1								
47	94101-06000	WASHER, PLAIN, 6MM	1	1								
48	94109-12000	WASHER, DRAIN PLUG, 12MM	1	1								
49	94401-25180	KEY, WOODRUFF, 25X18	1	1								
50	94601-21000	CLIP, PISTON PIN, 21MM	2	2								

B356-2A

E-3 Right crankcase cover · Clutch · Oil pump



E-3 Right crankcase cover · Clutch · Oil pump



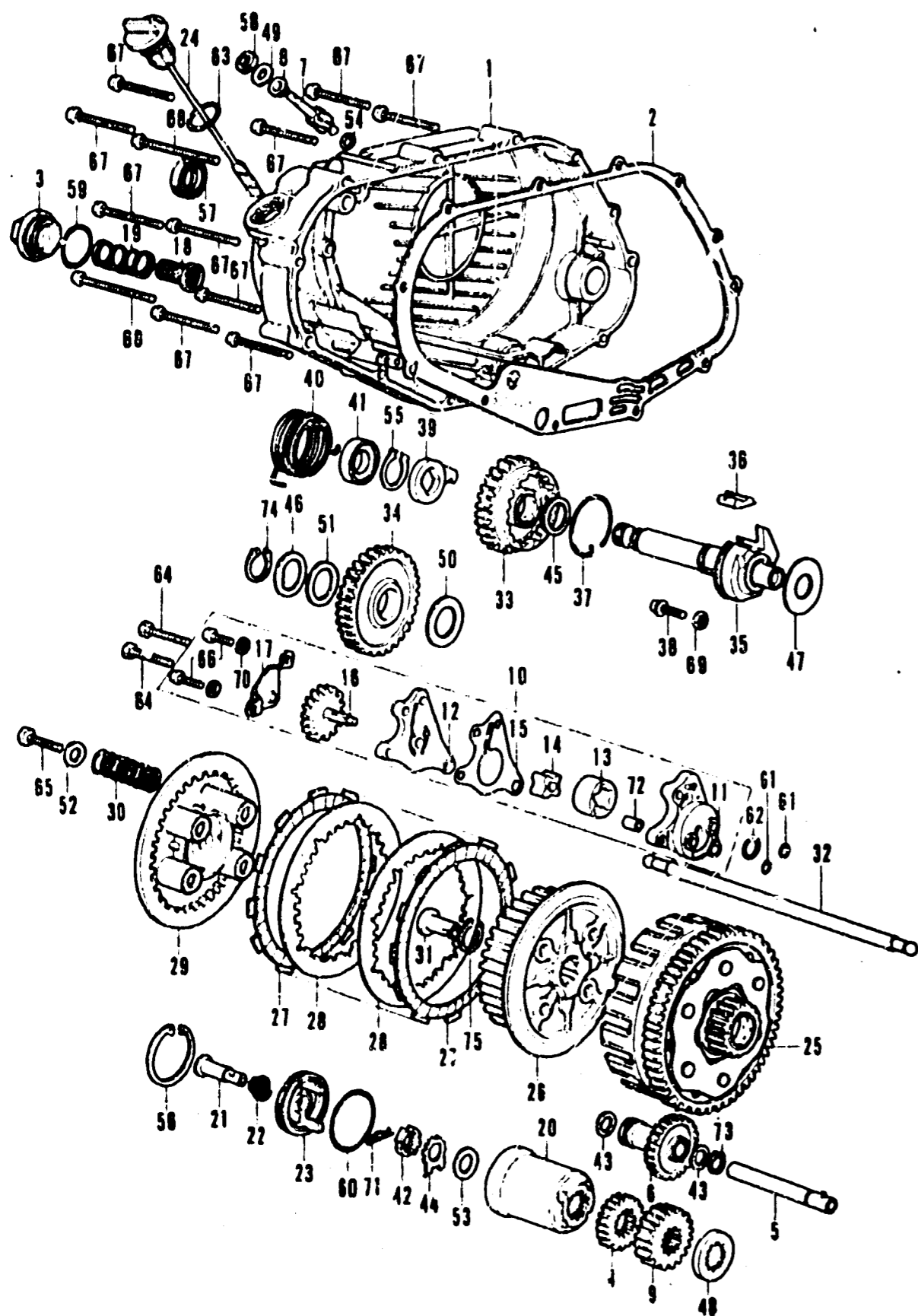
Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XI.350	XI.350K1		
1	11330-356-010	COVER COMP., R. CRANKCASE	1	1		
2	11394-356-000	GASKET, P. CRANKCASE COVER	1	1		
3	12361-107-000	CAP, TAPPET ADJUSTING HOLE	1	1		
4	12401-356-010	GEAR, TACHOMETER IDLER DRIVE	1	1		
5	12410-356-010	SHAFT, TACHOMETER IDLER	1	1		
6	12420-329-000	PINION COMP., TACHOMETER	1			1024366
	12420-329-700	PINION, TACHOMETER	1	1		1024367
7	12431-246-000	GEAR, TACHOMETER	1	1		
8	12435-329-000	COLLAR, TACHOMETER GEAR THRUST	1	1		
9	13611-356-010	GEAR, PRIMARY DRIVE	1	1		
10	15100-356-000	PUMP ASSY., OIL	1	1		
11	15111-329-010	BODY, OIL PUMP	1	1		
12	15121-356-000	COVER, OIL PUMP SIDE	1	1		
13	15122-329-010	ROTOR, OIL PUMP OUTER	1	1		
14	15123-329-010	ROTOR, OIL PUMP INNER	1	1		
15	15129-329-010	GASKET, OIL PUMP COVER	1	1		
16	15131-356-000	GEAR, OIL PUMP DRIVE	1	1		
17	15197-329-000	PLATE, OIL PUMP SETTING	1	1		
18	15421-329-000	SCREEN, OIL FILTER	1	1		
19	15426-107-000	SPRING, OIL FILTER SCREEN	1	1		
20	15441-362-000	ROTOR, OIL FILTER	1	1		
21	15445-356-000	THROUGH, OIL	1	1		
22	15446-356-000	SPRING, OIL THROUGH	1	1		
23	15450-329-000	CAP, OIL FILTER	1	1		
24	15650-356-000	GAUGE, OIL LEVEL	1	1		
25	22100-356-000	OUTER COMP., CLUTCH	1	1		
26	22120-329-010	CENTER, CLUTCH	1	1		
27	22201-286-010	DISK, CLUTCH FRICTION	7	7		
28	22321-329-000	PLATE, CLUTCH	6	6		
29	22350-329-000	PLATE, CLUTCH PRESSURE	1	1		
30	22401-356-000	SPRING, CLUTCH	4	4		
31	22838-329-000	PIECE, CLUTCH LIFTER JOINT	1	1		
32	22850-329-000	ROD, CLUTCH LIFTER	1			1020042
	22850-329-770	ROD, CLUTCH LIFTER	1	1		1020043
33	28210-356-010	PINION COMP., KICK STARTER	1			1016455
	28210-356-020	PINION COMP., KICK STARTER	1	1		1016456
	2821C-356-02C	PINION COMP., KICK STARTER	1	1		1016456
34	28221-356-010	GEAR, KICK STARTER IDLE	1	1		
35	28250-356-000	SPINDLE COMP., KICK STARTER	1	1		

B356 - 3

E-3 Right crankcase cover · Clutch · Oil pump



E-3 Right crankcase cover · Clutch · Oil pump



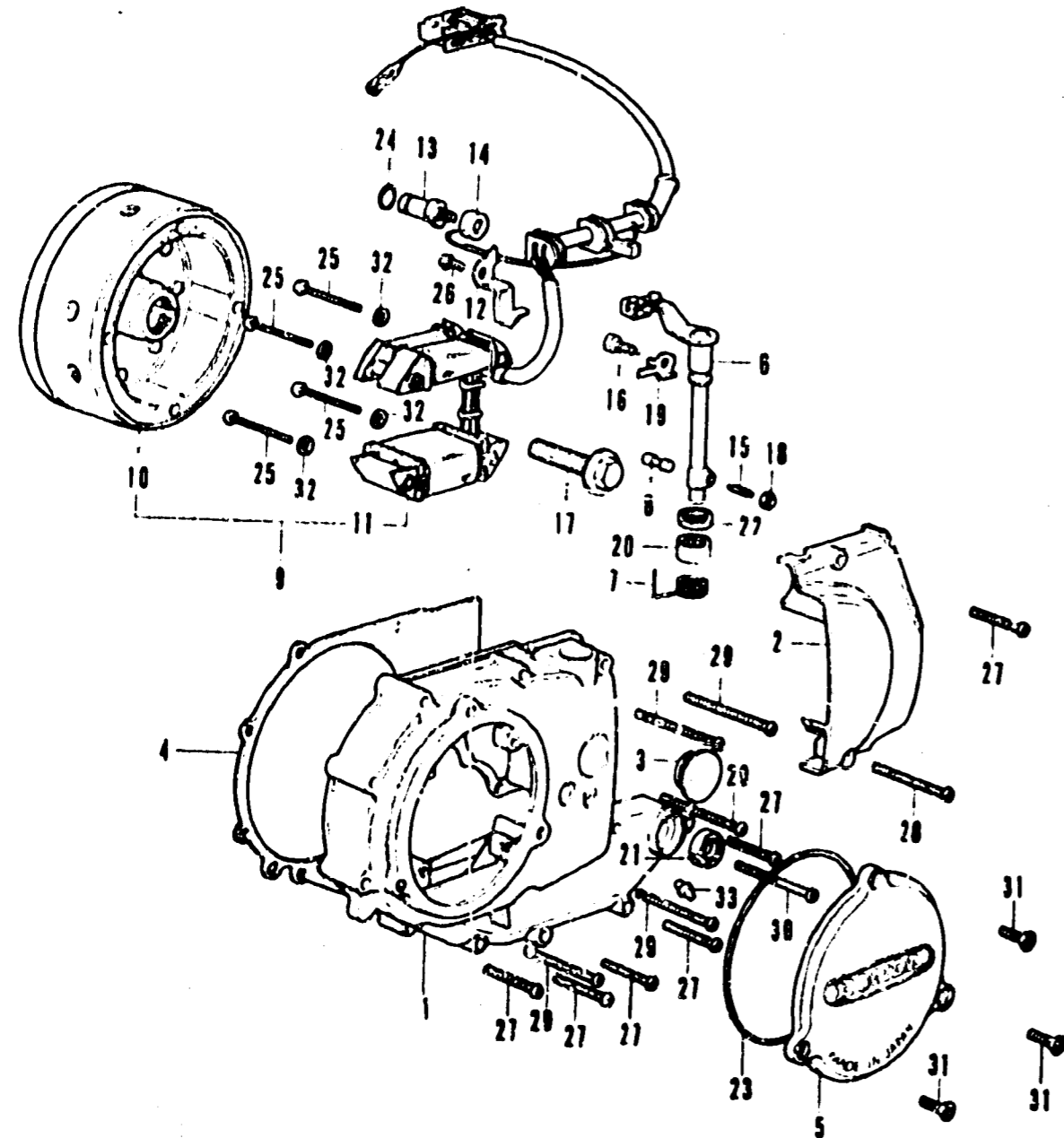
Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
36	28252-356-000	PAWL, KICK STARTER	1	1		
37	28253-300-000	SPRING, KICK STARTER RATCHET	1	1		
38	28254-356-000	PIN, KICK STOPPER	1	1		
39	28258-329-000	RETAINER, KICK STARTER SPRING	1	1		
40	28261-329-000	SPRING, KICK STARTER	1	1		
41	28262-329-000	COLLAR, KICK STARTER SPRING	1	1		
42	90231-200-010	NUT, LOCK, 16MM	1	1		
43	90412-329-000	WASHER, THRUST, 10MM	2	2		
44	90431-292-000	WASHER, LOCK, 16MM	1	1		
45	90452-504-010	WASHER A, THRUST, 22MM	1	1		
46	90453-329-000	WASHER, THRUST, 20MM	1	1		
47	90454-329-000	WASHER, 16MM	1	1		
48	90456-356-010	WASHER A, THRUST, 25MM	1	1		
49	90458-286-000	WASHER, TACHOMETER GEAR THRUST	1	1		
50	90458-292-000	WASHER, THRUST, 20MM	1	1		
51	90458-329-010	WASHER, THRUST, 20MM	1	1		
52	90481-259-000	WASHER, 6X19	4	4		
53	90481-292-000	WASHER, OIL FILTER ROTOR LOCK	1	1		
54	90539-011-000	WASHER, SPEEDOMETER PINION	1	1		
55	90601-329-000	CIR CLIP, 22MM	1	1		
56	90604-292-000	CIR CLIP, INTERNAL, 45MM	1	1		
57	91204-286-003	OIL SEAL, 18X29X7	1	1		
	91204-286-005	OIL SEAL, 18X29X7	1	1		
58	91211-286-003	OIL SEAL, 4.8X14.5X4	1	1		
59	91303-107-000	O-RING, 35X3	1	1		
60	91310-329-000	O-RING, 39X1.8	1	1		
61	91312-107-000	O-RING, 7X1.7	2	2		
62	91319-300-000	O-RING, 13X2.5	1	1		
63	91354-702-000	O-RING, 23MM	1	1		
64	92000-06028	BOLT, HEX., 6X28	2	2		
65	92020-06020	BOLT, HEX., 6X20	4	4		
66	93500-06018	SCREW, PAN, 6X18	2	2		
67	93500-06045	SCREW, PAN, 6X45	10	10		
68	93500-06055	SCREW, PAN, 6X55	2	2		
69	94002-10000-05	NUT, HEX., 10MM	1	1		
70	94111-06000	WASHER, SPRING, 6MM	2	2		
71	94251-08000	PIN, LOCK, 8MM	1	1		
72	94301-08100	PIN A, DOWEL, 8X10	1	1		
73	94510-10000	CIR CLIP, EXTERNAL, 10	1	1		
74	94510-20000	CIR CLIP, EXTERNAL, 20	1	1		
75	94510-25000	CIR CLIP, EXTERNAL, 25	1	1		

B356-3

E-4 Left crankcase cover - Generator

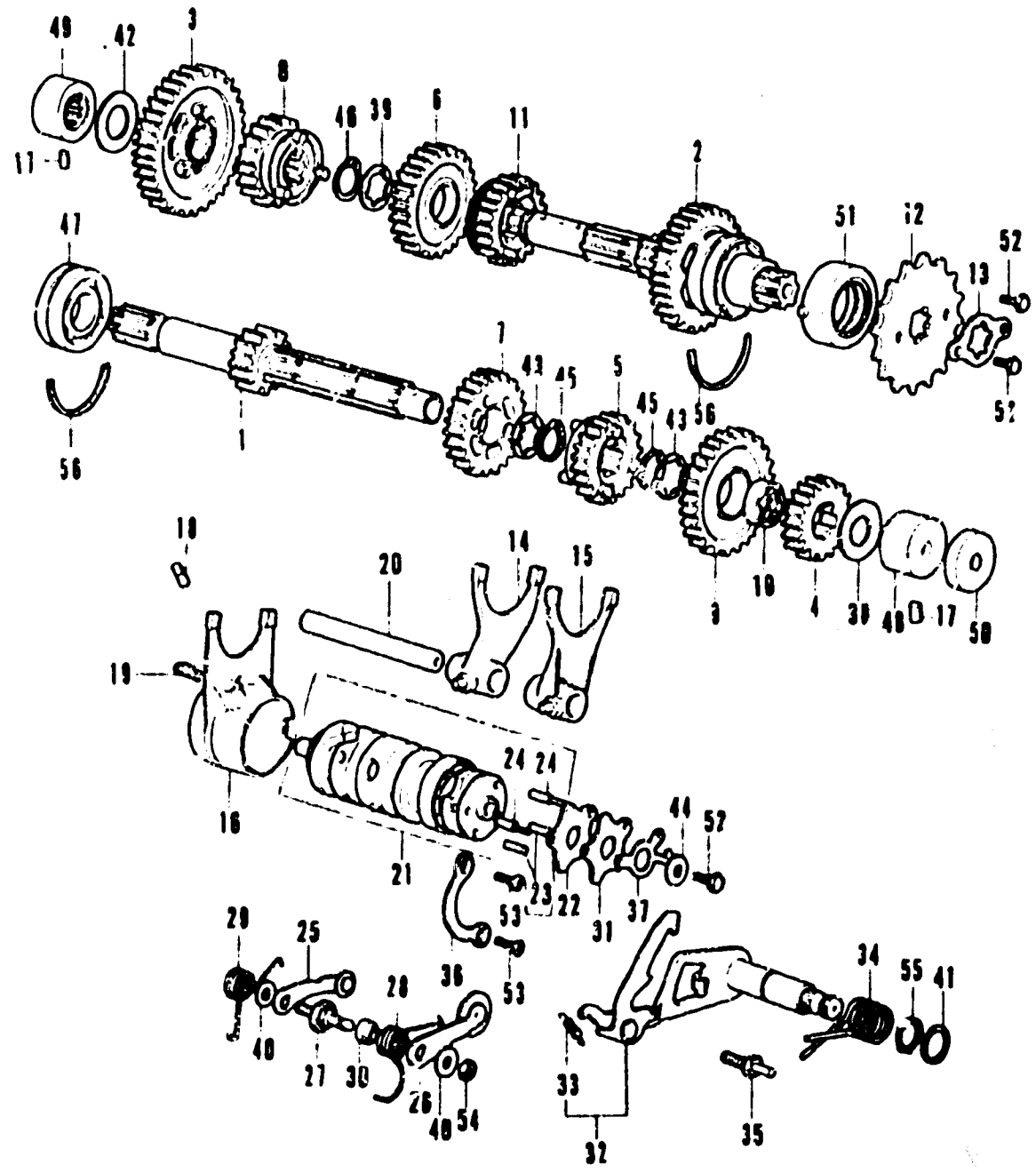


E-4 Left crankcase cover - Generator

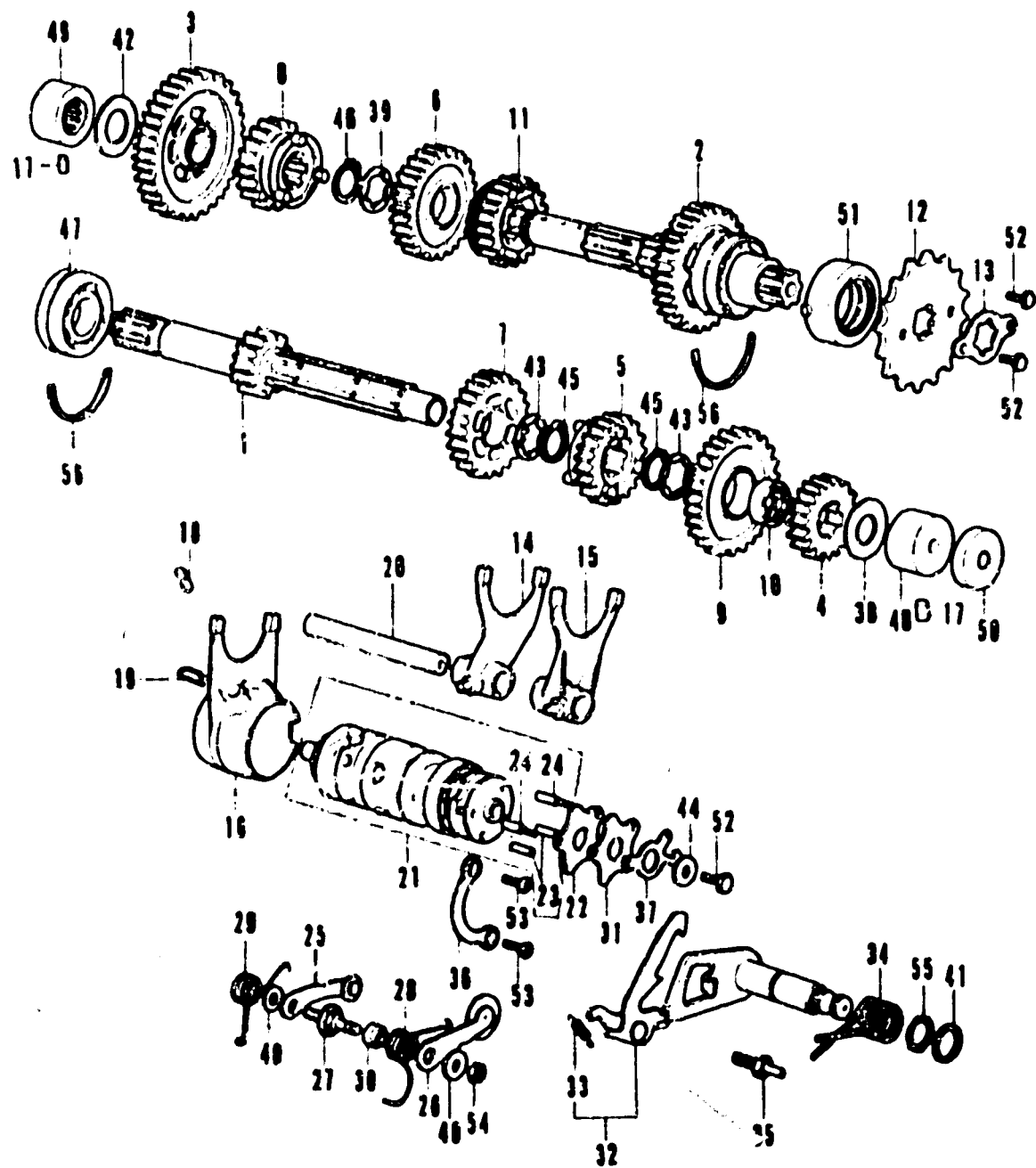


Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
1	11341-329-000	COVER COMP., L. CRANKCASE 11341-329-010	1		1016455	
	11341-329-010	COVER COMP., L. CRANKCASE	1	1	1016456	
2	11351-329-000	COVER, L. CRANKCASE RR.	1	1		
3	11391-329-000	CAP, CLUTCH ADJUSTING HOLE	1	1		
4	11395-329-000	GASKET, L. CRANKCASE COVER	1	1		
5	11431-329-000	COVER, DYNAMO	1	1		
6	22810-356-000	LEVER COMP., CLUTCH	1	1		
7	22815-329-000	SPRING, CLUTCH LEVER	1	1		
8	22841-329-000	PIECE, LIFTER ROD END	1	1		
9	31100-356-014	A.C. GENERATOR ASSY. (ND)	1		1016455	
	31100-356-024	A.C. GENERATOR ASSY. (ND)	1	1	1016456	
10	31121-356-014	FLYWHEEL COMP. (ND)	1		1016455	
	31121-356-024	WHEEL COMP., FLY (ND)	1	1	1016456	
11	31141-329-000	STATOR ASSY. (ND)	1	1		
12	32111-329-000	CLAMPER, CORD	1	1		
13	35750-028-000	CONTACT ASSY., NEUTRAL SWITCH	1	1		
14	35752-329-300	SPACER, NEUTRAL SWITCH	1	1		
15	90012-033-000	SCREW, TAPPET ADJUSTING	1	1		
16	90017-329-000	BOLT, KNOCK, 6MM	1	1		
17	90023-329-000	BOLT, FLANGE, 12X40	1	1		
18	90206-246-000	MUT, TAPPET ADJUSTING	1	1		
19	90434-329-000	WASHER, LOCK, 6MM	1	1		
20	91031-329-000	BEARING, NEEDLE, 16MM	1	1		
21	91206-286-006	OIL SEAL, 14X28X7	1	1		
22	91206-329-000	OIL SEAL, 16X22X3.5	1	1		
	91206-329-005	OIL SEAL, 16X22X3.5	1	1		
23	91301-329-000	O-RING, 109X3	1	1		
24	91312-107-000	O-RING, 7X1.7	1	1		
25	93500-05045-0A	SCREW, PAN, 5X45	4	4		
26	93500-06012	SCREW, PAN, 6X12	1	1		
27	93500-06022	SCREW, PAN, 6X32	6	6		
28	93500-06050	SCREW, PAN, 6X50	1	1		
29	93500-06055	SCREW, PAN, 6X55	5	5		
30	93500-06060	SCREW, PAN, 6X60	1	1		
31	93700-06016-02	SCREW, OVAL, 6X16	3	3		
32	94101-05000	WASHER, PLAIN, 5MM	4	4		
33	96201-30001	NIPPLE, GREASE, A.45	1	1		

B356 - 4



Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
1	23211-356-000	SHAFT, TRANSMISSION MAIN (16T)	1	1		
2	23220-356-000	SHAFT, TRANSMISSION COUNTER (35T)	1	1		
3	23410-356-000	GEAR, COUNTER SHAFT LOW (40T)	1	1		
4	23421-329-000	GEAR, MAINSHAFT SECOND (21T)	1	1		
5	23441-329-000	GEAR, MAINSHAFT THIRD (25T)	1	1		
6	23451-356-000	GEAR, COUNTERSHAFT THIRD (31T)	1	1		
7	23461-356-000	GEAR, MAINSHAFT FOURTH (27T)	1	1		
8	23471-356-000	GEAR, COUNTERSHAFT FOURTH (27T)	1	1		
9	23481-356-000	GEAR, MAINSHAFT TOP (32T)	1	1		
10	23485-329-000	BUSH, SPLINE, 22MM	1	1		
11	23491-356-000	GEAR, COUNTERSHAFT TOP (24T)	1	1		
12	23801-348-690	SPROCKET, DRIVE (15T)	1	1		
	23801-356-810	SPROCKET, DRIVE (14T)	(1)	(1)		
13	23811-292-000	PLATE, DRIVE SPROCKET FIXING	1	1		
14	24211-329-000	FORK, R. GEARSHIFT	1	1		
15	24212-356-000	FORK, L. GEARSHIFT	1	1		
16	24213-329-000	FORK, CENTER GEARSHIFT	1	1		
17	24261-283-000	PIN, GEARSHIFT FORK GUIDE	2	2		
18	24261-356-000	PIN, GEARSHIFT FORK GUIDE	1	1		
19	24263-028-000	CLIP, GEARSHIFT FORK GUIDE PIN	1	1		
20	24265-356-000	SHAFT, GEARSHIFT FORK GUIDE	1	1		
21	24301-329-010	DRUM COMP., GEARSHIFT	1	1		
22	24305-329-300	PLATE, DRUM STOPPER CAM	1	1		
23	24306-235-300	PIN, GEARSHIFT DRUM	2	2		
24	24308-329-310	PIN, GEARSHIFT DRUM, 4MM	2	2		
25	24420-329-600	ARM COMP., NEUTRAL STOPPER	1	1		
26	24430-329-030	STOPPER, SHIFT DRUM	1	1		
27	24434-329-010	SHAFT, SHIFT DRUM STOPPER	1	1		
28	24435-329-010	SPRING, SHIFT DRUM STOPPER	1	1		
29	24436-329-010	SPRING, NEUTRAL STOPPER	1	1		
30	24437-329-010	COLLAR, SHIFT DRUM STOPPER	1	1		
31	24439-329-010	PLATE, ROLLER STOPPER	1	1		
32	24610-329-000	SPINDLE COMP., GEARSHIFT	1	1		
33	24641-329-010	SPRING, GEARSHIFT ARM	1	1		
34	24651-329-000	SPRING, GEARSHIFT RETURN	1	1		
35	24652-300-000	PIN, SHIFT RETURN SPRING	1	1		
36	24710-329-000	PLATE, BEARING SET	1	1		
37	35753-329-010	ROTOR, NEUTRAL SWITCH	1	1		
38	90411-356-000	WASHER, THRUST, 17X32	1	1		
39	90451-300-000	WASHER, THRUST, 25MM	1	1		
40	90453-292-010	WASHER, SHIFT DRUM STOPPER	2	2		

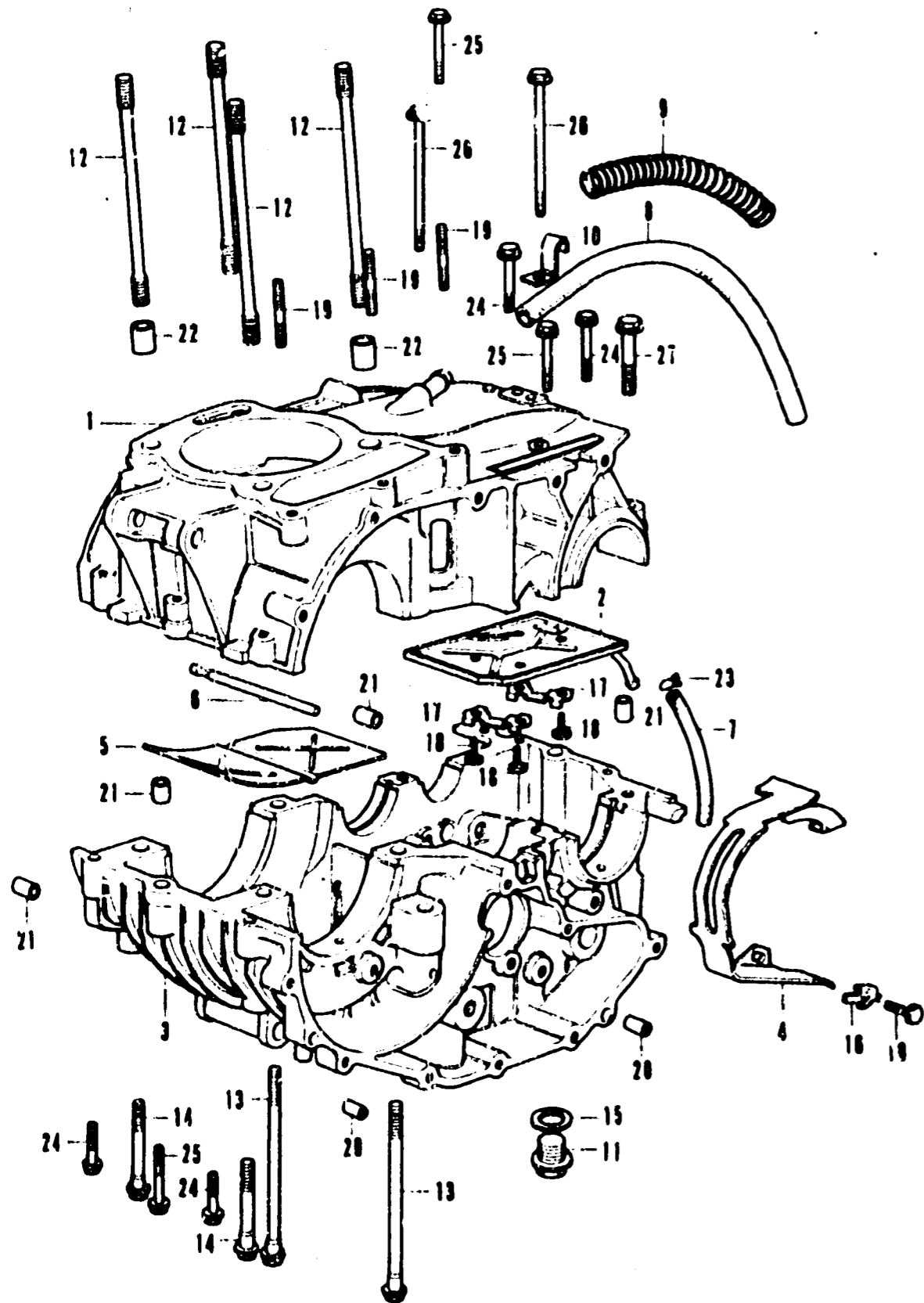


Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
41	90454-500-000	WASHER, THRUST, 14MM	1	1		
42	90458-292-000	WASHER, THRUST, 20MM	1	1		
43	90463-329-000	WASHER, SPLINE, 22MM	2	2		
44	90481-259-000	WASHER, 6X19	1	1		
45	90601-329-000	CIR CLIP, 22MM	2	2		
46	90602-259-010	CIR CLIP, EXTERNAL, 25MM	1	1		
47	91002-286-008	BEARING, BALL, 5205HC (TOYO)	1	1		
48	91021-356-018	BEARING, NEEDLE, 17MM (TOYO)	1	1		
49	91022-312-004	BEARING B, NEEDLE, 20MM (KYOYO)	1	1		
50	91203-292-005	OIL SEAL, 8X34X8	1	1		
51	91205-333-005	OIL SEAL, 34X52X13.5X15.5	1	1		
52	92000-06012	BOLT, HEX., 6X12	3	3		
53	93600-06014	SCREW, FLAT, 6X14	2	2		
54	94001-06000	NUT, HEX., 6MM	1	1		
55	94510-14000	CIR CLIP, EXTERNAL, 14	1	1		
56	95015-25200	SET RING, 520	2	2		

E-6 Crankcase

311

E-6 Upper & Lower crankcase

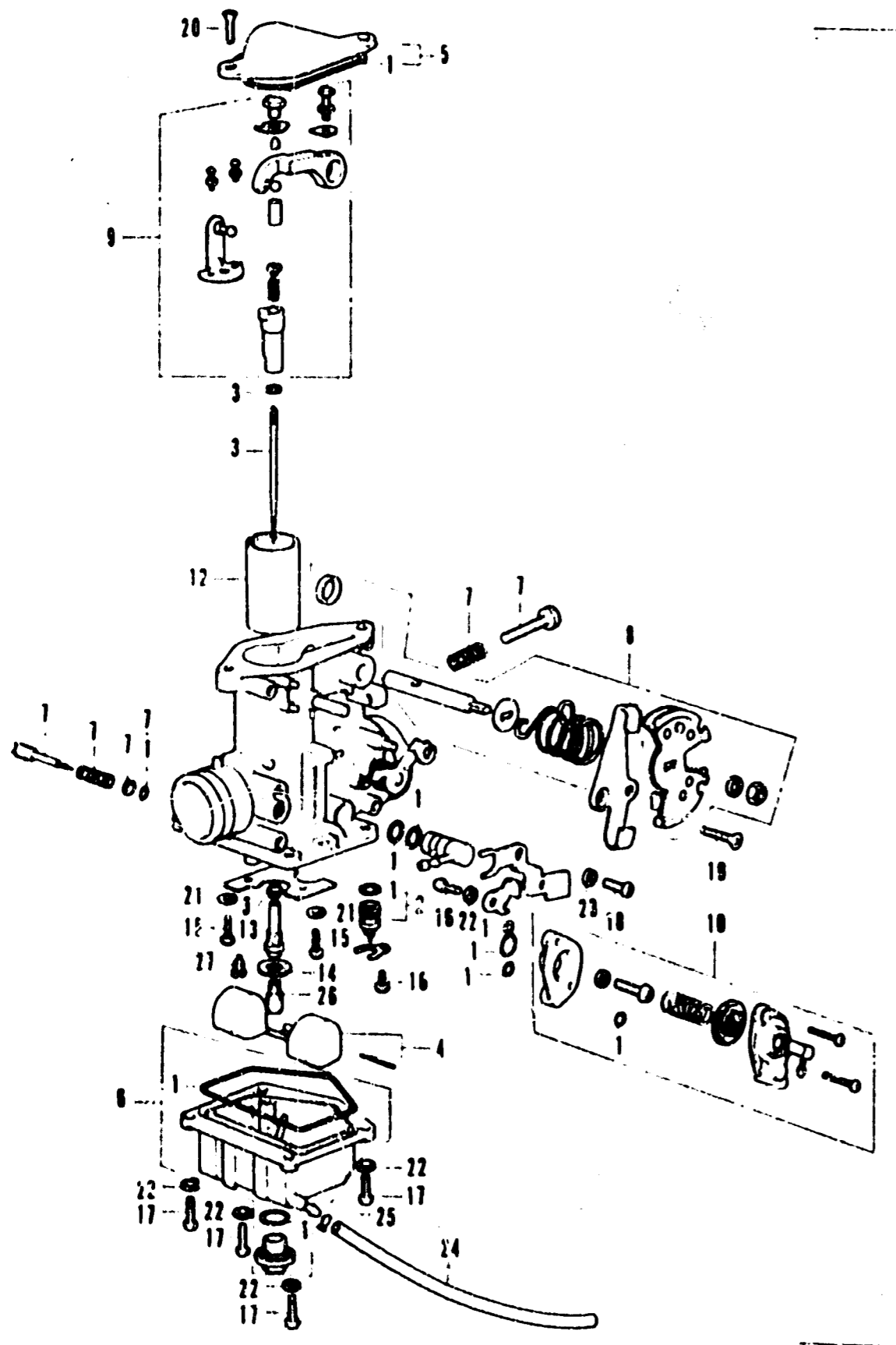


Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XI.350	XI.350K1		
1	11100-356-010	CRANKCASE COMP., UPPER	1		1016455	
	11100-356-02C	CRANKCASE COMP., UPPER	1	1	1016456	
2	11110-356-000	PLATE COMP., BREATHER	1	1		
3	11200-356-010	CRANKCASE COMP., LOWER	1		1016455	
	11200-356-02C	CRANKCASE COMP., UPPER	1	1	1016456	
4	11353-356-000	PROTECTOR, CASE	1	1		
5	11761-356-000	SEPARATOR, OIL	1	1		
6	11762-329-000	BAR, OIL SEPARATOR SETTING	1	1		
7	15713-356-000	TUBE, OIL RETURN	1	1		
8	15771-356-000	TUBE, BREATHER	1	1		
9	15773-356-000	PROTECTOR, BREATHER TUBE	1	1		
10	32112-329-000	CLAMPER, A.C. GENERATOR CORD	1	1		
11	90013-230-000	BOLT, DRAIN COCK	1	1		
12	90031-356-000	BOLT, CYLINDER STUD, 10MM	4	4		
13	90044-356-000	BOLT, UBS, 9X160	2	2		
14	90045-329-000	BOLT, URS, 8X114	2	2		
15	96407-205-000	PACKING, DRAIN COCK	1	1		
16	90434-329-000	WASHER, LOCK, 6MM	1	1		
17	90484-329-000	WASHER, TWIN TONGUED, 6MM	2	2		
18	92000-06016	BOLT, HEX., 7X16	5	5		
19	92700-06040	BOLT, STUD, 6X40	3	3		
20	94301-08140	PIN, A, DOWEL, 9X14	2	2		
21	94301-10140	PIN, A, DOWEL, 10X14	4	4		
22	94301-12160	PIN, A, DOWEL, 12X16	2	2		
23	95002-70000	CLIP, CIL, TUBE	1	1		
24	95700-06035-00	BOLT, FLANGE, 6X35	4	4		
25	95700-06055-00	BOLT, FLANGE, 6X55	3	3		
26	95700-06090-00	BOLT, FLANGE, 6X90	2	2		
27	95700-08045-00	BOLT, FLANGE, 8X45	1	1		

F-7 Carburetor

C 12

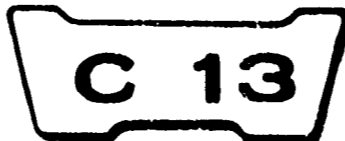
E-7 Carburetor



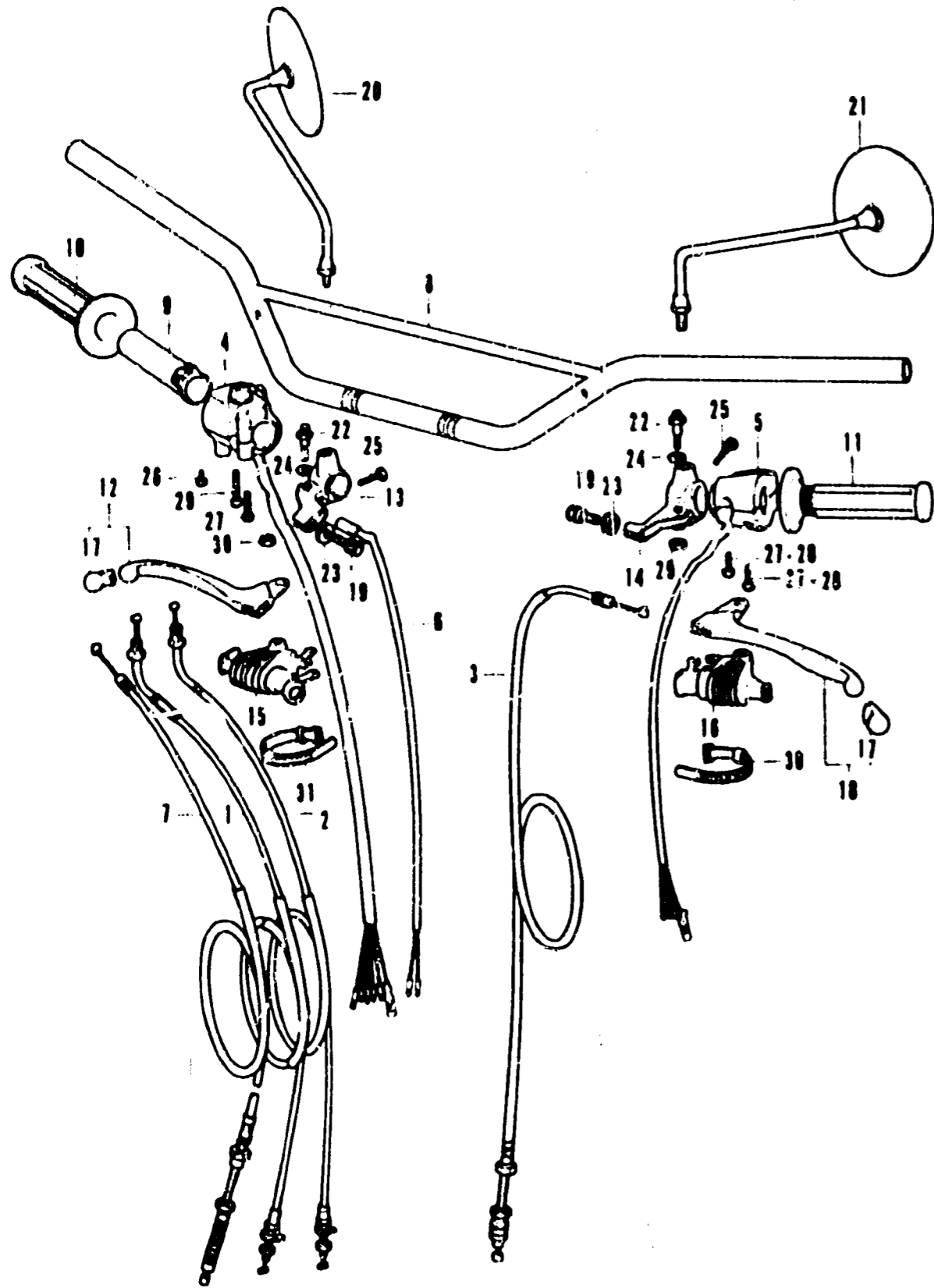
Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XI.50	XI.350K1		
1	16010-356-004	GASKET SET	1	1		
2	16011-356-004	VALVE SET, FLOAT	1	1		
3	16012-356-004	NEEDLE SET, JET	1	1		
4	16013-360-004	FLOAT SET	1	1		
5	16014-356-004	TOP SET	1	1		
6	16015-356-004	CHAMBER SET, FLOAT	1	1		
7	16016-329-004	SCREW SET	1	1		
8	16017-356-004	LINK SET	1	1		
9	16018-356-004	ARM SET, LINK	1	1		
10	16048-356-004	VALVE SET, AIR CUT	1	1		
11	16100-356-004	CARBURETOR ASSY.	1	1		
12	16111-356-004	VALVE, THROTTLE	1	1		
13	16165-356-004	HOLDER, NEEDLE JET	1	1		
14	16168-356-004	HOLDER, JET	1	1		
15	93500-03006-0A	SCREW, PAN, 3X6	2	2		
16	93500-04010-0A	SCREW, PAN, 4X10	2	2		
17	93500-04014-0A	SCREW, PAN, 4X14	4	4		
18	93500-05010-0A	SCREW, PAN, 5X10	1	1		
19	93600-05012-0A	SCREW, FLAT, 5X12	1	1		
20	93700-04018-0A	SCREW, OVAL, 4X18	2	2		
21	94111-03000	WASHER, SPRING, 3MM	2	2		
22	94111-04000	WASHER, SPRING, 4MM	5	5		
23	94111-05000	WASHER, SPRING, 5MM	1	1		
24	75001-35300-40	TUBE, FUEL, 3.5X300	1	1		
25	45002-02070	CLIP, B7, TUBE	1	1		
26	99101-357-1250	JET, MAIN, #125	(1)	(1)		
	99101-357-1280	JET, MAIN, #128	(1)	(1)		
	99101-357-1300	JET, MAIN	1	1		
27	99103-356-0480	JET, SLOW, #48	1	1		

5356-7

F-1 Steering handle pipe · Handle lever · Cable



F-1 Steering handle pipe · Handle lever · Cable



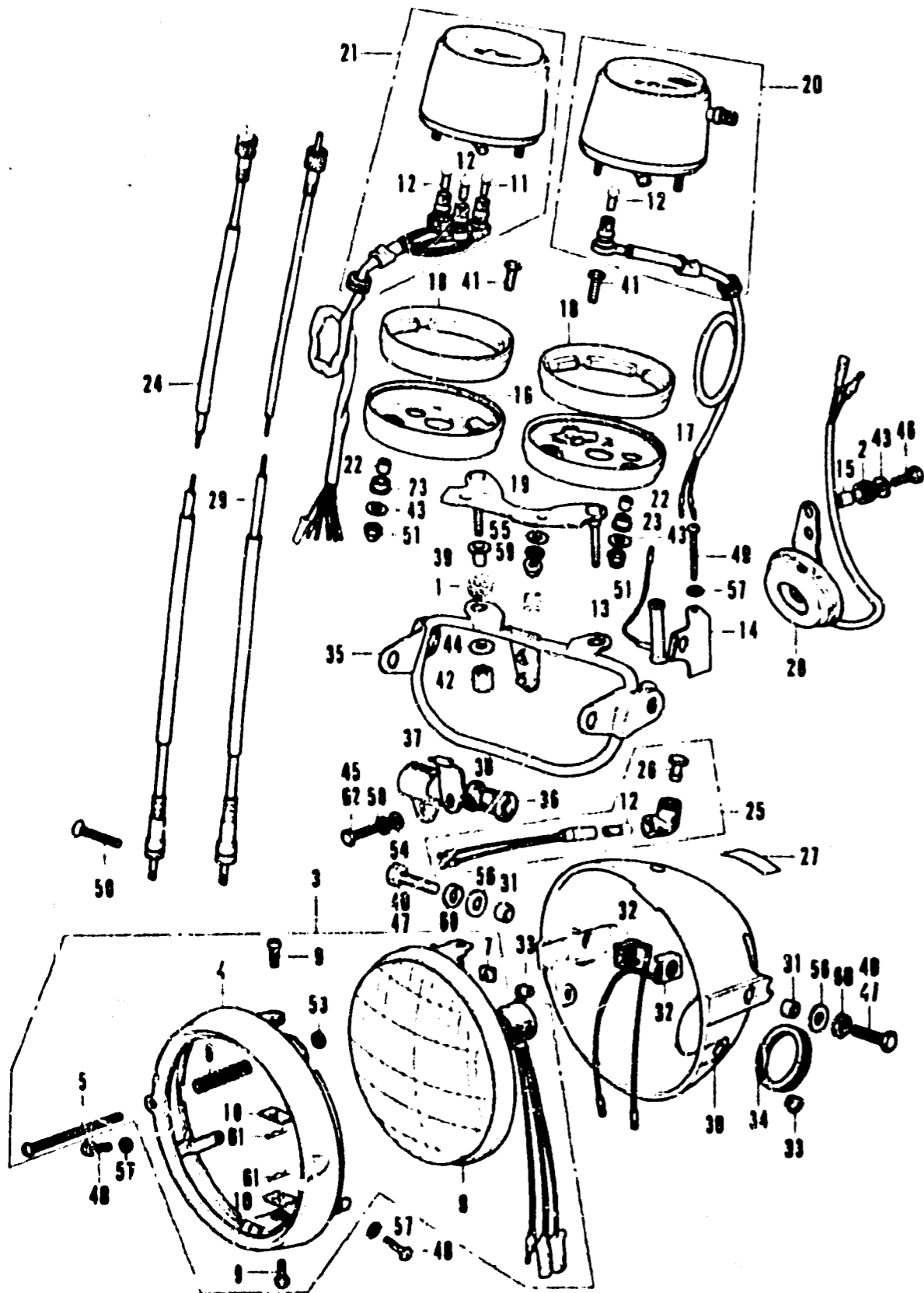
Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
1	17910-356-000	CABLE COMP. A; THROTTLE	1	1		
2	17920-356-000	CABLE COMP. B; THROTTLE	1	1		
3	22870-356-000	CABLE COMP.; CLUTCH	1	1		
4	35150-356-712	SWITCH ASSY.; LIGHTING KILL		1		
	35300-329-672	SWITCH ASSY.; LIGHTING DIMMER KILL	1			
5	35250-329-003	SWITCH ASSY.; WINKER HORN		1		
	35200-356-701	SWITCH ASSY.; WINKER DIMMER HORN		1		
6	35340-329-000	SWITCH COMP.; FR. STOP	1	1		
7	45450-329-010	CABLE COMP.; FR. BRAKE	1	1		
8	53100-356-000	PIPE; STEERING HANDLE	1			
	53100-356-700	PIPE; STEERING HANDLE		1		
9	53141-356-000	PIPE; THROTTLE GRIP	1	1		
10	53165-362-000	RUBBER; R. GRIP	1	1		
11	53166-362-000	RUBBER; L. GRIP	1	1		
12	53170-329-000	LEVER COMP.; R. STEERING HANDLE	1			1017039
	53170-329-010	LEVER COMP.; R. HANDLE	1	1		1017040
13	53171-312-003	BRACKET; R. HANDLE LEVER	1	1		
14	53172-310-010	BRACKET; L. HANDLE LEVER	1	1		
15	53176-329-000	COVER; R. STEERING HANDLE LEVER	1	1		
16	53179-329-000	COVER; L. STEERING HANDLE LEVER	1	1		
17	53180-286-000	CAP; CONTROL LEVER	2			1017039
18	53190-329-000	LEVER COMP.; L. STEERING HANDLE	1			1017039
	53190-329-010	LEVER COMP.; L. HANDLE	1	1		1017040
19	53192-312-000	BOLT; CLUTCH CABLE ADJUSTING	2	2		
20	88100-333-004	MIRROR; R. BACK	1	1		1015960 DK,DM A
	88100-358-680	MIRROR; R. BACK	1			1015961 DK,DM
21	88120-333-004	MIRROR; L. BACK	1	1		1015960 DK,DM A
	88120-358-680	MIRROR; L. BACK	1			1015961 DK,DM
22	90114-329-000	BOLT; HANDLE LEVER PIVOT	2	2		
23	90321-315-670	NUT; FIXING	2	2		
24	90501-310-000	WASHER; 7X12	2			1019358
25	93000-06025	BOLT; HEX.; 6X25	2	2		
26	93500-05006-0A	SCREW; PAN; 5X6	1			
27	93500-05025-0A	SCREW; PAN; 5X25	3	1		
28	93500-05028-0A	SCREW; PAN; 5X28		2		
29	93500-05032-0A	SCREW; PAN; 5X32	1	1		
30	94001-06000	NUT; HEX.; 6MM	2	2		
31	95014-62100	BAND B1; WIRE	2	2		

B356 - 8

F-2 Speedometer · Tachometer · Headlight (A type)

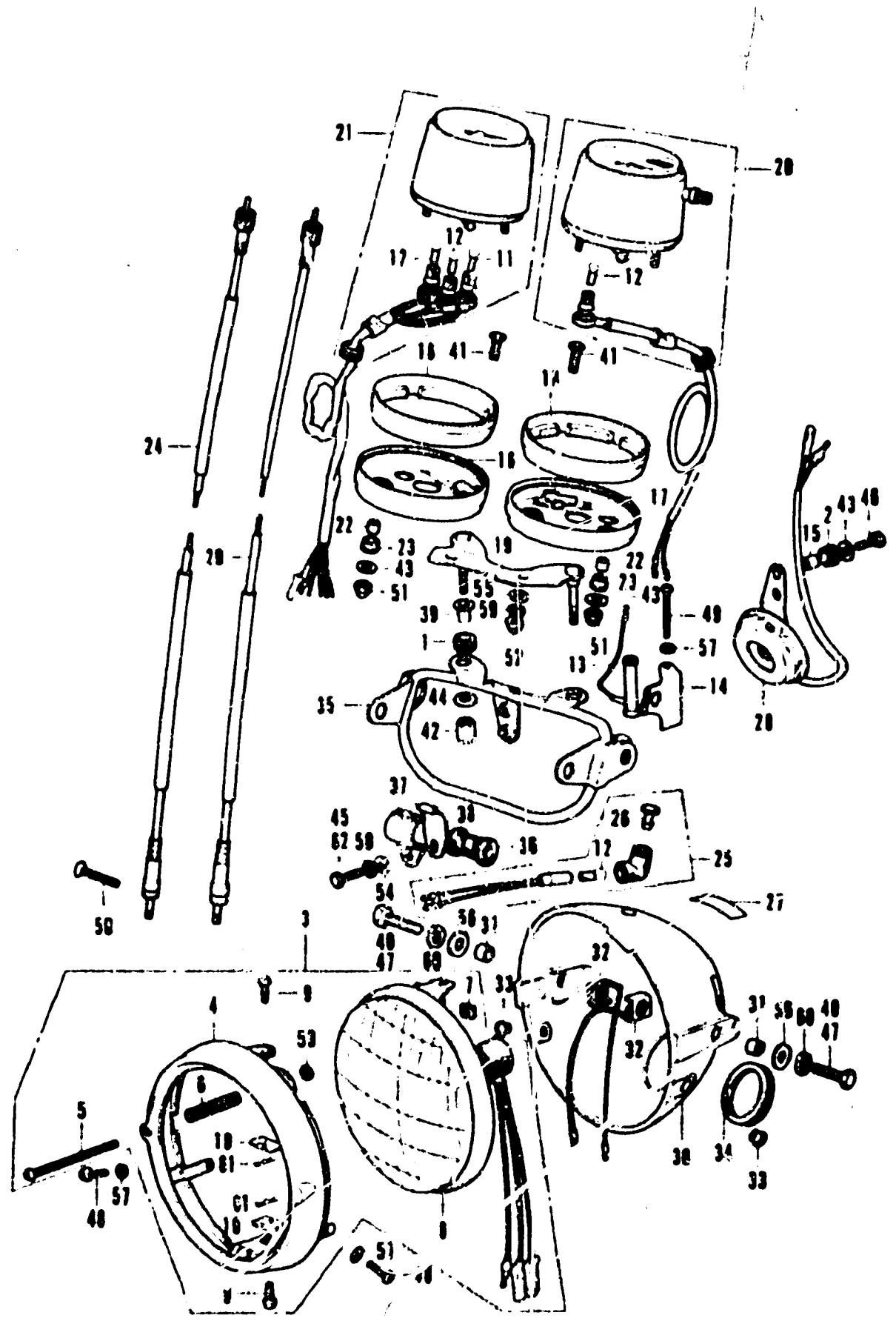


F-2 Speedometer · Tachometer · Headlight (A type)



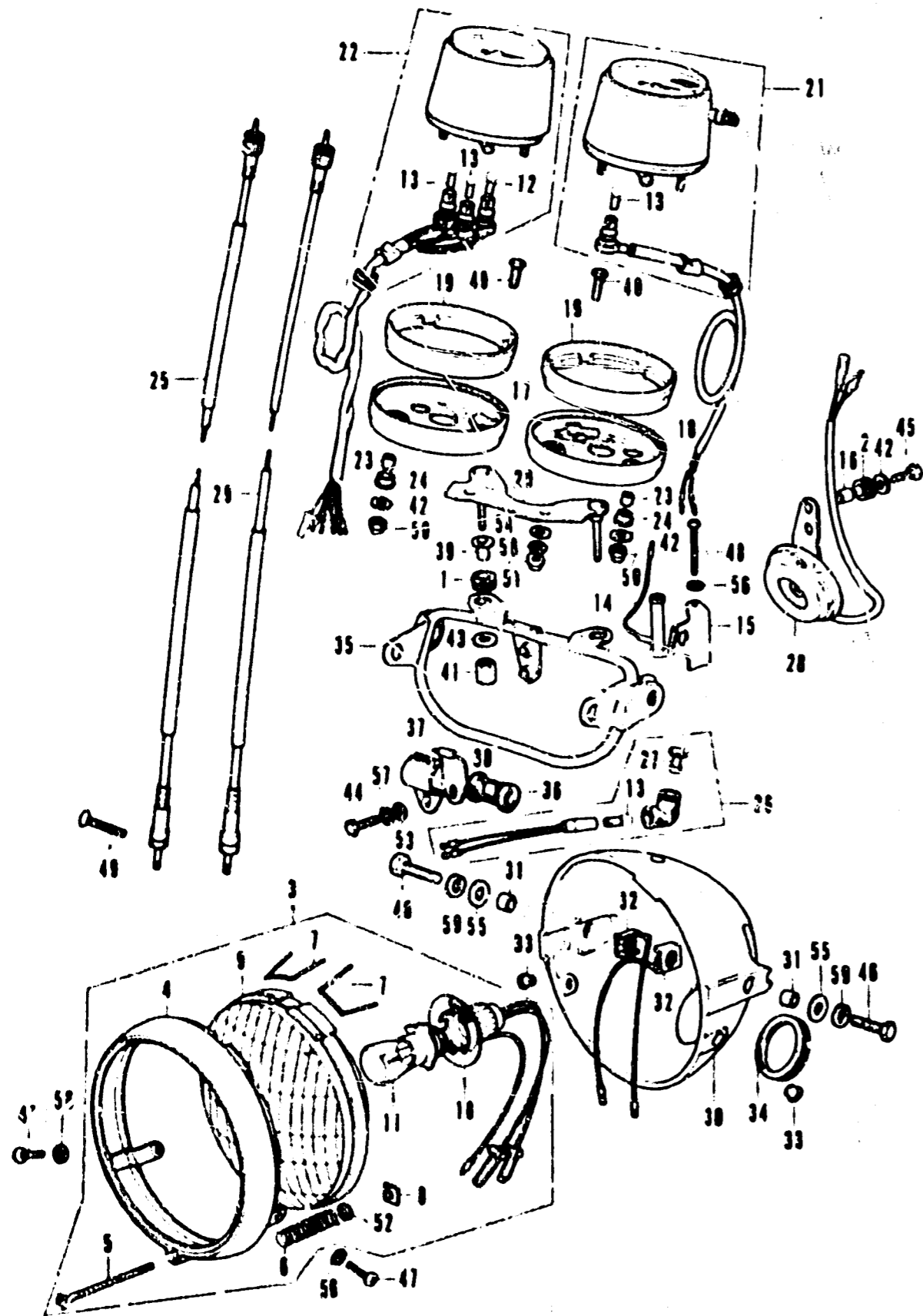
Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XI.350	XI.350K1		
1	17245-107-010	RUBBER; AIR CLEANER CASE MOUNTING	2	2		A
2	31403-300-000	RUBBER; REGULATOR CUSHION	2	2		A
3	33100-329-671	HEADLIGHT ASSY. (6V 35/25W)	1	1		A
4	33101-329-671	RIM; HEADLIGHT	1	1		A
5	33102-329-671	SCREW; HEADLIGHT BEAM ADJUSTING	1	1		A
6	33107-283-000	SPRING; HEADLIGHT BEAM ADJUSTING	1	1		A
7	33117-292-003	NUT; BEAM ADJUST	1	1		A
8	33120-329-671	HEADLIGHT UNIT	1	1		A
9	33125-329-003	SCREW; UNIT HOLDER	2	2		A
10	33128-200-033	NUT; UNIT HOLDER	2	2		A
11	34902-202-000	BULB; DASH (6V3W)	1	1		A
12	34908-230-000	BULB; SPEEDOMETER (6V1.7W)	4	4		A
13	35400-329-671	RESISTER COMP.	1	1		A
14	35403-356-670	STAY; RESISTER	1	1		A
15	35851-292-000	COLLAR; STARTING MAGNETIC SWITCH SET	2	2		A
16	37111-453-008	RING; H. METER SETTING (NIPPON SEIKI)	1	1		A
17	37112-453-008	RING; L. METER SETTING (NIPPON SEIKI)	1	1		A
18	37113-453-008	CUSHION; METER (NIPPON SEIKI)	2	2		A
19	37211-356-000	PLATE; METER SET	1	1		A
20	37230-356-671	SPEEDOMETER ASSY.	1			A
	37230-356-700	SPEEDOMETER ASSY. (MPH)	1		2000513	A
	37230-356-701	SPEEDOMETER ASSY. (MPH)	1		2000514	A
21	37240-356-008	TACHOMETER ASSY.	1			A
	37240-356-700	TACHOMETER ASSY.	1			A
22	37243-453-000	COLLAR; METER SETTING	4	4		A
23	37244-307-670	RUBBER; METER SETTING	4	4		A
24	37260-356-000	CABLE ASSY.; TACHOMETER	1	1		A
25	37550-329-005	LAMP ASSY.; BEAM PILOT (IMASEN)	1	1		A
26	37551-329-005	LENS; BEAM PILOT (IMASEN)	1	1		A
27	37555-370-740	LABEL; BEAM PILOT LAMP	1			A
28	37100-329-014	HORN ASSY. (MITSUBA)	1	1		A
29	44830-356-000	CABLE ASSY.; SPEEDOMETER	1	1		A
30	61303-336-0000	CASE; HEADLIGHT	1	1		A
31	61302-292-000	COLLAR; HEADLIGHT CASE	2	2		A
32	61303-336-000	WASHER; HEADLIGHT CASE	2	2		A
33	61304-292-000	CELLAR; HEADLIGHT SETTING	2	2		A
34	61304-336-003	GROMMET; HEADLIGHT CASE	1	1		A
35	61313-329-020CT	STAY ASSY.; HEADLIGHT	1	1		A

B356 - 9A

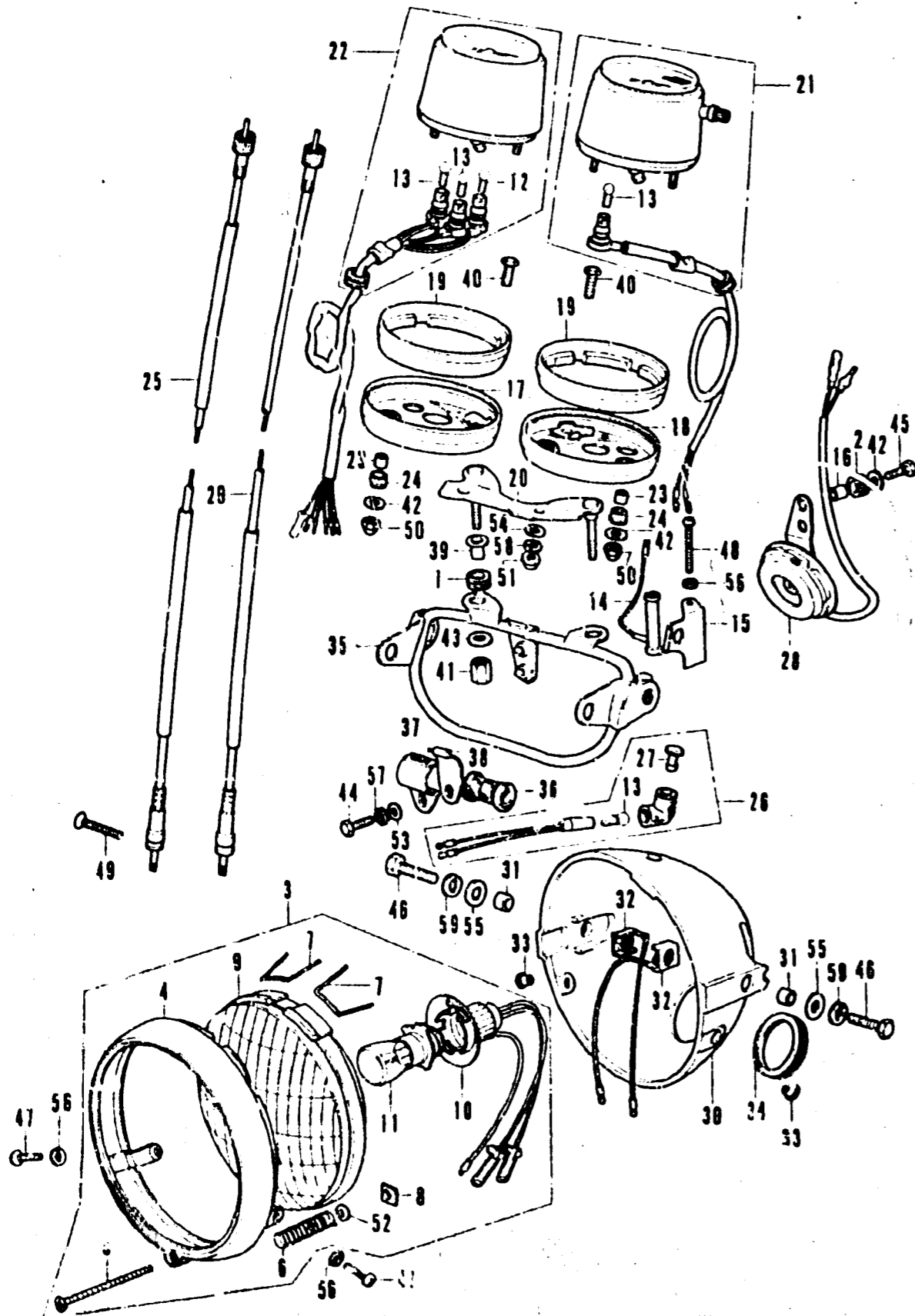


Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
36	61316-329-010	CUSHION; HEADLIGHT STAY	1	1		A
37	61317-329-020	STAY A; HEADLIGHT LOWER	1	1		A
38	61318-329-010	STAY B; HEADLIGHT LOWER	1	1		A
39	80109-329-000	COLLAR C; MOUNTING	2	2		A
40	90124-369-000	BOLT; FLANGE; 10X25		2		
41	90159-356-000	BOLT; METER SETTING	2	2		A
42	90282-329-000	NUT; 6X15	2	2		A
43	90525-030-000	WASHER B; HANDLE HOLDER SETTING	6	6		A
44	90545-292-000	WASHER; 6.5X20	2	2		A
45	92000-06012	BOLT; HEX.; 6X17	1			A
46	92000-06020	BOLT; HEX.; 6X20	2	2		A
47	92000-10025-08	BOLT; HEX.; 10X25	2			A
48	93500-05016-08	SCREW; PAN; 5X16	2	2		A
49	93500-05055-0A	SCREW; PAN; 5X55	1	1		A
50	93700-06022	SCREW; UNF.; 6X22	1	1		A
51	94021-02000	NUT; CAP; 6MM	4	4		A
52	94021-C4000-05	NUT; CAP; 4MM	2		1017029	A
	94021-08070-05	NUT; CAP; 8MM	2	2	1017070	A
53	94101-06000	WASHER; PLAIN; 6MM	1	1		A
54	94101-04000	WASHER; PLAIN; 4MM	1			A
55	94101-08000	WASHER; PLAIN; 8MM	2	2		A
56	94101-10000	WASHER; PLAIN; 10MM	2			A
57	94111-05000	WASHER; SPRING; 5MM	1	1		A
58	94111-06000	WASHER; SPRING; 6MM	1			A
59	94111-08000	WASHER; SPRING; 8MM	2	2		A
60	94111-10000	WASHER; SPRING; 10MM	2			A
61	94251-05000	PIN; LOCK; 5MM	2	2		A
62	95700-06012-CC	BOLT; FLANGE; 6X12	1			

B356 - 9A



Ref. No.	Part No.	Description	Reqd. No. XL350 XL350K1	Serial No.	Area code
1	17245-107-010	RUBBER, AIR CLEANER CASE MOUNTING	2		DK,DM
2	31403-300-300	RUBBER, REGULATOR CUSHION	2		DK,DM
3	33100-329-681	HEADLIGHT ASSY.	1		DK,DM
4	33101-329-003	RIM, HEADLIGHT	1		DK,DM
5	33103-329-003	SCREW, HEADLIGHT BEAM ADJUSTING	1		DK,DM
6	33107-200-023	SPRING, HEADLIGHT BEAM ADJUSTING (STANLEY)	1		DK,DM
7	33108-307-681	SPRING, UNIT HOLDER	2		DK,DM
8	33117-292-003	NUT, BEAM ADJUST	1		DK,DM
9	33121-329-680	HEADLIGHT UNIT	1		DK,DM
10	33130-243-670	SOCKET, HEADLIGHT	1		DK,DM
11	34901-243-670	BULB, HEADLIGHT (6V 35/25W)	1		DK,DM
12	34902-243-000	BULB, DASH (6V3W)	1		DK,DM
13	34908-230-000	BULB, SPEEDOMETER (6V1.7W)	4		DK,DM
14	35400-329-671	RESISTOR COMP.	1		DK,DM
15	35403-356-670	STAY, RESISTOR	1		DK,DM
16	35851-292-000	COLLAR, STARTING MAGNETIC SWITCH SET	2		DK,DM
17	37111-453-008	RING, R. METER SETTING (NIPPON SEIKI)	1		DK,DM
18	37112-453-008	RING, L. METER SETTING (NIPPON SEIKI)	1		DK,DM
19	37113-453-008	CUSHION, METER (NIPPON SEIKI)	2		DK,DM
20	37211-356-000	PLATE, METER SET	1		DK,DM
21	37230-356-650	SPEEDOMETER ASSY. (MPH)	1		DM
	37230-356-690	SPEEDOMETER ASSY. (KPH)	1		DK
22	37240-356-008	TACHOMETER ASSY.	1		DK,DM
23	37243-453-000	COLLAR, METER SETTING	4		DK,DM
24	37244-307-670	RUBBER, METER SETTING	4		DK,DM
25	37260-356-000	CABLE ASSY., TACHOMETER	1		DK,DM
26	37550-329-005	LAMP ASSY., BEAM PILOT (IMASEN)	1		DK,DM
27	37551-329-005	LENS, BEAM PILOT (IMASEN)	1		DK,DM
28	38100-329-014	HORN ASSY. (MITSUBA)	1		DK,DM
29	44630-356-000	CABLE ASSY., SPEEDOMETER	1		DK,DM
30	61301-336-000	CASE, HEADLIGHT	1		DK,DM
31	61302-292-000	COLLAR, HEADLIGHT CASE	2		DK,DM
32	61303-336-000	WASHER, HEADLIGHT CASE	2		DK,DM
33	61304-292-000	COLLAR, HEADLIGHT SETTING	2		DK,DM
34	61304-336-003	GROMMET, HEADLIGHT CASE	1		DK,DM
35	61313-329-0200	STAY ASSY., HEADLIGHT	1		DK,DM



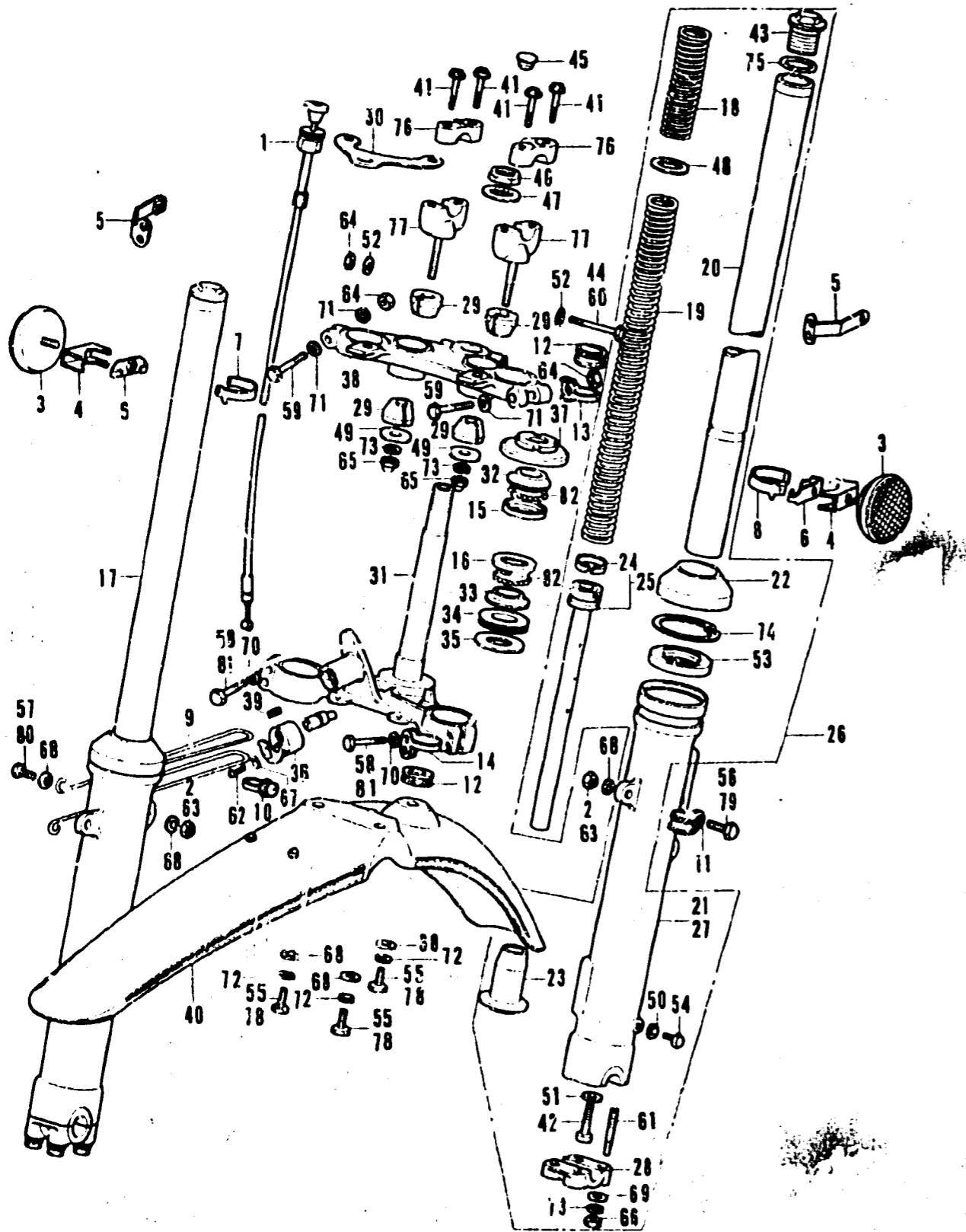
Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
36	61316-329-G10	CUSHION, HEADLIGHT STAY	1			DK,DM
37	61317-329-020	STAY A, HEADLIGHT LOWER	1			DK,DM
38	61318-329-010	STAY B, HEADLIGHT LOWER	1			DK,DM
39	80109-329-000	COLLAR C, MOUNTING	2			DK,DM
40	90159-356-000	BOLT, METER SETTING	2			DK,DM
41	90282-329-000	NUT, 5X15	2			DK,DM
42	90525-030-000	WASHER B, HANDLE HOLDER SETTING	6			DK,DM
43	90545-292-000	WASHER, 6.5X20	2			DK,DM
44	92000-06012	BOLT, HEX., 6X12	1			DK,DM
45	92000-06020	BOLT, HEX., 6X20	2			DK,DM
46	92000-10025-08	BOLT, HEX., 10X25	2			DK,DM
47	93500-05016-08	SCREW, PAN, 5X15	2			DK,DM
48	93500-05055-0A	SCREW, PAN, 5X55	1			DK,DM
49	93700-06022	SCREW, OVAL, 6.5X22	1			DK,DM
50	94021-06000	NUT, CAP, 6MM	4			DK,DM
51	94021-08000-05	NUT, CAP, 8MM	2		1017069	DK,DM
	94021-08070-05	NUT, CAP, 8MM	2		1017070	DK,DM
52	94101-04000	WASHER, PLAIN, 4MM	1			DK,DM
53	94101-06000	WASHER, PLAIN, 6MM	1			DK,DM
54	94101-08000	WASHER, PLAIN, 8MM	2			DK,DM
55	94101-10000	WASHER, PLAIN, 10MM	2			DK,DM
56	94111-05000	WASHER, SPRING, 5MM	3			DK,DM
57	94111-06000	WASHER, SPRING, 6MM	1			DK,DM
58	94111-08000	WASHER, SPRING, 8MM	2			DK,DM
59	94111-10000	WASHER, SPRING, 10MM	2			DK,DM

11356-17

F-3 Front fork • Steering stem • Front fender



F-3 Front fork • Steering stem • Front fender



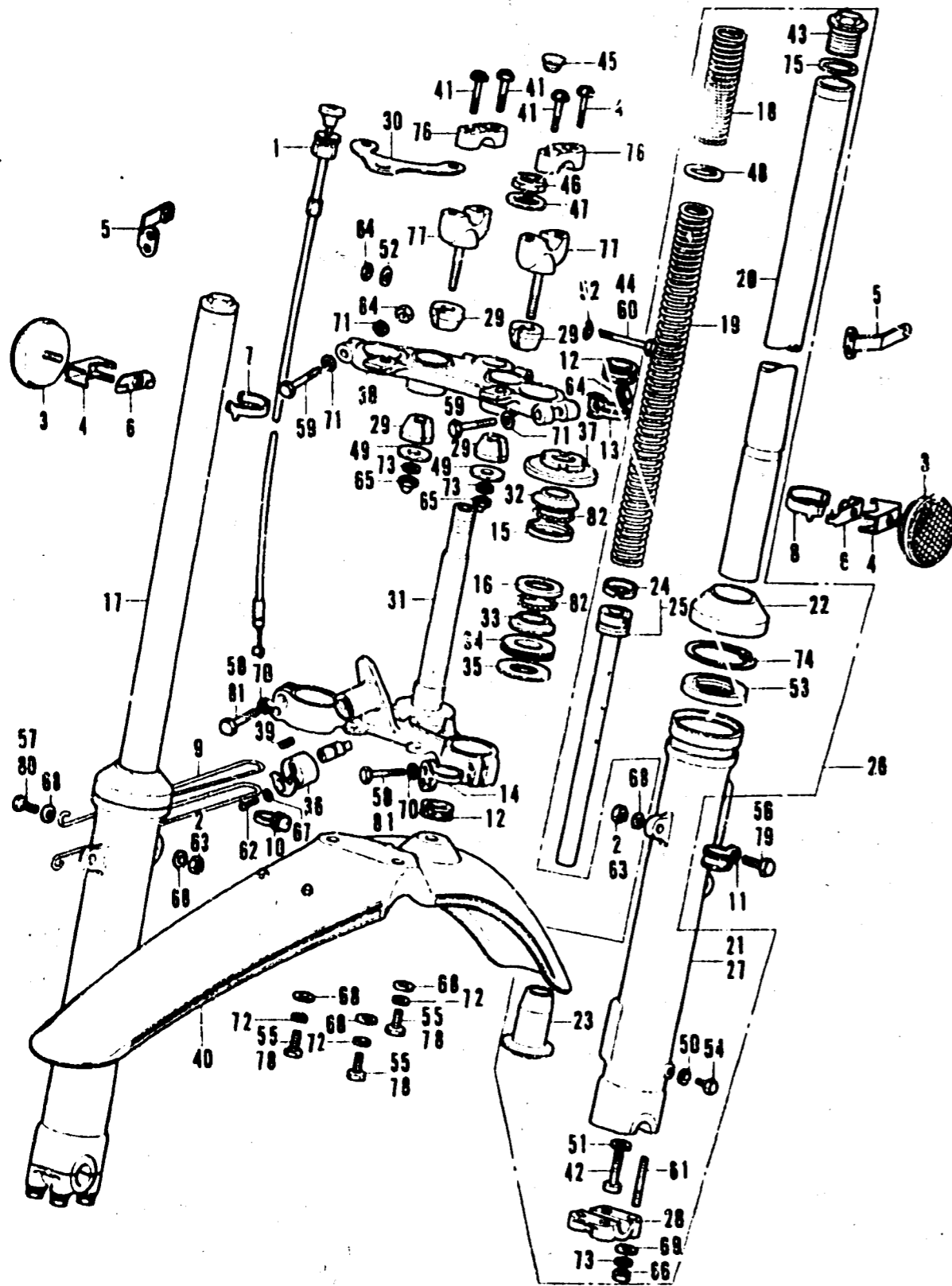
Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
1	17950-356-000	CABLE COMP., CHOKE	1			
	17950-356-700	CABLE COMP., CHOKE	1			
2	18362-720-000	NUT, FLANGE, 6MM	3			
3	33741-340-670	REFLECTOR, FR. REFLEX	2	2		
4	33750-329-000	STAY, FR. REFLECTOR	2			
5	33750-362-000	STAY, FR. REFLEX REFLECTOR	2			
6	33751-329-000	PLATE, HOLDER	2			
7	33752-329-010	HOLDER, R. FR. REFLECTOR	1			
8	33753-329-010	HOLDER, L. FR. REFLECTOR	1			
9	44832-320-000	CLAMP, SPEEDOMETER	1	1		
10	45451-283-000	GROMMET, WIRE	1	1		
11	45465-329-010	CLIP, FR. BRAKE CABLE	1	1		
12	45466-329-000	INNER, CABLE GUIDE	2	2		
13	45467-329-000	CLIP A, FR. BRAKE CABLE	1	1		
14	45468-329-000	CLIP B, FR. BRAKE CABLE	1	1		
15	50301-200-315	RACE, STEERING TOP BALL	1	1		
16	50301-268-305	RACE, STEERING TOP BALL	1	1		
17	51400-356-000	FORK ASSY., R. FR.	1			1020821 DK,DM A
	51400-356-010	FORK ASSY., R. FR.	1	1	1C20822	DK,DM
18	51401-356-000	SPRING A, FR. CUSHION	2	2		
19	51402-356-000	SPRING B, FR. CUSHION	2	2		
20	51420-356-000	PIPE COMP., FR. FORK	2	2		
21	51421-340-300	CASE, R. FR. FORK BOTTOM	1	1		
22	51425-340-000	DUST SEAL, FR. FORK	2	2		
23	51432-357-000	PIECE, OIL LOCK	2	2		
24	51437-329-010	RING, PISTON	2	2		
25	51400-356-000	PIPE COMP., BOTTOM	2	2		
26	51500-356-000	FORK ASSY., L. FR.	1			1020821 DK,DM A
	51500-356-010	FORK ASSY., L. FR.	1	1	1C20822	DK,DM
27	51521-356-300	CASE, L. FR. FORK BOTTOM	1	1		
28	51634-340-000	HOLDER, FR. AXLE	2	2		
29	53133-303-000	RUBBER, HANDLE CUSHION	4	4		
30	53137-329-000	PLATE, HOLDER	1	1		
31	53200-329-020B	STEM COMP., STEERING	1	1		
32	53211-200-305	RACE, STEERING TOP CONE	1	1		
33	53212-200-305	RACE, STEERING BOTTOM CONE	1	1		
34	53214-200-000	DUST SEAL, STEERING HEAD	1	1		
35	53215-200-COC	WASHER, STEERING HEAD DUST SEAL	1	1		

B356-10B

F-3 Front fork • Steering stem • Front fender



F-3 Front fork • Steering stem • Front fender



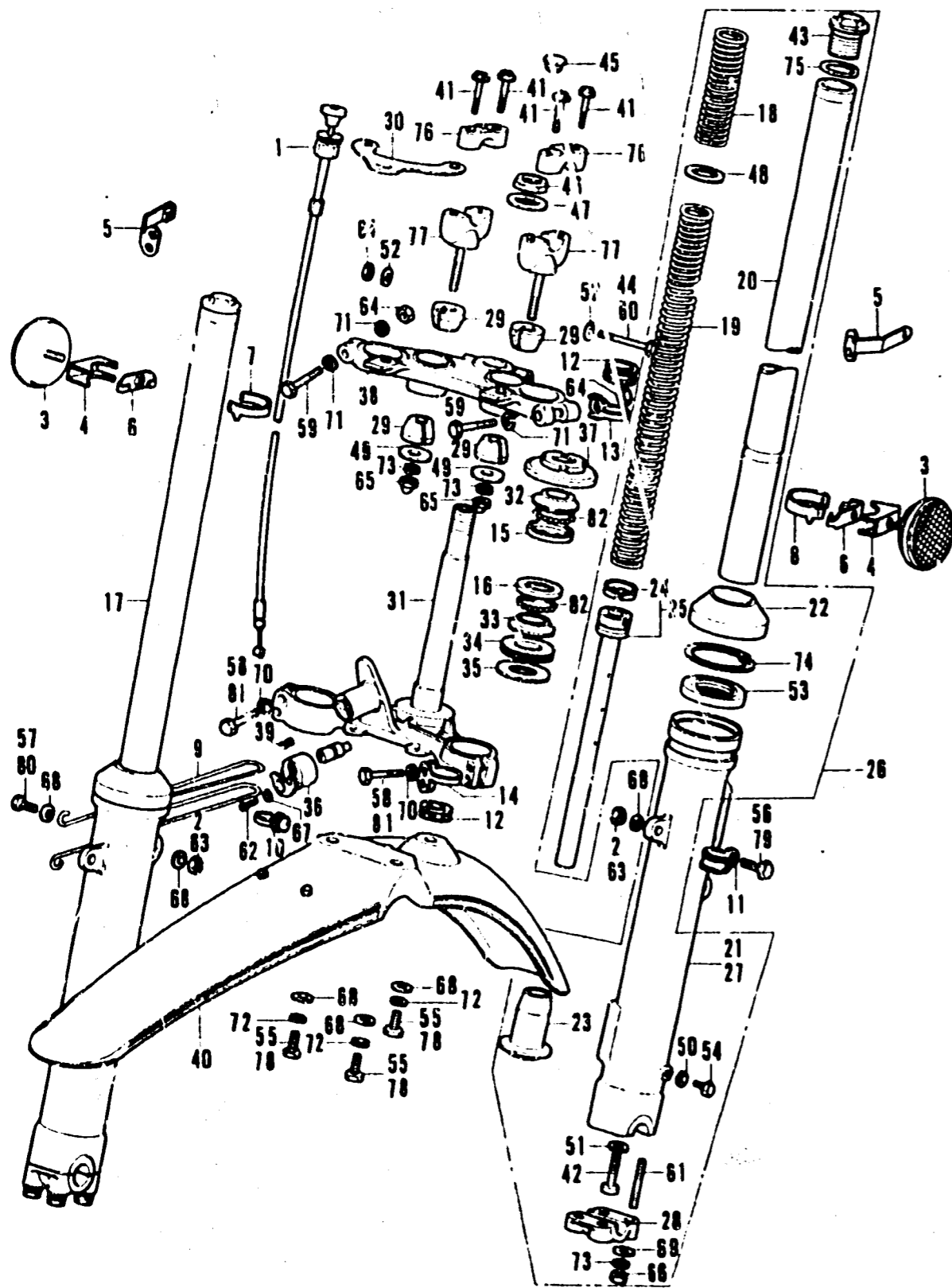
Ref. No.	Part No.	Description	Reqd. No. XL350 XL350K1	Serial No.	Area code
36	53215-317-000	COVER COMP., HANDLE LOCK CASE	1 1		
37	53220-303-000	THREAD COMP., STEERING HEAD TOP	1 1		
38	53230-340-000	BRIDGE, FORK TOP	1 1		A DK,DM
39	53631-268-020	SPRING, HANDLE LOCK	1 1		
40	61100-329-700UN	FENDER, FR.	1		
	61110-356-000SU	FENDER COMP., FR.	1		
41	90111-362-000	BOLT, FLANGE, 8X36	4 4		
42	90116-283-010	BOLT, SOCKET, 8MM	2		
43	90123-300-000	BOLT, FR. FORK	2 2		
44	90124-458-000	BOLT, FLANGE, 8X72	1		
45	90303-329-670	CAP, STEM NUT	1 1		
46	90304-329-000	NUT, STEERING STEM	1 1		
47	90503-222-700	WASHER, STEERING STEM	1 1		
48	90504-356-000	WASHER, 16MM	2 2		
49	90524-030-000	WASHER A, HANDLE HOLDER SETTING	2 2		
50	90543-273-000	PACKING, FR. FORK DRAIN COCK	2 2		
51	90544-283-000	WASHER, SPECIAL, 3MM	2 2		
52	90555-283-000	WASHER, SPECIAL, 8MM	5 5	1020659	
			2	1020660	
53	91255-300-023	OIL SEAL, 35X48X11	2 2	1020821	DK,DM A
	91255-300-033	OIL SEAL, 35X48X11	2 2	1020822	DK,DM
	91255-300-025	OIL SEAL, 35X48X11	2 2		
54	92000-06010	BOLT, HEX., 6X10	2 2		
55	92000-06014	BOLT, HEX., 6X14	3		
56	92000-06016	BOLT, HEX., 6X16	1		
57	92000-06020	BOLT, HEX., 6X20	2		
58	92000-08032-0A	BOLT, HEX., 8X32	4		
59	92000-08056-0B	BOLT, HEX., 8X56	2 2		
60	92000-08074-0B	BOLT, HEX., 8X74	1		
61	92700-08050-30	BOLT, STUD, 8X50	8 8		
62	93500-03008-0A	SCREW, PAN, 3XB	1 1		
63	94001-06000	NUT, HEX., 6MM	3		
64	94001-08020	NUT, HEX., 8MM	3 3		
65	94021-08000-0S	NUT, CAP, 8MM	2 2		
66	94030-08000	NUT, HEX., 8MM	6 8		
67	94101-03000	WASHER, PLAIN, 3MM	1 1		
68	94101-06000	WASHER, PLAIN, 6MM	8		
69	94101-08000	WASHER, PLAIN, 8MM	8 8		
70	94102-08000	WASHER, PLAIN, 8MM	4		

B356-10B

F-3 Front fork · Steering stem · Front fender



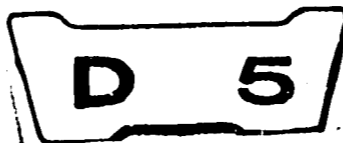
F-3 Front fork · Steering stem · Front fender



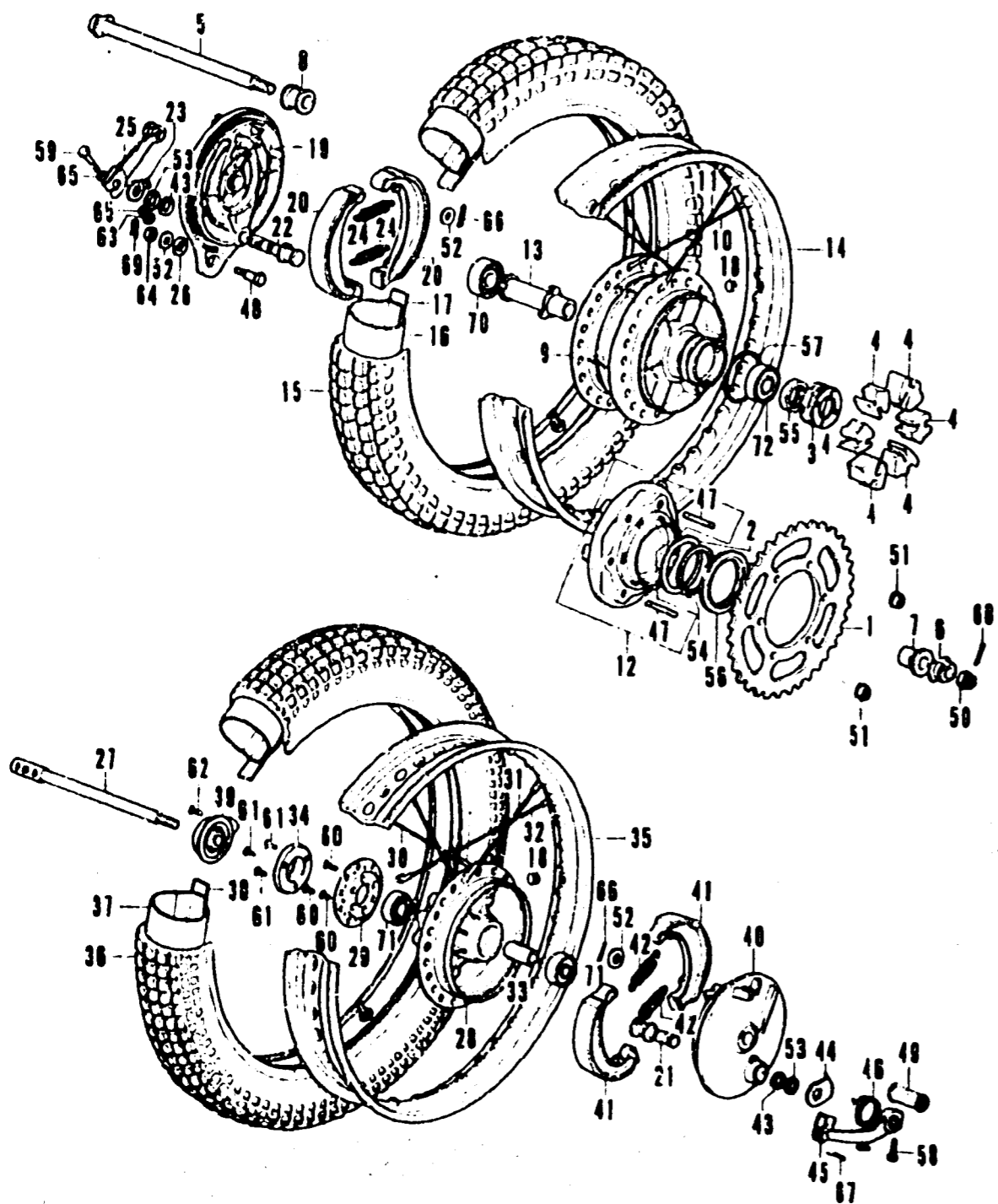
Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
71	94102-08200	WASHER, PLAIN, 8MM	3		1C20660	
72	94111-06000	WASHER, SPRING, 6MM	3			
73	94111-08000	WASHER, SPRING, 8MM	10	10		
74	94521-48000	CIR CLIP, INTERNAL, 48	2	2		
75	94608-50000	O-RING, 23X2.8	2	2		
76	95014-22200	HOLDER B2, HANDLE PIPE UPPER	2	2		
77	95014-33200	HOLDER C2, HANDLE PIPE UNDER	2	2		
78	95700-06014-00	BOLT, FLANGE, 6X14		3		
79	95700-06016-00	BOLT, FLANGE, 6X16		1		
80	95700-06020-00	BOLT, FLANGE, 6X20		2		
81	95700-08032-00	BOLT, FLANGE, 8X32		4		
82	96211-08000	BALL, STEEL, #8 (1/4)	36	36		

B356-10B

F-4 Wheel



F-4 Wheel



Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
1	41201-356-000	SPROCKET, FINAL DRIVEN (45T)	1	1		
2	41202-329-010	WASHER, 66MP	1	1		
3	41231-356-000	RETAINER, RR. WHEEL BEARING	1	1		
4	41242-356-000	DAMPER, RR. WHEEL	6	6		
5	42301-356-000	AXLE, RR. WHEEL	1	1		
6	42306-356-000	COLLAR, RR. AXLE	1	1		
7	42311-356-000	COLLAR, RR. WHEEL SIDE	1	1		
8	42313-356-000	COLLAR, RR. BRAKE PANEL SIDE	1	1		
9	42601-356-000	HUB COMP., RR. WHEEL	1	1		
10	42606-356-000	SPOKE A, RR. (IN SIDE 8X160.5)18	18	18		
11	42607-356-000	SPOKE B, RR. (OUT SIDE 8X159.5) (OUTSIDE)	18	18		
12	42615-356-000	FLANGE ASSY., DRIVEN	1	1		
13	42620-356-000	COLLAR, RR. AXLE DISTANCE	1	1		
14	42701-357-000	RIM, RR. WHEEL (18)	1	1		
15	42711-329-671	TIRE, RR. (4.00-18 BS)	1	1		1022687 DK,DM A 2012097
	42711-356-671	TIRE, RR. (4.00-18 BS)	1	1	1022688 2012098	DK,DM
	42711-329-672	TIRE, RR. (4.00-18 NITTO)	1	1		1022687 DK,DM A 2015245
	42711-356-672	TIRE, RR. (4.00-18 NITTO)	1	1	1022688 2015246	DK,DM
16	42712-312-003	TUBE, RR. WHEEL (4.00-18 BS)	1	1		1022624 DK 1022687 DM A 2012097
	42712-300-003	TUBE, RR. WHEEL (4.00-18 BS)	1	1	1022625 1022688 2012098	DK DM
	42712-340-006	TUBE, RR. WHEEL (4.00-18 NITTO)	1	1		
17	42713-268-000	FLAP, RR. TUBE (18 BS)	1	1		1022687 DK,DM A 2012097
	42713-300-003	FLAP, RR. TUBE (2.15X18 BS)	1	1	1022688 2012098	DK,DM
	42713-340-006	FLAP, RR. TUBE (18 NITTO)	1	1		
18	42717-329-000	CAP, RIM HOLE	3	3		
19	43100-329-770	PANEL COMP., RR. BRAKE	1	1		1016909 A 1021819 DK,DM
	43100-356-000	PANEL COMP., RR. BRAKE	1	1		A DK,DM
	43100-329-770	PANEL COMP., RR. BRAKE	1	1	1016910 1021820	DK,DM
20	43120-329-000	SHOE COMP., RR. BRAKE	2	2		1016909 A 1021819 DK,DM
	43120-329-670	SHOE COMP., RR. BRAKE	2	2	1016910 1021820	A DK,DM
21	43141-286-010	CAM, RR. BRAKE	1	1		1016909 A 1021819 DK,DM
	45141-329-770	CAM, FR. BRAKE	1	1	1016910 1021820	A DK,DM

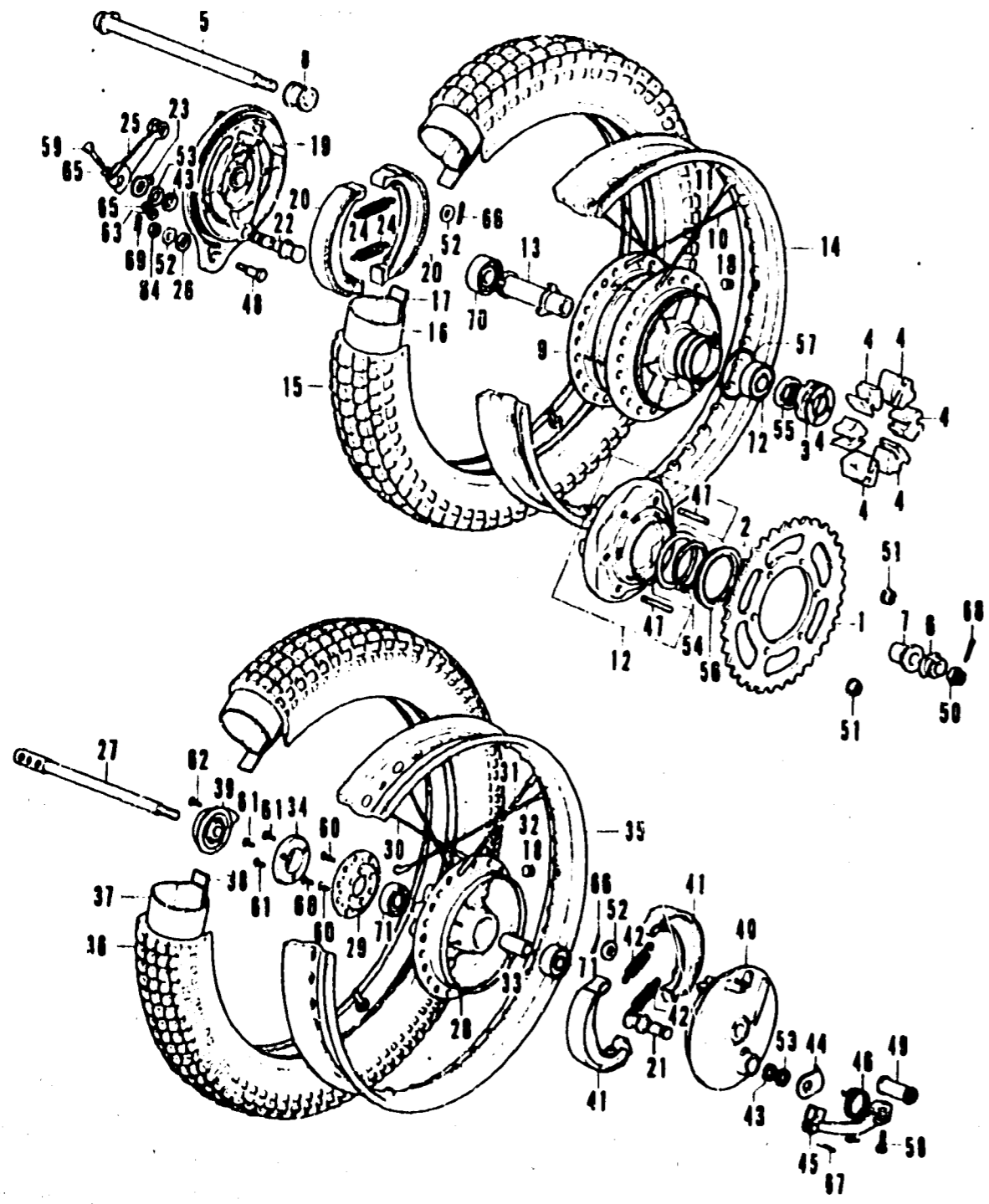
B336-11A

F-4 Wheel



F-4 Wheel

Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
22	43141-312-000	CAM, RR. BRAKE	1		1016909 A	DK,DM
	43141-329-770	CAM, RR. BRAKE	1	1	1021819	
23	43145-329-770	INDICATOR, RR. BRAKE	1		1016910 A	DK,DM
			1	1	1021820	
24	43151-329-000	SPRING, RR. BRAKE SHOE	2	2		
25	43410-312-000	ARM, RR. BRAKE	1		1016909 A	DK,DM
	43410-329-770	ARM, RR. BRAKE	1	1	1021819	
26	43434-286-000	RUBBER, STOPPER ARM CUSHION	1	1		
			1	1	1016910 A	DK,DM
27	44301-329-000	AXLE, FR. WHEEL	1	1		
	44601-356-000	HUB, FR. WHEEL	1	1		
28	44601-356-670	HUB, FR. WHEEL	1	1		
	44603-329-000	FLANGE, FR. SPOKE	1	1		
29	44603-329-000	FLANGE, FR. SPOKE	1	1		
30	44606-356-000	SPOKE A, FR. (IN SIDE BX193.5) (LEFT INSIDE)	9	9		
			9	9		
31	44607-356-000	SPOKE B, FR. (OUT SIDE BX193) (LEFT OUTSIDE)	9	9		
			9	9		
32	44608-356-000	SPOKE C, FR. (BX236) (RIGHT SIDE)	18	18		
			18	18		
33	44620-286-000	COLLAR, FR. AXLE DISTANCE	1	1		
34	44641-356-000	RETAINER, GEAR BOX	1	1		
35	44701-356-000	RIM, FR. WHEEL (21)	1	1		
36	44711-356-006	TIRE, FR. WHEEL (3.00-21) (NITTO)	1		1022687 DK,DM	A
			1	1	2015245	
37	44712-340-003	TUBE, FR. WHEEL (2.75/3.00-21 BS)	1	1	1022688 DK,DM	A
			1	1	2015246	
38	44713-329-003	FLAP, TIRE (21 BS)	1		1022687 DK,DM	A
			1	1	2012097	
39	44800-329-000	BOX, SPEEDOMETER GEAR	1	1		
			1	1		
40	45100-329-770	PANEL COMP., FR. BRAKE	1		1016909 A	DK,DM
	45100-356-000	PANEL COMP., FR. BRAKE	1	1	1021819	
41	45100-329-770	PANEL COMP., FR. BRAKE	1		1016910 A	DK,DM
			1	1	1021820	

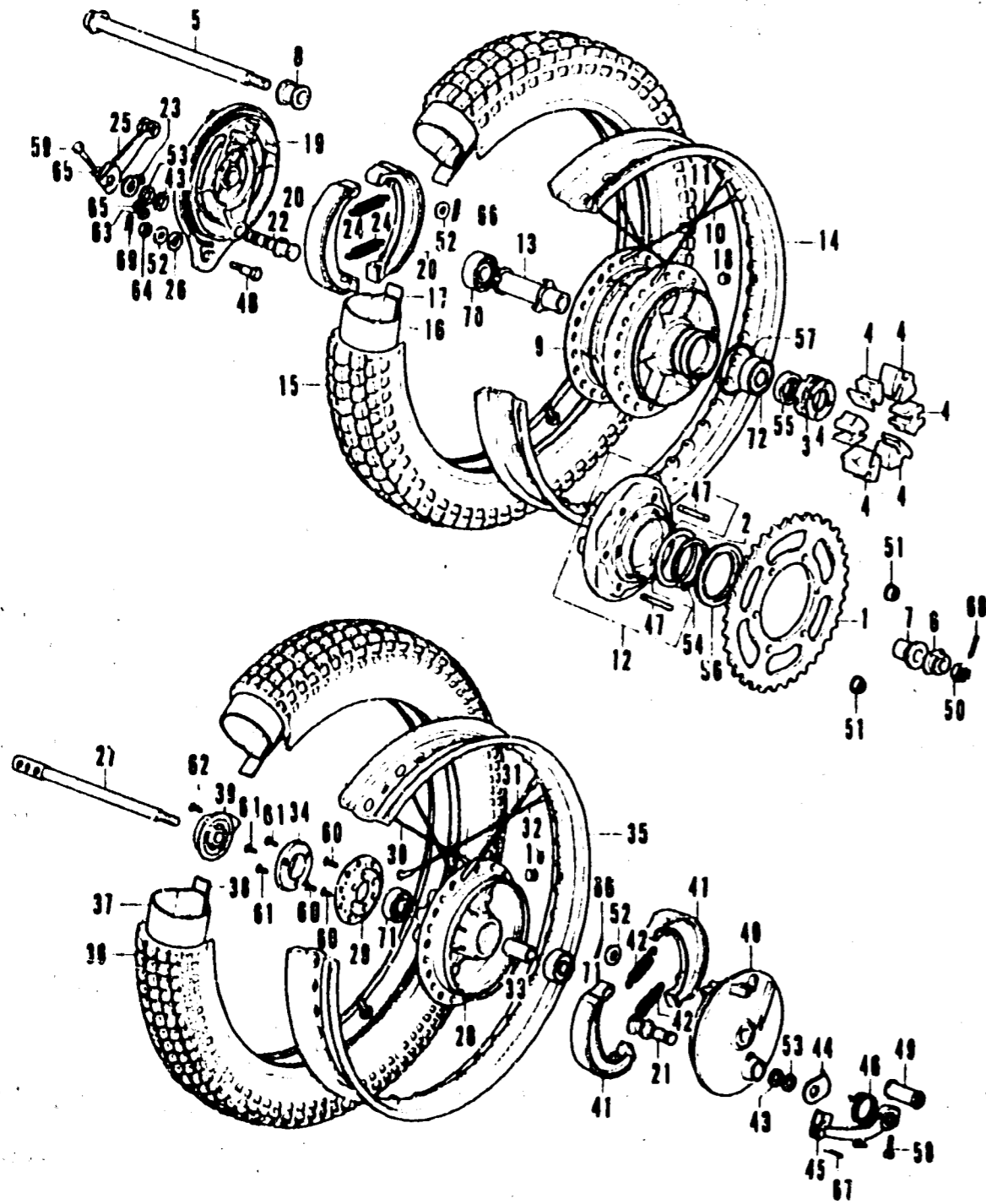


B356-11A

F-4 Wheel

D 7

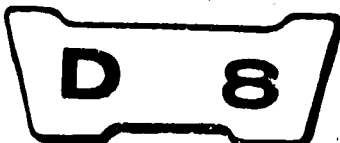
F-4 Wheel



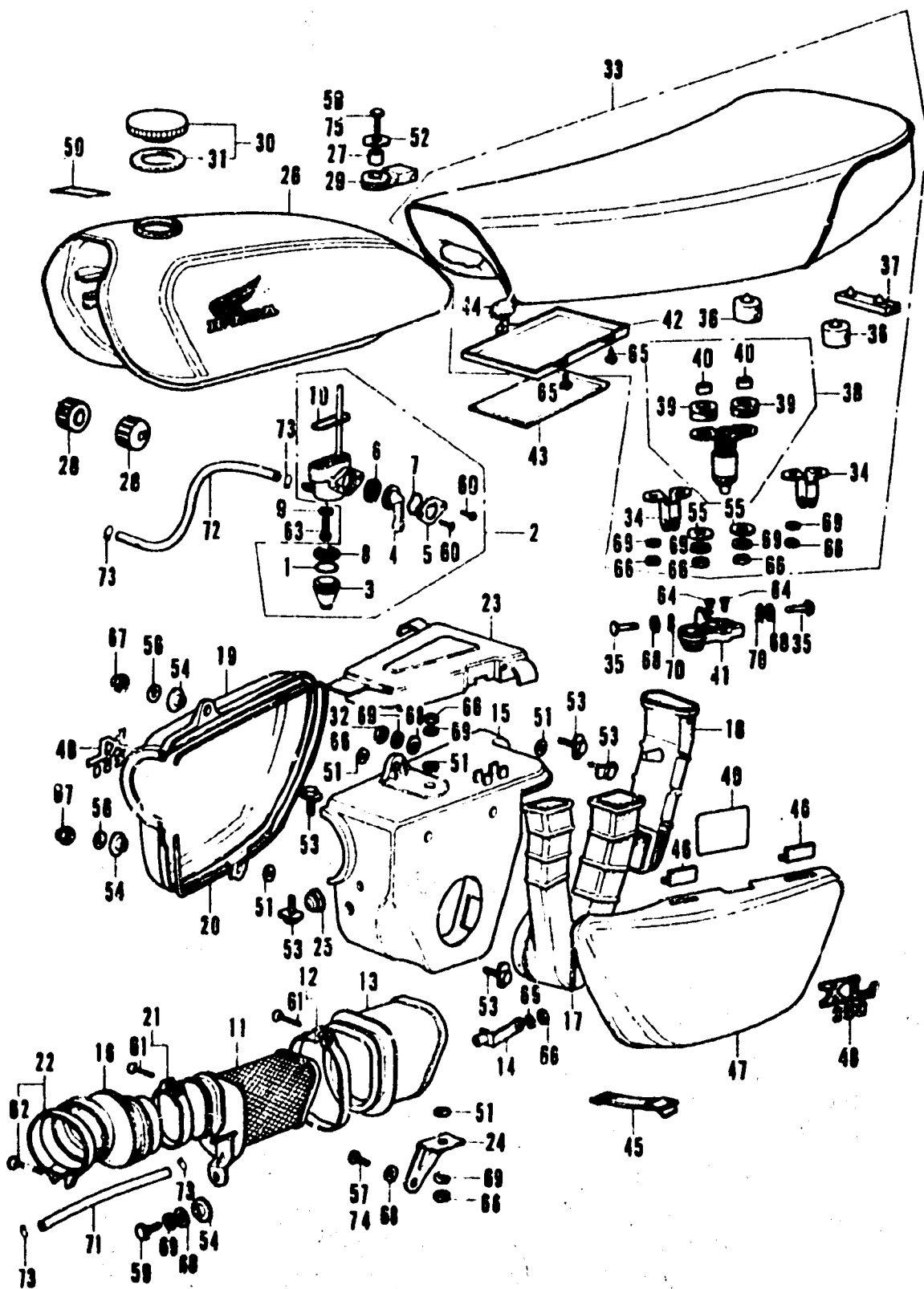
Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
41	45120-329-000	SHOE COMP., FR. BRAKE	2		1016909 A	
			2		1021819 DK,DM	
	45120-329-670	SHOE COMP., FR. BRAKE	2	2	1016910	A
			2		1021820	DK,DM
42	45133-329-000	SPRING, FR. BRAKE SHOE	2	2		
43	45134-250-000	DUST SEAL, BRAKE CAM	2	2		
44	45145-329-770	INDICATOR, FR. BRAKE	1		1016910	A
			1		1021820	DK,DM
45	45410-329-010	ARM COMP., FR. BRAKE	1		1016909 A	A
			1		1021819	DK,DM
	45410-329-770	ARM COMP., FR. BRAKE	1	1	1016910	A
			1		1021820	DK,DM
46	45435-329-000	SPRING, FR. BRAKE ARM RETURN	1	1		
47	90125-329-010	BOLT, STUD, 8X45	6	6		
48	90127-001-010	BOLT, RR. BRAKE TORQUE-	1	1		
49	90305-329-000	NUT, FR. WHEEL AXLE	1	1		
50	90306-268-000	NUT, RR. WHEEL AXLE	1		1016400	
			1	1	1016401	
51	90309-357-000	NUT, HEX., 8MM	6	6		
52	90524-030-000	WASHER A, HANDLE HOLDER	3	3		
					SETTING	
53	90549-121-000	WASHER, PLAIN, 14MM	2	2		
54	90665-329-000	CIR CLIP, EXTERNAL, 65MM	1	1		
55	91253-286-013	DUST SEAL, 30X45X9.5	1	1		
			1	1		
56	91256-356-003	DUST SEAL, 65X85X7.5	1	1		
			1	1		
57	91262-329-010	O-RING, 62X2	1	1		
			1	1		
58	92000-06025	BOLT, HEX., 6X25	1	1		
59	92000-06036	BOLT, HEX., 6X36	1	1		
60	93600-05016-0A	SCREW, FLAT, 5X16	3	3		
61	93600-06016	SCREW, FLAT, 6X16	3	3		
62	93700-05016-0A	SCREW, OVAL, 5X16	1	1		
63	94001-06000	NUT, HEX., 6MM	1	1		
64	94001-08000-0S	NUT, HEX., 8MM	1	1		
65	94101-06000	WASHER, PLAIN, 6MM	2	2		
66	94201-20150	PIN, SPLIT, 2.0X15	2	2		
67	94201-20180	PIN, SPLIT, 2.0X18	1	1		
68	94201-40300	PIN, SPLIT, 4.0X30	1	1		
69	94251-08000	PIN, LOCK, 8MM	1	1		
70	96140-62040-10	BEARING, RADIAL BALL, 6204U	1	1		
71	96140-63020-10	BEARING, RADIAL BALL, 6302U	2	2		
72	96140-63040-10	BEARING, RADIAL BALL, 6304U	1	1		

B356-11A

F-5 Fuel tank · Seat · Air cleaner · Side cover



F-5 Fuel tank · Seat · Air cleaner · Side cover



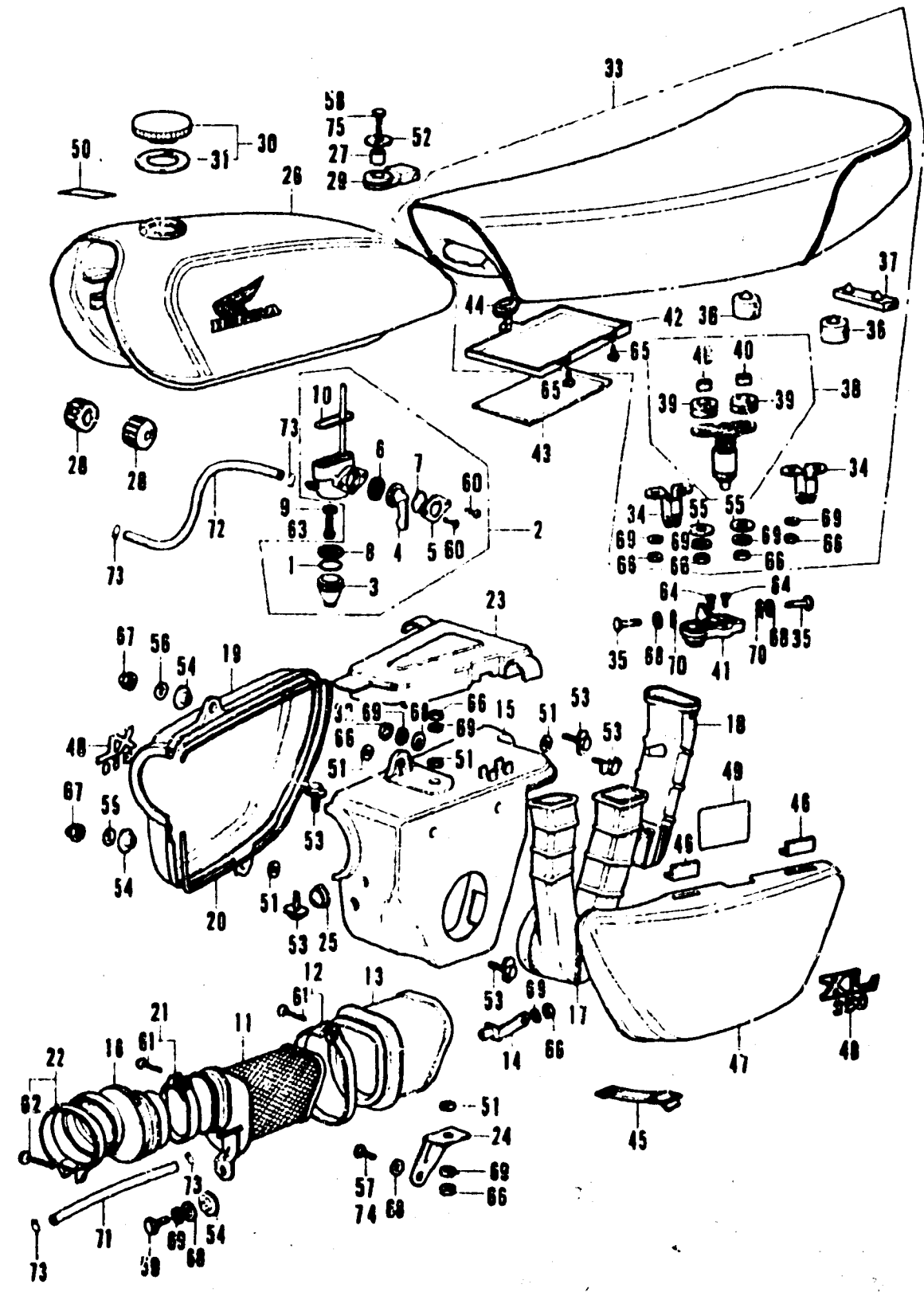
Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
1	16173-001-004	PACKING, FUEL STRAINER CUP	1	1		
2	16950-356-005	COCK ASSY., FUEL	1			
	16950-356-700	COCK ASSY., FUEL		1		
3	16952-028-000	CUP, FUEL STRAINER	1	1		
4	16953-028-004	LEVER, FUEL COCK	1			
5	16954-028-000	PLATE, COCK LEVER SETTING	1			
6	16955-028-004	CASKET, COCK LEVER	1	1		
7	16956-028-004	SPRING, COCK LEVER	1	1		
8	16957-028-000	SCREEN, FUEL STRAINER	1	1		
9	16993-011-000	GASKET, COCK FIXING	1			1016400
10	16997-273-006	O-RING, 23MM	1	1		
11	17211-356-000	BODY, AIR CLEANER	1	1		
12	17212-356-000	BAND, AIR CLEANER ELEMENT	1	1		
13	17213-356-000	ELEMENT, AIR CLEANER	1	1		
14	17214-356-000	STAY, AIR CLEANER BODY	1	1		
15	17221-356-000	CASE, AIR CLEANER INNER	1	1		
16	17222-356-000	TUBE, AIR CLEANER CONNECTING	1	1		
17	17224-356-000	DUCT A, AIR	1	1		
18	17225-356-000	DUCT B, AIR	1	1		
19	17231-356-000NR	CASE, AIR CLEANER OUTER	1			
	17231-356-000UN	CASE, AIR CLEANER OUTER		1		
20	17233-356-000	GASKET, AIR CLEANER	1	1		
21	17254-356-000	BAND, CONNECTING TUBE	1	1		
22	17255-329-000	BAND A, CLEANER CONNECTING TUBE	1	1		
23	17257-356-000	COVER, AIR CLEANER CASE	1	1		
24	17260-356-000	STAY C, AIR CLEANER CASE	1	1		
25	17261-356-000	GROMMET, AIR CLEANER CASE	1	1		
26	17500-356-000SU	TANK COMP., FUEL	1			
	17500-356-305UN	TANK COMP., FUEL		1		
27	17503-329-770	COLLAR, FUEL TANK		1		
	53236-086-000	COLLAR, TOP BRIDGE	1			1016649
	17503-329-770	COLLAR, FUEL TANK	1			1016650
28	17611-286-000	CUSHION, FUEL TANK FR.	2	2		
29	17613-329-020	CUSHION, FUEL TANK RR.	1	1		
30	17620-329-000	CAP COM., FUEL FILLER	1	1		
31	17631-329-000	PACKING, FUEL FILLER CAP	1	1		
32	18362-720-000	NUT, FLANGE, 6MM	1			
33	77100-356-670	SEAT ASSY.	1	1		
34	77201-356-000	HINGE, SEAT	2	2		
35	77203-356-000	PIN, SEAT HINGE	2	2		
36	77204-286-020	RUBBER A, SEAT SETTING	2	2		
37	77204-312-000	RUBBER, SEAT SETTING	1	1		
38	77220-340-011	BAR ASSY., SEAT LOCK	1	1		

B356-12

F-3 Fuel tank • Seat • Air cleaner • Side cover

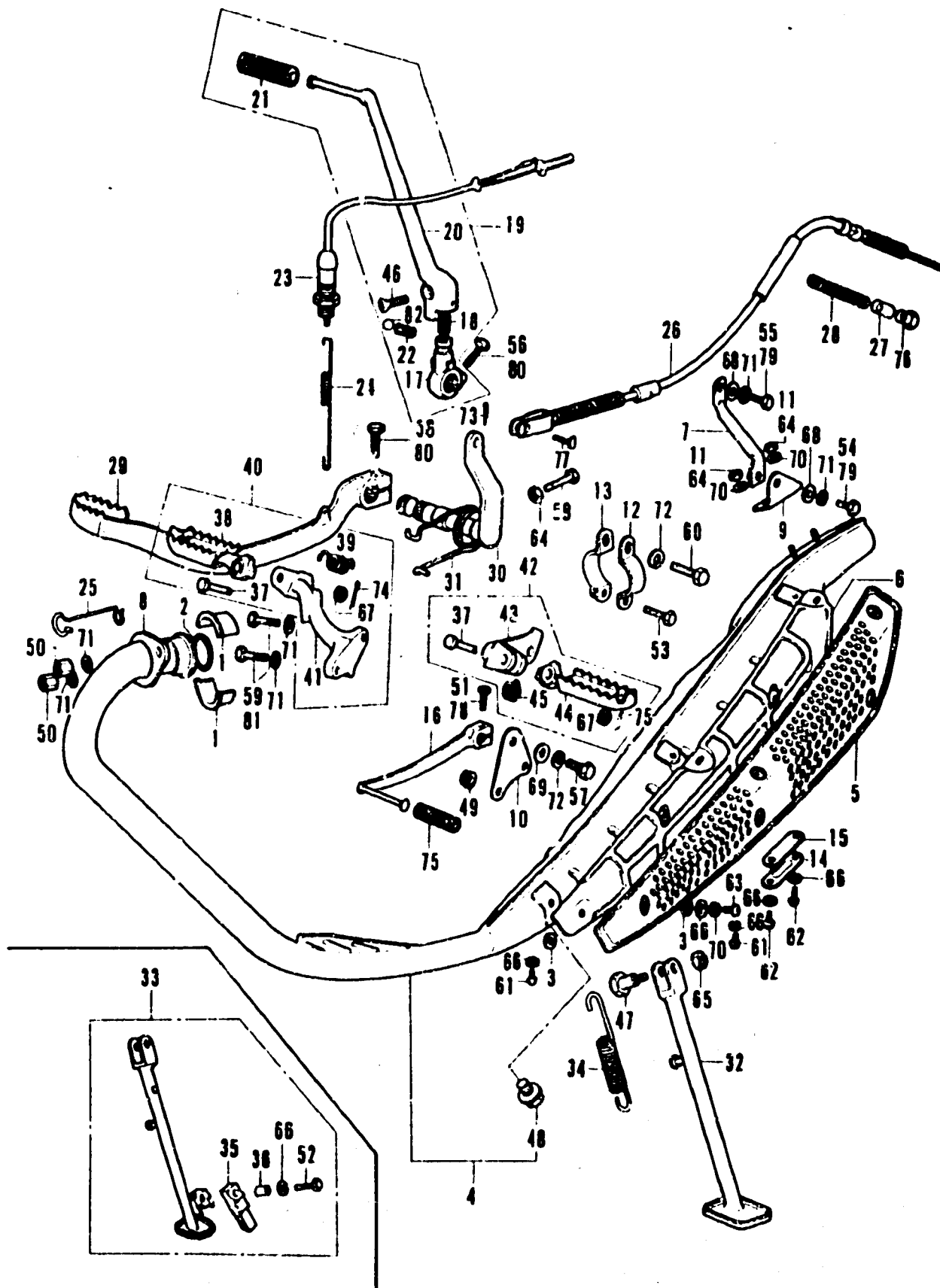


F-5 Fuel tank • Seat • Air cleaner • Side cover



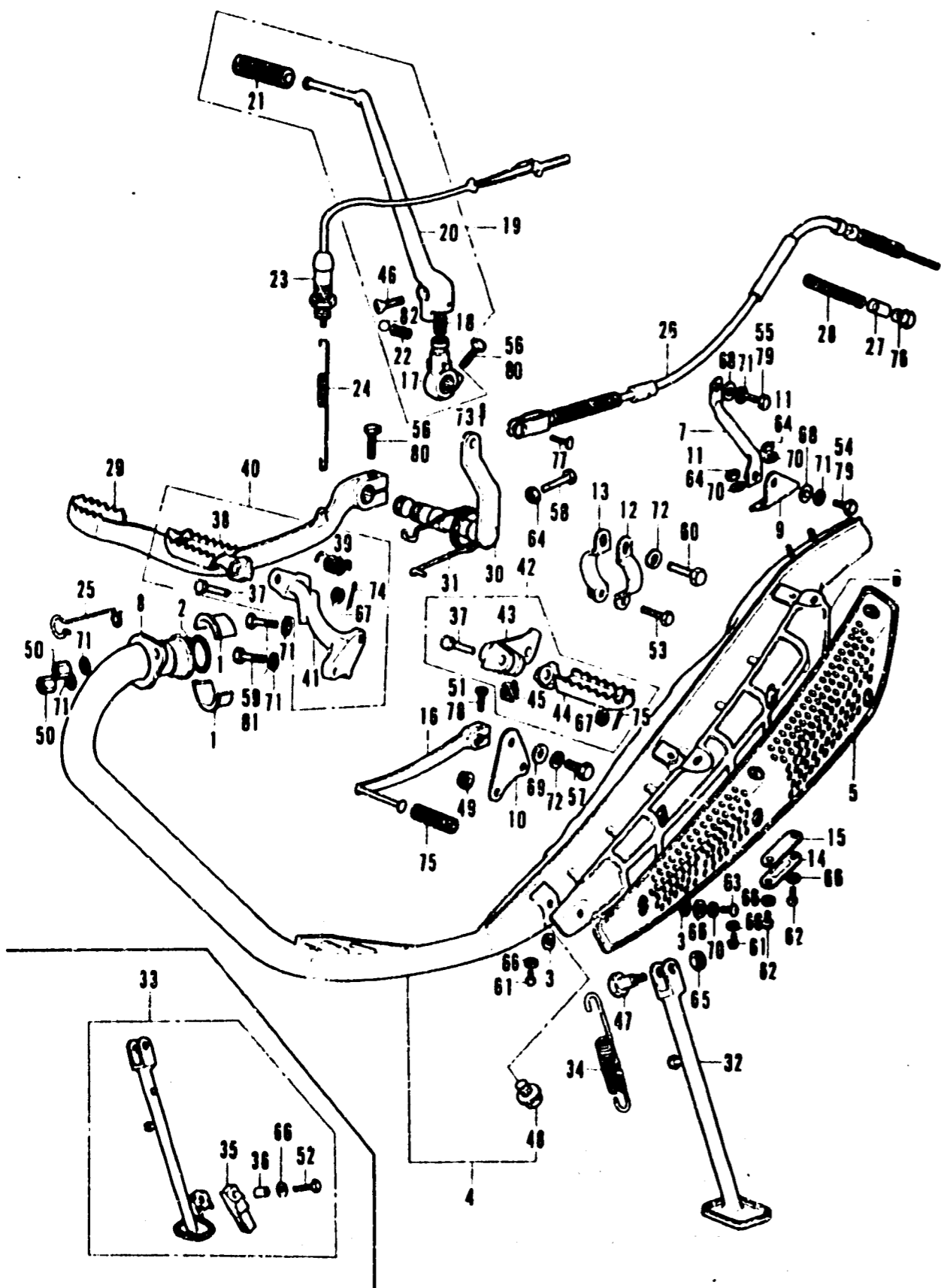
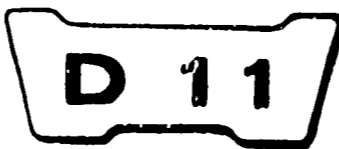
B356-12

Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
39	77228-340-001	RUBBER, SEAT LOCK BAR CUSHION	2	2		
40	77229-340-001	COLLAR, SEAT LOCK BAR	2	2		
41	77230-347-003	LOCK ASSY., SEAT (TOYOSHA)	1	1		
42	77250-342-300	LID, SEAT UNDER	1	1		
43	77251-342-000	BAG, SERVICE BOOK	1	1		
44	83551-300-000	GROMMET, AIR CLEANER CASE	1	1		
45	83606-356-000	BAND, SIDE COVER	1	1		
46	83621-333-000	GROMMET, SIDE COVER	2	2		
47	83750-356-000NR	COVER, L. SIDE	1			
	83750-356-000UN	COVER, L. SIDE		1		
48	87123-356-300	MARK, SIDE COVER	2			
	87123-356-700	MARK, SIDE COVER		2		
49	87500-356-670	MARK, BATTERY CAUTION	1	1		
50	87560-356-670A	MARK, DRIVE CAUTION	1	1		
51	90351-356-000	PLATE, SNAP	5			1014907
	90605-230-000	CIR CLIP, 5MM		4		1014908
52	90501-819-000	WASHER, 8MM	1	1		
53	90511-324-000	BOLT, AIR CLEANER CASE SETTING	5	5		
54	90512-300-000	WASHER, 6X20	3	3		
55	90514-700-000	WASHER, TANK COLLAR LOCKING	2	2		
56	90545-044-000	WASHER, CRANK ARM	2	2		
57	92000-06012	BOLT, HEX., 6X12	1			
58	92000-08028-0A	BOLT, HEX., 8X28	1			
59	92100-06020-09	BOLT, HEX., 6X20	1	1		
60	93500-03006-0A	SCREW, PAN, 3X6	2	2		
61	93500-04020-0G	SCREW, PAN, 4X20	2	2		
62	93500-05020-0G	SCREW, PAN, 5X20	1	1		
63	93500-06016	SCREW, PAN, 6X16	1			
	93500-06040	SCREW, PAN, 6X40		1		
64	93600-06012-07	SCREW, FLAT, 6X12	2	2		
65	93901-25080	SCREW, TAPPING, 5X8	2	2		
66	94001-06000	NUT, HEX., 6MM	10	9		
67	94021-06220	NUT, CAP, 6MM	2	2		
68	94101-06000	WASHER, PLAIN, 6MM	5	4		
69	94111-06000	WASHER, SPRING, 6MM	11	10		
70	94251-06000	PIN, LOCK, 6MM	2	2		
71	95001-45105-40	TUBE, FUEL, 4.5X105	1			1017669
	95001-45115-40	TUBE, FUEL, 4.5X115		1		1017070
72	95001-45140-40	TUBE, FUEL, 4.5X140	1	1		
73	95002-020E0	CLIP BB, TUBE	4	4		
74	95700-06012-00	BOLT, FLANGE, 6X12	1			
75	95700-08028-00	BOLT, FLANGE, 8X28	1			



Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
1	18233-283-010	COLLAR, EX. PIPE JOINT	2	2		
2	18291-283-010	GASKET, EX. PIPE	1	1		
3	18292-329-000	PACKING, PROTECTOR	10	10		
4	18300-356-000	MUFFLER COMP., EX. 18300-356-315	1	1		1022769 2016739
	18300-356-315	MUFFLER SFT, EX.	1	1	1022770 2016740	
5	18318-356-000	PROTECTOR, MUFFLER	1	1		
6	18319-356-000	PROTECTOR, MUFFLER INNER	1	1		
7	18321-356-000	STAY, MUFFLER RR.	1	1		
8	18322-356-000	JOINT, EX. PIPE	1	1		
9	18323-356-000	BRACKET, MUFFLER RR.	1	1		
10	18326-356-000	BRACKET, FR. MUFFLER	1	1		
11	18362-720-000	NUT, FLANGE, 8MM		2		
12	18371-356-701	BAND A, MUFFLER	1			
13	18372-356-701	BAND B, MUFFLER	1			
14	18373-310-000	LID, MUFFLER	1	1		
15	18374-310-000	GASKET, MUFFLER LID	1	1		
16	24700-356-000	PEDAL, GEAR CHANGE	1	1		
17	28241-356-100	JOINT, KICK ARM	1	1		
18	28292-312-300	SPRING, KICK STARTER KNUCKLE	1	1		1022624 DK,DM A 2013645
	28292-312-310	SPRING, KICK STARTER KNUCKLE	1	1	1022625 2013646	DK,DM
19	28300-356-000	ARM ASSY., KICK STARTER	1	1		
20	28301-356-300	ARM, KICK STARTER	1	1		1022624 DK,DM A 2013645
	28301-356-310	ARM, KICK STARTER	1	1	1022625 2013646	DK,DM
21	28311-329-000	RUBBER, KICK STARTER	1	1		
22	28333-300-000	SPRING, KICK STARTER STOPPER	1	1		
23	35350-336-000	SWITCH ASSY., STOP	1	1		
24	35357-303-010	SPRING, STOP SWITCH	1	1		
25	37262-356-000	CLAMP A, TACHOMETER CABLE	1	1		
26	43450-356-000	CABLE COMP., RR. BRAKE	1	1		
27	43453-250-000	JOINT, RR. BRAKE ARM 95015-32001	1			
	95015-32000	JOINT B, BRAKE ARM 95015-32001	1			1014380
	43453-250-000	JOINT, RR. BRAKE ARM 95015-32001	1		1014381	
	95015-32001	JOINT B, BRAKE ARM	1	1		
28	45452-044-300	SPRING A, BRAKE CABLE	1	1		
29	46500-356-000	PEDAL, BRAKE	1	1		
30	46510-356-000	SHAFT COMP., RR. BRAKE PIVOT	1	1		

B356-13A



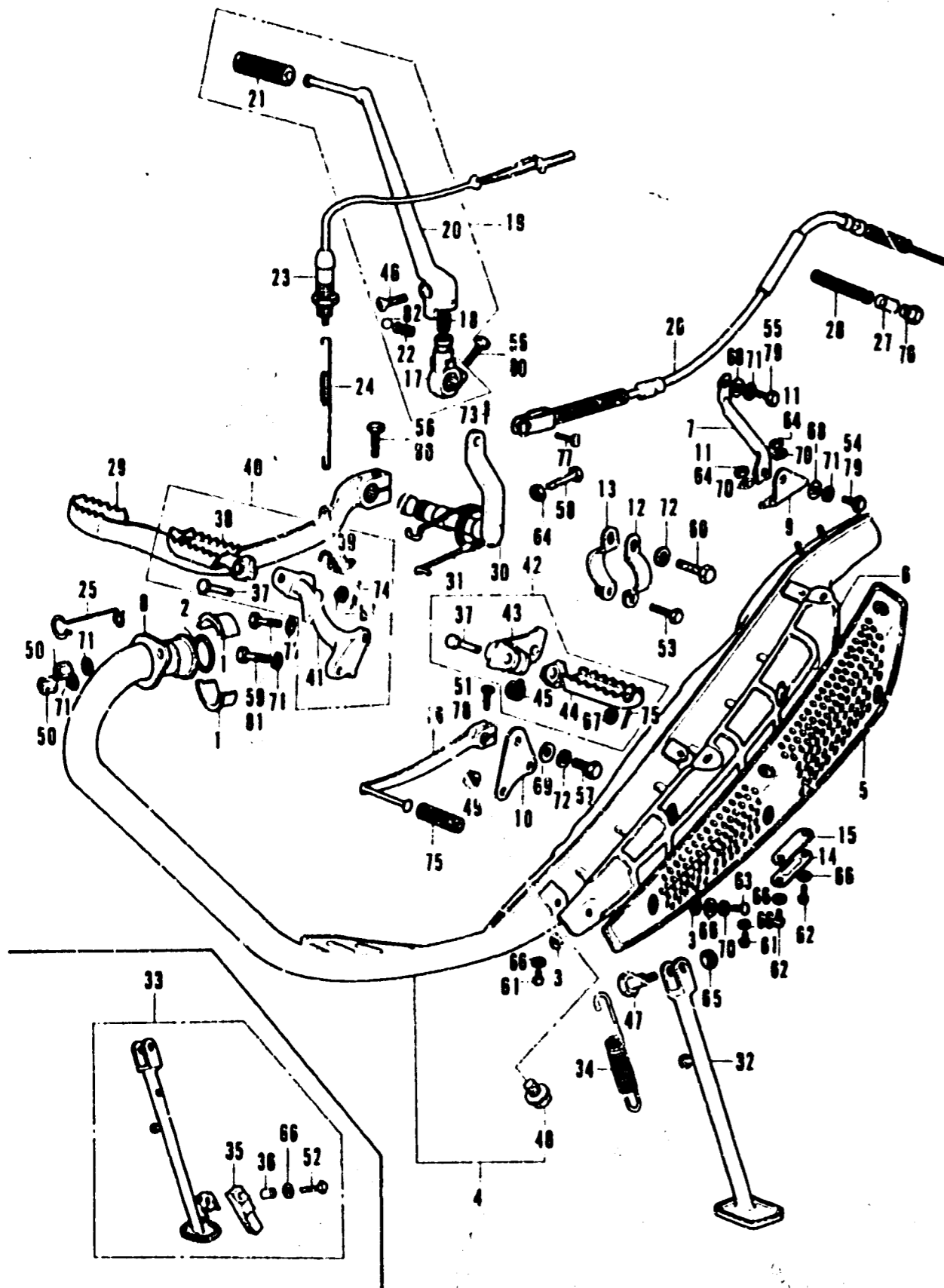
B356 - 13A

Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
31	46514-356-000	SPRING, BRAKE PEDAL	1	1		
32	50530-356-000	BAR, SIDE STAND	1			
33	50540-356-700	BAR ASSY., SIDE STAND	1			
34	50542-310-010	SPRING, SIDE STAND	1	1		
35	50548-356-700	RUBBER, STAND	1			
36	50549-356-700	COLLAR, STAND RUBBER SETTING	1			
37	50603-056-000	PIN, STEP BAR JOINT	2	2		
38	50616-356-000	STEP COMP., R.	1	1		
39	50617-329-000	SPRING, R. STEP RETURN	1	1		
40	50620-356-000	BAR ASSY., R. STEP	1	1		
41	50625-329-000	BAR COMP., R. STEP	1	1		
42	50630-356-000	BAR ASSY., L. STEP	1	1		
43	50635-329-000	BAR COMP., L. STEP	1	1		
44	50642-356-000	STEP COMP., L.	1	1		
45	50644-329-000	SPRING, L. STEP RETURN	1	1		
46	90101-329-000	BOLT, KICK ARM	1	1		
47	90102-283-000	SCREW, SIDE STAND PIVOT	1	1		
48	90160-356-000	BOLT, HEX., 12X6	1	1	1022770 2016740	
49	90309-357-000	NUT, HEX., 8MM	2	2		
50	90323-356-000	NUT, EX. PIPE JOINT	2	2		
51	92000-06020	BOLT, HEX., 6X20	1			
52	92000-06028	BOLT, HEX., 6X28	1			
53	92000-08016-0A	BOLT, HEX., 8X16	1			
54	92000-08020-0A	BOLT, HEX., 8X20	1			
55	92000-08025-0A	BOLT, HEX., 8X25	1			
56	92000-08028-0A	BOLT, HEX., 8X28	2			
57	92000-10025-0A	BOLT, HEX., 10X25	1	1		
58	92023-06025	BOLT, HEX., 6X25	1	1		
59	92212-08028-0A	BOLT, HEX., 8X28	2			
60	92213-10040-0A	BOLT, HEX., 10X40	1			
	92215-10035-0A	BOLT, HEX., 10X35	1			
61	93500-06008	SCREW, PAN., 6X8	2	2	1022769 2016739	
62	93500-06012	SCREW, PAN., 6X12	2	2		
63	93500-06014-02	SCREW, PAN., 6X14	5	5		
64	94001-06000	NUT, HEX., 6MM	3	1		
65	94030-10000	NUT, HEX., 10MM	1	1		
66	94101-06000	WASHER, PLAIN, 6MM	8	10	1022769 2016739	
			7	7	1022770 2016740	
67	94101-08000	WASHER, PLAIN, 8MM	2	2		
68	94102-08000	WASHER, PLAIN, 8MM	2	2		
69	94102-10000	WASHER, PLAIN, 10MM	1	1		
70	94111-06000	WASHER, SPRING, 6MM	7	5		

D 12

F-6 Exhaust muffler · Brake pedal · Step · Stand

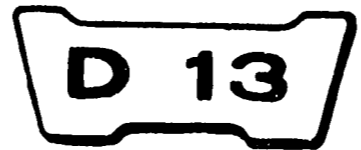
F-6 Exhaust muffler · Brake pedal · Step · Stand



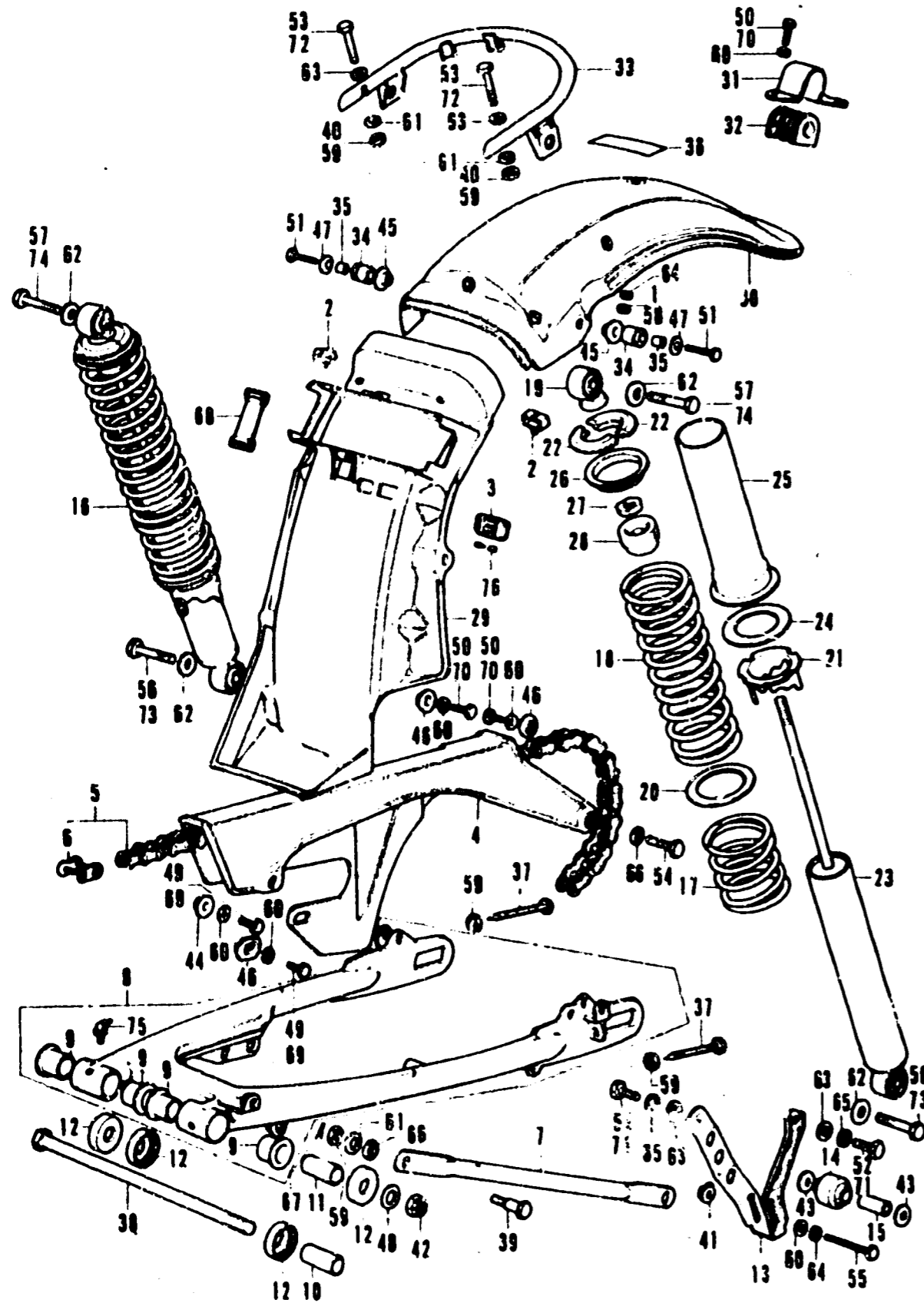
Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
71	94111-08000	WASHER, SPRING, 8MM	6	3		
72	94111-10000	WASHER, SPRING, 10MM	2	2		
73	94201-16120	PIN, SPLIT, 1.6X12	1	1		
74	94201-16150	PIN, SPLIT, 1.6X15	2	2		
75	95011-40000	RUBBER, CHANGE PEDAL	1	1		
76	95015-42000	NUT B, BRAKE ROD ADJUST	1	1		
77	95015-52000	PIN B, BRAKE ROD JOINT	1	1		
78	95700-06020-00	BOLT, FLANGE, 6X20		1		
79	95700-08020-00	BOLT, FLANGE, 8X20		2		
80	95700-08028-00	BOLT, FLANGE, 8X28		2		
81	95814-08028	BOLT, FLANGE, 8X28		2		
82	96211-08000	BALL, STEEL, #8 (1/4)	1	1		

B356-13A

F-7 Rear cushion · Rear fork · Rear fender



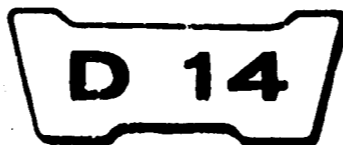
F-7 Rear cushion · Rear fork · Rear fender



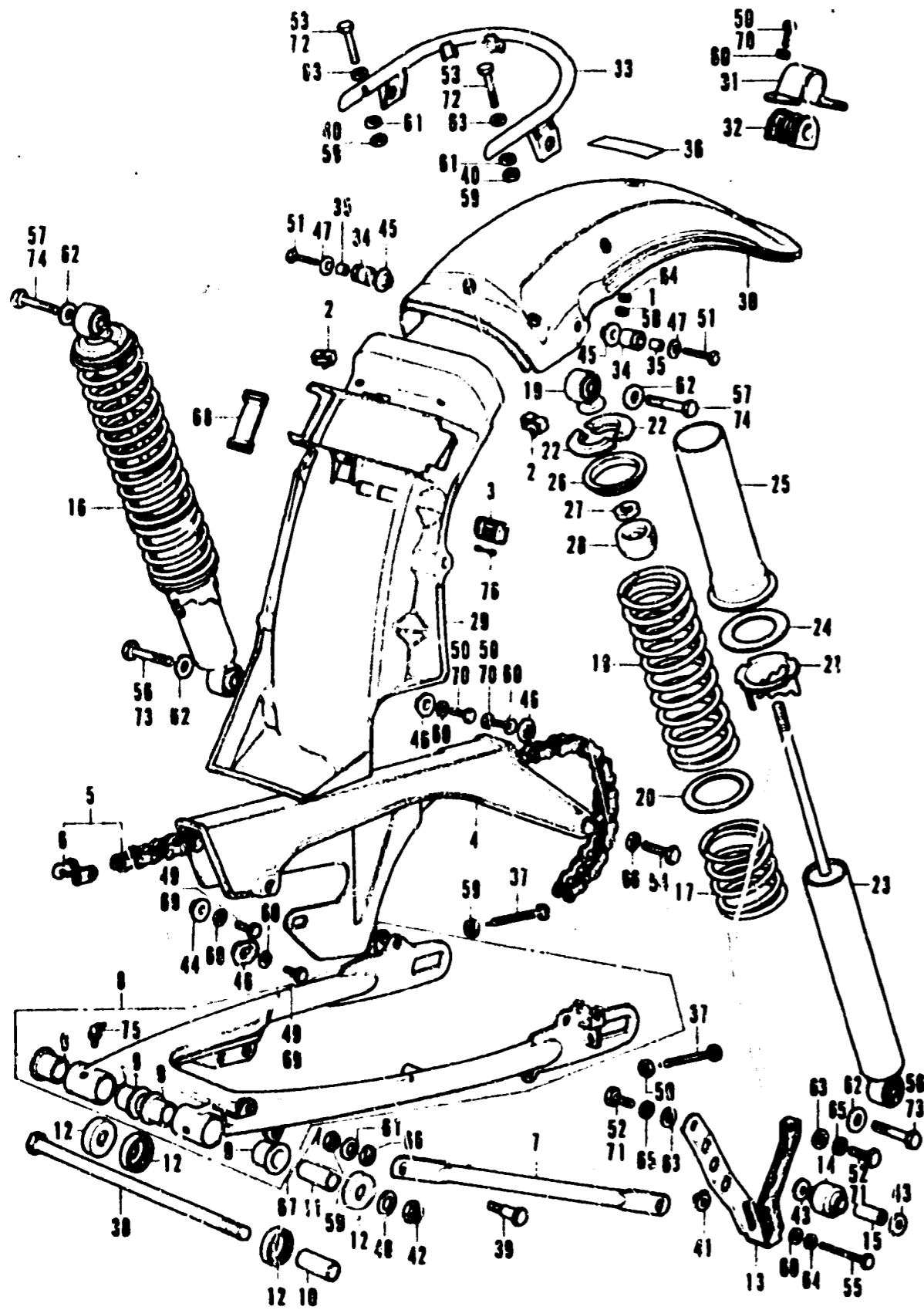
Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
1	18362-720-000	NUT, FLANGE, 6MM		1		
2	32985-300-000	GROMMET, WIRE CORD	2	2		
3	38205-115-000	CASE, FUSE	1	1		
4	40510-329-000	CASE, DRIVE CHAIN	1	1		
5	40530-356-305	CHAIN, DRIVE (D1050DS-100E)	1	1		
6	40531-356-305	JOINT, DRIVE CHAIN (D1050DS STAKING-TYPE)	1	1		
7	43431-357-020	ARM, RR. BRAKE STOPPER	1	1		
8	52100-356-000B	FORK COMP., RR.	1		1022224	DK, DM A
	52110-356-000B	FORK ASSY., RR.	1		1022225	DK
9	52108-356-006	BUSH, RR. FORK (OIRESU)	4	4		
10	52141-356-000	COLLAR, R. RR. FORK	1	1		
11	52142-356-000	COLLAR, L. RR. FORK	1	1		
12	52144-356-003	CAP, RR. FORK DUST SEAL	4	4		
	52144-356-005	CAP, RR. FORK DUST SEAL	4	4		
13	52156-356-000	GUIDE, CHAIN	1	1		
14	52157-356-000	ROLLER, TENSIGNER	1	1		
15	52158-356-000	COLLAR, ROLLER	1	1		
16	52400-356-000	CUSHION ASSY., RR.	2	2		
17	52401-356-000	SPRING A, RR. CUSHION	2	2		
18	52402-356-000	SPRING B, RR. CUSHION	2	2		
19	52403-356-000	JOINT COMP., UPPER	2	2		
20	52404-356-000	JOINT, RR. CUSHION SPRING	2	2		
21	52422-329-000	ADJUSTER, RR. CUSHION SPRING	2	2		
22	52424-331-003	STOPPER, SPRING SEAT (SHOWA)	4	4		
23	52430-356-010	DUMPER COMP., RR.	2	2		
24	52457-356-000	SPACER, RR. CUSHION	2	2		
25	52458-356-000	GUIDE, RR. CUSHION SPRING	2	2		
26	52459-312-003	SEAT, RR. CUSHION SPRING	2	2		
27	52482-356-000	NUT, LOCK, 11MM	2	2		
28	52517-356-000	RUBBER, STOPPER	2	2		
29	80100-356-70JUN	FENDER A, RR.	1			
	80110-356-COOSU	FENDER COMP., RR.	1			
30	80105-356-000	FENDER B, RR.	1	1		
31	80111-329-010	STAY, RR. FENDFR SETTING	1	1		
32	80112-329-010	RUBBER, RR. FENDER MOUNT	1	1		
33	84710-356-000	STAY, NUMBER BRACKET	1	1		
34	84905-356-000	RUBBER, RR. FENDER	2	2		
35	84906-118-000	COLLAR, NUMBER BRACKET	2	2		

B356-14A

F-7 Rear cushion · Rear fork · Rear fender



F-7 Rear cushion · Rear fork · Rear fender



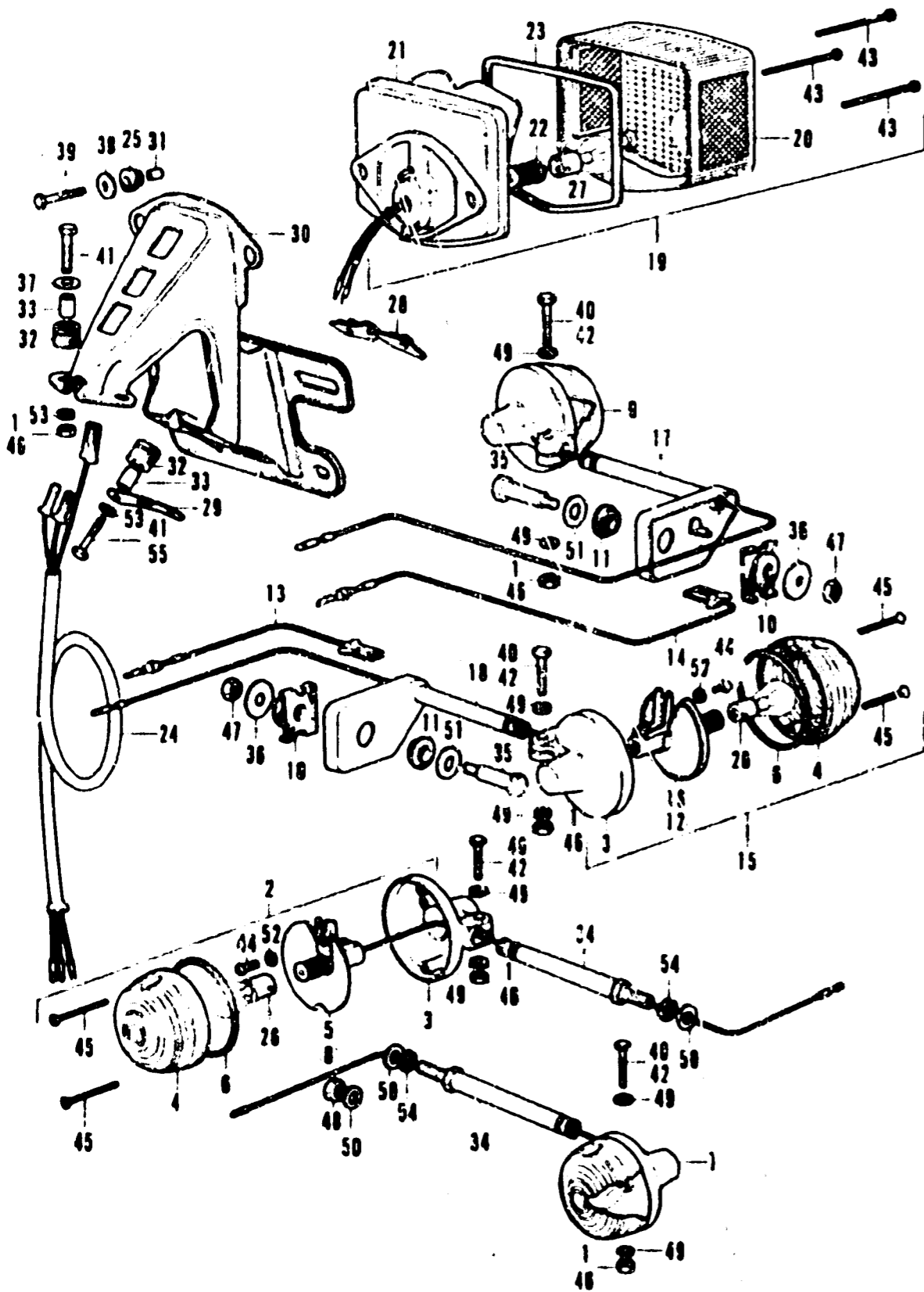
B356 - 14A

Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350M1		
36	87505-356-670	MARK, TIRE CAUTION	1	1		
37	90119-300-000	BOLT, CHAIN ADJUSTING	2	2		
38	90121-356-000	BOLT, RR. FORK PIVOT	1	1		
39	90133-107-000	BOLT, RR. BRAKE STOPPER ARM	1	1		
40	90236-300-000	NUT, FLANGE, 8MM		2		
41	90301-356-000	NUT, ROLLER SET	1	1		
42	90354-268-000	NUT, SELF LOCK, 14MM	1	1		
43	90501-356-000	WASHER, 6MM	2	2		
44	90512-300-000	WASHER, 6X20	1	1		
45	90512-356-000	WASHER, 6X18	2	2		
46	90513-323-000	WASHER, 5X9	3	3		
47	90525-030-000	WASHER B, HANDLE HOLDER SETTING	2	2		
48	90526-216-000	WASHER, 14X26	1	1		
49	92000-06014	BOLT, HEX., 6X14	2			
50	92000-06016	BOLT, HEX., 6X16	3			
51	92000-06028	BOLT, HEX., 6X28	2	2		
52	92000-08016-0A	BOLT, HEX., 8X16	2			
53	92000-08035-0A	BOLT, HEX., 8X35	2			
54	92000-10016-0A	BOLT, HEX., 10X16	1	1		
55	92200-06045	BOLT, HEX., 6X45	1	1		
56	93100-10032-0A	BOLT, HEX., 10X32	2			
57	93100-10040-0A	BOLT, HEX., 10X40	2			
58	94001-06000	NUT, HEX., 6MM	1			
59	94001-08000-05	NUT, HEX., 8MM	5	3		
60	94101-06000	WASHER, PLAIN, 6MM	6	3		
61	94101-08000	WASHER, PLAIN, 8MM	3	1		
62	94101-10000	WASHER, PLAIN, 10MM	4			
63	94102-08000	WASHER, PLAIN, 8MM	4			
64	94111-06000	WASHER, SPRING, 6MM	2	1		
65	94111-08000	WASHER, SPRING, 8MM	2			
66	94111-10000	WASHER, SPRING, 10MM	2	2		
67	94201-20150	PIN, SPLIT, 2.0X15	1	1		
68	95012-11000	BAND A, BATTERY	1	1		
69	95100-06012-00	BOLT, FLANGE, 6X12	2			
70	95700-06020-00	BOLT, FLANGE, 6X20	3			
71	95700-08014-00	BOLT, FLANGE, 8X14	2			
72	95700-08035-00	BOLT, FLANGE, 8X35	2			
73	95800-10032-00	BOLT, FLANGE, 10X32	2			
74	95800-10040-00	BOLT, FLANGE, 10X40	2			
75	96201-80000	NIPPLE, GREASE, B.T65	2	2	1022225	DM
76	98200-11000	FUSE A (104)	3	3		

F-8 Taillight - Winker

D 15

F-8 Taillight - Winker

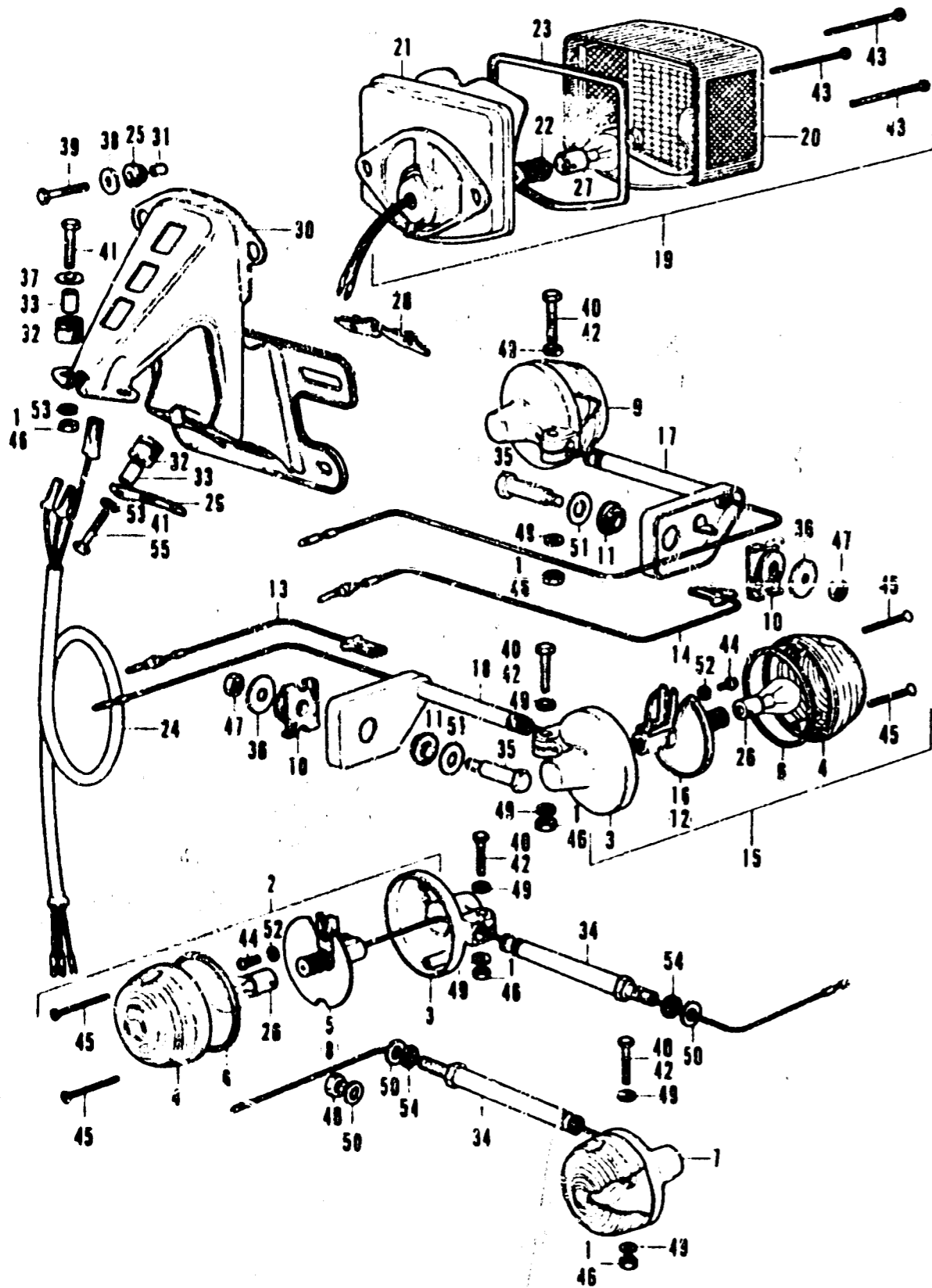


Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL352	XL350K1		
1	18362-720-000	NUT, FLANGE, 6MM		6		
2	33400-356-671	WINKER ASSY., R. FR.	1	1		A
	33400-362-680	WINKER ASSY., R. FR.		1		DK, DM
3	33403-292-003	BASE, R. FR. WINKER (STANLEY)	4	4		
4	33402-268-671	LENS, FR. WINKER	4	4		
5	33410-356-671	SOCKET, R. FR. WINKER	1	1		A
	33410-362-670	SOCKET, R. FR. WINKER		1		DK, DM
6	33443-268-671	PACKING, FR. WINKER LENS	4	4		
7	33450-356-671	WINKER ASSY., L. FR.	1	1		A
	33450-362-680	WINKER ASSY., L. FR.		1		DK, DM
8	33460-356-671	SOCKET, L. FR. WINKER	1	1		A
	33460-362-670	SOCKET (IMP.), L. FR. WINKER		1		DK, DM
9	33600-356-671	WINKER ASSY., R. RR.	1	1		A
	33600-362-680	WINKER ASSY., R. RR.		1		DK, DM
10	33608-292-020	RUBBER, FR. WINKER MOUNT	2	2		
11	33609-292-000	RUBBER, R. RR. WINKER MOUNT	2	2		
12	33610-302-670	SOCKET, R. RR. WINKER	1			DK, DM
	33610-356-671	SOCKET, R. RR. WINKER		1		A
13	33620-356-000	CORD A, RR. WINKER EARTH	1	1		
14	33621-356-000	CORD B, RR. WINKER EARTH	1	1		
15	33650-356-671	WINKER ASSY., L. RR.	1	1		A
	33650-362-680	WINKER ASSY., L. RR.		1		DK, DM
16	33660-302-670	SOCKET, L. RR. WINKER	1			DK, DM
	33660-356-671	SOCKET, L. RR. WINKER		1		A
17	33671-356-000	STAY, R. RR. WINKER	1	1		
18	33672-356-000	STAY, L. RR. WINKER	1	1		
19	33701-329-671	TAILLIGHT UNIT	1	1		
20	33702-329-671	LENS, TAILLIGHT	1	1		
21	33703-329-670	BASE, TAILLIGHT	1	1		
22	33708-341-671	CORD COMP., TAILLIGHT	1	1		
23	33709-092-671	PACKING, TAILLIGHT LENS	1	1		
24	33713-356-670	SUB CORD, TAILLIGHT	1	1		
25	33719-077-671	PACKING B, TAILLIGHT BASE	2	2		
26	34905-056-671	BULB, WINKER (6V18W)	4	4		A
	34905-358-003	BULB, WINKER (6V 17W)		4		DK, DM
27	34906-329-671	BULB, STOP & TAILLIGHT (6V32/3CP)	1	1		
28	80109-340-000	PLATE A, NUMBER BRACKET SETTING	1	1		
29	80110-312-000	PLATE B, NUMBER BRACKET SETTING	1	1		
30	84701-340-670XV	BRACKET, NUMBER PLATE 84701-340-670	1	1		

F-8 Taillight · Winker

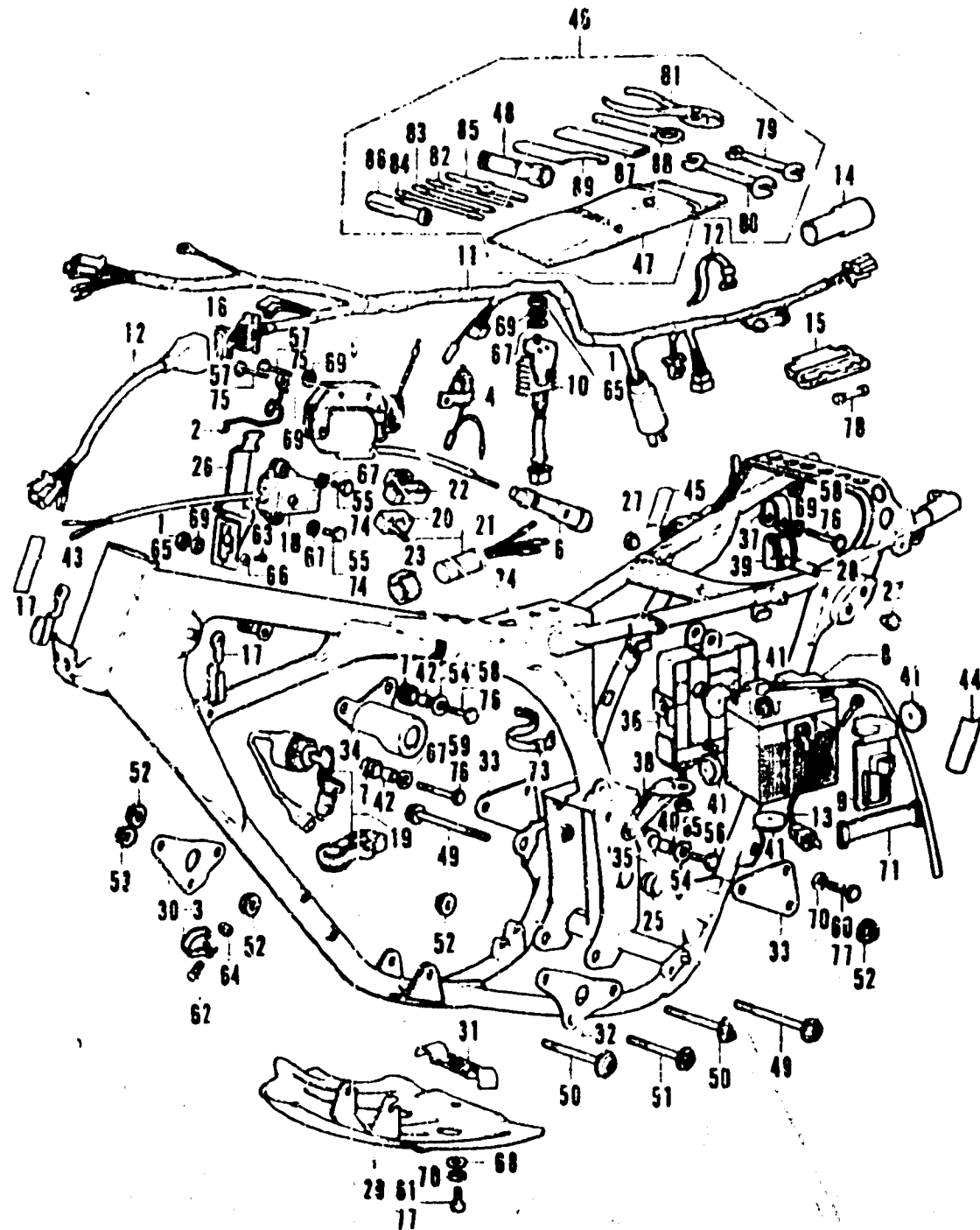
D 16

F-8 Taillight · Winker



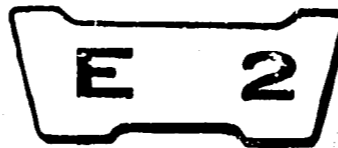
Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
31	84705-342-000	COLLAR, TAILLIGHT UNIT	2	2		
32	84905-333-000	RUBBER, CUSHION	4	4		
33	84906-118-000	COLLAR, NUMBER BRACKET	4	4		
34	90154-455-670	BOLT, FR. WINKER SETTING	2	2		
35	90155-292-010	BOLT, RR. WINKER SET	2	2		
36	90473-805-810	WASHER, 8MM 90534-706-010	2	2		
37	90525-030-000	WASHER B, HANDLE HOLDER SETTING	2	2		
38	90581-342-000	WASHER, 20MM	2	2		
39	92060-05020-0A	BOLT, HEX., 5X20	2	2		
40	92000-06028-02	BOLT, HEX., 6X28	4			
41	92000-06032	BOLT, HEX., 6X32	4	2		
42	93000-06025-02	BOLT, HEX., 6X25		4		
43	93500-04055-08	SCREW, PAN, 4X55	3	3		
44	93500-05008-0A	SCREW, PAN, 5X8	4	4		
45	93700-03025-08	SCREW, OVAL, 3X25	8	8		
46	94001-06000	NUT, HEX., 6MM	6			
47	94001-08000-05	NUT, HEX., 8MM	2	2		
48	94001-10000-05	NUT, HEX., 10MM	1	1		
49	94101-06000	WASHER, PLAIN, 6MM	8			
50	94101-10000	WASHER, PLAIN, 10MM	3	3		
51	94101-12000	WASHER, PLAIN, 12MM	2	2		
52	94111-05000	WASHER, SPRING, 5MM	4	4		
53	94111-06000	WASHER, SPRING, 6MM	4			
54	94111-10000	WASHER, SPRING, 10MM	2	2		
55	95700-06032-00	BOLT, FLANGE, 6X32	2			

B356-15

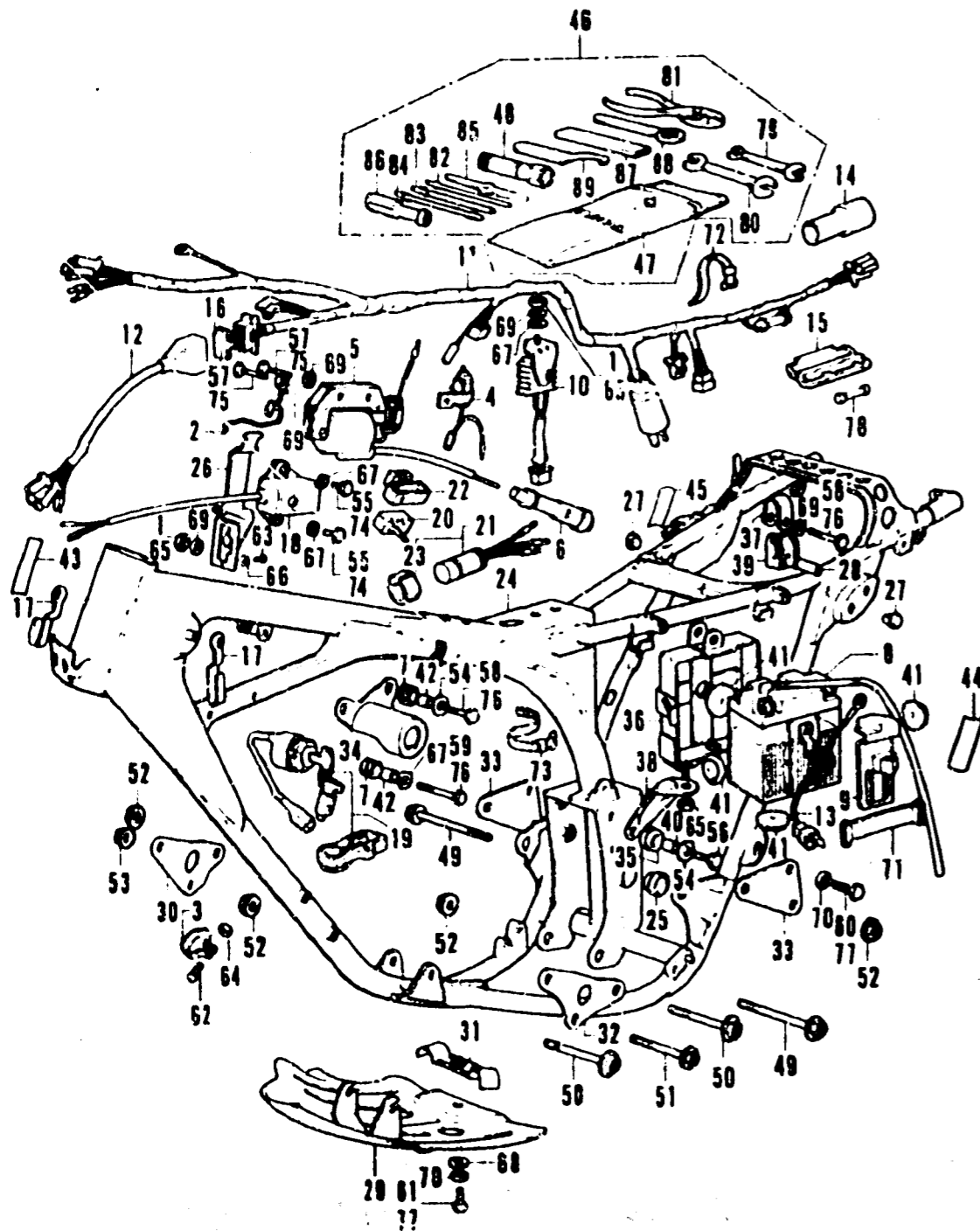


Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Aret code
			XL350	XL350K1		
1	18362-720-000	NUT, FLANGE, 6MM		3		
2	22872-356-000	CLAMP, CLUTCH WIRE	1	1		
3	22878-356-000	CLAMPER, CLUTCH CABLE	1	1		
4	30750-329-305	CONDENSER ASSY.	(1)	(1)		
5	30560-356-003	COIL ASSY., IGNITION (TOYO)	1	1		
6	30710-356-000	CAP ASSY. B, NOISE SUPPRESSOR	1	1		
7	31403-323-000	RUBBER, REGULATOR CUSHION	2	2		
8	31500-329-671	BATTERY ASSY.	1			DK,DM
	98203-63250	BATTERY, 6N6-3B	1	1		A
9	31532-356-000	COVER, BATTERY	1	1		
10	31700-356-000	RECTIFIER ASSY.	1	1		
11	32100-356-000	HARNES A, WIRE	1	1		
12	32105-329-010	HARNES B, WIRE	1	1		
13	32106-356-000	CORD, BATTERY TERMINAL	1	1		
14	32108-046-000	COVER, WIRE HARNES CONNECTOR	1	1		
15	32120-329-000	CASE, FUSE (10A)	1	1		
16	32138-329-300	COVER, COUPLER	1	1		
17	32171-329-000	CLIP, WIRE HARNES	2	2		
18	33140-121-003	REGULATOR ASSY., POINTLESS (KOKUSAN)	1	1		
19	35011-329-670	SWITCH KIT, MAIN	1			
	35011-356-305	KEY SET		1		
20	38300-089-671	RELAY COMP., WINKER (LOCAL PROCUREMENT)	1	1		A
21	38300-304-620	RELAY ASSY., WINKER	1			DK,DM
22	38306-107-670	SUSPENSION, WINKER RELAY	1	1		A
23	38306-292-000	SUSPENSION, WINKER RELAY	1			DK,DM
24	50100-356-000B	BODY COMP., FRAME	1	1		
25	50157-286-300	BUSH, CENTER PIPE	2	2		
26	50201-356-000	HOLDER, COUPLER	1	1		
27	50318-041-600	PLUG, USELESS HOLE	2	2		
28	50328-292-010	COLLAR, BATTERY BOX	1	1		
29	50351-356-000	PLATE, SKID	1	1		
30	50352-329-010B	PLATE A, R. ENGINE HANGER	1	1		
31	50352-356-000	HOLDER, SKID PLATE	1	1		
32	50353-329-010B	PLATE A, L. ENGINE HANGER	1	1		
33	50356-356-000	PLATE C, L. ENGINE HANGER	2	2		
34	50375-356-000B	BRACKET, MAIN SWITCH 50375-329-000B	1	1		
35	80101-283-000	RUBBER, RR. FENDER CUSHION	1	1		
36	83600-356-000	BCK, BATTERY	1	1		
37	83603-356-000	STAY, BATTERY UPPER	1	1		
38	83604-356-000	STAY, BATTERY LOWER	1	1		
39	83605-356-000	RUBBER, BATTERY MOUNT	1	1		
40	83607-356-000	COLLAR, BATTERY LOWER	1	1		

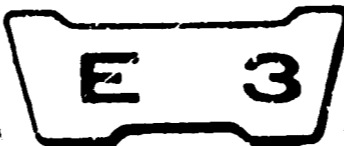
F-9 Frame body · Wire harness · Battery



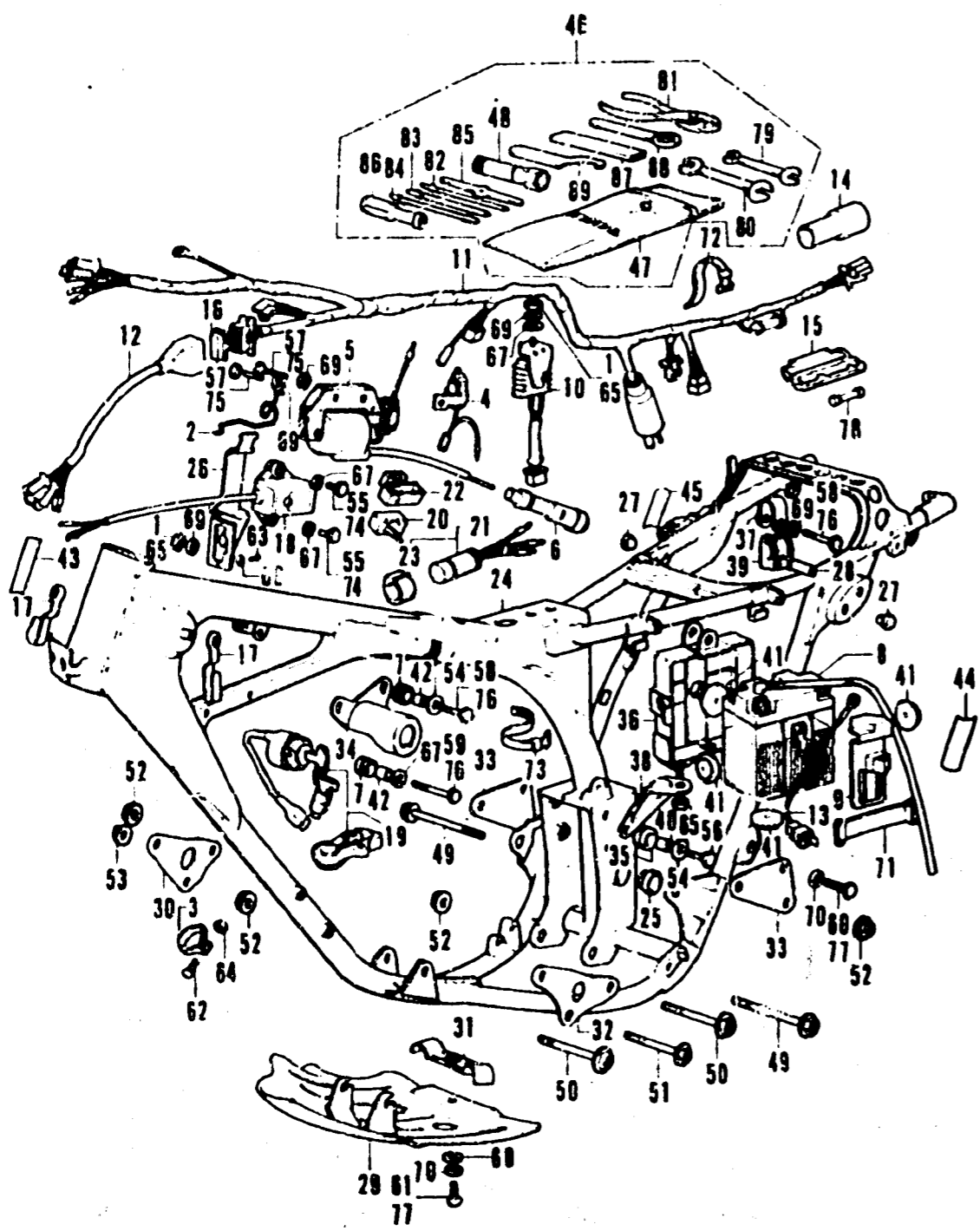
F-9 Frame body · Wire harness · Battery · Tool



Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
41	83618-323-000	RUBBER; BATTERY BOX	4	4		
42	84706-286-000	COLLAR; NUMBER BRACKET SETTING	2	2		
43	87125-041-680	PLATE; NAME	1			DK,DM
44	87504-028-670	MARK; MUFFLER CAUTION	1	1		A
45	87506-340-670	MARK; AIR CLEANER CAUTION	1			DK,DM
46	89010-329-000	TOOL SET	1	1		
47	89101-329-000	BAG; TOOL	1		1017659	
	99008-02000	BAG; TOOL; 200MM	1	1	1017660	
48	89216-329-000	WRENCH; SPARK PLUG	1	1		
49	90102-356-000	BOLT; HEX.; 10X110	2	2		
50	90103-356-000	BOLT; HEX.; 10X90	2	2		
51	90103-358-000	BOLT; HEX.; 8MM	2	2		
52	90308-357-000	NUT; HEX.; 10MM	4	4		
53	90309-357-000	NUT; HEX.; 8MM	2	2		
54	90525-030-000	WASHER B; HANDLE HOLDER SETTING	2	2		
55	92000-06014	BOLT; HEX.; 6X14	2			
56	92000-06020	BOLT; HEX.; 6X20	1	1		
57	92000-06025	BOLT; HEX.; 6X25	2			
58	92000-06040	BOLT; HEX.; 6X40	2			
59	92000-06045	BOLT; HEX.; 6X45	1			
60	92000-08016-0A	BOLT; HEX.; 8X16	4			
61	92000-08020-0A	BOLT; HEX.; 8X20	1			
62	93500-05020-0A	SCREW; PAN; 5X20	1	1		
63	93901-24110	SCREW; TAPPING; 4.8	2	2		
64	94001-05000	NUT; HEX.; 5MM	1	1		
65	94001-06000	NUT; HEX.; 6MM	4	1		
66	94101-04000	WASHER; PLAIN; 4MM	2	2		
67	94101-06000	WASHER; PLAIN; 6MM	4			
68	94102-08000	WASHER; PLAIN; 8MM	1			
69	94111-06000	WASHER; SPRING; 6MM	6			
70	94111-08000	WASHER; SPRING; 8MM	5			
71	95012-13000	BAND B2; BATTERY	1	1		
72	95014-62100	BAND B1; WIRE	1	1		
73	95014-62300	BAND B3; WIRE	1	1		
74	95700-06014-00	BOLT; FLANGE; 6X14	2			
75	95700-06025-00	BOLT; FLANGE; 6X25	2			
76	95700-06040-00	BOLT; FLANGE; 6X40	3			
77	95700-08016-00	BOLT; FLANGE; 8X16	5			
78	98200-11000	FUSE A (10A)	1	1		
79	99001-10120	SPANNER; 10X12	1	1		
80	99001-14170	SPANNER; 14X17	1	1		



Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
			XL350	XL350K1		
81	99002-13500	PLIERS, 135	1	1		
82	99003-10000	DRIVER 2, PLUS SCREW	1	1		
83	99003-20000	DRIVER 3, PLUS SCREW	1	1		
84	99003-30000	DRIVER 2, MINUS SCREW	1	1		
85	99003-40000	LEVER	1	1		
86	99003-50000	GRIP	1	1		
87	99006-12000	HANDLE, EYE WRENCH, 120MM	1	1		
86	99006-26000	WRENCH, EYE, 26MM	1	1		
85	99007-45000	SPANNER, PIN	1	1		

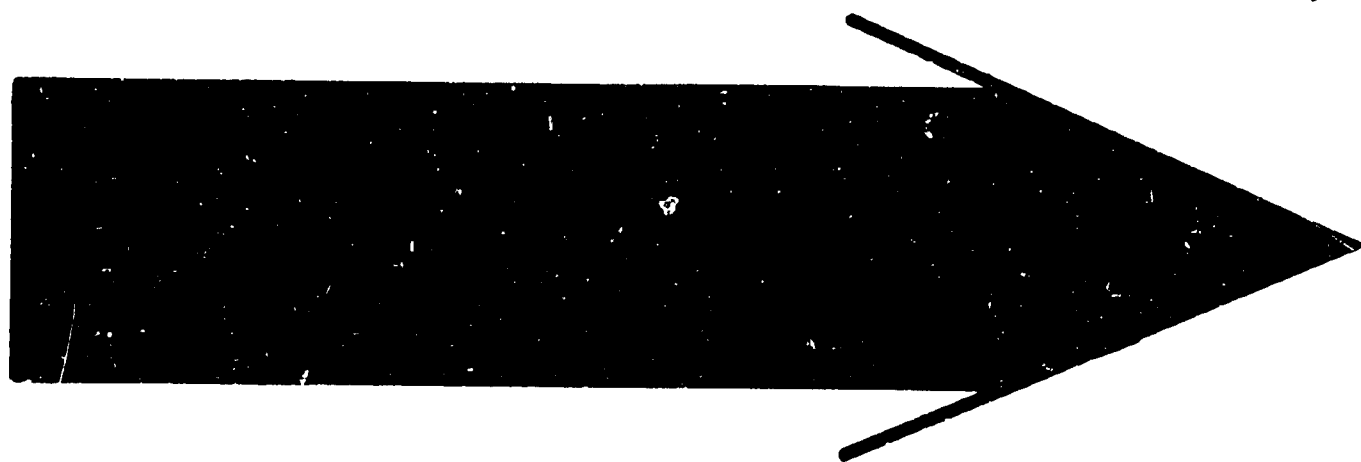


G 1

X L 3 5 0 K 2

X L 3 5 0 K 3

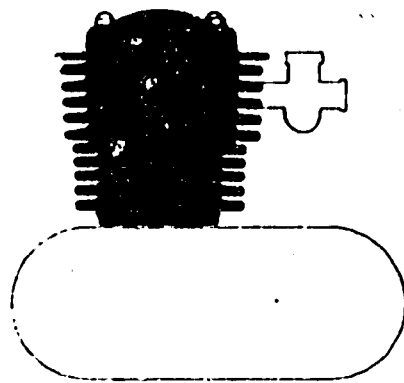
X L 3 5 0 K 4



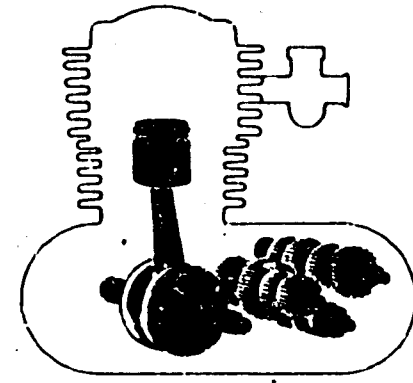
CONTENTS - ENGINE GROUP

CONTENTS

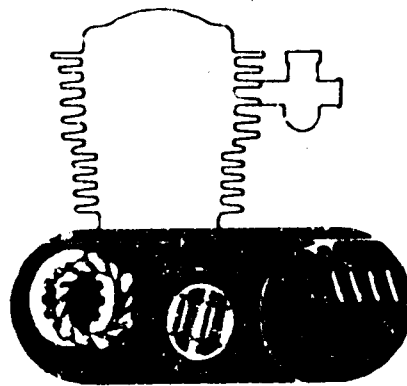
	Address No.
● Contents-Engine group	G 2
● Contents-Frame group	G 3
● Instruction for use of parts list	G 4
● How to use the flat rate time (F.R.T.)	G 7
● Model photograph	G 9
● Engine group	H 1
● Frame group	I 9
● Part No. index	G 10



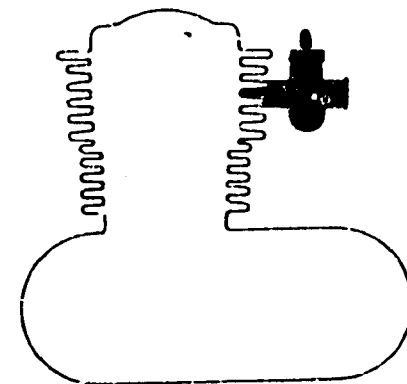
F- 1	Cylinder head cover - Contact breaker	H 1
E- 2	Cylinder head - Cylinder	H 3
E- 3	Camshaft - Valve	H 5
E- 4	Cam chain - Tensioner	H 6



E-10	Crankshaft - Piston	H 16
E-11	Transmission	I 2
E-12	Gearshift - Spindle	I 4

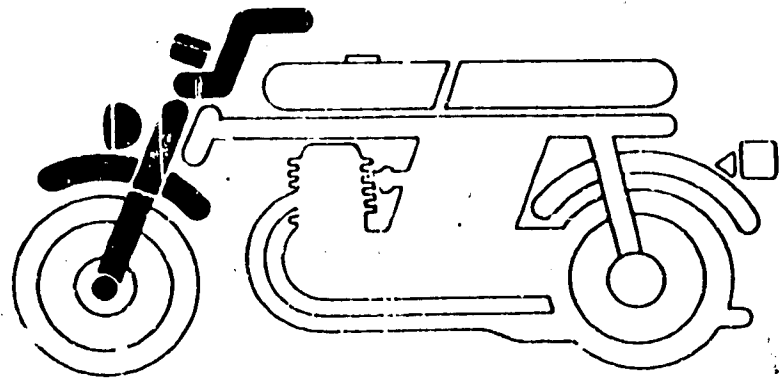


E- 5	Right crankcase cover - Kick starter	H 7
E- 6	Clutch	H 9
E- 7	Oil pump - Oil filter	H 10
F- 8	Left crankcase cover - Generator	H 12
E- 9	Crankcase	H 14

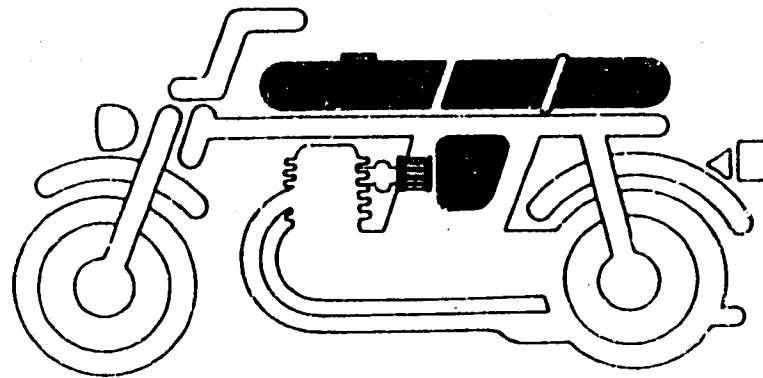


E-13	Carburetor (XL350K2)	I 6
E-13-1	Carburetor (XL350K3 - K4)	I 8

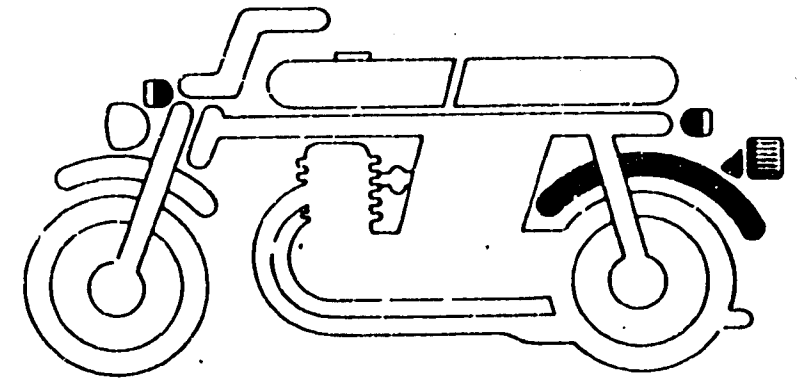
CONTENTS - FRAME GROUP



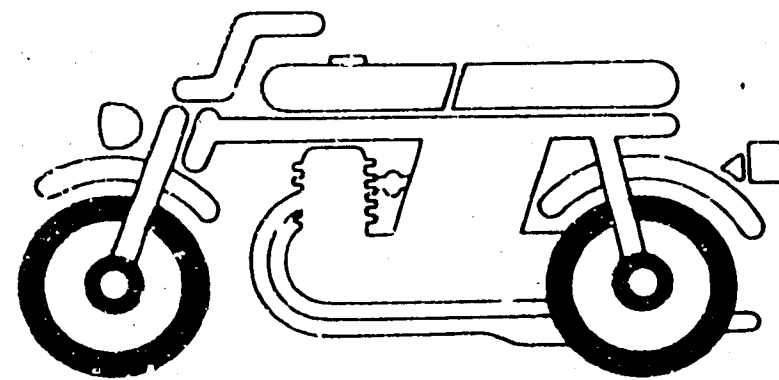
F- 1	Handle switch · Lever · Cable	I 9
F- 2	Speedometer · Tachometer	I 11
F- 3	Headlight · Horn (A, CM)	I 13
F- 3-1	Headlight · Horn (DK, DM, U)	I 15
F- 4	Steering handle · Top bridge	J 1
F- 5	Steering stem · Front fender (A, CM)	J 2
F- 5-1	Steering stem · Front fender (DK, DM, U)	J 3
F- 6	Front cushion	J 4



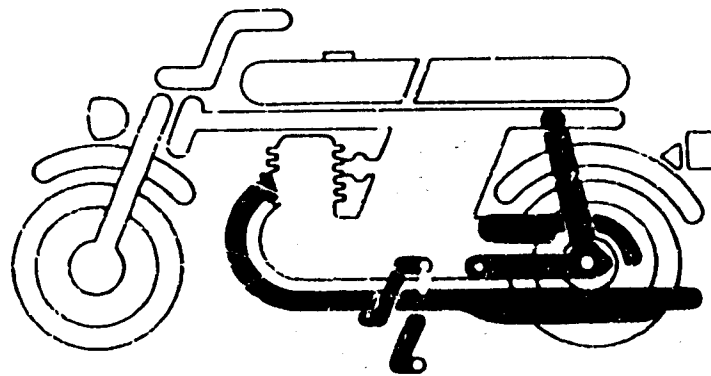
F-10	Fuel tank · Fuel cock	J 11
F-11	Air cleaner · Side cover	J 13
F-12	Seat	J 15



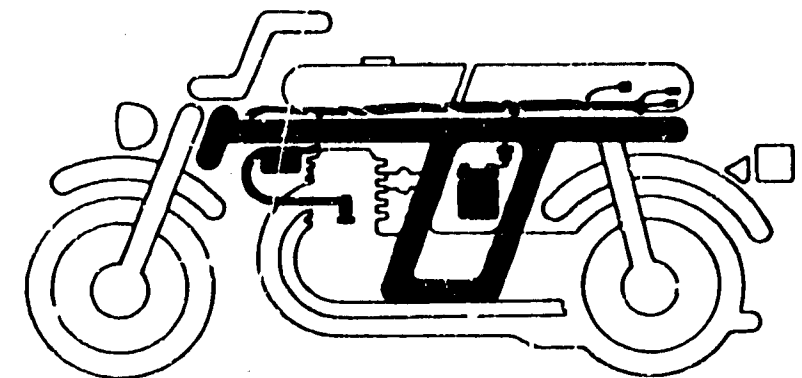
F-17	Rear fender	K 7
F-18	Winker (A, CM)	K 8
F-18-1	Winker (DK, DM, U)	K 10
F-19	Taillight (A, CM)	K 12
F-19-1	Taillight (DK, DM, U)	K 13



F- 7	Front wheel · Front brake panel	J 6
F- 8	Rear wheel	J 8
F- 9	Rear brake panel	J 10



F-13	Rear fork · Chain case	J 16
F-14	Rear cushion	K 2
F-15	Change pedal · Brake pedal · Kick starter arm · Stand	K 3
F-16	Muffler	K 5



F-20	Wire harness · ignition coil · Battery	K 14
F-21	Frame body	L 1
F-22	Tool	L 3

Optional parts

FOP-1	Rear cushion (A, CM)	L 4
-------	----------------------------	-----



INSTRUCTION FOR USE OF PARTS LIST

This parts list is to be used when ordering replacement parts; it contains all parts for models XL350K2, XL350K3 and XL350K4.

I. How to order parts

1. Information required

Replacement parts orders must contain both the **part number** and the **stamped number(s)** as described below. This is because any changes and modifications of parts are registered at HONDA with the pertinent parts and stamped numbers.

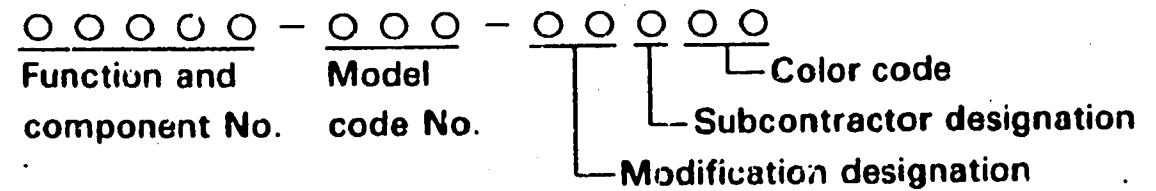
Numbers needed:

- (a) Carburetor parts: Part number and Stamped carburetor identification number
- (b) Engine parts: Part number and Stamped engine number
- (c) Frame parts: Part number and Stamped frame number

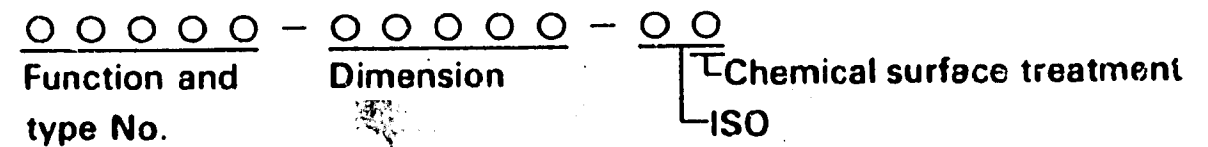
II. How to read this parts list

1. Make-up of the part number

(Example) General parts



(Example) Bolts, nuts and other standard parts



2. Color code

The color code at the end of the part number indicates the color. Codes below ZA in alphabetical order (such as ZA, ZB, ZC, etc.) do not indicate the color directly, but reference must be made to the HONDA code given in the "Description" column of this parts list.

Color code		Color description
Parts code	HONDA code	
A		White
NR		Phantom black
SG	A-01	Semi glazed black
XW		Chrome plated
	NH-1	Black
	NH-57	Excel black
	R-23	Tahitian red
	R-23,NH-0	Tahitian red, white
	R-23,NH-57	Tahitian red, excel black



3. Abbreviations

The following abbreviations are used in this parts list.

ASSY. Assembly	KPH Kilometers per hour
COMP. Complete	MPH Miles per hour
R. Right	L (100L) Link (100Links)
L. Left	A.C. Alternating current
STD. Standard	D.C. Direct current
MM Millimeter	IN. Inlet
G Gram	EX. Exhaust
T (22T) Tooth (22Teeth)	FR. Front
A Ampere	RR. Rear
V Volt	HEX. Hexagonal
W Watt	

4. Dimensions

All dimensions are given in millimeters (mm) except in the case of steel balls, tires and tire tubes.

Parts	Example	Interpretation
Bolt (Screw)	6×12	6mm diameter, 12mm length
Pin	8×14	8mm diameter, 14mm length
O-Ring	9.5×1.6	9.5mm diameter, 1.6mm thickness
Oil seal	14×24×5	14mm inside diameter, 24mm outside diameter, 5mm thickness
Tube	5×130	5mm inside diameter, 130mm length

5. Supersedence of parts

Part numbers given under the part name in the "Description" column indicate that the part number has been superseded by that part number. HONDA may make such supersedence without notice.

6. Assemblies

Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

7. Required quantity

The number given in the "Reqd. No." column indicates the quantity of parts used in the section described in that block.

Parts with quantities in () represent optional parts.

Part whose required number is "N", is part whose required number can be selected at need.

8. Part modifications-applicable serial numbers

In cases where a part has been modified, the serial number of the first vehicle (or frame, engine, carburetor) bearing the modification is listed in the "Serial No." column.

9. Models, area codes and applicable serial numbers

Models area codes and applicable serial Nos. given in this parts list can be identified as follows.

Parts with area codes are exclusive for models destined for countries designated.

If no area codes are listed, parts are for common use.

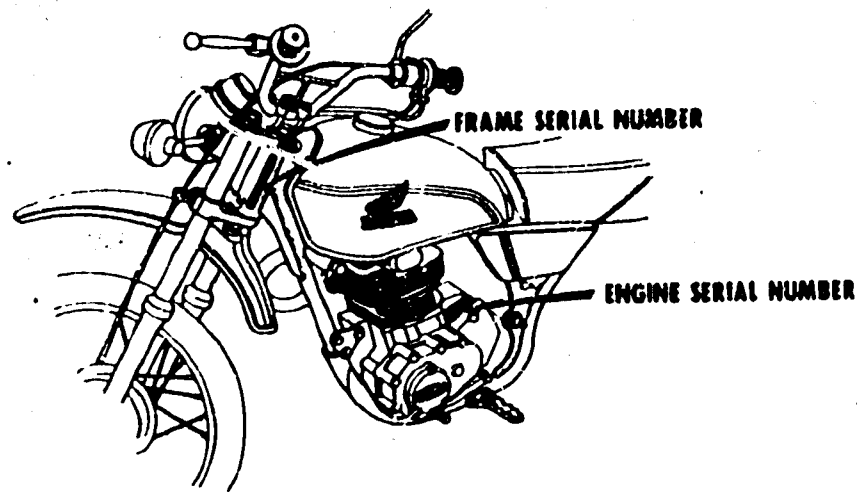
Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
XL350K2	A	U.S.A.	XL350E-3000001-3011040	XL350-3000001-3008861	075 <u>A</u>
	CM	Canada	XL350E-3009828-3011040	XL350-3010560-3011349	
	DK	General export (KPH)	XL350E-3007187-3011040	XL350-3007200-3011839	
	DM	General export (MPH)	XL350E-3007187-3011040	XL350-3007200-3011839	
	U	Australia	XL350E-3007348-3011040	XL350-3007842-3011939	
XL350K3	A	U.S.A.	XL350E-3100001-3103110	XL350-3100001-3103105	PD01A <u>A</u>
	CM	Canada	XL350E-3102900-3105017	XL350-3102894-3104960	
	DK	General export (KPH)	XL350E-3100001-3106045	XL350-3103404-3105920	
	DM	General export (MPH)	XL350E-3100001-3106045	XL350-3103404-3105920	
	U	Australia	XL350E-3100001-3103110	XL350-3103804-3105470	
XL350K4	A	U.S.A.	XL350E-3200001-3207619	XL350-3200001-3207589	PD01A <u>A</u>
	CM	Canada	XL350E-3202500-3207179	XL350-3201061-3207124	

*Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

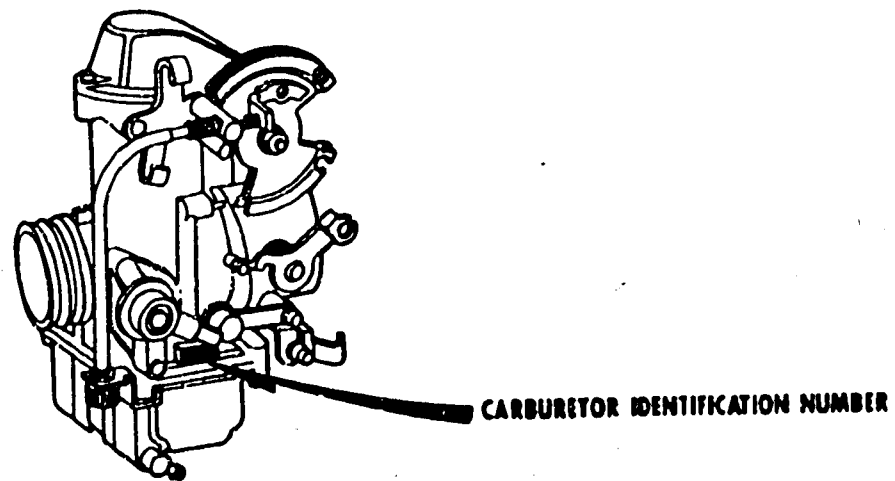
PD01 A A KC ア

G 6

10. Location of stamped serial number



B386-00



B386-37

11. This parts list is compiled as of December 20, 1978 and published as the final edition.

HOW TO USE THE FLAT RATE TIME (F.R.T.)

This F.R.T. (Flat Rate Time) is used to determine the standard labor time allowed for replacement of parts covered by the warranty during the period the warranty is in effect. The F.R.T. for those parts which are not listed herein should be determined from the operation closely related to the replacement of that part.

1. The F.R.T. is based on the following servicing conditions.

- A liberal allowance is added to the net servicing time.
- Standard times specified are based on the condition that the necessary servicing tools listed in the service manual (motorcycle) which describes the HONDA service policy are available close at hand and the work performed by a mechanic with normal skill.
- Time required for inspection and operational test following the servicing is included in the F.R.T.

2. Method of computing

The job times are listed in tenth of an hour to simplify computation.

- (Example) 0.3 = 18 minutes
5.6 = 5 hours and 36 minutes

CONVERSION CHART			
Hours	Minutes	Hours	Minutes
0.1	6	0.6	36
0.2	12	0.7	42
0.3	18	0.8	48
0.4	24	0.9	54
0.5	30	1.0	60

3. Computing the F.R.T.

When several jobs are performed at the same time, make the calculation in the following manner.

a. Jobs of non duplicated nature

The F.R.T. for the job is obtained by totalling the F.R.T. for each part replaced.

(Example) Replacement of cylinder and clutch spring.

Service item	F.R.T.
Cylinder	2.1
Clutch spring	0.6

The F.R.T. for the job is: $2.1 + 0.6 = 2.7$

b. Jobs of duplicated nature

Take the F.R.T. for the last part to be replaced.

(Example) Replacement of piston and cylinder head gasket.

Service item	F.R.T.
Cylinder head gasket	1.8
Piston	2.3

The F.R.T. for the job is: 2.3

c. Jobs of partially related nature

Total up the F.R.T. for all of the parts replaced and then subtract the F.R.T. for the duplicated operation.

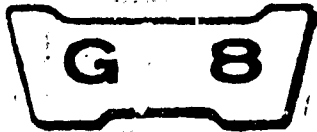
(Example) Replacement of gear shift drum and crankshaft assembly.

Service item	F.R.T.
Gear shift drum	☆3.6
Crankshaft	☆4.8
Crankcase disassembly	☆3.3

The F.R.T. for the job is: $(3.6 + 4.8) - 3.3 = 5.1$

Crankcase disassembly is the duplicated operations.

● The F.R.T. shown with (☆) includes engine removal and installation.



4. Operations other than replacing parts.

a. Removal and installation

No.	Service item	F.R.T.
1	Engine	2.1
2	Cylinder head	1.8
3	Carburetor	0.5

b. Adjustment, measurement and cleaning

Engine

No.	Service item	F.R.T.
1	Point-adjustment (including ignition timing adjustment)	0.3
2	Ignition timing-adjustment	0.2
3	Spark plug-adjustment and cleaning	0.1
4	Tappet adjustment	0.3
5	Carburetor idle-adjustment	0.1
6	Engine oil-inspection (excluding oil change)	0.2
7	Clutch-adjustment	0.2
8	Air cleaner element-cleaning	0.2
9	Compression-pressure measurement	0.1
10	Battery-checking of electrolyte level and gravity	0.1
11	Carburetor-float level measurement	0.7
12	Oil filter cleaning	0.6
13	Oil filter screen-cleaning	0.2

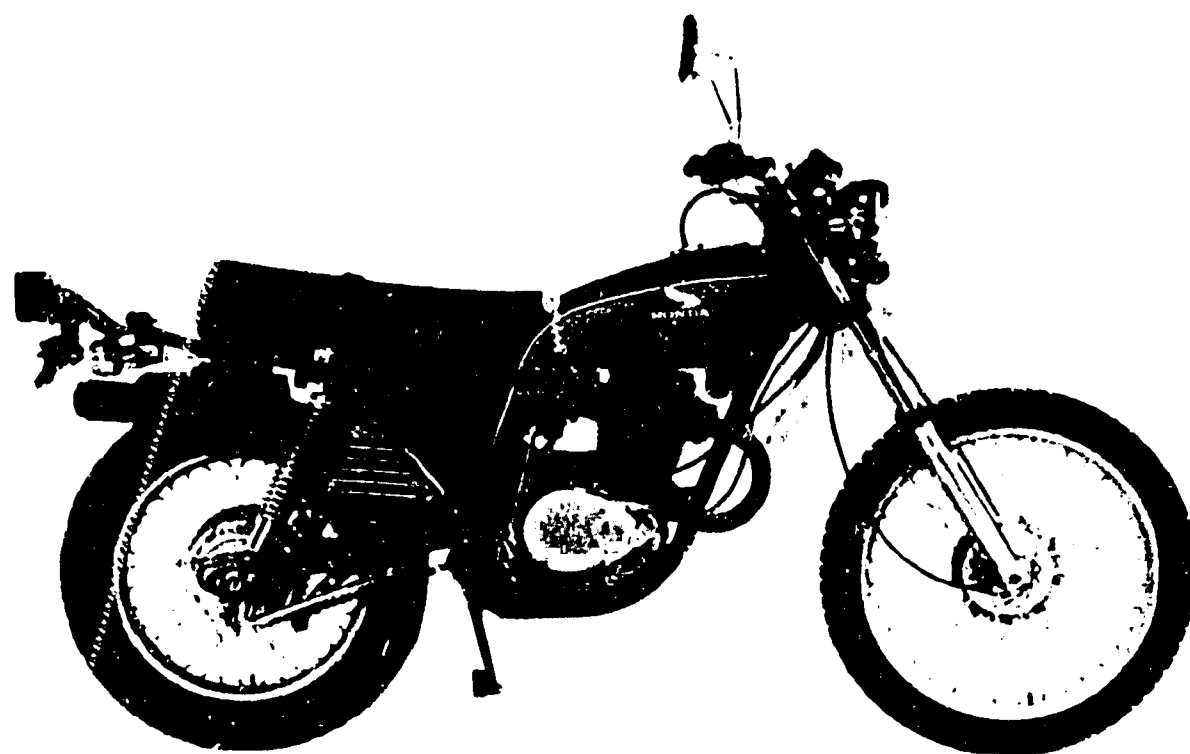
Frame

No.	Service item	F.R.T.
1	Brake-adjustment (front)	0.1
2	Brake-adjustment (rear)	0.1
3	Brake-operation test	0.1
4	Headlight-aimings	0.2
5	Drive chain (includes tension adjustment)	0.1

c. Overhaul

No.	Service item	F.R.T.
1	Carburetor	1.7

G 9



XL350K2

G 10

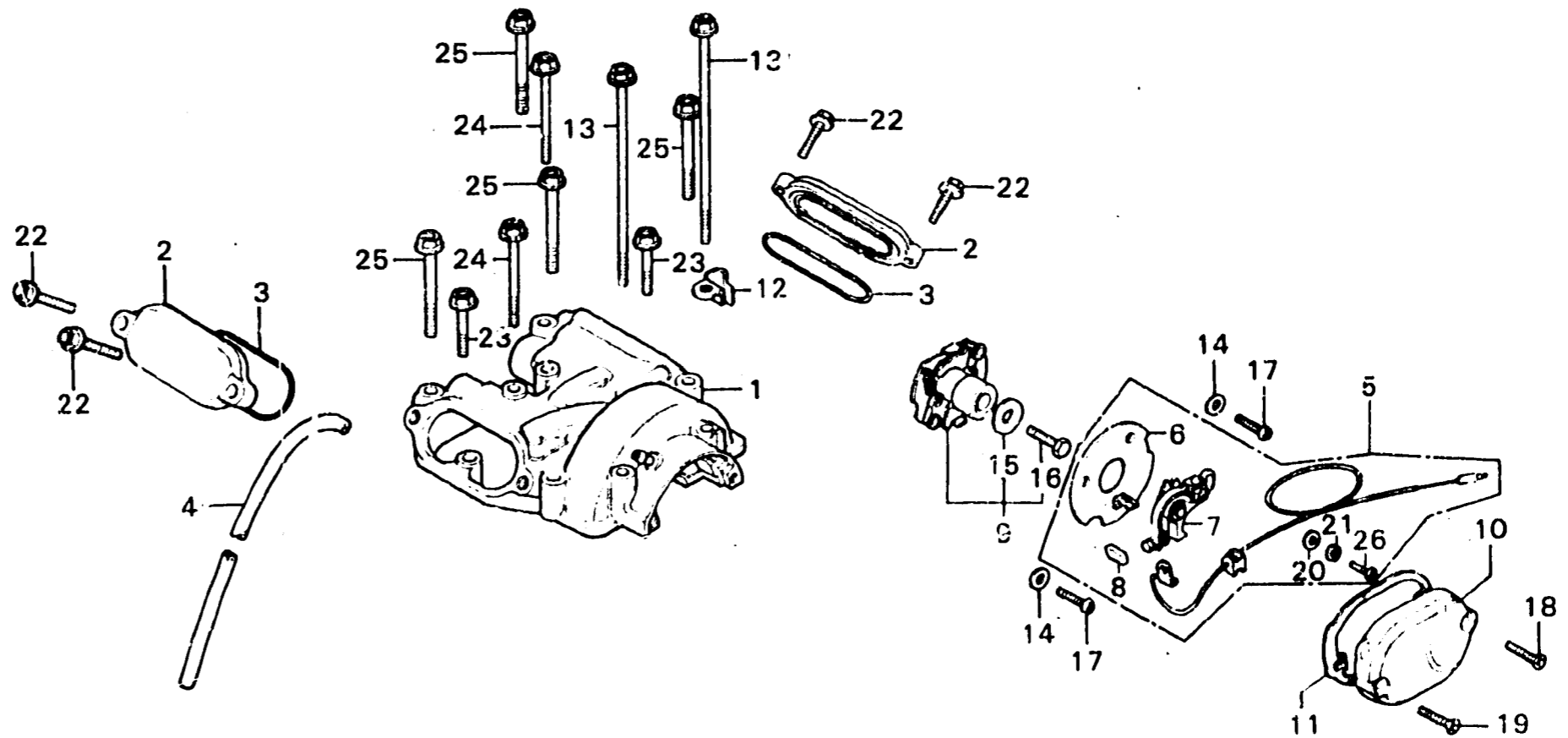
CROSS-REFERENCE TABLE

BLOCK NO.	ADDRESS NO.	BLOCK NO.	ADDRESS NO.	BLOCK NO.	ADDRESS NO.
E - 1	H 1, H 2	F - 1	I 9, I 10	F - 14	K 2
E - 2	H 3, H 4	F - 2	I 11, I 12	F - 15	K 3, K 4
E - 3	H 5	F - 3	I 13, I 14	F - 16	K 5, K 6
E - 4	H 6	F - 3-1	I 15, I 16	F - 17	K 7
E - 5	H 7, H 8	F - 4	J 1	F - 18	K 8, K 9
E - 6	H 9	F - 5	J 2	F - 18-1	K 10, K 11
E - 7	H 10, H 11	F - 5-1	J 3	F - 19	K 12
E - 8	H 12, H 13	F - 6	J 4, J 5	F - 19-1	K 13
E - 9	H 14, H 15	F - 7	J 6, J 7	F - 20	K 14-K 16
E - 10	H 16, I 1	F - 8	J 8, J 9	F - 21	L 1, L 2
E - 11	I 2, I 3	F - 9	J 10	F - 22	L 3,
E - 12	I 4, I 5	F - 10	J 11, J 12	FDF- 1	L 4
E - 13	I 6, I 7	F - 11	J 13, J 14		
E - 13-1	I 8	F - 12	J 15		
		F - 13	J 16, K 1		



E-1

Cylinder head cover • Contact breaker

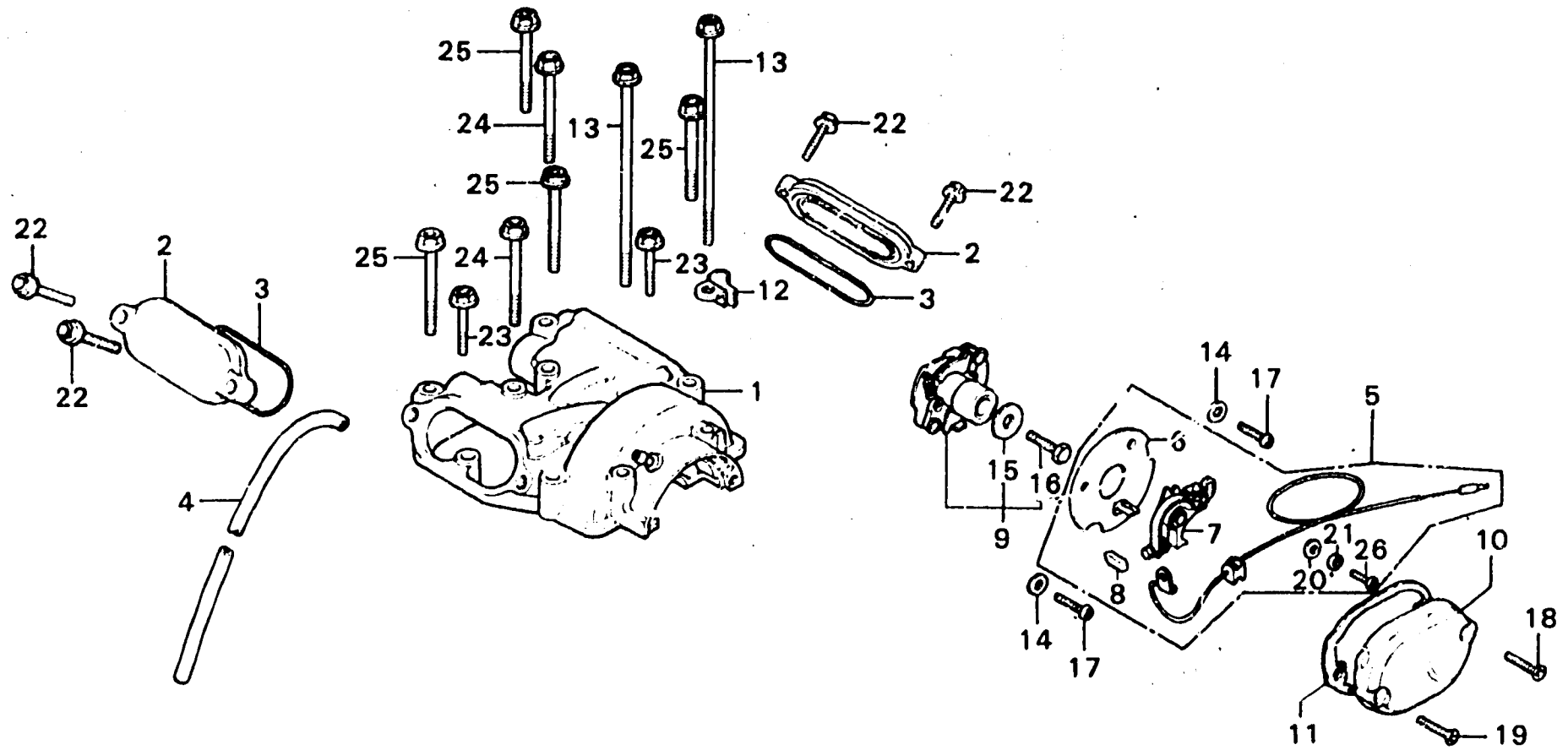


B385-1

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3 K4		
CYLINDER HEAD COVER	1.0	1	12310-385-000	COVER, CYLINDER HEAD	1	1	1		
CONTACT BREAKER/BASE PLATE	0.4	2	12351-379-770	COVER, TAPPET ADJUSTING HOLE	2	2	2		
CONTACT BREAKER ASSY./SPARK ADVANCER ASSY.	0.3	3	12392-329-000	PACKING, TAPPET COVER	2	2	2		
CONTACT BREAKER COVER/OIL FELT • TAPPET ADJUSTING HOLE COVER	0.1	4	15772-356-000	TUBE, POINT BREATHER	1	1	1		
		5	30200-329-004	BREAKER ASSY., CONTACT (ND)	1				
			30200-385-006	BREAKER ASSY., CONTACT (TOYO)	1	1			
		6	30201-329-004	PLATE, CONTACT BREAKER BASE (ND)	1				
			30201-107-154	PLATE, CONTACT BREAKER BASE (TOYO)	1	1			
		7	30202-107-004	BREAKER, CONTACT (ND)	1				
			30202-107-154	BREAKER, CONTACT (TOYO)	1	1	1		
		8	30205-028-004	FELT, OIL (ND)	1				
			30205-300-154	FELT, OIL (TOYO)	1	1	1		
		9	30220-356-004	ADVANCER ASSY., SPARK	1				
			30220-365-006	ADVANCER ASSY., SPARK (TOYO)	1	1	1		
		10	30370-329-700	COVER, CONTACT BREAKER	1	1	1		
		11	30372-329-000	GASKET, CONTACT BREAKER COVER	1	1	1		
		12	32111-333-000	CLAMPER A, CORU	1	1	1		
		13	90048-329-000	BOLT, FLANGE, 6X131	2	2	2		
		14	90482-028-000	WASHER, 5MM	2	2	2		
		15	90486-028-000	WASHER, SPARK ADVANCER SETTING	1	1	1		
		16	92000-06014	BOLT, HEX., 6X14	1	1	1		
		17	93500-05010	SCREW, PAN, 5X10	2	2	2		
		18	93700-05016	SCREW, OVAL, 5X16	1	1	1		
		19	93700-05022	SCREW, OVAL, 5X22	1	1	1		
		20	94101-04000	WASHER, PLAIN, 4MM	2	2	2		

E-1

**Cylinder head cover ·
Contact breaker**



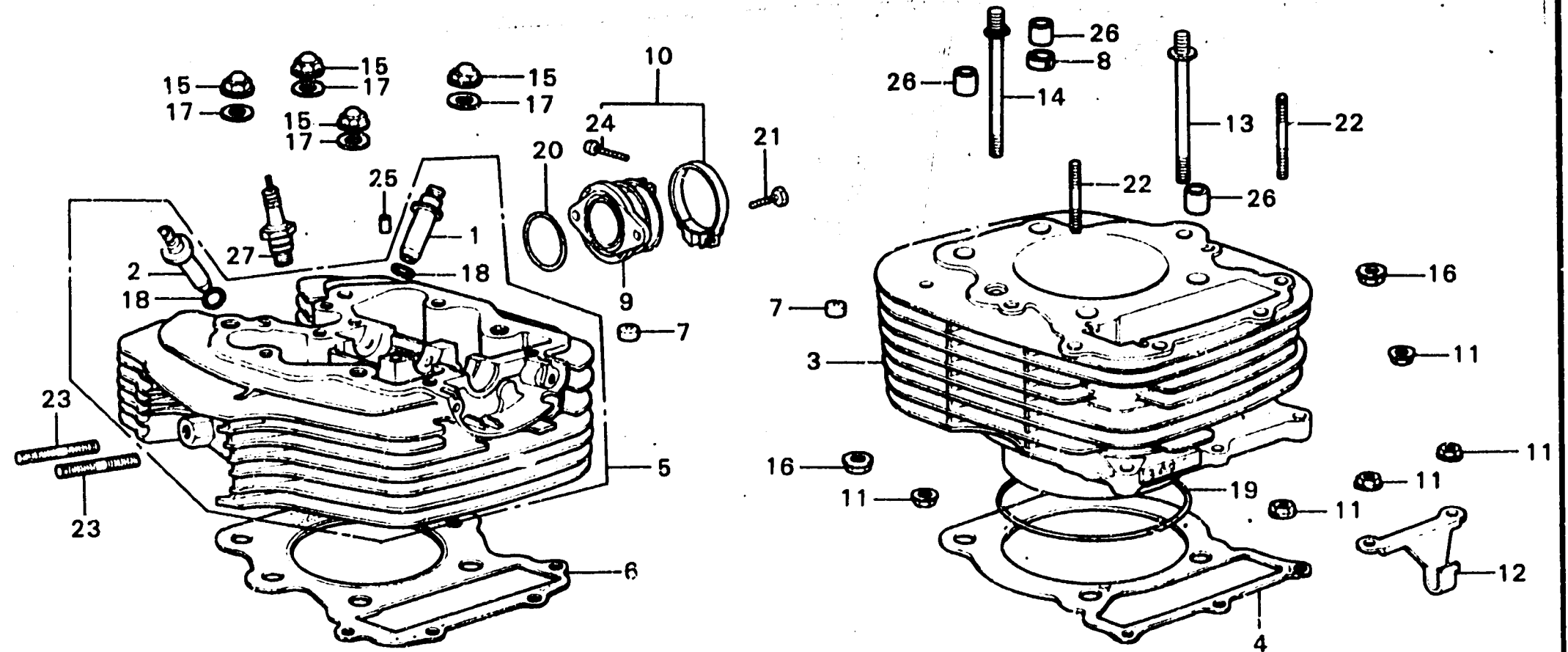
B385-1

Service item	F.R.T.	Ref. No.	Part No.	Description	Ref. No.			Serial No.	Area code
					XL350	K2	K3		
		21	94111-0400C	WASHER, SPRING, 4MM	2	2	2		
		22	95700-06020-00	BOLT, FLANGE, 6X20	4	4	4		
		23	95700-06028-00	BOLT, FLANGE, 5X28	2	2	2		
		24	95700-05050-00	BOLT, FLANGE, 6X50	2	2	2		
		25	95700-08045-00	BOLT, FLANGE, 8X45	4	4	4		
		26	99500-04007-0A	SCREW, HOLLOW PAN, 4X7	2	2	2		

H 3

E-2

Cylinder head - Cylinder



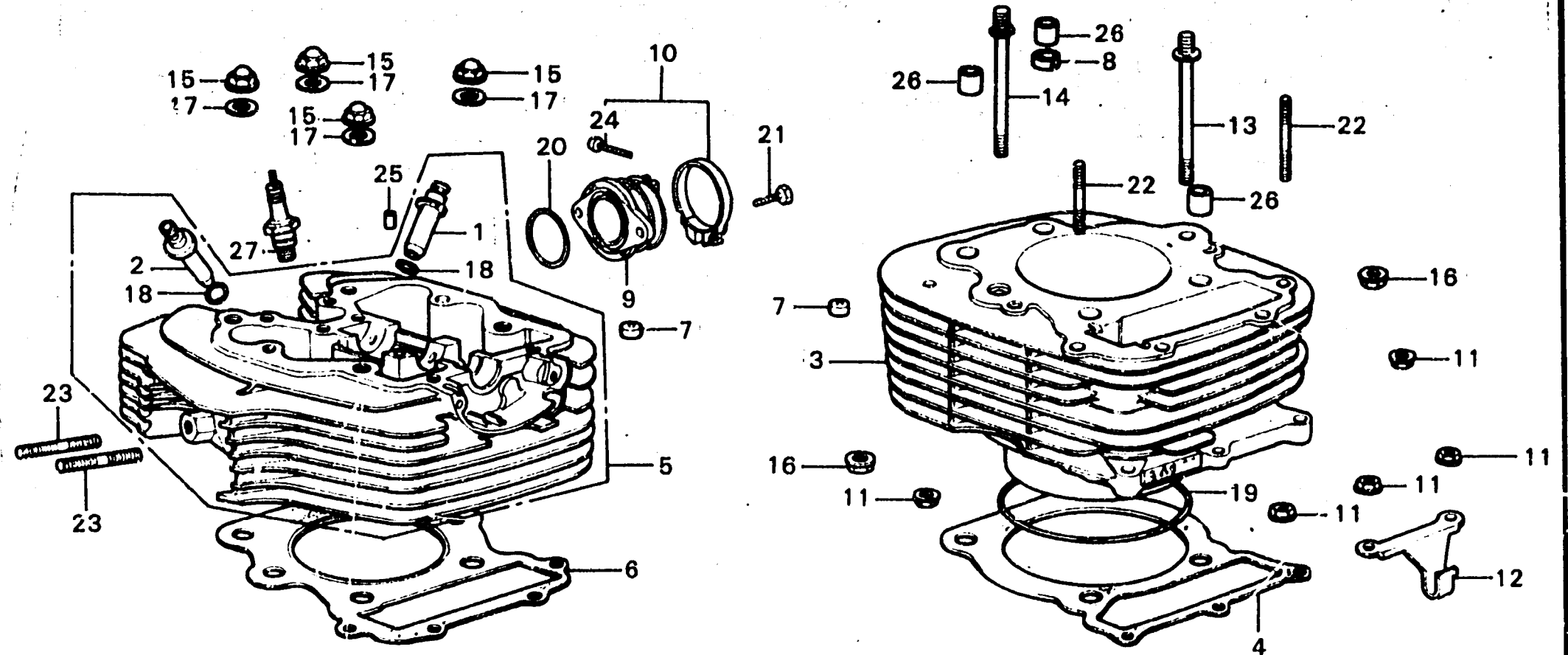
B385-2

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
CYLINDER HEAD COMP.	3.2	1	12021-329-300	GUIDE, IN. VALVE	2	2	2		
VALVE GUIDE	2.2	2	12023-356-305	GUIDE, EX. VALVE	2	2	2		
* Reaming included add 0.2 Valve seat refacing excluded. If it refaced add more 0.2		3	12100-356-010	CYLINDER COMP.	1	1	1		
CYLINDER COMP./GASKET	2.1	4	12191-356-000	GASKET, CYLINDER	1	1	1		
* Boring honing excluded.		5	12200-385-000	HEAD COMP., CYLINDER	1	1	1		
6 x 40 STUD BOLT/CYLINDER FLANGE BOLT	1.9	6	12251-356-010	GASKET, CYLINDER HEAD	1	1	1		
* Add 0.1		7	12620-329-000	RUBBER, INSERT	10	10	10		
CYLINDER HEAD GASKET	1.8	8	12909-333-000	GASKET, CYLINDER STUD	1	1	1		
CARBURETOR INSULATOR	0.5	9	16211-385-000	INSULATOR, CARBURETOR	1				
CLUTCH CABLE RECEIVER	0.2		16211-385-680	INSULATOR, CARBURETOR		1	1		
* 8 x 45 STUD BOLT * Add 0.1		10	17255-356-000	BAND, CARBURETOR INSULATOR	1				
			17255-385-680	BAND, CARBURETOR INSULATOR		1	1		
		11	18362-720-000	NUT, FLANGE, 6MM	5	5	5		
		12	22821-356-000	RECEIVER, CLUTCH CABLE	1				
			22821-356-010	RECEIVER, CLUTCH CABLE		1	1		
		13	90032-356-000	BOLT, CYLINDER FLANGE, 8MM	1	1	1		
		14	90033-356-000	BOLT, CYLINDER FLANGE, 12X8	1	1	1		
		15	90202-329-000	NUT, FLANGE CAP, 10MM	4	4	4		
		16	90236-300-000	NUT, FLANGE, 8MM	2	2	2		
		17	90441-329-000	WASHER, SEALING, 10MM	4	4	4		
		18	91301-200-000	O-RING, 10X1.5	4	4	4		
		19	91302-356-000	O-RING, CYLINDER, 88X2	1	1	1		
		20	91325-568-000	O-RING, 42X2.4	1	1	1		
		21	92000-06016	BOLT, HEX., 6X16	2	2	2		
		22	92700-06040	BOLT, STUD, 6X40	2	2	2		

1977.12.01

E-2

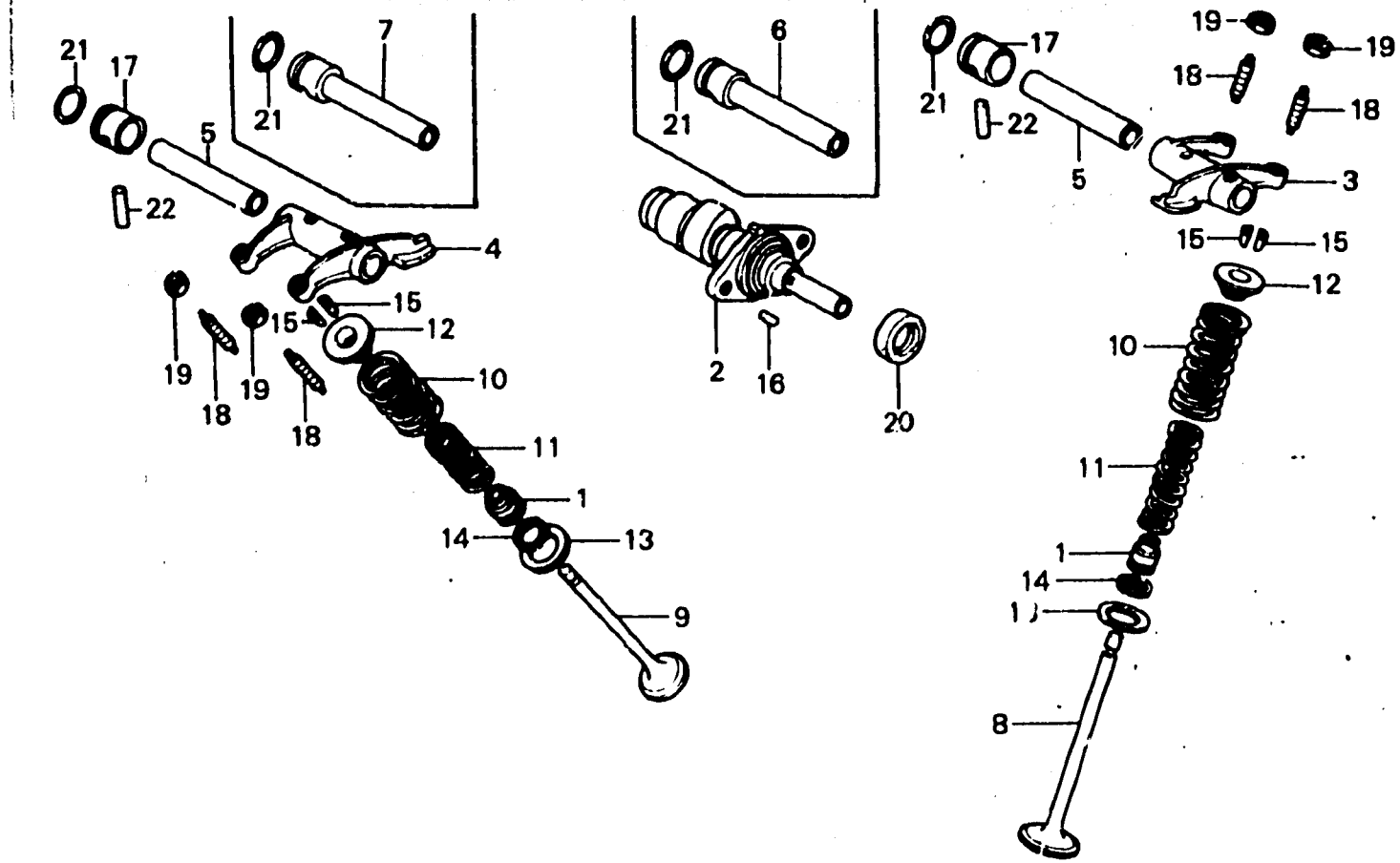
Cylinder head - Cylinder



B385-2

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					YL350	K2	K3		
		23	92700-08045	BOLT, STUD, 8X45	2	2	2		
		24	93500-05020-0G	SCREW, PAN, 5X20	1	1	1		
		25	94301-06100	PIN A, DOWEL, 6X10	1	1	1		
		26	94301-12200	PIN A, DOWEL, 12X20	3	3	3		
		27	98069-38710	PLUG, SPARK (D-8ES-L NGK)	1	1			A,DK,DM,U CM
			98069-57711	PLUG, SPARK (D-7ES NGK)	1				A,DK,DM,U CM
			98069-57723	PLUG, SPARK (X22ES ND)	1		1		A,DK,DM,U CM
			98069-58721	PLUG, SPARK (X24ES ND)	1				
			98069-57717	PLUG, SPARK (D7EA NGK)		1			
			98069-57727	PLUG, SPARK (X22ES-U ND)		1	1		A
			98069-58727	PLUG, SPARK (X24ES-U ND)		1	1		A
			98069-38716	PLUG, SPARK (DRBES-L NGK)		1	1		A,DK,DM,U CM
			98069-58725	PLUG, SPARK (X24ESR-U ND)		1	1		CM
			98069-58717	PLUG, SPARK (D-8EA NGK)			1		A

Camshaft • Valve

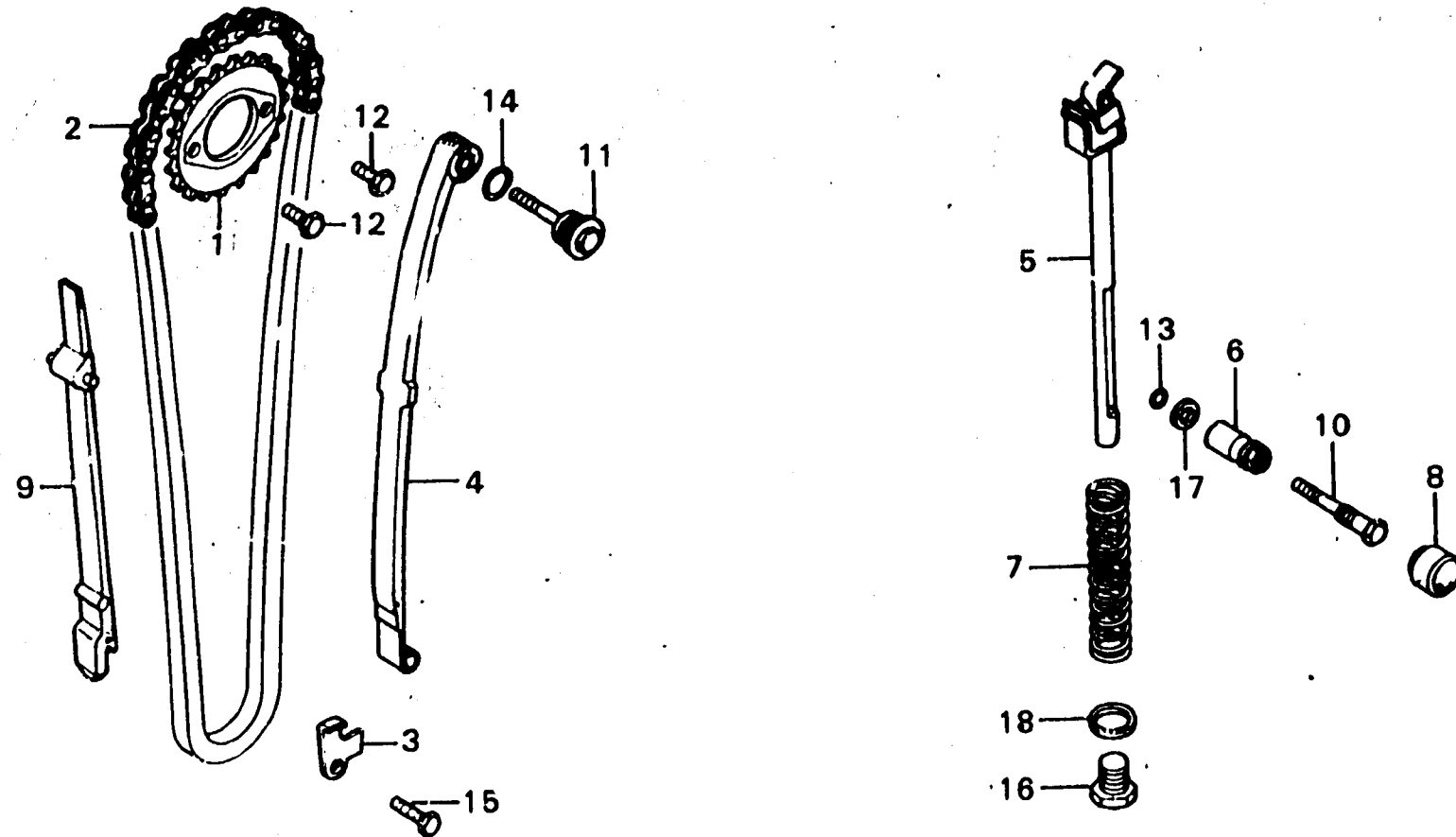


B386-3A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
VALVE	2.0	1	12209-333-005	SEAL, VALVE STEM	4	4	4		
* Add 0.2 Reaming included		2	14101-356-000	CAMSHAFT	1	1	1		
VALVE SPRING and its related parts	1.9	3	14431-356-010	ARM, IN. VALVE ROCKER	1	1	1		
* Add 0.1		4	14441-385-000	ARM, EX. VALVE ROCKER	1	1	1		
CAMSHAFT	1.3	5	14451-385-000	SHAFT, ROCKER ARM	2				
ROCKER ARM and its related parts	0.9	6	14451-385-680	SHAFT, ROCKER ARM IN.		1	1		
* Add 0.1		7	14452-385-680	SHAFT, ROCKER ARM EX.		1	1		
• 15 x 27 x 7 OIL SEAL		8	14711-356-000	VALVE, IN.	2	2	2		
		9	14721-356-000	VALVE, EX.	2	2	2		
		10	14751-329-005	SPRING, VALVE (OUTER)	4	4	4		
		11	14761-329-005	SPRING, VALVE (INNER)	4	4	4		
		12	14771-329-000	RETAINER, VALVE SPRING	4	4	4		
		13	14775-329-000	SEAT, VALVE SPRING OUTER	4	4	4		
		14	14776-329-000	SEAT, VALVE SPRING INNER	4	4	4		
		15	14781-107-020	COTTER, VALVE	8	8	8		
		16	30905-216-000	PIN, CAMSHAFT, 3X5.2	1	1	1		
		17	90011-356-000	PLUG, ROCKER ARM SHAFT	2				
		18	90012-300-000	SCREW, TAPPET ADJUSTING	4	4	4		
		19	90206-250-000	NUT, TAPPET ADJUSTING	4	4	4		
		20	91207-329-003	OIL SEAL, 15X27X7	1	1	1		
		21	91306-329-000	O-RING, 16X1.9	2	2	2		
		22	96220-60160	ROLLER, 6X16	2				
			96220-60180	ROLLER, 6X18		2	2		

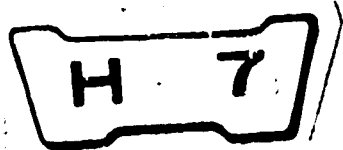
E-4

Cam chain • Tensioner



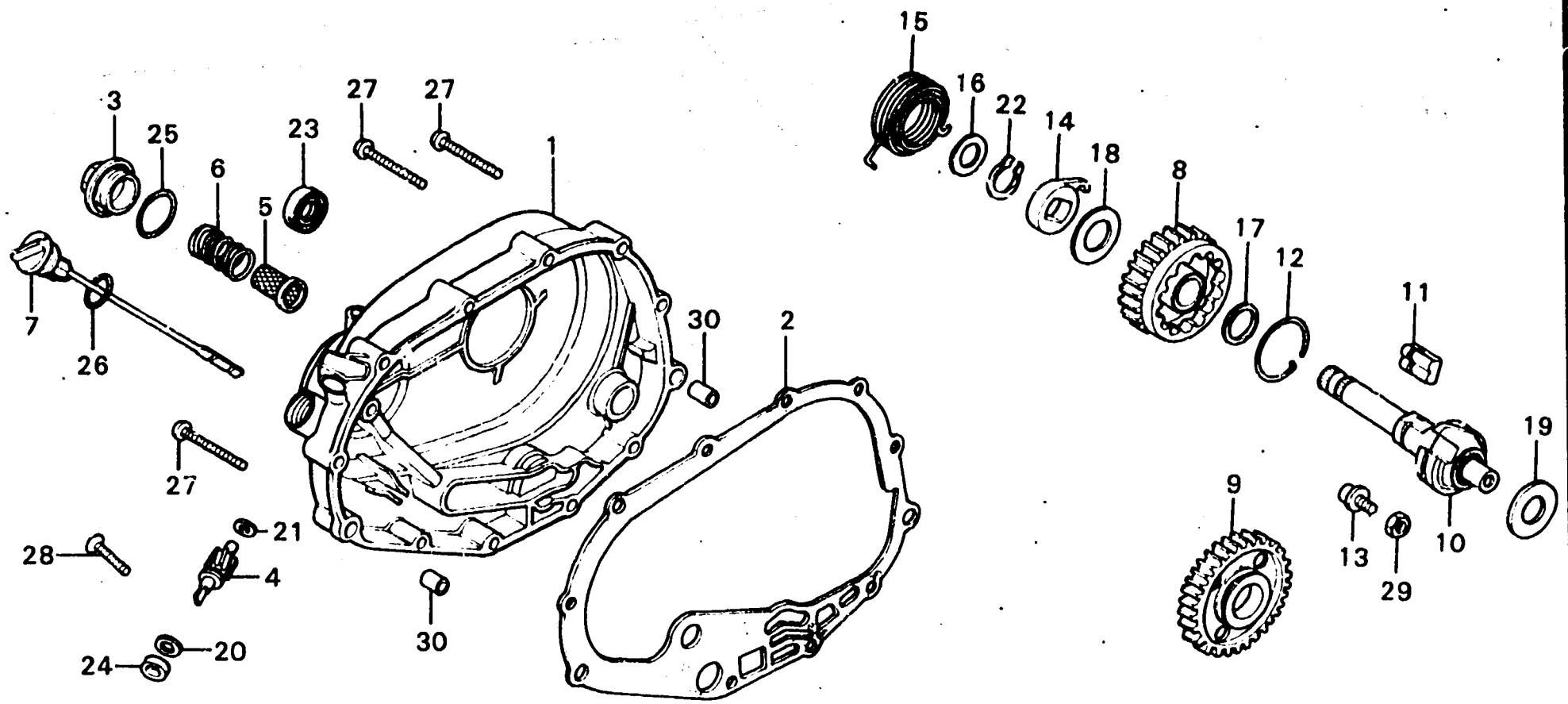
B386-4

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3 K4		
CAM CHAIN TENSIONER SETTING BAR	3.4	1	14321-329-000	SPROCKET, CAM	1	1	1		
COMP./CAM CHAIN TENSIONER		2	14401-356-003	CHAIN, CAM (DAIDO)	1	1	1		
SPRING		3	14414-329-000	PLATE, CAM CHAIN SET	1	1	1		
CAM CHAIN TENSIONER/CAM CHAIN GUIDE	1.8	4	14500-356-003	TENSIONER COMP., CAM CHAIN	1	1	1		
CAM CHAIN	1.6	5	14510-329-000	BAR COMP. SET, TENSIONER	1	1	1		
CAM SPROCKET	1.3	6	14515-329-000	NUT, CAM CHAIN TENSIONER	1	1	1		
CAM CHAIN SET PLATE	0.3	7	14541-329-000	SPRING, CAM CHAIN TENSIONER	1	1	1		
TENSIONER SETTING BOLT	0.1	8	14561-391-000	CAP, CAM CHAIN TENSIONER	1	1	1		
and its related parts				SETTING BOLT					
• DRAIN PLUG BOLT		9	14611-376-000	GUIDE, CAM CHAIN	1	1	1		
• TENSIONER BOLT		10	90018-329-000	BOLT, TENSIONER SETTING	1	1	1		
		11	90019-329-000	BOLT, TENSIONER	1	1	1		
		12	90081-246-000	BOLT, HEX. KNOCK, 7X12	2	2	2		
		13	91301-283-005	O-RING, 13X2.4	1	1	1		
		14	91319-300-000	O-RING, 13X2.5	1	1	1		
		15	92000-06012	BOLT, HEX., 6X12	1	1	1		
		16	92800-12000	BOLT, DRAIN PLUG, 12MM	1	1	1		
		17	94101-06000	WASHER, PLAIN, 6MM	1	1	1		
		18	94109-12000	WASHER, DRAIN PLUG, 12MM	1	1	1		



E-5

**Right crankcase cover •
Kick starter**



B386-5

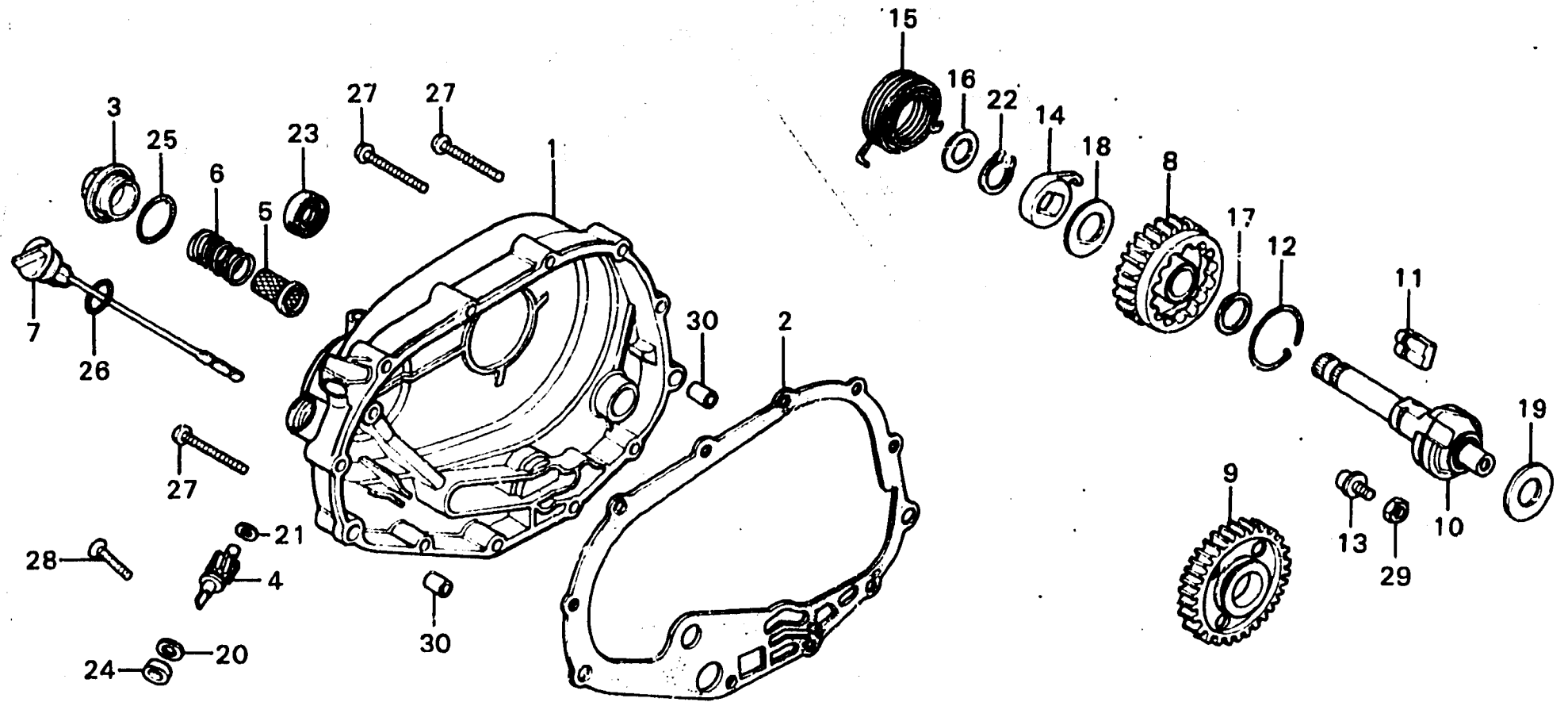
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3 K4		
KICK STARTER IDLE GEAR	0.3	1	11330-385-000	COVER COMP., R. CRANKCASE	1	1	1		
KICK STARTER SPINDLE	0.9	2	11394-356-000	GASKET, R. CRANKCASE COVER	1	1	1		
and its related parts		3	12361-107-000	CAP, TAPPET ADJUSTING HOLE	1	1	1		
R. CRANKCASE COVER COMP.	0.8	4	12431-385-000	GEAR, TACHOMETER (10T)	1	1	1		
R. CRANKCASE COVER GASKET	0.6	5	15421-329-000	SCREEN, OIL FILTER	1	1	1		
• TACHOMETER GEAR and its related parts		6	15426-107-000	SPRING, OIL FILTER SCREEN	1	1	1		
• 18 x 29 x 7 OIL SEAL		7	15650-376-000	GAUGE, OIL LEVEL	1	1	1		
• KICK STARTER SPRING/SPRING RETAINER		8	28210-356-020	PINION COMP., KICK STARTER	1	1	1		
OIL FILTER SCREEN and its related parts	0.1	9	28221-385-000	GEAR, KICK STARTER IDLE (35T)	1				
			28220-385-000	GEAR, KICK STARTER IDLE		1	1		
		10	28250-376-000	SPINDLE COMP., KICK STARTER	1	1	1		
		11	28252-356-000	PAWL, KICK STARTER	1	1	1		
		12	28253-300-000	SPRING, KICK STARTER RATCHET	1	1	1		
		13	28254-356-000	PIN, KICK STOPPER	1	1	1		
		14	28258-329-000	RETAINER, KICK STARTER SPRING	1	1	1		
		15	28261-376-000	SPRING, KICK STARTER	1	1	1		
		16	90451-357-000	WASHER, 18MM	1	1	1		
		17	90452-504-010	WASHER A, THRUST, 22MM	1	1	1		
		18	90453-704-000	WASHER, THRUST, 22MM	1	1	1		
		19	90454-329-000	WASHER, 16MM	1	1	1		
		20	90458-286-000	WASHER, TACHOMETER GEAR THRUST	1	1	1		
		21	90539-011-000	WASHER, SPEEDMETER PINION	1	1	1		
		22	90601-329-000	CIR CLIP, 22MM	1	1	1		
		23	91204-286-003	OIL SEAL, 18X29X7	1	1	1		
			91204-286-005	OIL SEAL, 18X29X7	1	1	1		
		24	91211-286-003	OIL SEAL, 4.8X14.5X4	1	1	1		

1977.12.01

E-5

E-5

**Right crankcase cover •
Kick starter**

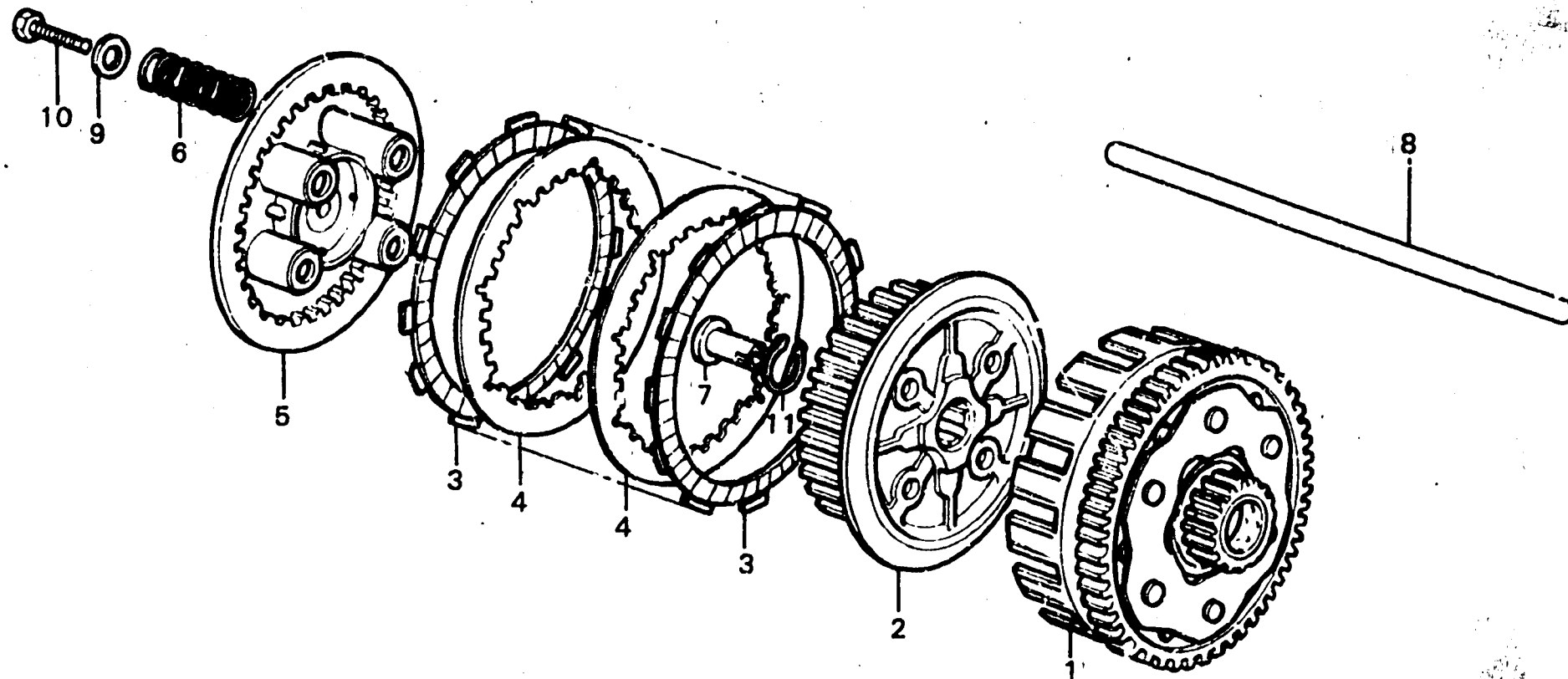


B386-5

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		25	91303-107-000	O-RING, 35X3	1	1	1		
		26	91354-702-000	O-RING, 23MM	1	1	1		
		27	93500-06040	SCREW, PAN, 6X40	12	12	12		
		28	93700-06025-02	SCREW, OVAL, 6X25	1	1	1		
		29	94002-10000-05	NUT, HEX., 10MM	1	1	1		
		30	94301-10140	PIN A, DOWEL, 10X14	2	2	2		

E-6

Clutch



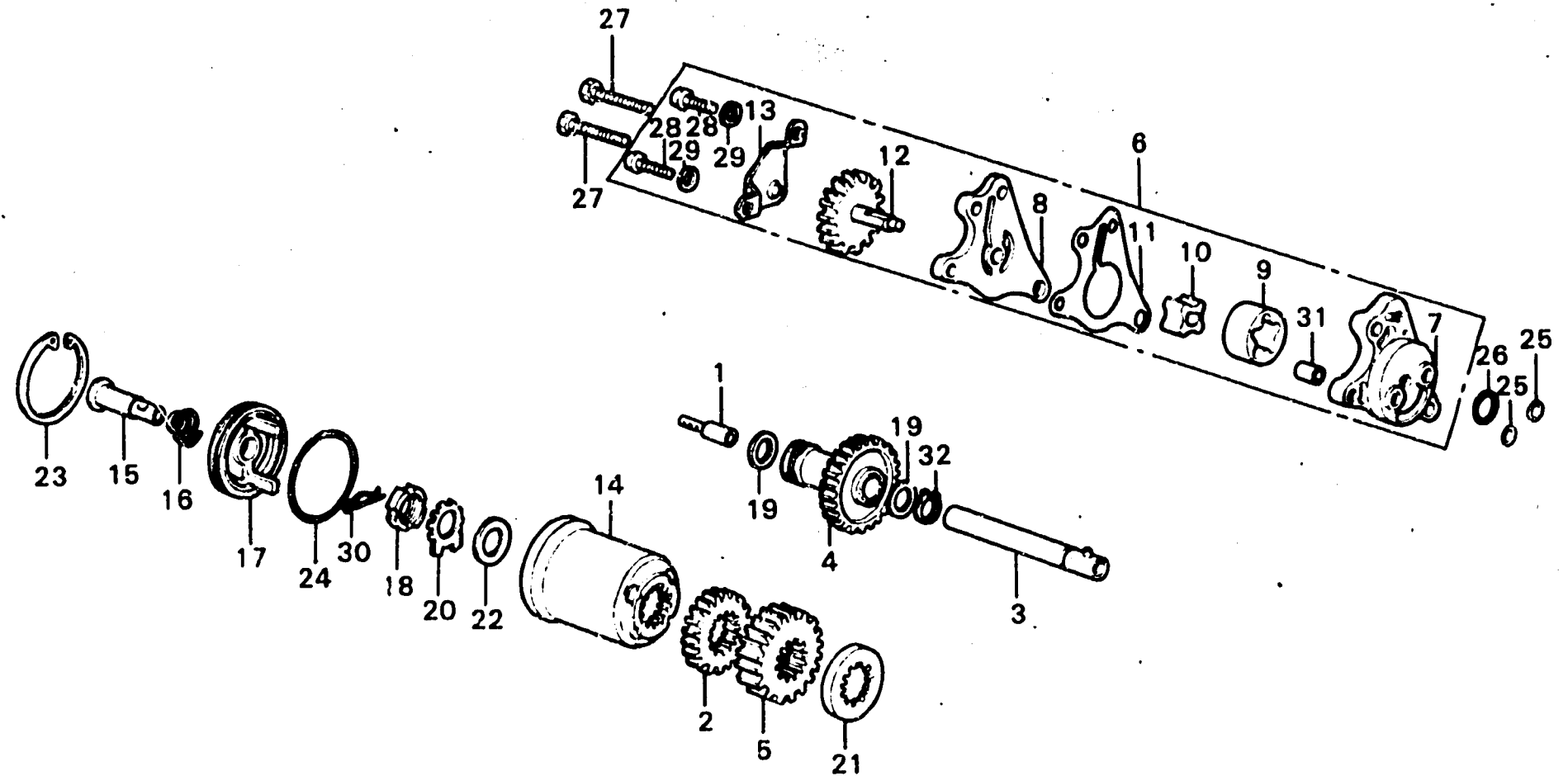
B386-6

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
CLUTCH OUTER COMP.	0.8	1	22100-356-000	OUTER COMP., CLUTCH	1	1	1		
CLUTCH PRESSURE PLATE/CLUTCH CENTER	0.7	2	22120-329-010	CENTER, CLUTCH	1	1	1		
CLUTCH SPRING * One or all	0.6	3	22201-286-010	DISK, CLUTCH FRICTION	7	7	7		
		4	22321-329-000	PLATE B, CLUTCH	6	6	6		
CLUTCH LIFTER ROD	0.2	5	22350-329-000	PLATE, CLUTCH PRESSURE	1	1	1		
		6	22401-356-000	SPRING, CLUTCH	4	4	4		
		7	22838-329-000	PIECE, CLUTCH LIFTER JOINT	1	1	1		
		8	22850-329-770	ROD, CLUTCH LIFTER	1	1	1		
		9	90481-259-000	WASHER, 6X19	4	4	4		
		10	92020-06020	BOLT, HEX., 6X20	4	4	4		
		11	94510-25000	CIR CLIP, EXTERNAL, 25MM	1	1	1		

H 10

E-7

Oil pump • Oil filter



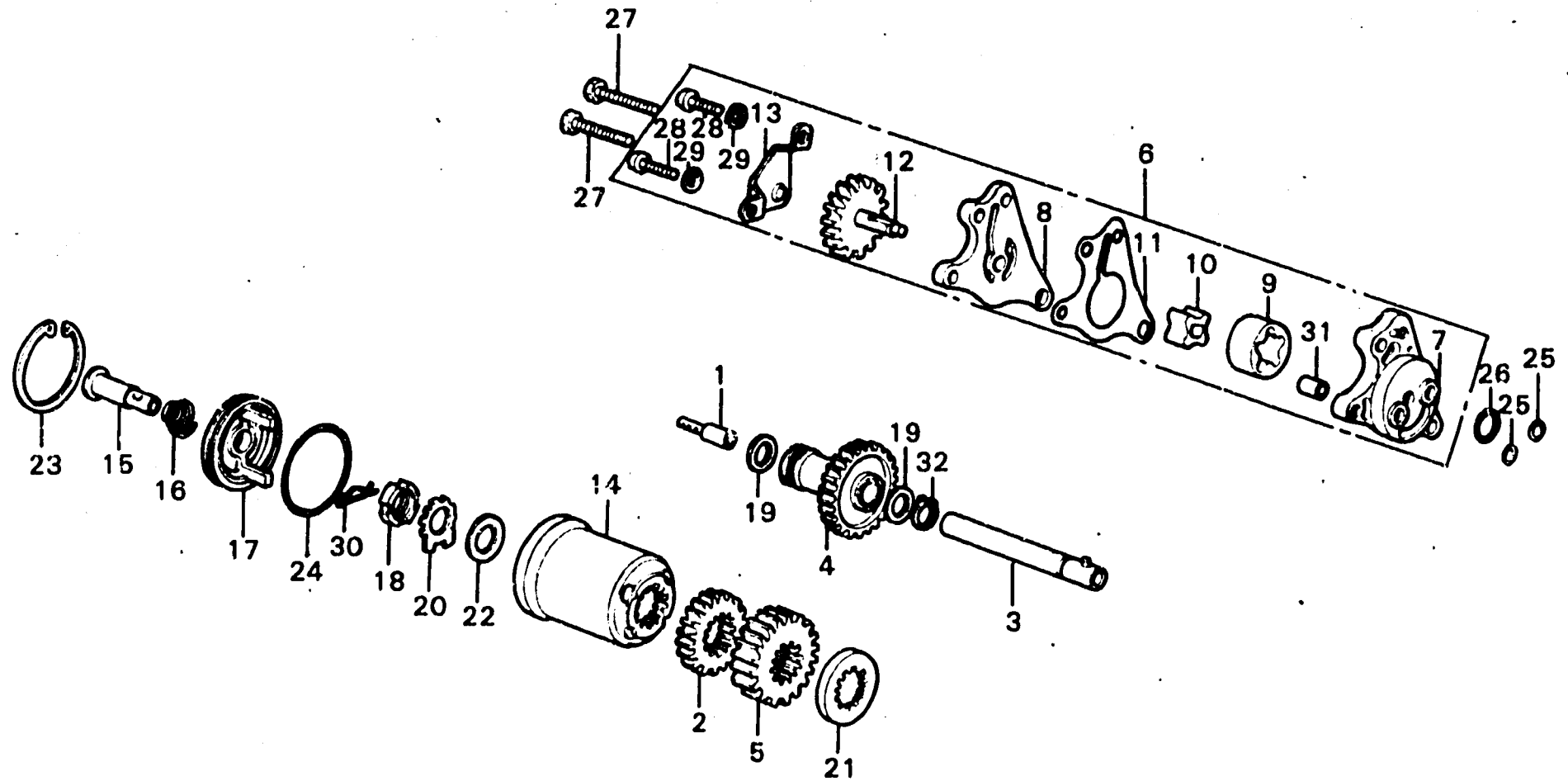
B386-7

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
OIL PUMP ASSY. and its related parts • PRIMARY DRIVE GEAR	0.8	1	11333-376-000	ORIFICE, OIL	1	1	1		
		2	12401-356-010	GEAR, TACHOMETER IDLER DRIVE	1	1	1		
TACHOMETER PINION and its related parts • OIL FILTER ROTOR	0.7	3	12410-385-000	SHAFT COMP., TACHOMETER IDLER	1	1	1		
		4	12420-329-700	PINION, TACHOMETER	1	1	1		
OIL FILTER CAP and its related parts	0.6	5	13611-356-010	GEAR, PRIMARY DRIVE	1	1	1		
		6	15100-356-000	PUMP ASSY., OIL	1	1	1		
		7	15111-329-010	BODY, OIL PUMP	1	1	1		
		8	15121-356-000	COVER, OIL PUMP SIDE	1	1	1		
		9	15122-329-010	ROTOR, OIL PUMP OUTER	1	1	1		
		10	15123-329-010	ROTOR, OIL PUMP INNER	1	1	1		
		11	15129-329-010	GASKET, OIL PUMP COVER	1	1	1		
		12	15131-356-000	GEAR, OIL PUMP DRIVE	1	1	1		
		13	15197-329-000	PLATE, OIL PUMP SETTING	1	1	1		
		14	15441-362-000	ROTOR, OIL FILTER	1	1	1		
		15	15445-356-000	THROUGH, OIL	1	1	1		
		16	15446-356-000	SPRING, OIL THROUGH	1	1	1		
		17	15450-329-000	CAP, OIL FILTER	1	1	1		
		18	90231-200-010	NUT, LOCK, 16MM	1	1	1		
		19	90412-329-000	WASHER, THRUST, 10MM	2	2	2		
		20	90431-292-000	WASHER, LOCK, 16MM	1	1	1		
		21	90456-356-010	WASHER A, THRUST, 25MM	1	1	1		
		22	90481-292-000	WASHER, OIL FILTER ROTOR LOCK	1	1	1		
		23	90604-292-000	CIR CLIP, INTERNAL, 45MM	1	1	1		
		24	91310-329-000	O-RING, 39X1.8	1	1	1		
		25	91312-107-000	O-RING, 7X1.7	2	2	2		

H 11

E-7

Oil pump • Oil filter



B386-7

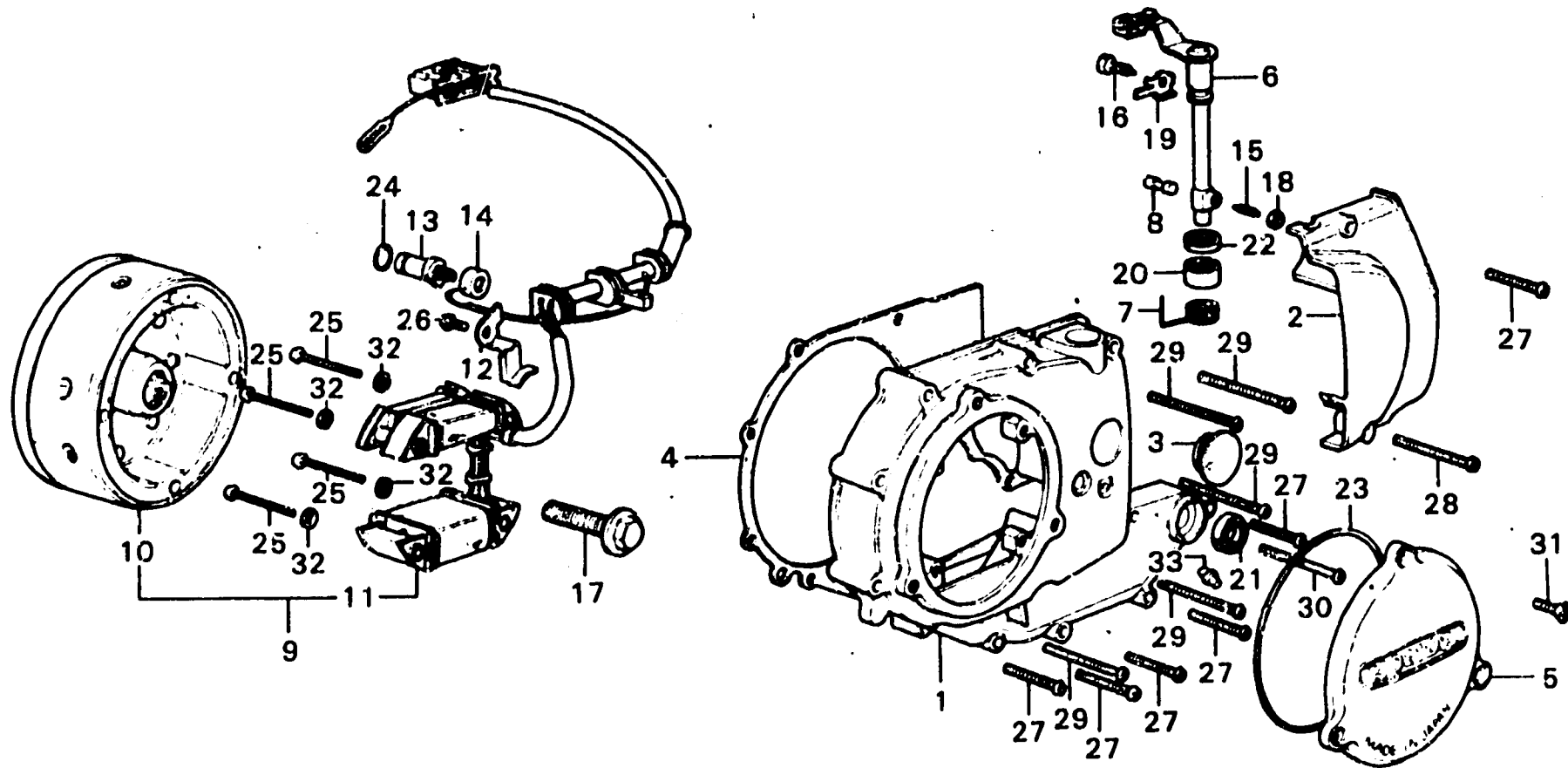
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		26	91319-300-000	O-RING, 13X2.5	1	1	1		
		27	92000-06028	BOLT, HEX., 6X28	2	2	2		
		28	93500-06018-10	SCREW, PAN, 6X18	2	2	2		
		29	94111-06000	WASHER, SPRING, 6MM	2	2	2		
		30	94251-08000	PIN, LOCK, 8MM	1	1	1		
		31	94301-08100	PIN A, DDWEL, 8X10	1	1	1		
		32	94510-10000	CIR CLIP, EXTERNAL, 10MM	1	1	1		

1977.12.01

E-7

E-8

Left crankcase cover • Generator

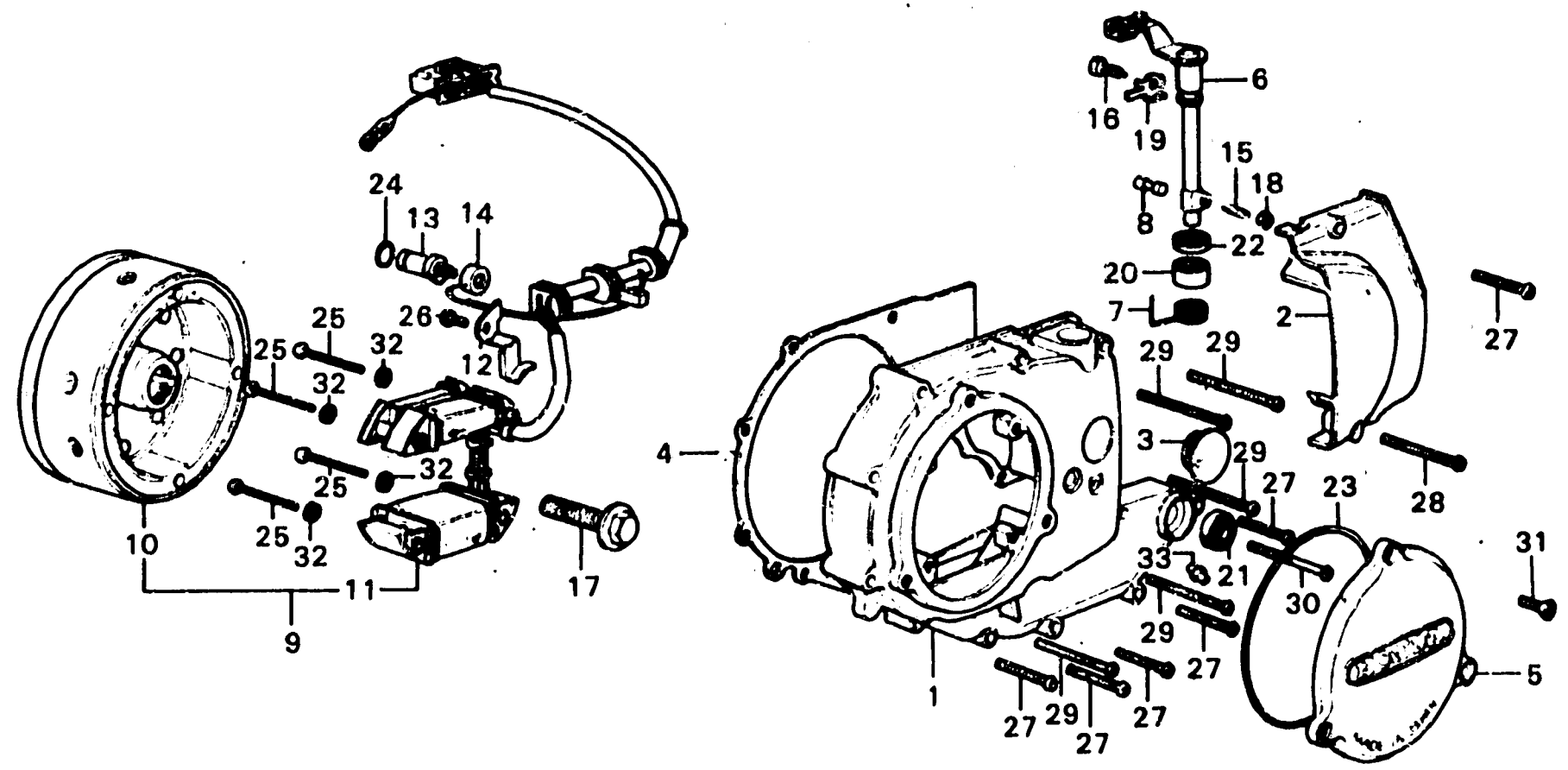


B386-0

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL350 K2 K3 K4	Serial No.	Area code
L. CRANKCASE COVER	0.7	1	11341-385-000	COVER, L. CRANK CASE	1 1 1		
A.C. GENERATOR ASSY.	0.5	2	11351-385-000	COVER, L. CRANK CASE RR.	1 1 1		
CLUTCH LEVER and its related parts	0.4	3	11391-329-000	CAP, CLUTCH ADJUSTING HOLE	1 1 1		
• STATOR ASSY.		4	11395-329-000	GASKET, L. CRANKCASE COVER	1 1 1		
A.C. GENERATOR FLY WHEEL	0.3	5	11431-376-000	COVER, DYNAMO	1 1 1		
• 14 x 28 x 7 OIL SEAL		6	22810-356-000	LEVER COMP., CLUTCH	1 1 1		
• 16 x 22 x 3.5 OIL SEAL		7	22815-329-000	SPRING, CLUTCH LEVER	1 1 1		
L. CRANKCASE COVER GASKET	0.2	8	22841-329-000	PIECE, LIFTER ROD END	1 1 1		
L. CRANKCASE REAR COVER	0.1	9	31100-356-024	A.C. GENERATOR ASSY. (ND)	1 1 1		
• DYNAMO COVER		10	31121-356-024	FLYWHEEL COMP. (ND)	1 1 1		
• NEUTRAL SWITCH CONTACT ASSY.		11	31141-329-004	STATOR ASSY. (ND)	1 1 1		
		12	32111-329-000	CLAMPER, CORD	1 1 1		
		13	35750-028-000	CONTACT ASSY., NEUTRAL SWITCH	1 1 1		
		14	35752-329-300	SPACER, NEUTRAL SWITCH	1 1 1		
		15	90012-333-000	SCREW, TAPPET ADJUSTING	1 1 1		
		16	90017-329-000	BOLT, KNOCK, 6MM	1 1 1		
		17	90023-329-000	BOLT, FLANGE, 12X40	1 1 1		
		18	90206-246-000	NUT, TAPPET ADJUSTING	1 1 1		
		19	90434-329-000	WASHER, LOCK, 6MM	1 1 1		
		20	91031-329-000	BEARING, NEEDLE, 16MM	1 1 1		
		21	91206-286-006	OIL SEAL, 14X28X7	1 1 1		
		22	91206-329-154	OIL SEAL, 16X22X3.5	1 1 1		
		23	91301-329-000	C-RING, 109X3	1 1 1		
		24	91312-107-000	O-RING, 7X1.7	1 1 1		
		25	93500-05045-0A	SCREW, PAN, 5X45	4 4 4		

E-8

Left crankcase cover • Generator



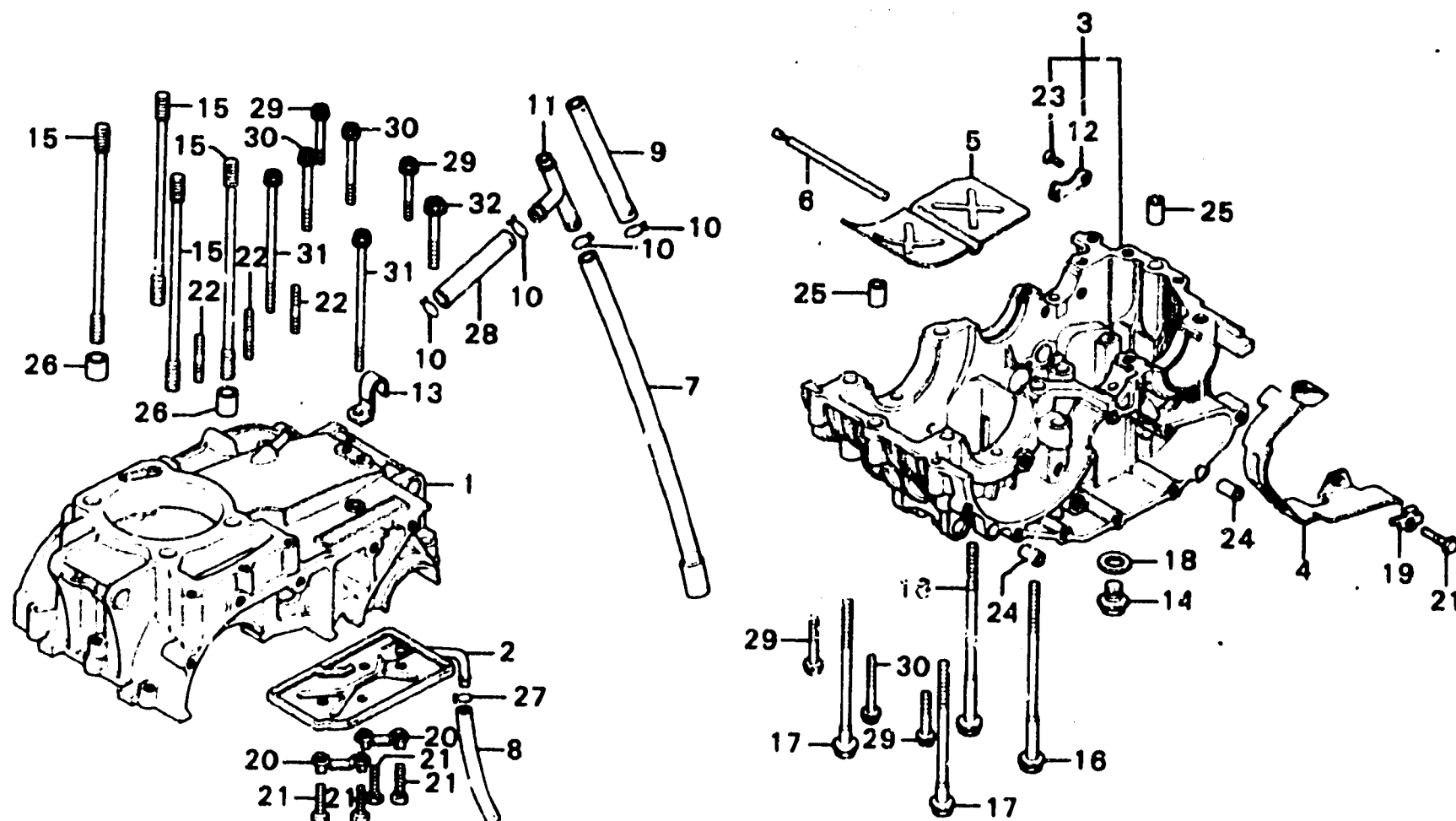
0386--8

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		26	93500-06012	SCREW, PAN, 6X12	1	1	1		
		27	93500-06032	SCREW, PAN, 6X32	6	6	6		
		28	93500-06050	SCREW, PAN, 6X50	1	1	1		
		29	93500-06055	SCREW, PAN, 6X55	5	5	5		
		30	93500-06060	SCREW, PAN, 6X60	1	1	1		
		31	93700-06016-02	SCREW, OVAL, 6X16	3	3	3		
		32	94101-05000	WASHER, PLAIN, 5MM	4	4	4		
		33	96201-30001	NIPPLE, GREASE, A.45	1	1	1		

H 14

E-9

Crankcase



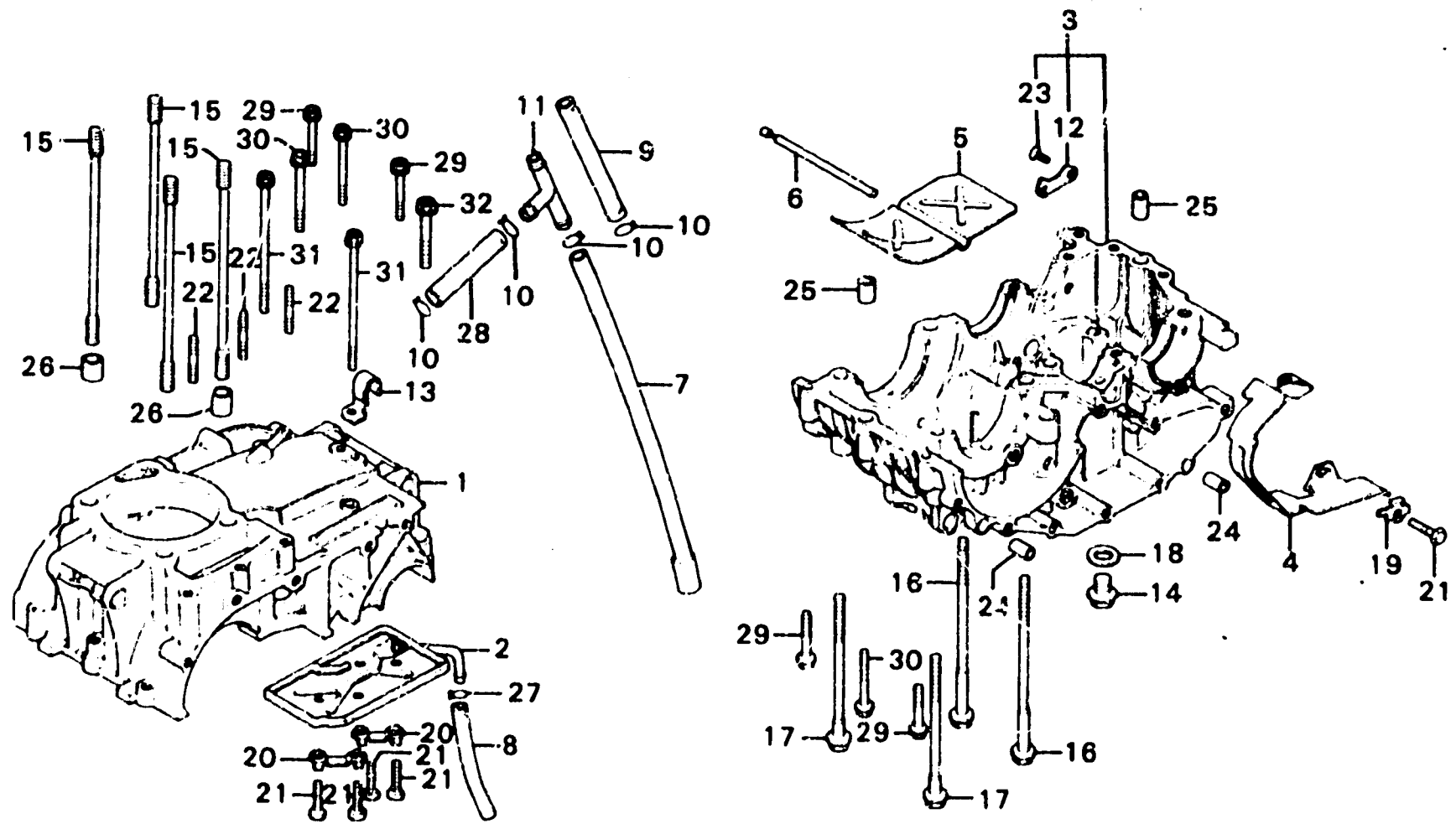
B336-9

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3 K4		
UPPER CRANK CASE COMP.	5.5	1	11100-385-000	CRANKCASE COMP., UPPER	1	1	1		
LOWER CRANK CASE COMP.	3.8	2	11110-356-000	PLATE COMP., BREATHER	1	1	1		
BREATHER PLATE	3.7	3	11200-385-000	CRANKCASE COMP., LOWER	1				
OIL SEPARATOR	3.4	4	11200-385-010	CRANKCASE COMP., LOWER		1	1		
CYLINDER STUD BOLT	2.2	5	11761-356-000	PROTECTOR, CASE	1	1	1		
* Add 0.1				SEPARATOR, OIL	1	1	1		
CASE PROTECTOR	2.2	6	11762-329-000	BAR, OIL SEPARATOR SETTING	1	1	1		
BREATHER JOINT/TUBE	0.2	7	15706-385-000	TUBE, OIL DRAIN	1	1	1		
		8	15713-356-000	TUBE, OIL RETURN	1	1	1		
		9	15771-356-000	TUBE, BREATHER	1	1	1		
		10	15772-292-010	CLIP, BREATHER TUBE	4	4	4		
		11	15772-376-000	JOINT, BREATHER THREE WAY	1	1	1		
		12	28222-385-000	PLATE, IDLE GEAR SET	1				
			28222-385-010	PLATE, IDLE GEAR SET		1	1		
		13	32112-329-000	CLAMPER, A.C. GENERATOR CORD	1	1	1		
		14	90013-230-000	BOLT, DRAIN COCK	1	1	1		
		15	90031-356-000	BOLT, CYLINDER STUD, 10MM	4	4	4		
		16	90044-356-000	BOLT, UBS, 8X160	2	2	2		
		17	90045-329-000	BOLT, UBS, 8X114	2	2	2		
		18	90407-205-000	PACKING, DRAIN COCK	1	1	1		
		19	90434-329-000	WASHER, LOCK, 6MM	1	1	1		
		20	90484-329-030	WASHER, TWIN TONGUED, 6MM	2	2	2		
		21	92000-06016	BULT, HEX., 6X16	5	5	5		
		22	92700-06040	BOLT, STUD, 6X40	3	3	3		
		23	93600-06014	SCREW, FLAT, 6X14	2	2	2		
		24	94301-08140	PIN A, DUMEL, 8X14	2	2	2		

1977.12.01

E-9

Crankcase

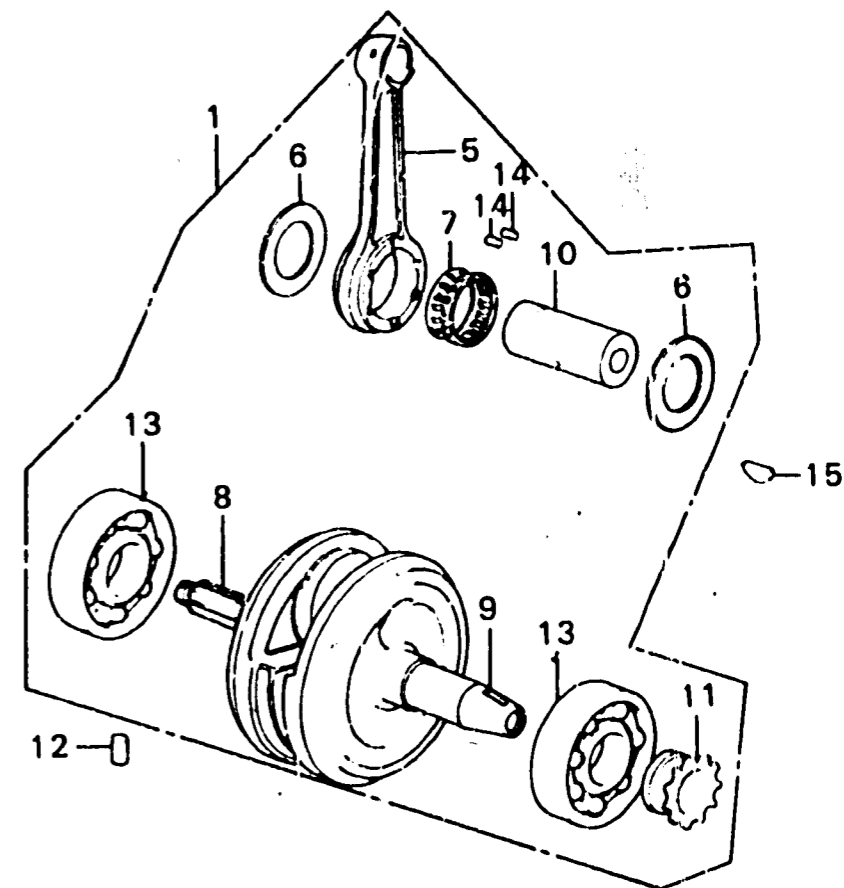
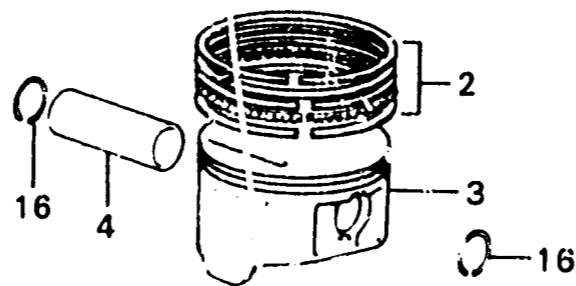


B386-9

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		25	94301-10140	PIN A; DOWEL; 10X14	2	2	2		
		26	94301-12160	PIN A; DOWEL; 12X16	2	2	2		
		27	95002-70000	CLIP C11; TUBE	1	1	1		
		28	95005-921-30	TUBE; 12X105	1	1	1		
		29	95700-06035-00	BOLT; FLANGE; 6X35	4	4	4		
		30	95700-06065-00	BOLT; FLANGE; 6X65	3	3	3		
		31	95700-06090-00	BOLT; FLANGE; 6X90	2	2	2		
		32	95700-08045-00	BOLT; FLANGE; 8X45	1	1	1		

E-10

Crankshaft - Piston



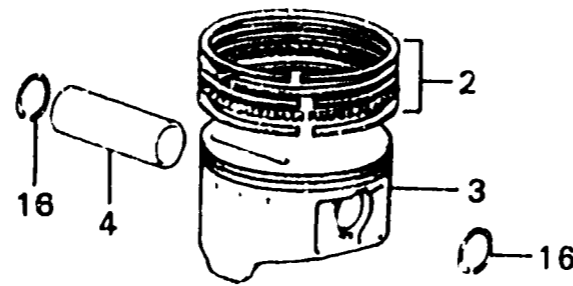
B386-10

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL350 K2 K3 K4	Serial No.	Area code
CONNECTING ROD and its related parts * Actually required time	*	1	13000-385-000 13000-385-010	CRANKSHAFT COMP. CRANKSHAFT COMP.	1 1 1		
6306 SPECIAL BALL BEARING/TIMING SPROCKET * Add 0.1	*4.8	2	13011-356-003 13011-356-005	RING SET, PISTON (STD. NIPPON) RING SET, PISTON (STD. TEIKOKU)	1 1 1 1 1 1		
CRANK SHAFT COMP. PISTON/RING SET	*4.8 2.3		13012-356-003 13012-356-005	RING SET, PISTON (0.25 NIPPON) RING SET, PISTON (0.25 TEIKOKU)	(1)(1)(1) (1)(1)(1)		
PISTON PIN	2.2		13013-356-003 13013-356-005	RING SET, PISTON (0.50 NIPPON) RING SET, PISTON (0.50 TEIKOKU)	(1)(1)(1) (1)(1)(1)		
			13014-356-003 13014-356-005	RING SET, PISTON (0.75 NIPPON) RING SET, PISTON (0.75 TEIKOKU)	(1)(1)(1) (1)(1)(1)		
			13015-356-003 13015-356-005	RING SET, PISTON (1.00 NIPPON) RING SET, PISTON (1.00 TEIKOKU)	(1)(1)(1) (1)(1)(1)		
		3	13101-356-000 13102-356-000 13103-356-000 13104-356-000 13105-356-000	PISTON (STD.) PISTON (0.25) PISTON (0.50) PISTON (0.75) PISTON (1.00)	1 1 1 (1)(1)(1) (1)(1)(1) (1)(1)(1) (1)(1)(1)		
		4	13111-356-000	PIN, PISTON	1 1 1		
		5	13201-356-300	ROD, CONNECTING	1 1 1		
		6	13202-356-300 13202-385-300	PLATE, CONNECTING ROD SIDE PLATE, CONNECTING ROD SIDE	2 2 2		
		7	13211-356-004	RETAINER, CONNECTING ROD ROLLER (KUYO)	1 1 1		

1 1

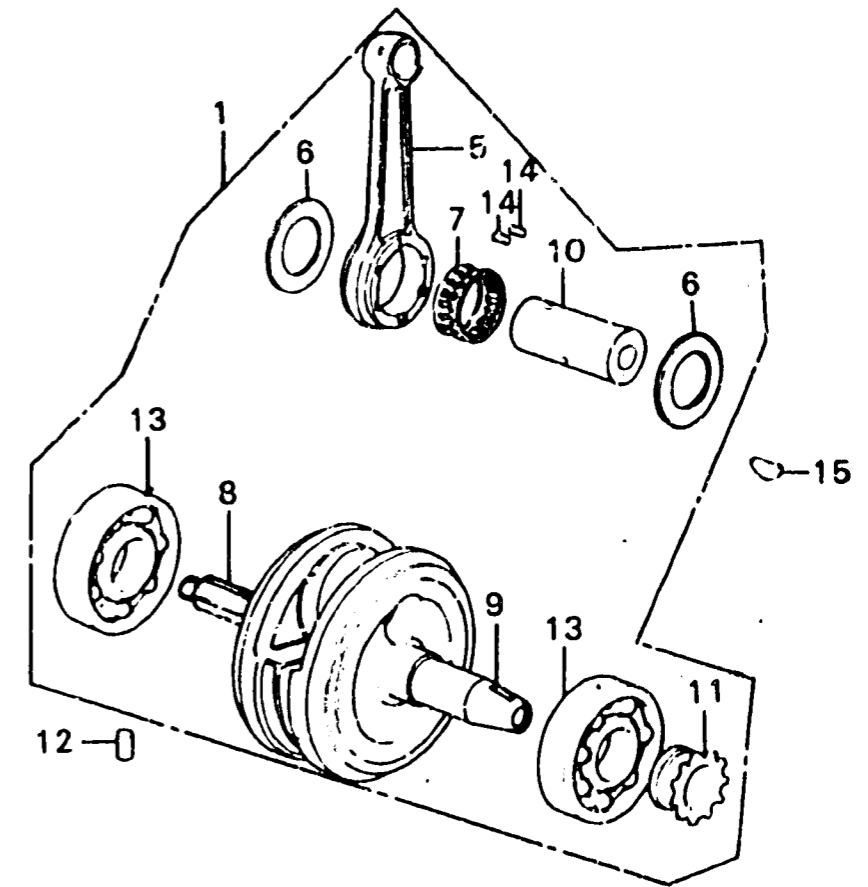
E-10

Crankshaft • Piston



Connecting rod large end bearing selection fit table (Clearance 8 ~ 16μ)

Connecting rod large end I.D.	A	B	C	D	E	F	G	H	J	K
Crank pin O.D.	44 ^φ -0.012 -0.010	44 ^φ -0.010 -0.008	44 ^φ -0.008 -0.006	44 ^φ -0.006 -0.004	44 ^φ -0.004 -0.002	44 ^φ -0.002 0	44 ^φ 0 +0.002	44 ^φ +0.002 +0.004	44 ^φ +0.004 +0.006	44 ^φ +0.006 +0.008
1 or 2 37 ^φ ±0 -0.002		-6	-6	-4	-4	-3	-3	-2	-2	-1
2 or 3 37 ^φ -0.002 -0.004	-6	-6	-4	-4	-3	-3	-2	-2	-1	-1
3 or 4 37 ^φ -0.004 -0.006	-6	-4	-4	-3	-3	-2	-2	-1	-1	
4 or 5 37 ^φ -0.006 -0.008	-4	-4	-3	-3	-2	-2	-1	-1		
5 or 6 37 ^φ -0.008 -0.010	-4	-3	-3	-2	-2	-1	-1			

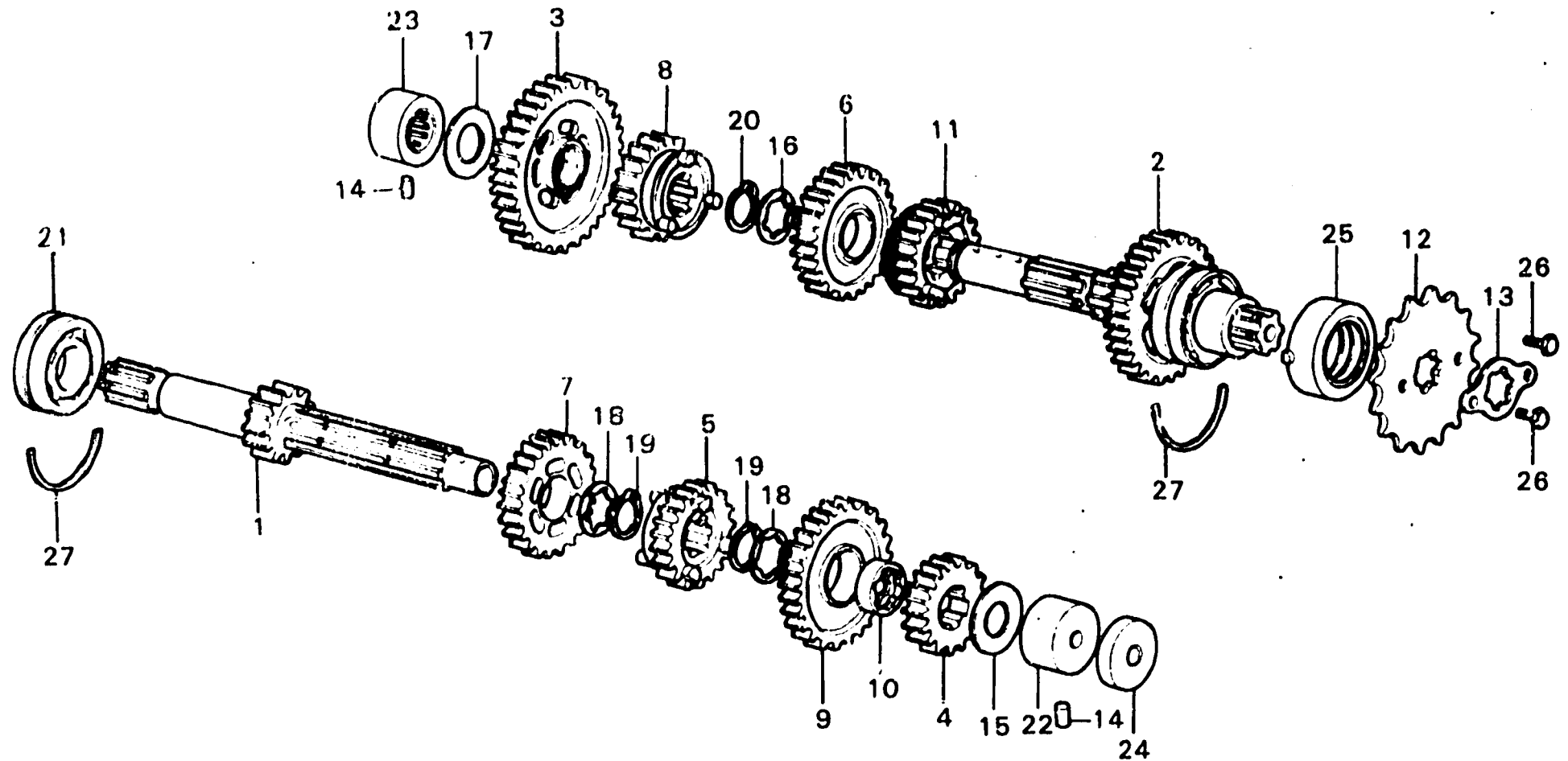


B386-10

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3 K4		
			13211-356-008	RETAINER, CONNECTING ROD ROLLER (TOYO)	1	1	1		
		8	13310-385-300	SHAFT COMP., R. CRANK	1	1	1		
		9	13321-385-300	SHAFT COMP., L. CRANK	1	1	1		
		10	13351-356-300	PIN, CRANK	1	1	1		
		11	14312-356-300	SPROCKET, TIMING	1	1	1		
		12	90708-286-000	PIN, DOWEL, 7X12	1	1	1		
		13	91001-356-003	BEARING, SPECIAL BALL, 6306 (NACHI)	2	2	2		
		14	91105-356-008	ROLLER -1, 3.5X15.8 (TOYO)	26	26	26		
			91106-356-008	ROLLER -2, 3.5X15.8 (TOYO)	26	26	26		
			91107-356-008	ROLLER -3, 3.5X15.8 (TOYO)	26	26	26		
			91108-356-008	ROLLER -4, 3.5X15.8 (TOYO)	26	26	26		
			91109-356-008	ROLLER -5, 3.5X15.8 (TOYO)	26	26	26		
		15	94401-25180	KEY, WOODRUFF, 25X18	1	1	1		
		16	94601-21000	CLIP, PISTON PIN, 21MM	2	2	2		

E-11

Transmission



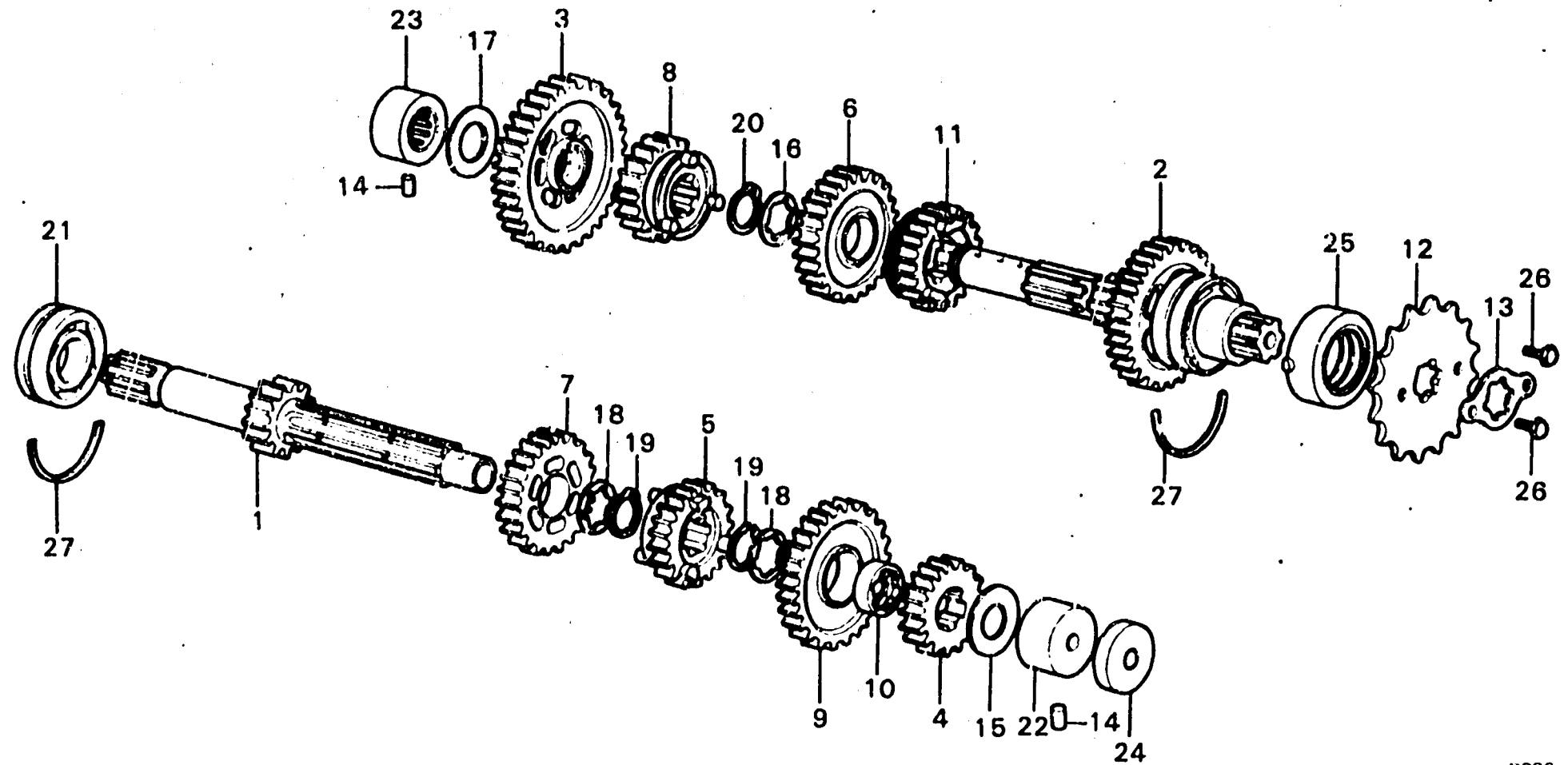
B386-11

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
TRANSMISSION MAINSHAFT and its related parts	*3.6	1	23211-356-000	SHAFT, TRANSMISSION MAIN (16T)	1	1	1		
		2	23220-385-000	SHAFT, TRANSMISSION COUNTER (39T)	1				
TRANSMISSION COUNTERSHAFT and its related parts.	*3.8		23220-385-010	COUNTERSHAFT, TRANSMISSION	1			3103448	
* One motorcycle *4.0 at transmission					1			3103449	
DRIVE SPROCKET	0.2	3	23410-356-000	GEAR, COUNTERSHAFT LOW (40T)	1	1	1		
		4	23421-329-000	GEAR, MAINSHAFT SECOND (21T)	1	1	1		
		5	23441-329-000	GEAR, MAINSHAFT THIRD (25T)	1	1	1		
		6	23451-356-000	GEAR, COUNTERSHAFT THIRD (31T)	1	1	1		
		7	23461-356-000	GEAR, MAINSHAFT FOURTH (29T)	1	1	1		
		8	23471-385-000	GEAR, COUNTERSHAFT FOURTH (27T)	1	1	1		
		9	23481-356-000	GEAR, MAINSHAFT TOP (32T)	1	1	1		
		10	23485-329-000	BUSH, SPLINE, 22MM	1	1	1		
		11	23491-356-000	GEAR, COUNTERSHAFT TOP (24T)	1	1	1		
		12	23801-348-690	SPROCKET, DRIVE (15T)	1	1	1		
			23801-356-810	SPROCKET, DRIVE (14T)	(1)	(1)	(1)		
		13	23811-292-000	PLATE, DRIVE SPROCKET FIXING	1	1	1		
		14	24261-283-000	PIN, GEARSHIFT FORK GUIDE	2	2	2		
		15	90411-356-000	WASHER, THRUST, 17X32	1	1	1		
		16	90451-300-000	WASHER, THRUST, 25MM	1				3008745
			90451-371-000	WASHER, THRUST, 25X31	1			3008744	
						1	1		
		17	90458-292-000	WASHER, THRUST, 20MM	1	1	1		
		18	90463-329-000	WASHER, SPLINE, 22MM	2	2	2		
		19	90601-329-000	CLIP, 22MM	2	2	2		

I 3

E-11

Transmission



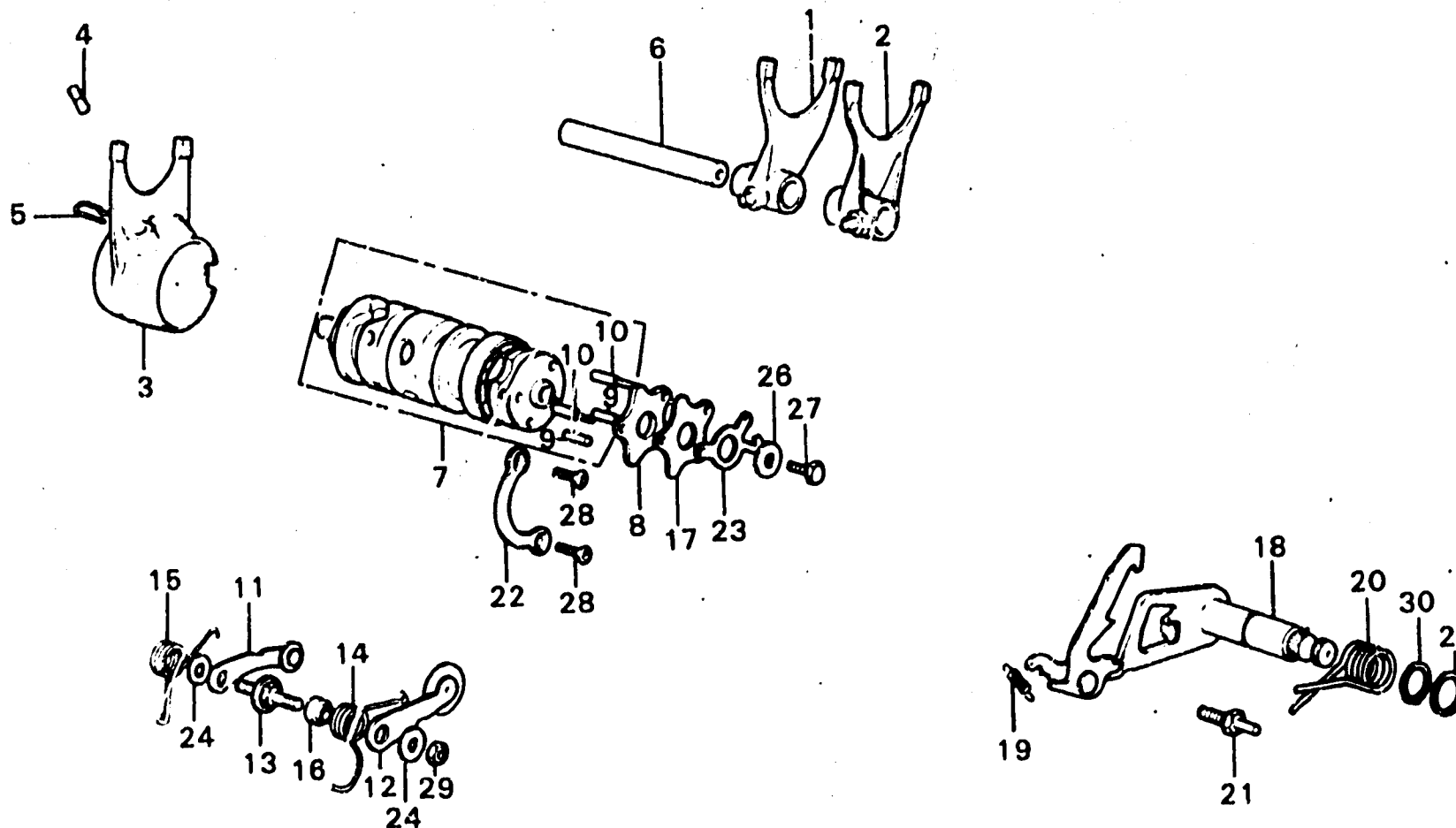
B386-11

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		20	90602-259-010	CIR CLIP, EXTERNAL, 25MM	1	1	1		
		21	91002-286-008	BEARING, BALL, 5205HS (TOYO)	1	1	1		
		22	91021-356-018	BEARING, NEEDLE, 17MM (TOYO)	1	1	1		
		23	91022-312-004	BEARING B, NEEDLE, 20MM (KOYO)	1	1	1		
		24	91203-292-005	OIL SEAL, 8X34X8	1	1			
			91203-385-005	OIL SEAL, 8X34X8			1		
		25	91205-333-005	OIL SEAL, 34X52X13.5X15.5	1			1002828	
			91205-333-015	OIL SEAL, 34X52X13.5X15.5	1			1002829	
						1	1		
		26	92000-06012	BOLT, HEX., 6X12	2	2	2		
		27	95015-25200	SET RING, 520	2	2	2		

I 4

E-12

Gearshift • Spindle



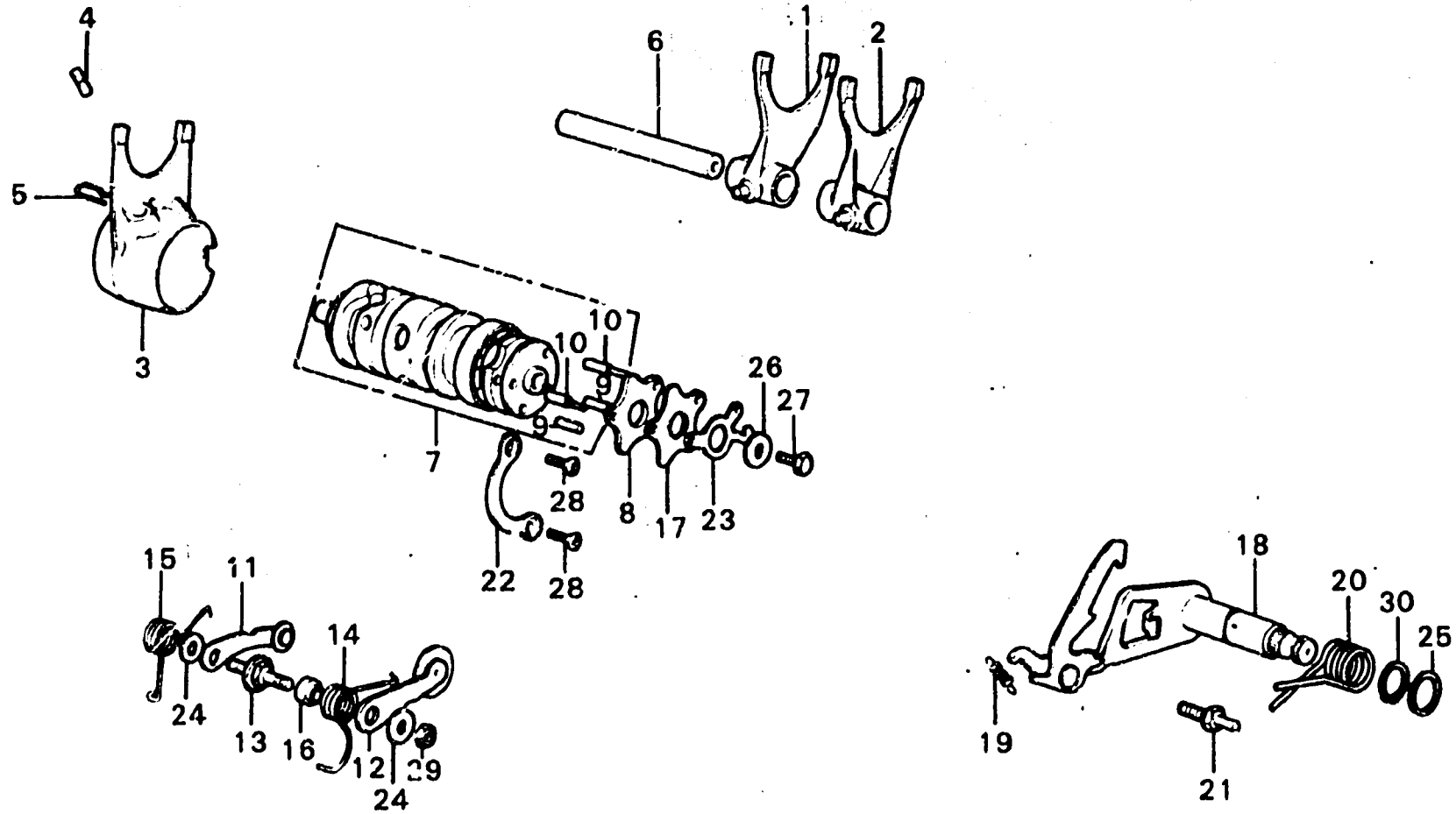
B386-12

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3 K4		
GEAR SHIFT DRUM/C. GEAR SHIFT FORK	*3.6	1	24211-376-010	FORK, R. GEARSHIFT	1	1	1		
R./L. GEAR SHIFT FORK	*3.5	2	24212-376-000	FORK, L. GEARSHIFT	1	1	1		
GEAR SHIFT SPINDLE/NEUTRAL STOPPER	0.4	3	24213-376-000	FORK C, GEARSHIFT	1	1	1		
ARM/SHIFT DRUM STOPPER		4	24261-356-000	PIN, GEARSHIFT FORK GUIDE	1	1	1		
		5	24263-028-000	CLIP, GEARSHIFT FORK GUIDE PIN	1	1	1		
		6	24265-356-000	SHAFT, GEARSHIFT FORK GUIDE	1	1	1		
		7	24301-329-010	DRUM COMP., GEARSHIFT	1	1	1		
		8	24305-329-300	PLATE, DRUM STOPPER CAM	1	1	1		
		9	24306-235-300	PIN, GEARSHIFT DRUM	2	2	2		
		10	24308-329-310	PIN, GEARSHIFT DRUM, 4MM	2	2	2		
		11	24420-329-000	ARM COMP., NEUTRAL STOPPER	1	1	1		
		12	24430-329-030	STOPPER, SHIFT DRUM	1	1	1		
		13	24434-329-010	SHAFT, SHIFT DRUM STOPPER	1	1	1		
		14	24435-329-010	SPRING, SHIFT DRUM STOPPER	1	1	1		
		15	24436-329-010	SPRING, NEUTRAL STOPPER	1	1	1		
		16	24437-329-010	COLLAR, SHIFT DRUM STOPPER	1	1	1		
		17	24439-329-010	PLATE, ROLLER STOPPER	1	1	1		
		18	24610-329-000	SPINDLE COMP., GEARSHIFT	1	1	1		
		19	24641-329-010	SPRING, GEARSHIFT ARM	1	1	1		
		20	24651-329-000	SPRING, GEARSHIFT RETURN	1	1	1		
		21	24652-300-000	PIN, SHIFT RETURN SPRING	1	1	1		
		22	24710-329-000	PLATE, BEARING SET	1	1	1		
		23	35753-329-010	ROTOR, NEUTRAL SWITCH	1	1	1		
		24	90453-292-010	WASHER, SHIFT DRUM STOPPER	2	2	2		
		25	90454-500-000	WASHER, THRUST, 14MM	1	1	1		

1 5

E-12

Gearshift • Spindle

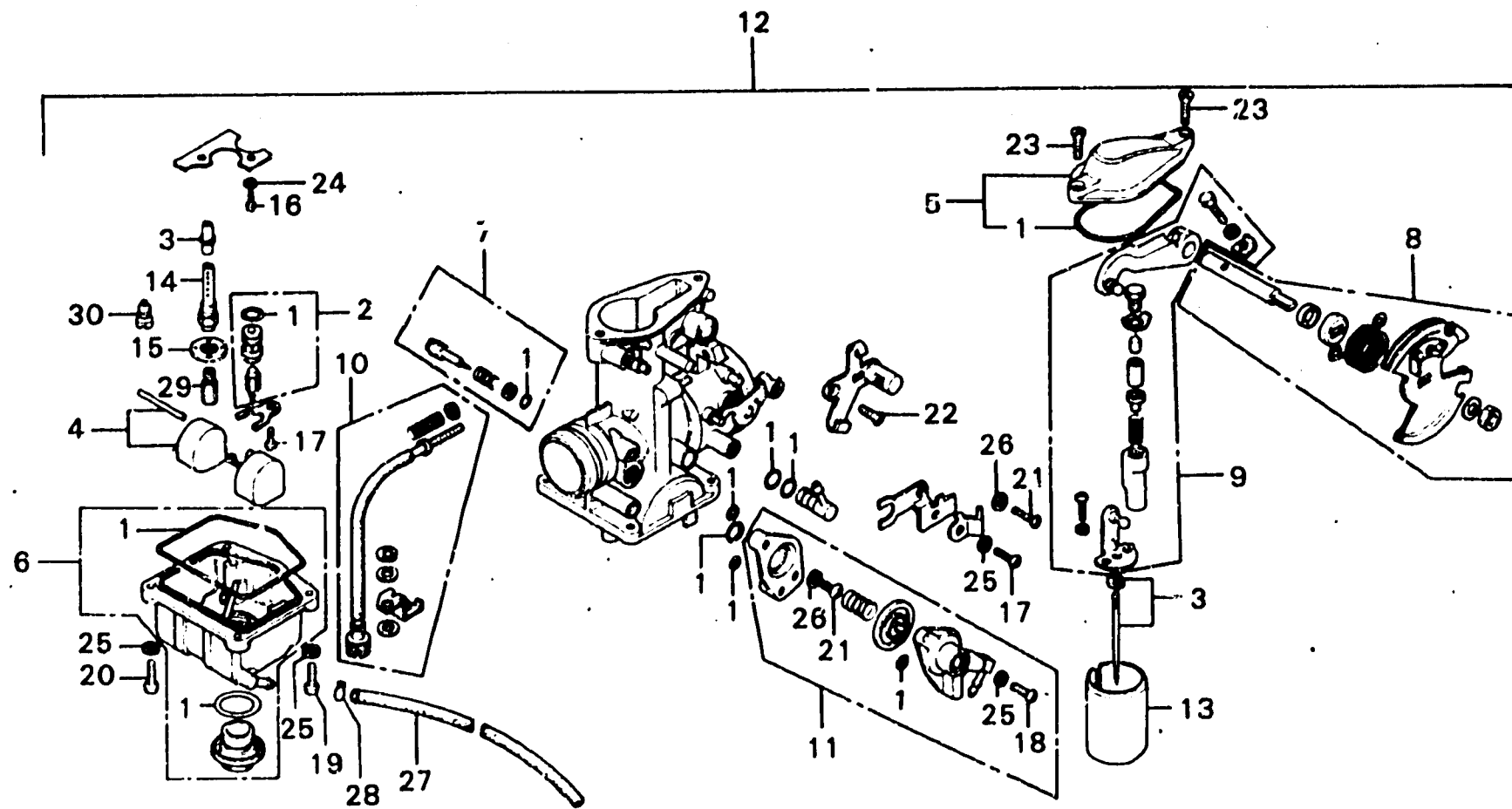


B386-12

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		26	90431-259-000	WASHER, 6X19	1	1	1		
		27	92000-06012	BOLT, HEX., 6X12	1	1	1		
		28	93600-06014	SCREW, FLAT, 6X14	2	2	2		
		29	94001-06000	NUT, HEX., 6MM	1	1	1		
		30	94510-14000	CIR CLIP, EXTERNAL, 14	1	1	1		

E-13

Carburetor (XL350K2)



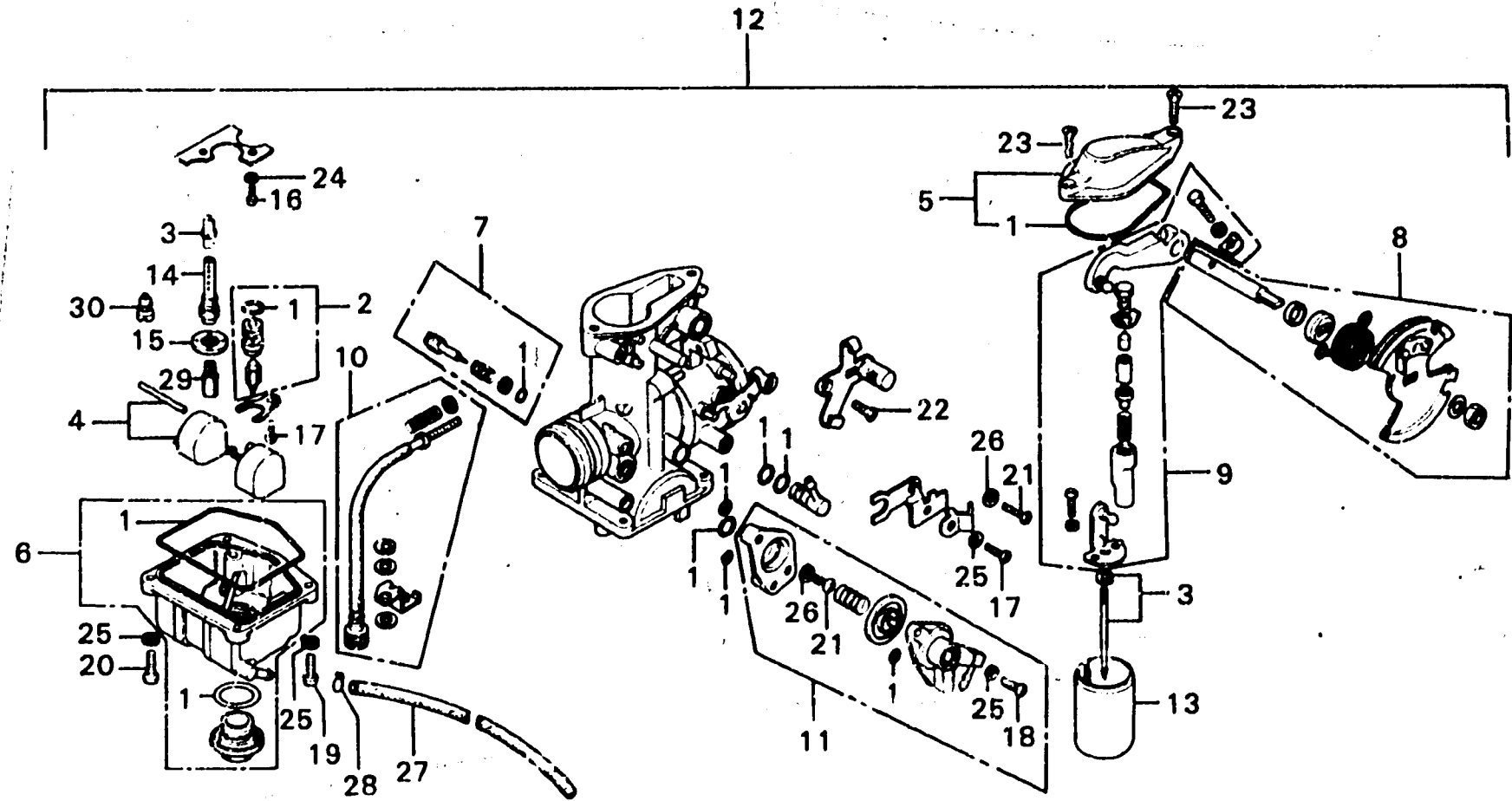
B385-3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL350 K2 K3 K4	Serial No.	Area code
CARBURETOR ASSY.	0.5	1	16010-356-004	GASKET SET	1		
GASKET SET	1.7	2	16011-356-004	VALVE SET, FLOAT	1		
JET NEEDLE SET	1.0	3	16012-385-004	NEEDLE SET, JET	1		
LINK ARM SET/THROTTLE VALVE	0.9	4	16013-360-004	FLOAT SET	1		
LINK SHAFT SET	0.8	5	16014-356-004	TOP SET	1		
FLOAT/FLOAT VALVE SET	0.7	6	16015-356-004	CHAMBER SET, FLOAT	1		
FLOAT CHAMBER SET/SLOW JET/MAIN JET	0.6	7	16016-386-004	SCREW SET A	1		
• SCREW SET B		8	16017-385-004	LINK SET	1		
• AIR CUT VALVE SET		9	16018-356-004	ARM SET, LINK	1		
SCREW SET A	0.2	10	16028-385-004	SCREW SET B	1		
		11	16048-385-004	VALVE SET, AIR CUT	1		
		12	16100-385-004	CARBURETOR ASSY.	1		
		13	16111-356-004	VALVE, THROTTLE	1		
		14	16165-356-004	HOLDER, NEEDLE JET	1		
		15	16168-385-004	HOLDER, JET	1		
		16	93500-03006-0A	SCREW, PAN, 3X6	2		
		17	93500-04010-0A	SCREW, PAN, 4X10	2		
		18	93500-04012-0A	SCREW, PAN, 4X12	2		
		19	93500-04014-0A	SCREW, PAN, 4X14	3		
		20	93500-04016-0A	SCREW, PAN, 4X16	1		
		21	93500-05010-0A	SCREW, PAN, 5X10	2		
		22	93600-05012-0A	SCREW, FLAT, 5X12	1		
		23	93700-04018-0A	SCREW, OVAL, 4X18	2		
		24	94111-03000	WASHER, SPRING, 3MM	2		
		25	94111-04000	WASHER, SPRING, 4MM	6		

I 7

E-13

Carburetor (XL350K2)



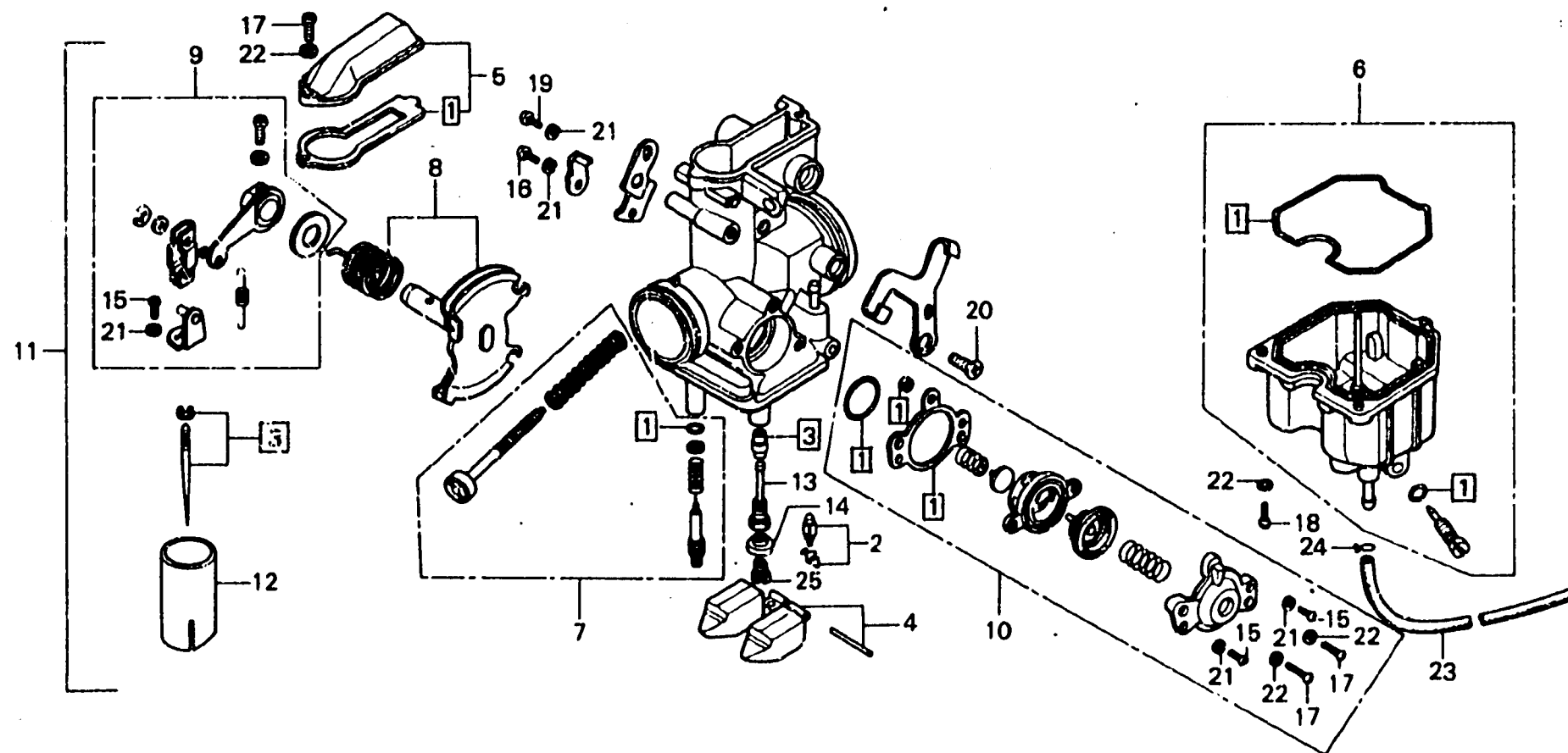
B385-3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		26	94111-05000	WASHER, SPRING, 5MM	2				
		27	95001-35390-40	TUBE, FUEL, 3.5X390	1				
		28	95002-02070	CLIP B7, TUBE	1				
		29	99101-357-1200	JET, MAIN, #120	1				
		30	99103-356-0480	JET, SLOW, #48	1				

1 8

E-13-1

Carburetor (XL350K3 • K4)

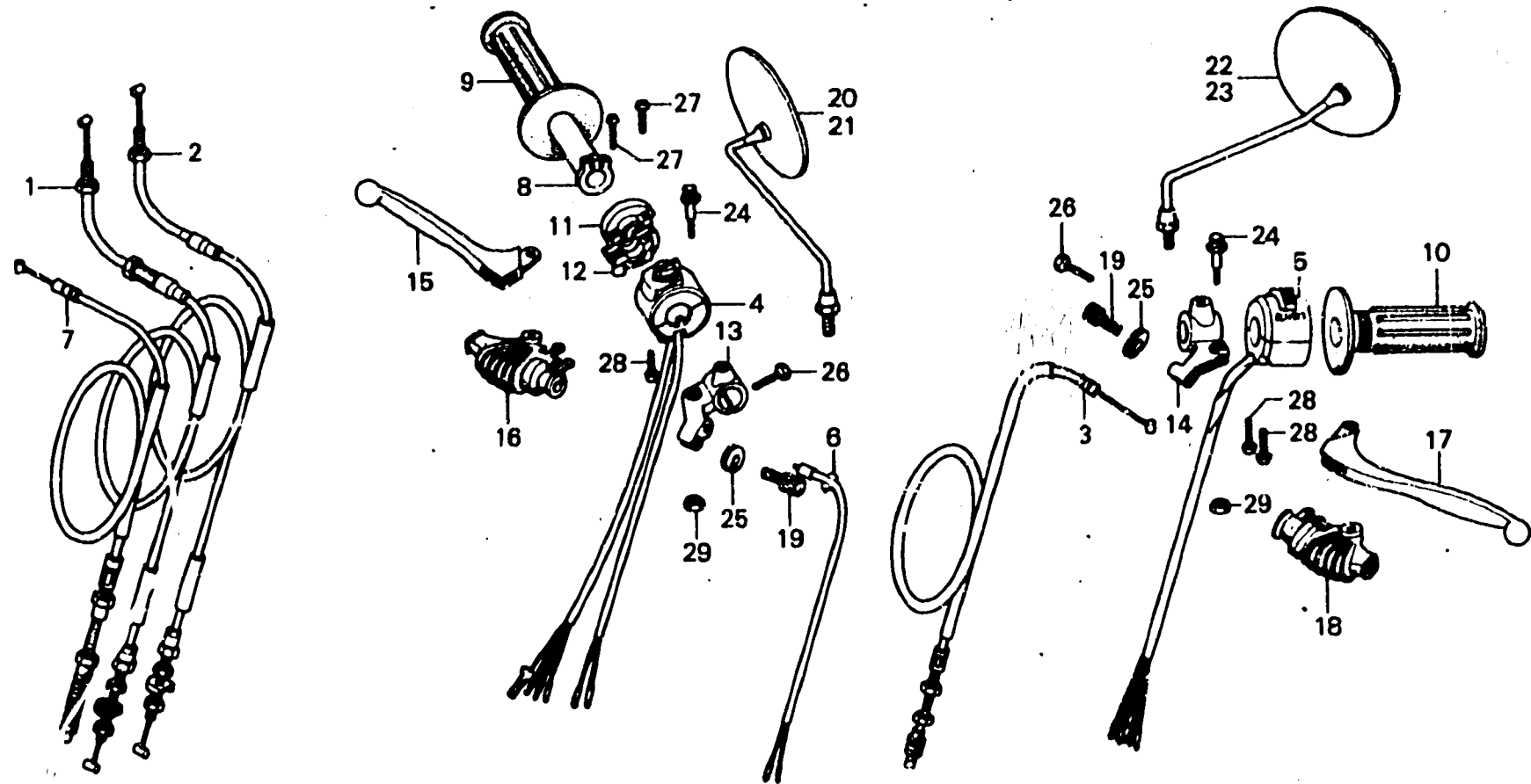


B386-55

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL350 K2 K3 K4	Serial No.	Area code
CARBURETOR ASSY.	0.5	1	16010-385-680	PACKING SET	1 1		
GASKET SET	1.7	2	16011-393-004	VALVE SET, FLOAT	1 1		
JET NEEDLE SET	1.0	3	16012-385-680	NEEDLE SET, JET	1 1		
LINK ARM SET/THROTTLE VALVE	0.9	4	16013-393-004	FLOAT SET	1 1		
LINK SET	0.8	5	16014-385-680	TOP SET	1 1		
FLOAT VALVE SET	0.7	6	16015-393-004	CHAMBER SET A, FLOAT	1 1		
FLOAT CHAMBER SET/SLOW JET/MAIN JET	0.6	7	16016-385-680	SCREW SET A	1 1		
• AIR CUT VALVE SET		8	16017-385-680	LINK SET	1 1		
SCREW SET	0.4	9	16018-385-680	ARM SET, LINK	1 1		
		10	16048-385-680	VALVE SET, AIR CUT	1 1		
		11	16100-385-681	CARBURETOR ASSY.	1 1		
		12	16111-385-680	VALVE SET, THROTTLE	1 1		
		13	16165-385-680	HOLDER, NEEDLE JET	1 1		
		14	16188-382-014	HOLDER, JET	1 1		
		15	93500-03008-0H	SCREW, PAN, 3X8	4 4		
		16	93500-04008-0H	SCREW, PAN, 4X8	1 1		
		17	93500-04012-0H	SCREW, PAN, 4X12	4 4		
		18	93500-04016-0H	SCREW, PAN, 4X16	3 3		
		19	93500-05008-0H	SCREW, PAN, 5X8	1 1		
		20	93600-05010-0H	SCREW, FLAT, 5X10	1 1		
		21	94111-03800	WASHER, SPRING, 3MM	6 6		
		22	94111-04800	WASHER, SPRING, 4MM	7 7		
		23	95001-35360-40	TUBE, FUEL, 3.5X360	1 1		
		24	95002-02070	CLIP B7, TUBE	1 1		
		25	99101-393-1150	JET, MAIN, #115	1 1		

F-1

Handle switch • Lever • Cable

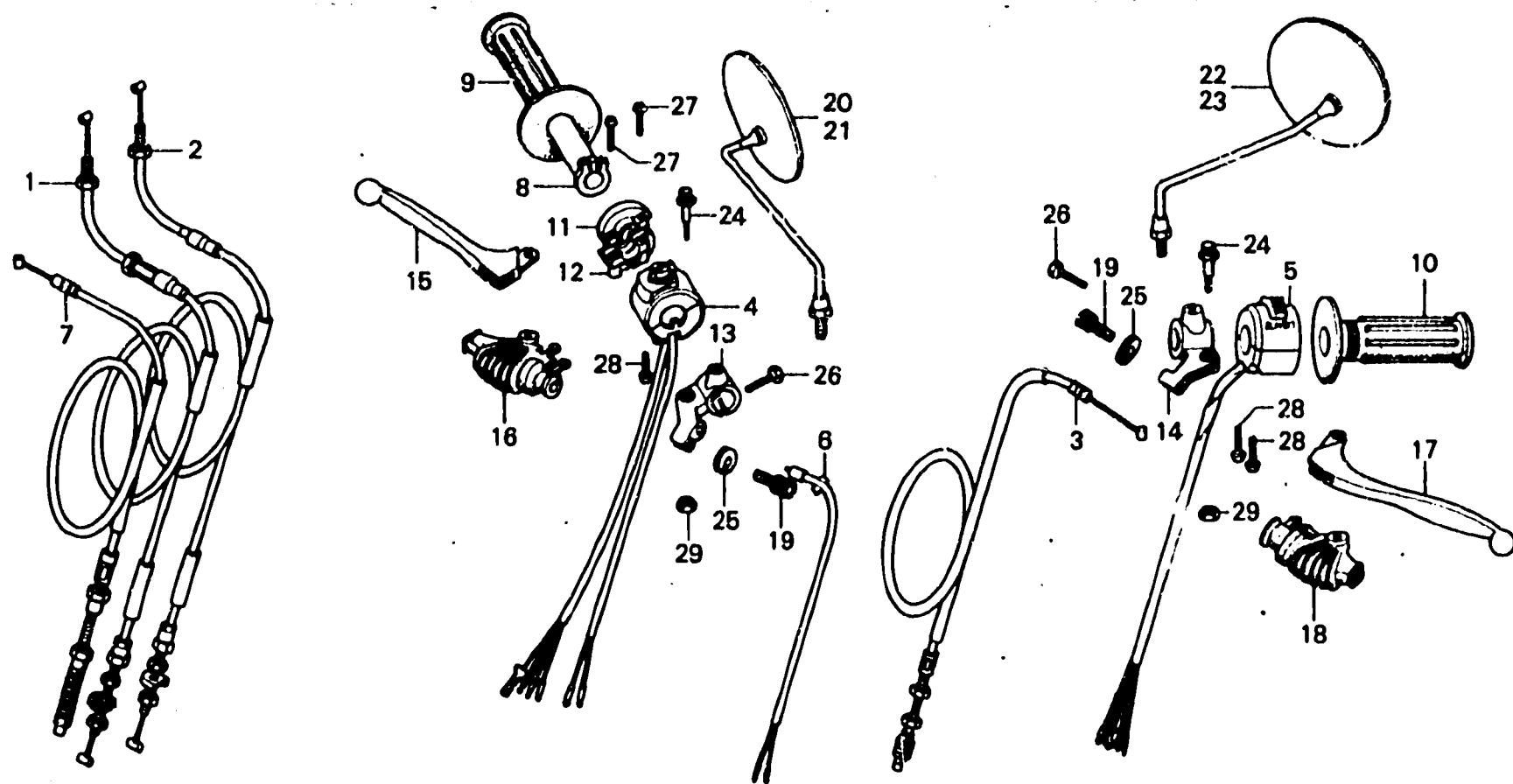


B386-14

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL350 K2 K3 K4	Serial No.	Area code
THROTTLE CABLE COMP. • One or all	0.5	1	17910-385-000 17910-385-700	CABLE COMP., A THROTTLE CABLE COMP. A, THROTTLE	1 1 1 1		
UNDER THROTTLE HOUSING	0.3	2	17920-385-000 17920-385-700	CABLE COMP. B, THROTTLE CABLE COMP. B, THROTTLE	1 1 1 1		
CLUTCH CABLE COMP. • LIGHTING KILL SWITCH OR KILL SWITCH • WINKER DIMMER SWITCH • FRONT STOP SWITCH • THROTTLE GLIP PIPE • R. HANDLE LEVER BRACKET • L. HANDLE LEVER BRACKET • FRONT BRAKE CABLE	0.2	3	22870-356-000 22870-400-000	CABLE COMP., CLUTCH CABLE COMP., CLUTCH	1 1	3104190 3104191	
UPPER THROTTLE HOUSING • HANDLE RUBBER • HANDLE LEVER/LEVER COVER	0.1	4	35130-385-670 35150-386-000	SWITCH ASSY., KILL SWITCH ASSY., LIGHTING KILL	1 1 1 1 1		A,CM DK,DM,U
		5	35200-358-003	SWITCH, WINKER DIMMER (TOYO)	1 1 1		
		6	35330-385-000 35340-401-681	SWITCH COMP., FR. STOP SWITCH ASSY., FR. STOP	1 1 1 1		
		7	45450-329-010	CABLE COMP., FR. BRAKE	1 1 1		
		8	53141-385-000	PIPE, THROTTLE GLIP	1 1 1		
		9	53165-116-670	GRIP, R. HANDLE	1 1 1		
		10	53166-116-670	GRIP, L. HANDLE	1 1 1		
		11	53167-385-000	HOUSING, UPPER THROTTLE	1 1 1		
		12	53168-385-000	HOUSING, UNDER THROTTLE	1 1 1		
		13	53171-312-003	BRACKET, R. HANDLE LEVER	1 1 1		
		14	53172-310-010	BRACKET, L. HANDLE LEVER	1 1 1		
		15	53175-360-700	LEVER, R. STEERING HANDLE	1 1		A,CM DK,DM,U
					1	3105650 3203519	DK,DM,U
			53170-413-670	LEVER COMP., R. STEERING HANDLE	1	3105651 3203520	DK,DM,U

F-1

Handle switch • Lever • Cable



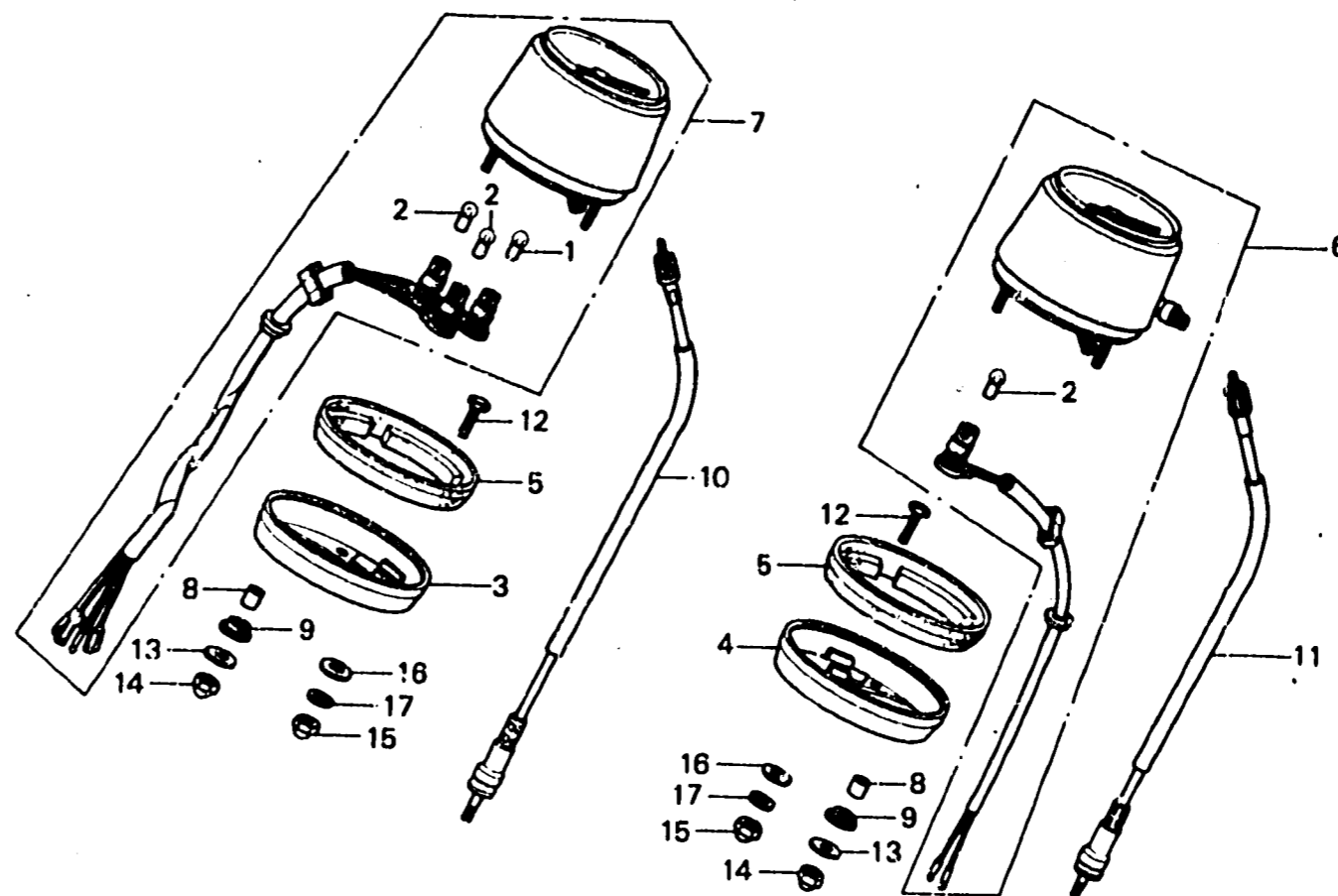
B386-14

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		16	53176-329-000	COVER, R. STEERING HANDLE LEVER	1	1	1		
		17	53178-360-700	LEVER, L. STEERING HANDLE	1	1			A,CM DK,DM,U
			53190-410-000	LEVER COMP., L. STEERING HANDLE	1	1		3105850 3203519	DK,DM,U
		18	53179-329-000	COVER, L. STEERING HANDLE LEVER	1	1	1	3105851 3203520	DK,DM,U
		19	53192-312-000	BOLT, CLUTCH CABLE ADJUSTING	2				
			53192-268-000	BOLT, CLUTCH WIRE ADJUSTING	2			3104191	
		20	88100-333-610	MIRROR, R. BACK	1				A,CM,DK,DM
			88110-333-611	MIRROR, R. BACK		1	1		A,CM,DK,DM
		21	88100-369-650	MIRROR, R. BACK	1				U
			88110-369-650	MIRROR, R. BACK		1			U
		22	88120-333-610	MIRROR, L. BACK	1				A,CM,DK,DM
			88120-333-611	MIRROR, L. BACK		1	1		A,CM,DK,DM
		23	88120-369-650	MIRROR, L. BACK	1	1			U
		24	90114-329-000	BOLT, HANDLE LEVER PIVOT	2	2	2		
		25	90321-315-670	NUT, FIXING	2	2	2		
		26	93000-06025	BOLT, HEX., 6X25	2	2	2		
		27	93500-05020-0A	SCREW, PAN, 5X20	2	2	2		
		28	93500-05028-0A	SCREW, PAN, 5X28	4	4	4		
		29	94001-06000	NUT, HEX., 6MM	2	2	2		

I 11

F-2

Speedometer • Tachometer



B386-15

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL350 K2 K3 K4	Serial No.	Area code
SPEEDOMETER ASSY. and its related parts	0.2	1	34902-202-000	BULB, DASH (6V3W)	1 1 1		
• TACHOMETER ASSY. and its related parts		2	34908-230-000	BULB, SPEEDOMETER (6V1.7W)	3 3 3		
• TACHOMETER CABLE ASSY.		3	37111-453-008	RING, R. METER SETTING (NIPPON SEIKI)	1 1 1		
SPEEDOMETER CABLE ASSY.	0.1	4	37112-453-008	RING, L. METER SETTING (NIPPON SEIKI)	1 1 1		
• DASH/METER BULB		5	37113-453-008	CUSHION, METER (NIPPON SEIKI)	2 2 2		
		6	37200-385-671	SPEEDOMETER ASSY. (MPH NIPPON SEIKI)	1		A,CH,DM
			37200-385-680	SPEEDOMETER ASSY.	1		DK,U
			37200-385-701	SPEEDOMETER ASSY. (MILE. KM) (NIPPON SEIKI)	1 1		A,DM
			37200-385-711	SPEEDOMETER ASSY.	1		CM
			37200-385-751	SPEEDOMETER ASSY.	1		DK,U
		7	37240-356-700	TACHOMETER ASSY.	1		CM
			37250-385-701	TACHOMETER ASSY. (NIPPON SEIKI)	1 1		
		8	37243-453-000	COLLAR, METER SETTING	4 4 4		
		9	37244-307-670	RUBBER, METER SETTING	4 4 4		
		10	37260-356-000	CABLE ASSY., TACHOMETER	1 1 1		
		11	44830-356-000	CABLE ASSY., SPEEDOMETER	1		
			44830-356-010	CABLE ASSY., SPEEDOMETER	1	3104301	3104300
		12	90159-356-000	BOLT, METER SETTING	2 2 2		
		13	90525-030-000	WASHER B, HANDLE HOLDER SETTING	4 4 4		

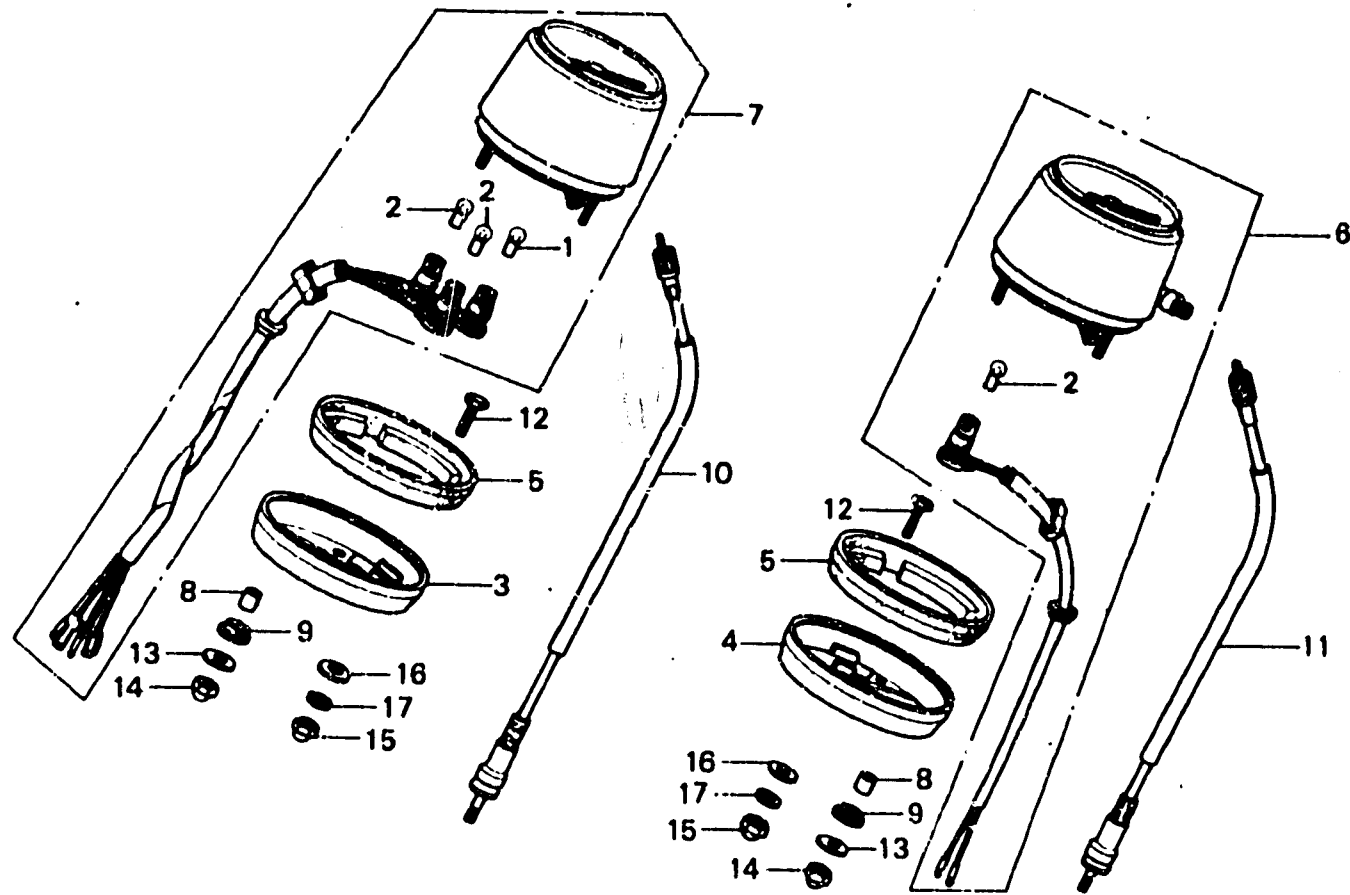
1977.12.01

F-2

I 12

F-2

Speedometer • Tachometer



B386-15

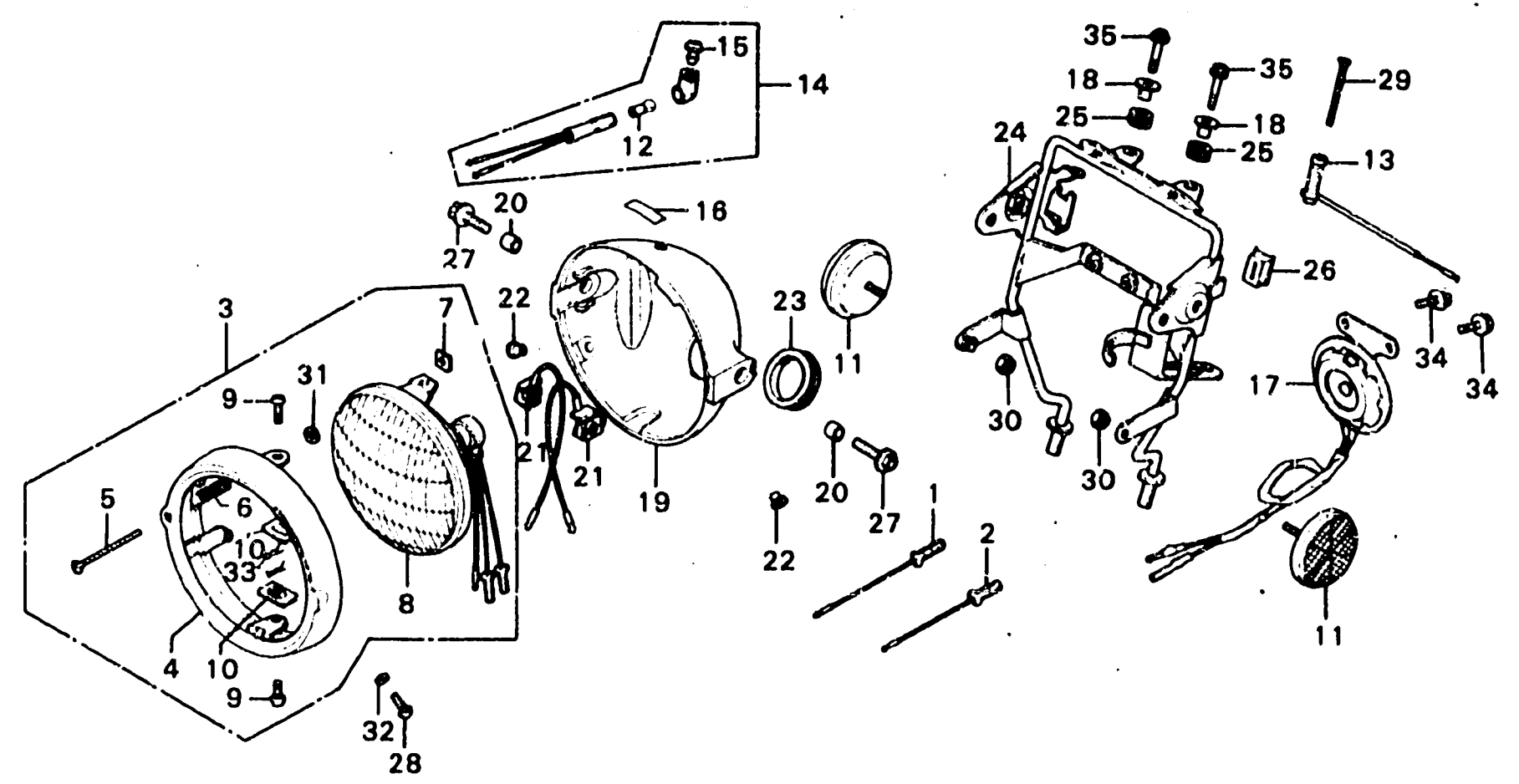
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		14	94021-06020	NUT, CAP, 6MM	4	4	4		
		15	94021-08020-05	NUT, CAP, 8MM	2	2	2		
		16	94101-08000	WASHER, PLAIN, 8MM	2	2	2		
		17	94111-08000	WASHER, SPRING, 8MM	2	2	2		

1977.12.01

F-2

F-3

Headlight - Horn (A, CM)



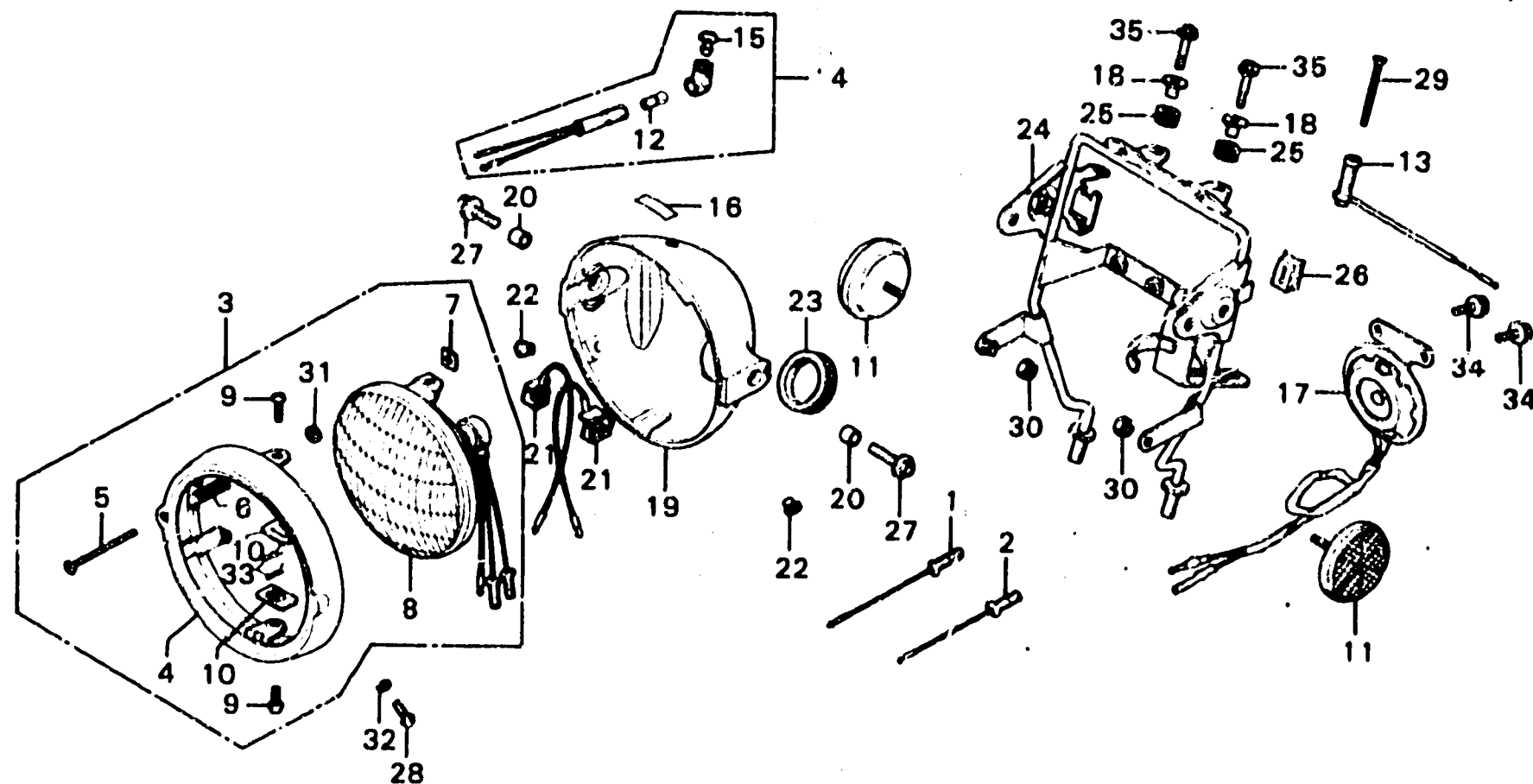
B386-16

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3 K4		
HEAD LIGHT CASE BRACKET	0.8	1	32101-385-000	SUB CORD A (BROWN/WHITE)	1	1	1	A,CM	
HEAD LIGHT CASE	0.3	2	32102-385-000	SUB CORD B (WHITE)	1	1	1	A,CM	
HEAD LIGHT UNIT and its related parts	0.2	3	33100-329-671	HEADLIGHT ASSY. (6V 35/25W)	1	1	1	A,CM	
• HORN ASSY.		4	33101-329-671	RIM, HEADLIGHT	1	1	1	A,CM	
• RESISTER COMP.		5	33103-329-671	SCREW, HEADLIGHT BEAM ADJUSTING	1	1	1	A,CM	
HEAD LIGHT ASSY./SOCKET	0.1	6	33107-283-023	SPRING, HEADLIGHT BEAM ADJUSTING	1	1	1	A,CM	
• BEAM PILOT LAMP ASSY.		7	33117-001-023	NUT, HEADLIGHT BEAM ADJUSTING	1	1	1	A,CM	
		8	33120-329-671	HEADLIGHT UNIT	1	1	1	A,CM	
		9	33125-329-003	SCREW, UNIT HOLDER	2	2	2	A,CM	
		10	33128-200-C33	NUT, UNIT HOLDER	2	2	2	A,CM	
		11	33741-340-670	REFLECTOR, FR. REFLEX	2	2	2	A,CM	
		12	34908-230-000	BULB, SPEEDOMETER (6V1.7W)	1	1	1	A,CM	
		13	35400-329-671	RESISTOR COMP.	1	1	1	A,CM	
		14	37550-329-005	LAMP ASSY., BEAM PILOT (IMASEN)	1	1	1	A,CM	
		15	37551-329-005	LENS, BEAM PILOT (IMASEN)	1	1	1	A,CM	
		16	37555-370-740	LABEL, BEAM PILOT LAMP	1	1	1	A,CM	
		17	38100-358-000	HORN ASSY.	1	1	1	A,CM	
		18	61104-357-000	COLLAR, FR. FENDER	2	2	2	A,CM	
		19	61301-336-000NR	CASE, HEADLIGHT	1	1	1	A,CM	
		20	61302-292-000	COLLAR, HEADLIGHT CASE	2	2	2	A,CM	
		21	61303-336-000	WASHER, HEADLIGHT CASE	2	2	2	A,CM	
		22	61304-292-000	COLLAR, HEADLIGHT SETTING	2	2	2	A,CM	
		23	61304-336-003	GROMMET, HEADLIGHT CASE	1	1	1	A,CM	

I 14

F-3

Headlight - Horn (A, CM)



B386-16

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		24	61311-385-000	BRACKET, HEADLIGHT CASE	1	1	1		A,CM
		25	61315-358-000	RUBBER, MOUNT, 22MM	2	2	2		A,CM
		26	61316-361-000	RUBBER, BRACKET MOUNTING	2	2	2		A,CM
		27	90124-369-000	BOLT, FLANGE, 10X25	2	2	2		A,CM
		28	93500-05016-08	SCREW, PAN, 5X16	2	2	2		A,CM
		29	93600-05055-0A	SCREW, FLAT, 5X55	1	1	1		A,CM
		30	24001-06000	NUT, HEX., 6MM	2	2	2		A,CM
		31	94101-04000	WASHER, PLAIN, 5MM	1	1	1		A,CM
		32	94111-05000	WASHER, SPRING, 5MM	2	2	2		A,CM
		33	94251-05000	PIN, LOCK, 5MM	2	2	2		A,CM
		34	95700-06012-00	BOLT, FLANGE, 6X12	2	2	2		A,CM
		35	95700-06028-00	BOLT, FLANGE, 6X28	2	2	2		A,CM

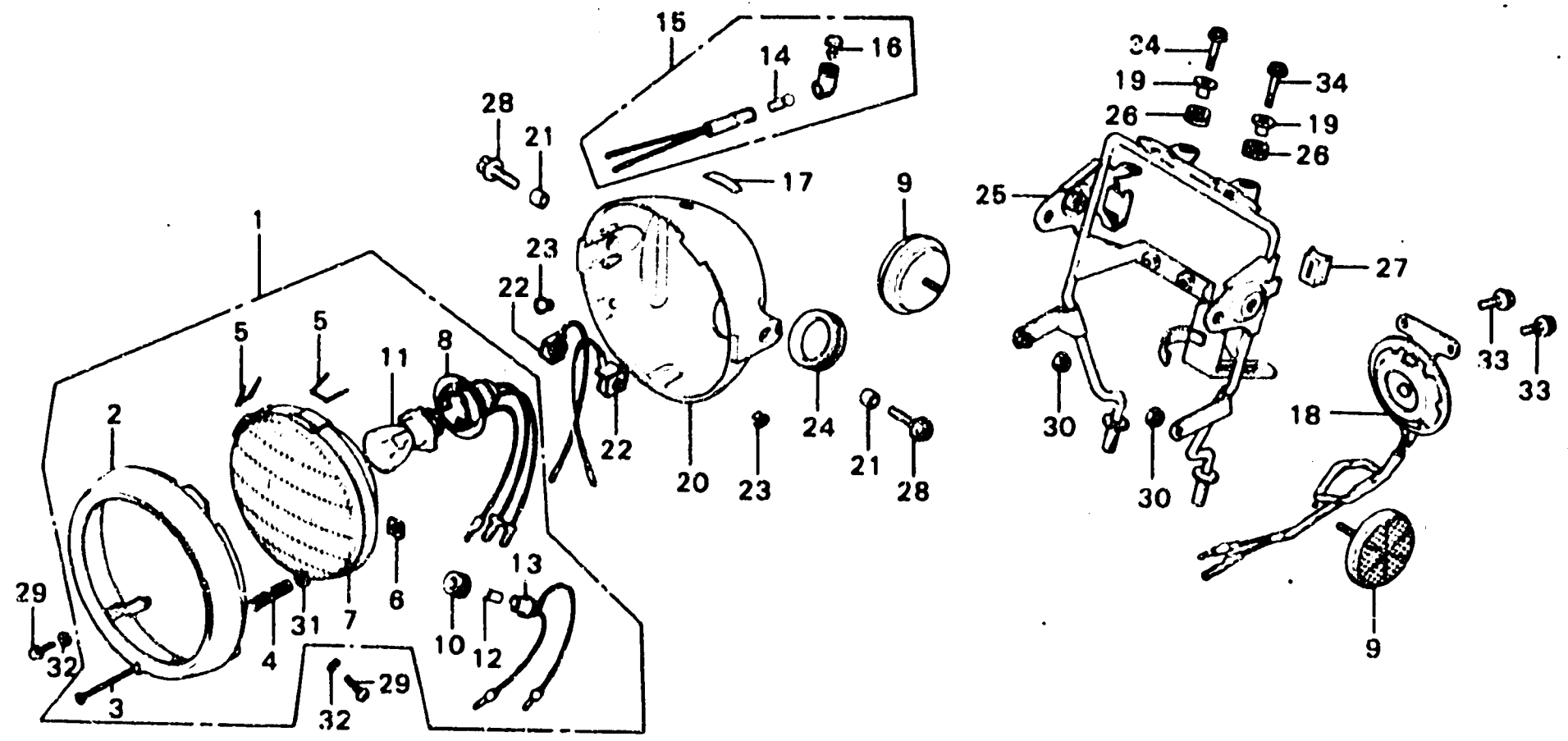
1977.12.01

F-3

I 15

F-3-1

Headlight - Horn (DK, DM, U)



8386-38

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3 K4		
HEAD LIGHT CASE BRACKET	0.8	1	33100-329-003	HEADLIGHT ASSY.	1	1		DK,DM,U	
HEAD LIGHT CASE	0.3	2	33101-336-003	RIM, HEADLIGHT (STANLEY)	1	1		DK,DM,U	
HEAD LIGHT UNIT and its related parts	0.2	3	33103-329-003	SCREW, HEADLIGHT BEAM	1	1		DK,DM,U	
• HORN ASSY. 1				ADJUSTING					
HEAD LIGHT ASSY./SOCKET	0.1	4	33107-200-023	SPRING, HEADLIGHT BEAM ADJUSTING (STANLEY)	1	1		DK,DM,U	
• BEAM PILOT LAMP ASSY.		5	33108-307-681	SPRING, UNIT HOLDER	2	2		DK,DM,U	
• POSITION SOCKET		6	33117-001-023	NUT, HEADLIGHT BEAM ADJUSTING	1	1		DK,DM,U	
		7	33121-329-003	HEADLIGHT UNIT	1	1		DK,DM,U	
		8	33130-243-670	SOCKET, HEADLIGHT	1	1		DK,DM,U	
		9	33741-340-670	REFLECTOR, FR. REFLEX	2	2		DK,DM,U	
		10	33905-303-003	RUBBER, JOINT (STANLEY)	1	1		DK,DM,U	
		11	34901-329-003	BULB, HEADLIGHT (6V35/36W) (STANLEY)	1	1		DK,DM,U	
		12	34903-303-003	BULB, POSITION (6V3W AMBER) (STANLEY)	1	1		DK,DM,U	
		13	34904-303-003	SOCKET, POSITION LIGHT	1	1		DK,DM,U	
		14	34908-230-000	BULB, SPEEDOMETER (6V1.7W)	1	1		DK,DM,U	
		15	37550-329-005	LAMP ASSY., BEAM PILOT (IMASEN)	1	1		DK,DM,U	
		16	37551-329-005	LENS, BEAM PILOT (IMASEN)	1	1		DK,DM,U	
		17	37555-370-740	LABEL, BEAM PILOT LAMP	1	1		DK,DM,U	
		18	38100-358-000	HORN ASSY.	1	1		DK,DM,U	
		19	61104-357-000	COLLAR, FR. FENDER	2	2		DK,DM,U	
		20	61301-336-000NR	CASE, HEADLIGHT	1	1		DK,DM,U	
		21	61302-292-000	COLLAR, HEADLIGHT CASE	2	2		DK,DM,U	

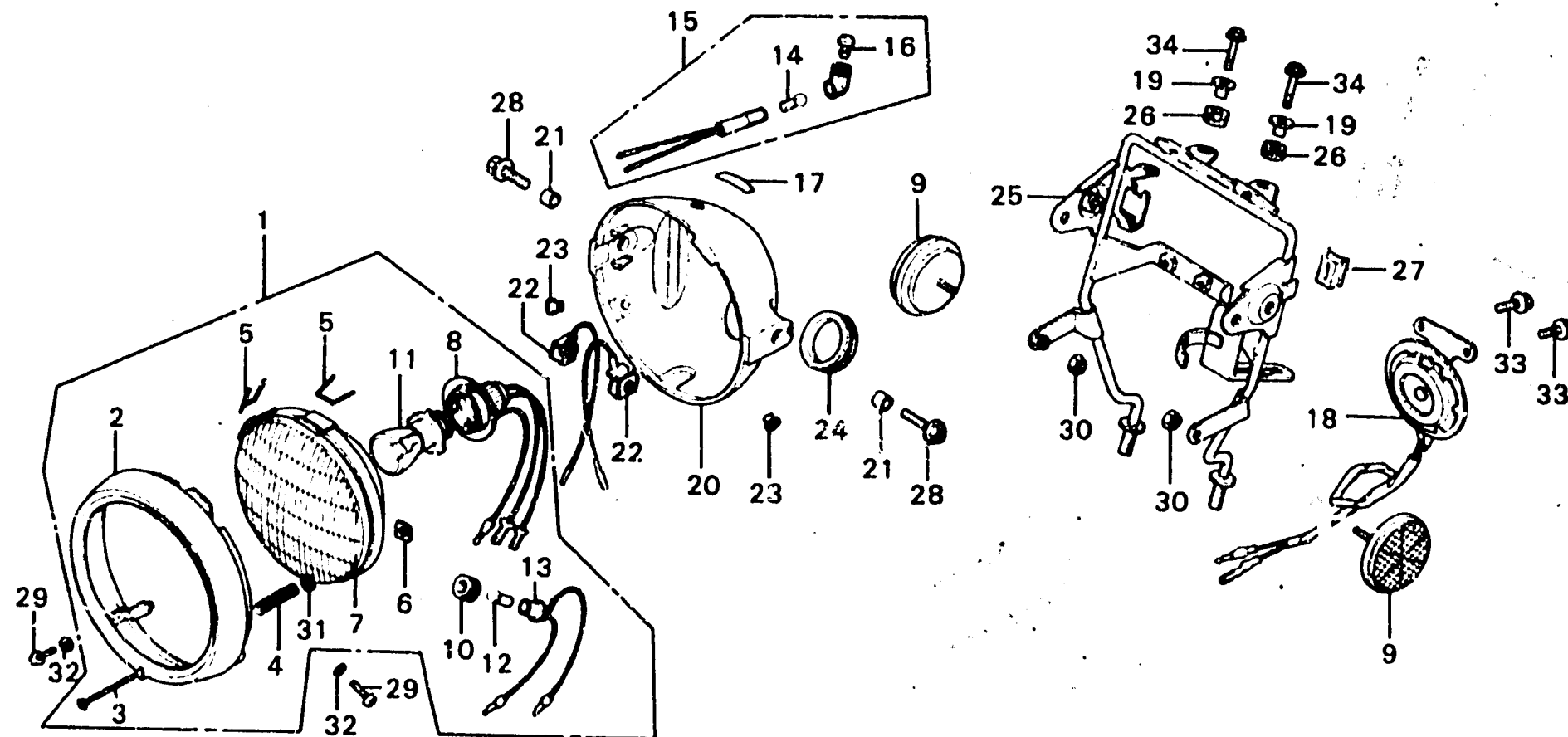
1977.12.01

F-3-1

I 16

F-3-1

Headlight • Horn (DK, DM, U)



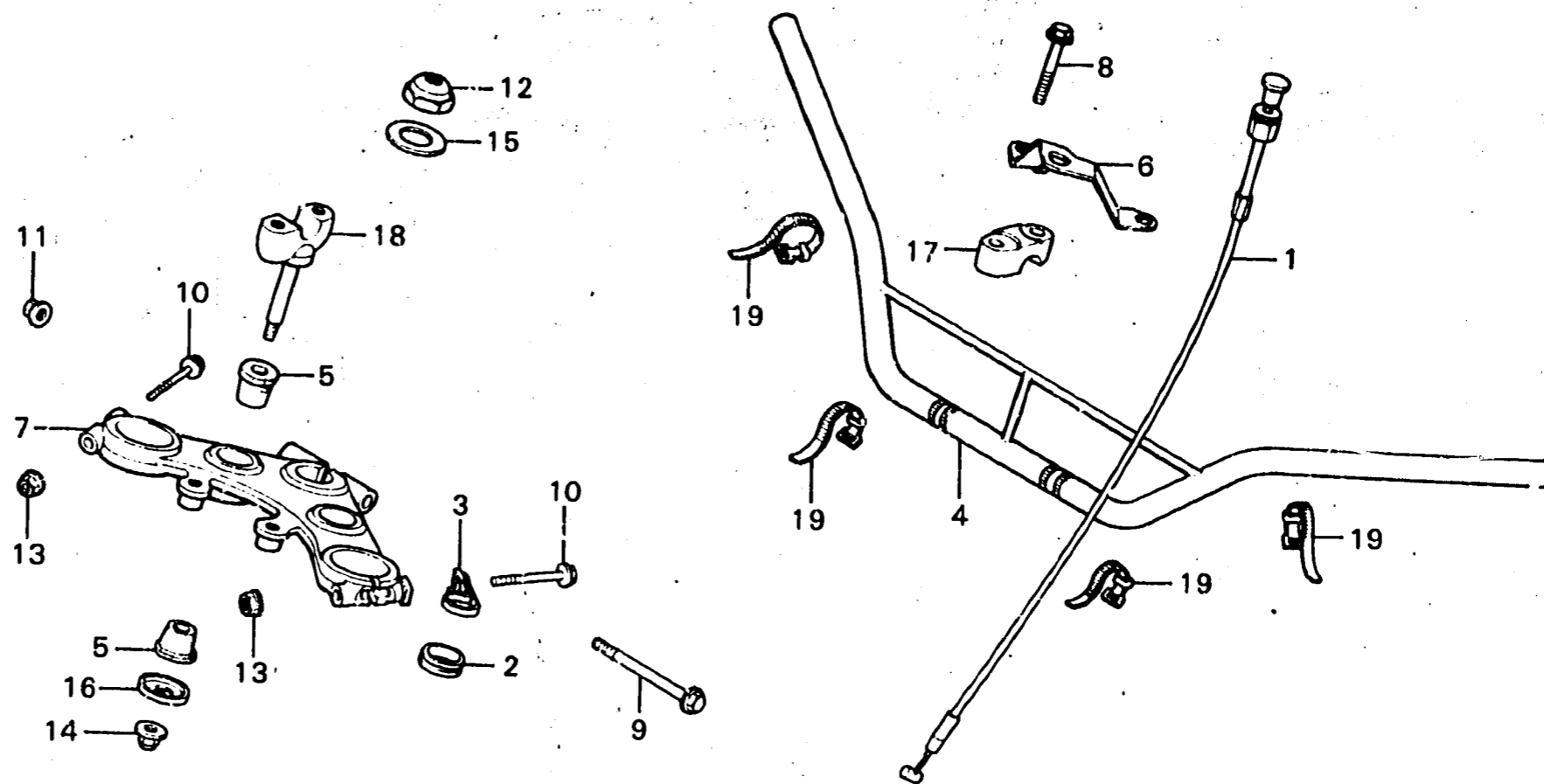
B386-38

Service item	F.R.T.	Ref. No.	Part No.	Description	Head. No.			Serial No.	Area code
					XL350	K2	K3		
		22	61303-336-000	WASHER, HEADLIGHT CASE	2	2			DK,DM,U
		23	61304-292-000	COLLAR, HEADLIGHT SETTING	2	2			DK,DM,U
		24	61304-336-003	GROMMET, HEADLIGHT CASE	1	1			DK,DM,U
		25	61311-385-000	BRACKET, HEADLIGHT CASE	1	1			DK,DM,U
		26	61315-358-000	RUBBER, MOUNT, 22MM	2	2			DK,DM,U
		27	61316-361-000	RUBBER, BRACKET MOUNTING	2	2			DK,DM,U
		28	90124-369-000	BOLT, FLANGE, 10X25	2	2			DK,DM,U
		29	93500-05016-08	SCREW, PAN, 5X1.6	2	2			DK,DM,U
		30	94001-06000	NUT, HEX., 6MM	2	2			DK,DM,U
		31	94101-04000	WASHER, PLAIN, 4MM	1	1			DK,DM,U
		32	94111-05000	WASHER, SPRING, 5MM	2	2			DK,DM,U
		33	95700-06012-00	BOLT, FLANGE, 6X12	2	2			DK,DM,U
		34	95700-06028-00	BOLT, FLANGE, 6X28	2	2			DK,DM,U

J 1

F-4

Steering handle • Top bridge



B386-17

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL350 K2 K3 K4	Serial No.	Area code
STEERING HANDLE PIPE	0.8	1	17950-385-000	CABLE COMP., CHOKE	1		
• FORK TOP BRIDGE			17950-385-700	CABLE COMP., CHOKE	1	1	1
UNDER HOLDER/HANDLE RUBBER	0.4	2	45466-329-000	INNER, CABLE GUIDE	1	1	1
• Add 0.1			3	45467-385-000	1	1	1
CHOKE CABLE/HOLDER PLATE	0.3	4	53100-385-000	PIPE COMP., STEERING HANDLE	1	1	
			53100-385-740	PIPE COMP., STEERING HANDLE			1
		5	53133-385-000	RUBBER, HANDLE CUSHION	4	4	4
		6	53137-385-670	PLATE, HOLDER	1	1	1
		7	53230-385-000	BRIDGE, FORK TOP	1	1	1
			53231-385-000	BRIDGE, FORK TOP	1	1	1
		8	90111-362-000	BOLT, FLANGE, 8X36	4	4	4
		9	90124-458-000	BOLT, FLANGE, 8X72	1	1	1
		10	90155-369-000	BOLT, FLANGE, 7X54	2	2	2
		11	90303-369-000	NUT, FLANGE, 8MM	1	1	1
		12	90304-358-000	NUT, STEERING STEM	1	1	1
		13	90355-369-000	NUT, FLANGE, 7MM	2	2	2
		14	90443-107-000	NUT, CAP, 8MM	2	2	2
		15	90503-222-000	WASHER, STEERING STEM	1	1	1
		16	90535-292-000	WASHER, HANDLE CUSHION	2	2	2
		17	95014-22200	HOLDER B2, HANDLE PIPE UPPER	2	2	2
		18	95014-33200	HOLDER C2, HANDLE PIPE UNDER	2	2	2
		19	95014-62100	BAND B1, WIRE	4	4	4

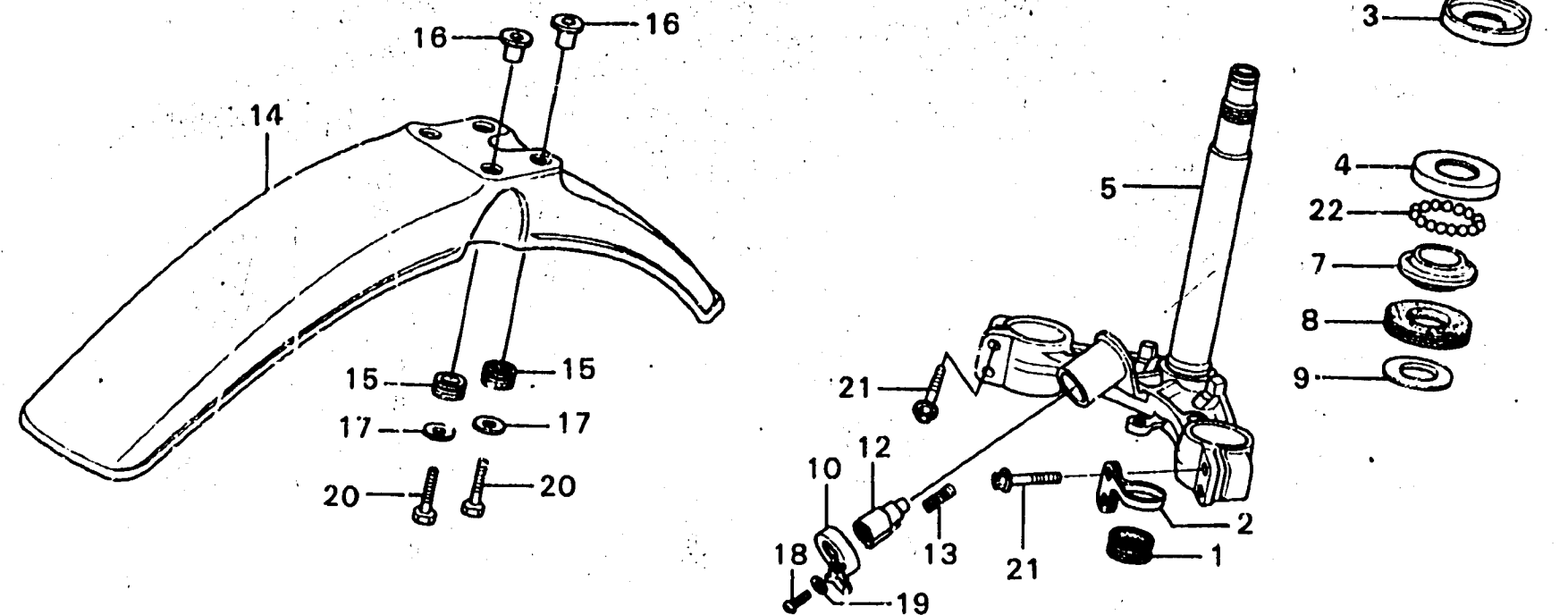
1977.12.01

F-4

J 2

F-5

Steering stem - Front fender
(A, CM)



P386-18

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
STEERING STEM COMP. and its related parts	1.1	1	45466-329-000	INNER, CABLE GUIDE	1	1	1	A,CM	
STEERING TOP BALL RACE	0.8	2	45468-329-000	CLIP B, FR. BRAKE CABLE	1	1	1	A,CM	
* One or all		3	50301-200-315	RACE, STEERING TOP BALL	1	1	1	A,CM	
STEERING TOP CONE RACE/HEAD TOP	0.5	4	50301-268-305	RACE, STEERING TOP BALL	1	1	1	A,CM	
THREAD		5	53200-385-000ZA	STEM COMP., STEERING *NH-1*	1	1	1	A,CM	
FRONT FENDER COMP.	0.2	6	53211-200-305	RACE, STEERING TOP CONE	1	1	1	A,CM	
STEERING HANDLE LOCK	0.1	7	53212-200-305	RACE, STEERING BOTTOM CONE	1	1	1	A,CM	
		8	53214-200-000	DUST SEAL, STEERING HEAD	1	1	1	A,CM	
		9	53215-200-000	WASHER, STEERING HEAD DUST	1	1	1	A,CM	
		10	53215-391-670	COVER COMP., HANDLE LOCK CASE	1	1	1	A,CM	
		11	53220-303-000	THREAD COMP., STEERING HEAD	1	1	1	A,CM	
		12	53600-391-670	LOCK COMP., STEERING HANDLE	1			A,CM	
			53600-382-671	LOCK COMP., HANDLE		1	1	A,CM	
		13	53631-268-020	SPRING, HANDLE LOCK	1	1	1	A,CM	
		14	61100-385-670	FENDER, FR.	1			A,CM	
			61100-385-700ZA	FENDER COMP., FR. *R-23*		1	1	A,CM	
		15	61103-357-000	RUBBER, FR. FENDER MOUNTING	4	4	4	A,CM	
		16	61104-357-000	COLLAR, FR. FENDER	4	4	4	A,CM	
		17	90545-292-000	WASHER, 6.5X20	4	4	4	A,CM	
		18	93500-03012	SCREW, PAN, 3X12	1	1	1	A,CM	
		19	94101-03000	WASHER, PLAIN, 3MM	1	1	1	A,CM	
		20	95700-06022-00	BOLT, FLANGE, 6X22	4	4	4	A,CM	
		21	95700-08032-00	BOLT, FLANGE, 8X32	4	4	4	A,CM	
		22	96211-08000	BALL, STEEL, #8 (1/4)	36	36	36	A,CM	

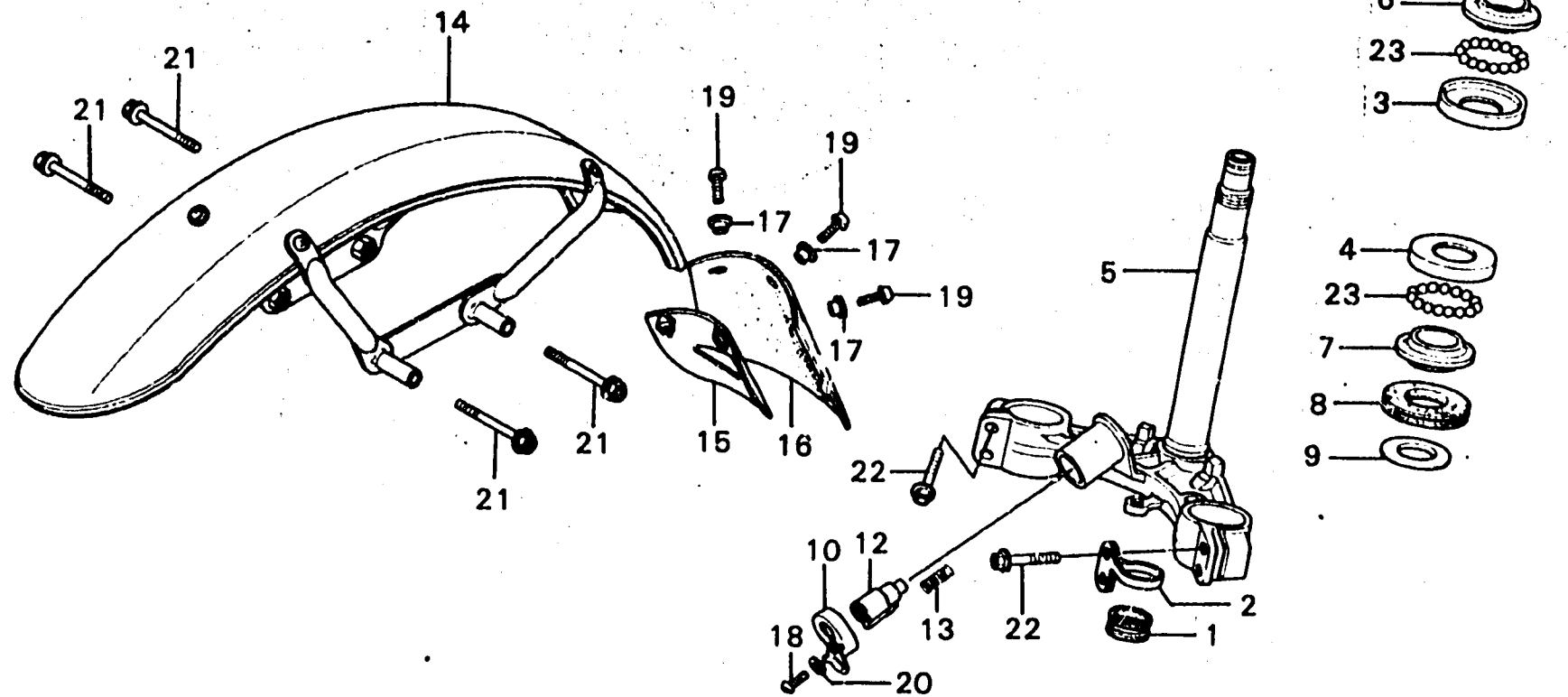
1977.12.01

F-5

J 3

F-5-1

**Steering stem • Front fender
(DK, DM, U)**



B386-42

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3 K4		
STEERING STEM COMP. and its related parts	1.1	1	45466-329-000	INNER, CABLE GUIDE	1	1		DK, DM, U	
STEERING TOP BALL RACE	0.8	2	45468-329-000	CLIP B, FR. BRAKE CABLE	1	1		DK, DM, U	
• One or all		3	50301-200-315	RACE, STEERING TOP BALL	1	1		DK, DM, U	
STEERING TOP CONE RACE/HEAD TOP THREAD	0.5	4	50301-268-305	RACE, STEERING TOP BALL	1	1		DK, DM, U	
FRONT FENDER COMP.	0.3	5	53200-385-000ZA	STEM COMP., STEERING *NH-1*	1	1		DK, DM, U	
FRONT MUDGUARD/PLATE	0.1	6	53211-200-305	RACE, STEERING TOP CONE	1	1		DK, DM, U	
• STEERING HANDLE LOCK		7	53212-200-305	RACE, STEERING BOTTOM CONE	1	1		DK, DM, U	
		8	53214-200-000	DUST SEAL, STEERING HEAD	1	1		DK, DM, U	
		9	53215-200-000	WASHER, STEERING HEAD DUST SEAL	1	1		DK, DM, U	
		10	53215-391-670	COVER COMP., HANDLE LOCK CASE	1	1		DK, DM, U	
		11	53220-303-000	THREAD COMP., STEERING HEAD TOP	1	1		DK, DM, U	
		12	53600-391-670	LOCK COMP., STEERING HANDLE	1			DK, DM, U	
			53600-382-671	LOCK COMP., HANDLE		1		DK, DM, U	
		13	53631-268-020	SPRING, HANDLE LOCK	1	1		DK, DM, U	
		14	61100-386-000	FENDER COMP., FR.	1	1		DK, DM, U	
		15	61105-355-000	PLATE, FR. FENDER MUDGUARD	1	1		DK, DM, U	
		16	61114-033-000	MUDGUARD, FR.	1	1		DK, DM, U	
		17	90522-028-000	WASHER, CHAIN CASE SETTING	3	3		DK, DM, U	
		18	93500-03012	SCREW, PAN, 3X12	1	1		DK, DM, U	
		19	93500-06014	SCREW, PAN, 6X14	3	3		DK, DM, U	
		20	94101-03000	WASHER, PLAIN, 3MM	1	1		DK, DM, U	
		21	95700-06045-00	BOLT, FLANGE, 6X45	4	4		DK, DM, U	
		22	95700-08032-00	BOLT, FLANGE, 8X32	4	4		DK, DM, U	
		23	96211-08000	BALL, STEEL, #8 (1/4)	36	36		DK, DM, U	

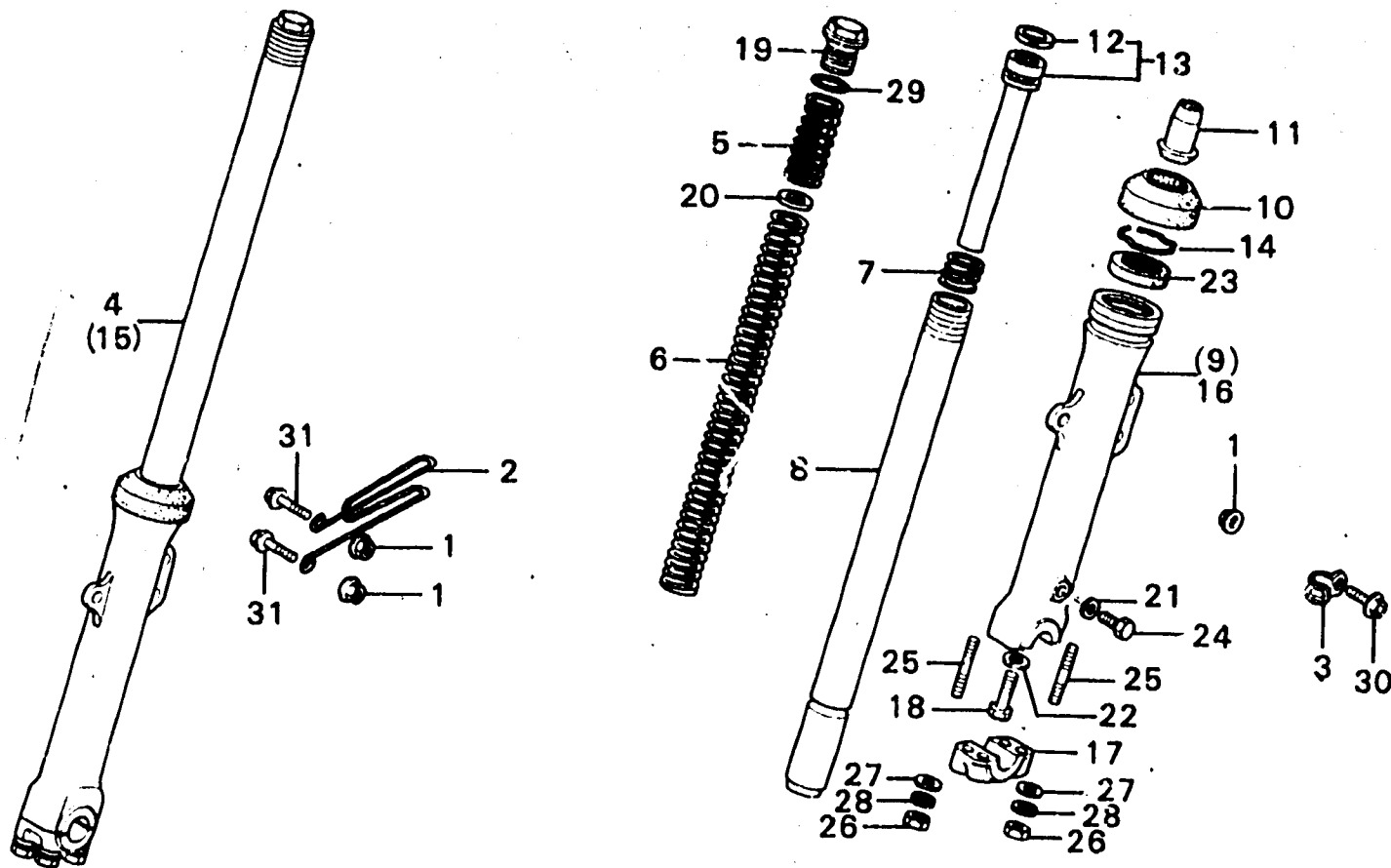
1977.12.01

F-5-1

J 4

F-6

Front cushion



R386-19

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3 K4		
FRONT FORK BOTTOM CASE	1.0	1	18362-720-000	NUT, FLANGE, 6MM	3	3	3	A,CM DK,DM,U	
• One motorcycle 1.7					1	1	1		
35 x 48 x 1; OIL SEAL	0.7	2	44832-329-000	CLAMP, SPEEDMETER	1	1	1		
• One motorcycle 1.1		3	45465-329-010	CLIP, FR. BRAKE CABLE	1	1	1		
FRONT FORK PIPE/BOTTOM PIPE	0.6	4	51400-385-003	FORK ASSY., R. FR.	1	1			
and its related parts		5	51400-385-740	FORK ASSY., R. FR.			1		
• One motorcycle 0.8			51401-356-000	SPRING A, FR. CUSHION	2	2	2		
FRONT FORK ASSY.	0.5	6	51402-385-000	SPRING B, FR. FORK	2	2	2		
• One motorcycle 0.7		7	51412-340-000	SPRING, FR. FORK REBOUND	2	2	2		
FRONT CUSHION SPRING A./B.	0.2	8	51420-356-000	PIPE COMP., FR. FORK	2	2	2		
• 8 x 50 STUD BOLT		9	51421-358-771	CASE, R. FR. FORK BOTTOM	1	1			
• Add 0.1 at stud bolt			51421-385-740	CASE, R. FORK BOTTOM			1		
		10	51425-340-000	DUST SEAL, FR. FORK	2	2	2		
		11	51432-357-000	PIECE, OIL LOCK	2	2	2		
		12	51437-329-010	RING, PISTON	2	2	2		
		13	51440-385-003	PIPE COMP., BOTTOM	2	2	2		
		14	51466-375-000	RING, OIL SEAL STOPPER	2	2	2		
		15	51500-385-003	FORK ASSY., L. FR.	1	1			
			51500-385-740	FORK ASSY., L. FR.			1		
		16	51521-358-771	CASE, L. FR. FORK BOTTOM	1	1			
			51521-385-740	CASE, L. FORK BOTTOM			1		
		17	51634-340-000	HOLDER, FR. AXLE	2	2			
			51634-385-740	HOLDER, FR. AXLE			2		
		18	90116-283-010	BOLT, SOCKET, 8MM	2	2	2		
		19	90123-300-000	BOLT, FR. FORK	2	2	2		
		20	90504-356-000	WASHER, 16MM	2	2	2		

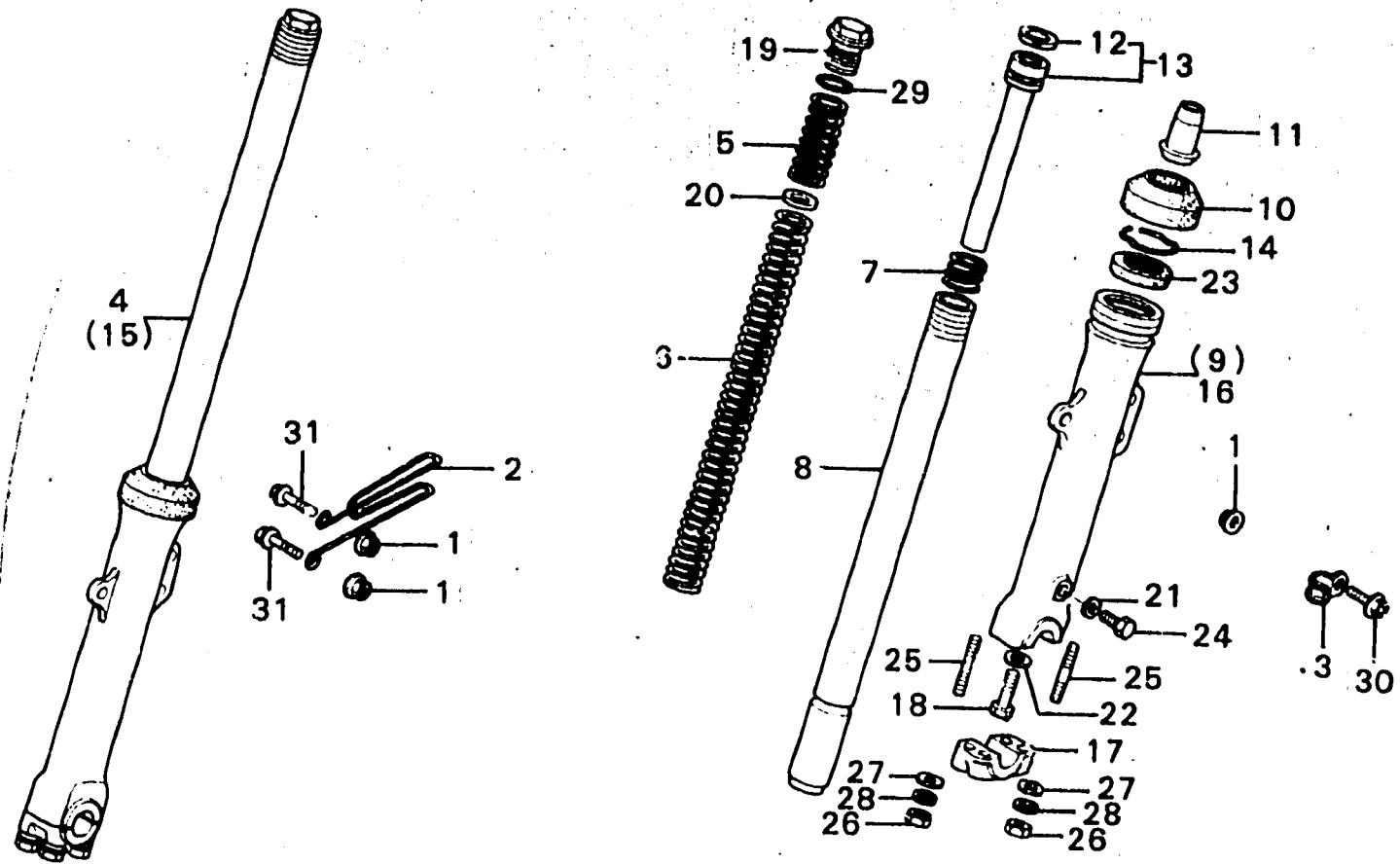
1977.12.01

F-6

J 5

F-6

Front cushion



B386-19

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		21	90543-273-000	PACKING, FR. FORK DRAIN COCK	2	2	2		
		22	90544-283-000	WASHER, SPECIAL, 8MM	2	2	2		
		23	91255-300-033	OIL SEAL, 35X48X11	2	2	2		
		24	92000-06010	BOLT, HEX., 6X10	2	2	2		
		25	92700-08050-38	BOLT, STUD, 8X50	8	8	8		
		26	94030-08000	NUT, HEX., 8MM	8	8	8		
		27	94101-08000	WASHER, PLAIN, 8MM	8	8	8		
		28	94111-08000	WASHER, SPRING, 8MM	8	8	8		
		29	94608-50000	O-RING, 23X2.8	2	2	2		
		30	95700-06016-00	BOLT, FLANGE, 6X16	1	1	1		A,CM
		31	95700-06020-00	BOLT, FLANGE, 6X20	2	2	2		A,CH
					1	1			DK,DM,U

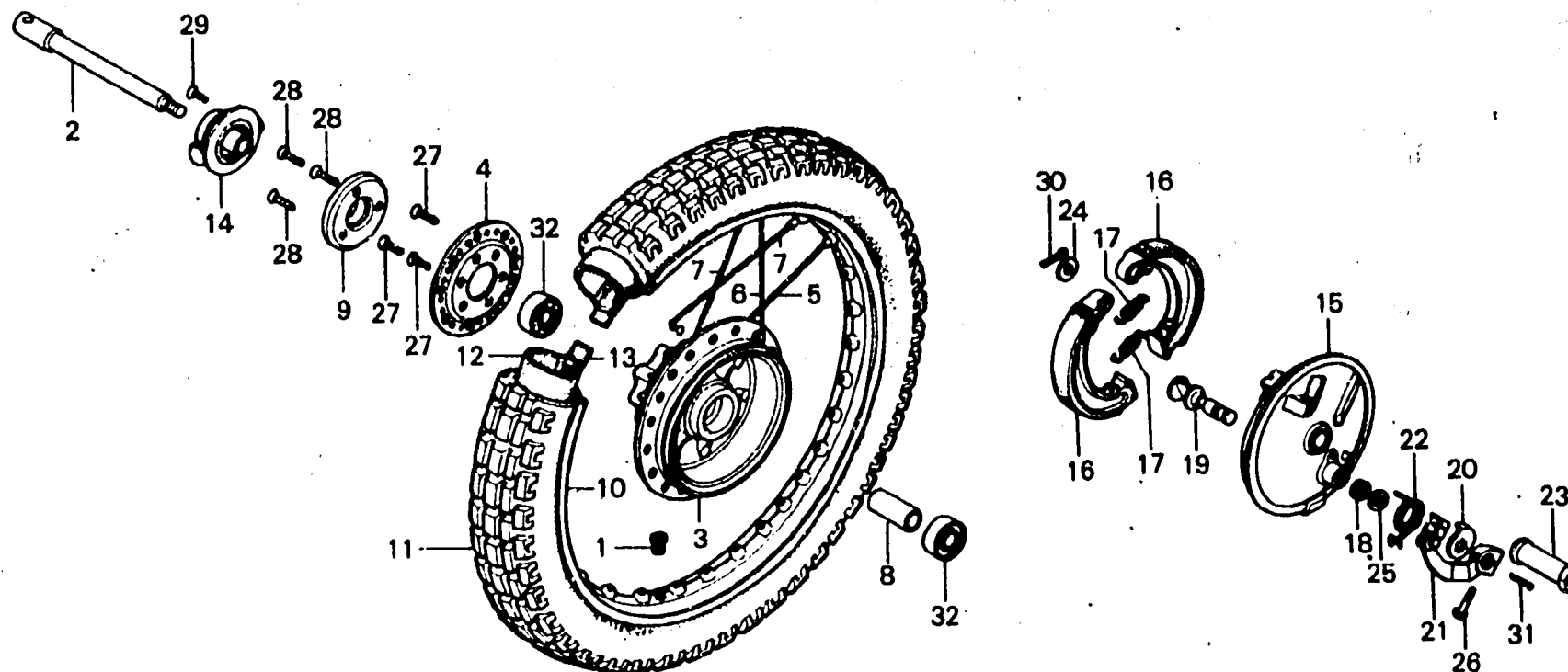
1977.12.01

F-6

J 6

F-7

**Front wheel ·
Front brake panel**



B386-20

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
FRONT WHEEL HUB/SPOKE FLANGE	2.8	1	42717-329-000	CAP, RIM HOLE	1	1	1		
FRONT WHEEL RIM	2.2	2	44301-329-000	AXLE, FR. WHEEL	1	1	1		
FRONT WHEEL TIRE/TUBE/TIRE FLAP	1.0	3	44601-356-000	HUB, FR. WHEEL	1	1			
FRONT BRAKE PANEL and its related parts	0.5	4	44601-385-740	HUB, FR. WHEEL			1		
		4	44603-329-000	FLANGE, FR. SPOKE	1	1	1		
• R. BALL BEARING		5	44606-356-000	SPOKE A, FR. (IN SIDE 8X193.5)	9	9	9		
• One motorcycle 0.8 at bearing									
GEAR BOX RETAINER	0.4	6	44607-356-000	SPOKE B, FR. (OUT SIDE 8X193)	9	9	9		
• DISTANCE COLLAR/L. BALL BEARING		7	44608-356-000	SPOKE C, FR. (8X236)	18	18	18		
FRONT WHEEL AXLE/GEAR BOX	0.3	8	44620-286-000	COLLAR, FR. AXLE DISTANCE	1	1	1		
		9	44641-356-000	RETAINER, GEAR BOX	1	1	1		
FRONT BRAKE ARM and its related parts	0.1	10	44701-385-003	RIM, FR. WHEEL	1				
			44701-385-013	RIM, FR. WHEEL		1		3104900	
			44701-385-741	RIM, FR. WHEEL		1		3104901 3105821	
		11	44711-356-671	TIRE, FR. (3.00-21 BS)	1	1	1		A,CH
			44711-356-672	TIRE, FR. (3.00-21 NITTO)	1	1	1		A,CH
			44711-386-003	TIRE, FR. (3.00-21 BS)	1	1			DK,DM,U
			44711-386-006	TIRE, FR. (3.00-21 NITTO)	1	1			DK,DM,U
		12	44712-340-003	TUBE, FR. WHEEL	1	1	1		
				(2.75/3.00-21 BS)					
			44712-340-006	TUBE, TIRE (3.00-21 NITTO)	1	1	1		
		13	44713-340-003	FLAP, TIRE (BS)	1	1	1		
			44713-340-006	FLAP, TIRE (1.60X21 NITTO)	1	1	1		
		14	44800-329-000	BOX, SPEEDMETER GEAR	1	1	1		
		15	45100-385-000	PANEL COMP., FR. BRAKE	1				
			45100-329-770	PANEL COMP., FR. BRAKE	1			3002142	
						1		3002143	
			45100-385-740	PANEL COMP., FR. BRAKE			1		

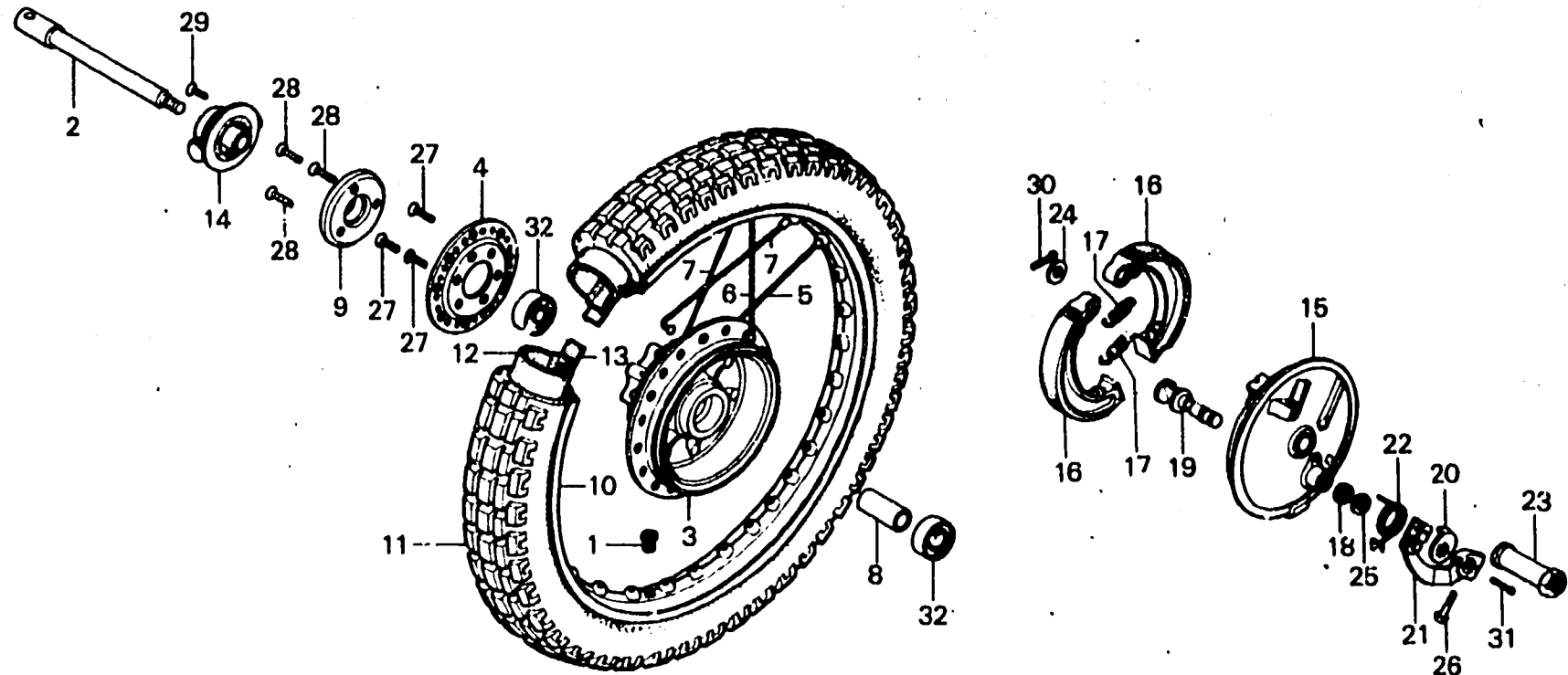
1977.12.01

F-7

J 7

F-7

**Front wheel •
Front brake panel**



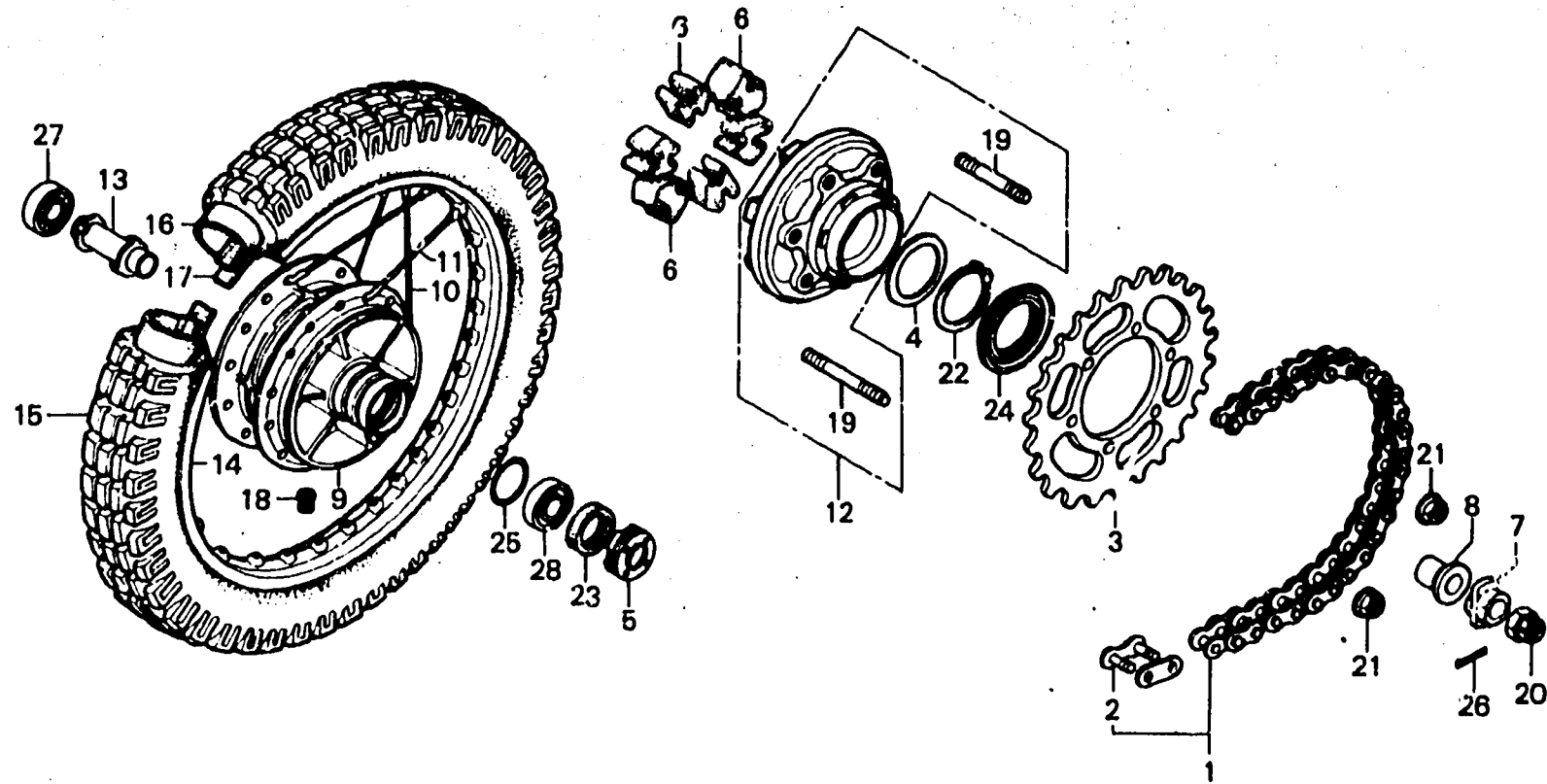
B386-20

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		16	45120-329-670	SHOE COMP., FR. BRAKE	2	2	2		
		17	45133-329-000	SPRING, FR. BRAKE SHOE	2	2	2		
		18	45134-250-000	DUST SEAL, BRAKE CAM	1	1	1		
		19	45141-329-770	CAM, FR. BRAKE	1	1	1		
		20	45145-329-770	INDICATOR, FR. BRAKE	1	1	1		
		21	45410-329-770	ARM COMP., FR. BRAKE	1	1	1		
		22	45435-329-000	SPRING, FR. BRAKE ARM RETURN	1	1	1		
		23	90305-329-000	NUT, FR. WHEEL AXLE	1	1	1		
		24	90524-030-000	WASHER A, HANDLE HOLDER	1	1	1		
		25	90549-121-000	WASHER, PLAIN, 14MM SETTING	1	1	1		
		26	92000-06025	BOLT, HEX., 6X25	1	1	1		
		27	93600-05016-0A	SCREW, FLAT, 5X16	3	3	3		
		28	93600-06016	SCREW, FLAT, 6X16	3	3	3		
		29	93700-05016-0A	SCREW, OVAL, 5X16	1	1	1		
		30	94201-20150	PIN, SPLIT, 2.0X15	1	1	1		
		31	94201-20180	PIN, SPLIT, 2.0X18	1	1	1		
		32	96140-63020-10	BEARING, RADIAL BALL, 6302U	2	2	2		

J 8

F-8

Rear wheel



B386-21

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL350 K2 K3 K4	Serial No.	Area code
REAR WHEEL HUB	2.9	1	40530-356-305	CHAIN, DRIVE (DID50DS-100E)	1 1 1		
REAR WHEEL RIM	2.4	2	40531-356-305	JOINT, DRIVE CHAIN (DID50DS STAKING-TYPE)	1 1 1		
REAR WHEEL TIRE/TUBE/FLAP	1.1	3	41201-356-000	SPROCKET, FINAL DRIVEN (45T)	1 1 1		
L. BALL BEARING	0.7	4	41202-329-010	WASHER, 66MM	1 1 1		
• One motorcycle 0.8		5	41231-356-000	RETAINER, RR. WHEEL BEARING	1 1 1		
• STUD BOLT							
• One motorcycle 1.1		6	41242-356-000	DAMPER, RR. WHEEL	6 6 6		
OIL SEAL	0.6	7	42306-356-000	COLLAR, RR. AXLE	1 1 1		
• DRIVEN FLANGE ASSY./FINAL DRIVEN SPROCKET		8	42311-358-000	COLLAR, RR. WHEEL SIDE	1 1 1		
REAR WHEEL DAMPER	0.5	9	42601-356-000	HUB COMP., RR. WHEEL	1 1		
• One or all		10	42601-385-740	HUB COMP., RR. WHEEL			
• BEARING RETAINER		10	42606-356-000	SPOKE A, RR. (IN SIDE 8X160.5)	18 18 18		
• R. BALL BEARING/DISTANCE COLLAR		11	42607-356-000	SPOKE B, RR. (OUT SIDE 8X159.5)	18 18 18		
DUST SEAL	0.4	12	42615-385-000	FLANGE ASSY., DRIVEN	1 1 1		
DRIVE CHAIN and its related parts	0.3	13	42620-356-000	COLLAR, RR. AXLE DISTANCE	1 1 1		
		14	42701-381-003	RIM, RR. WHEEL (DA'JO)	1		
			42701-381-013	RIM, RR. WHEEL	1	3104901	3104900
			42701-385-741	RIM, RR. WHEEL	1	3105821	3105820
		15	42711-356-671	TIRE, RR. (4.00-18 BS)	1 1 1		A,CH
			42711-356-672	TIRE, RR. (4.00-18 NITTO)	1 1 1		A,CH
			42711-329-671	TIRE, RR. (4.00-18 BS)	1 1		DK,DM,U
			42711-329-672	TIRE, RR. (4.00-18 NITTO)	1 1		DK,DM,U
		16	42712-300-003	TUBE, RR. WHEEL (4.00-18 BS)	1 1 1		
			42712-340-006	TUBE, RR. WHEEL (4.00-18 NITTO)	1 1 1		

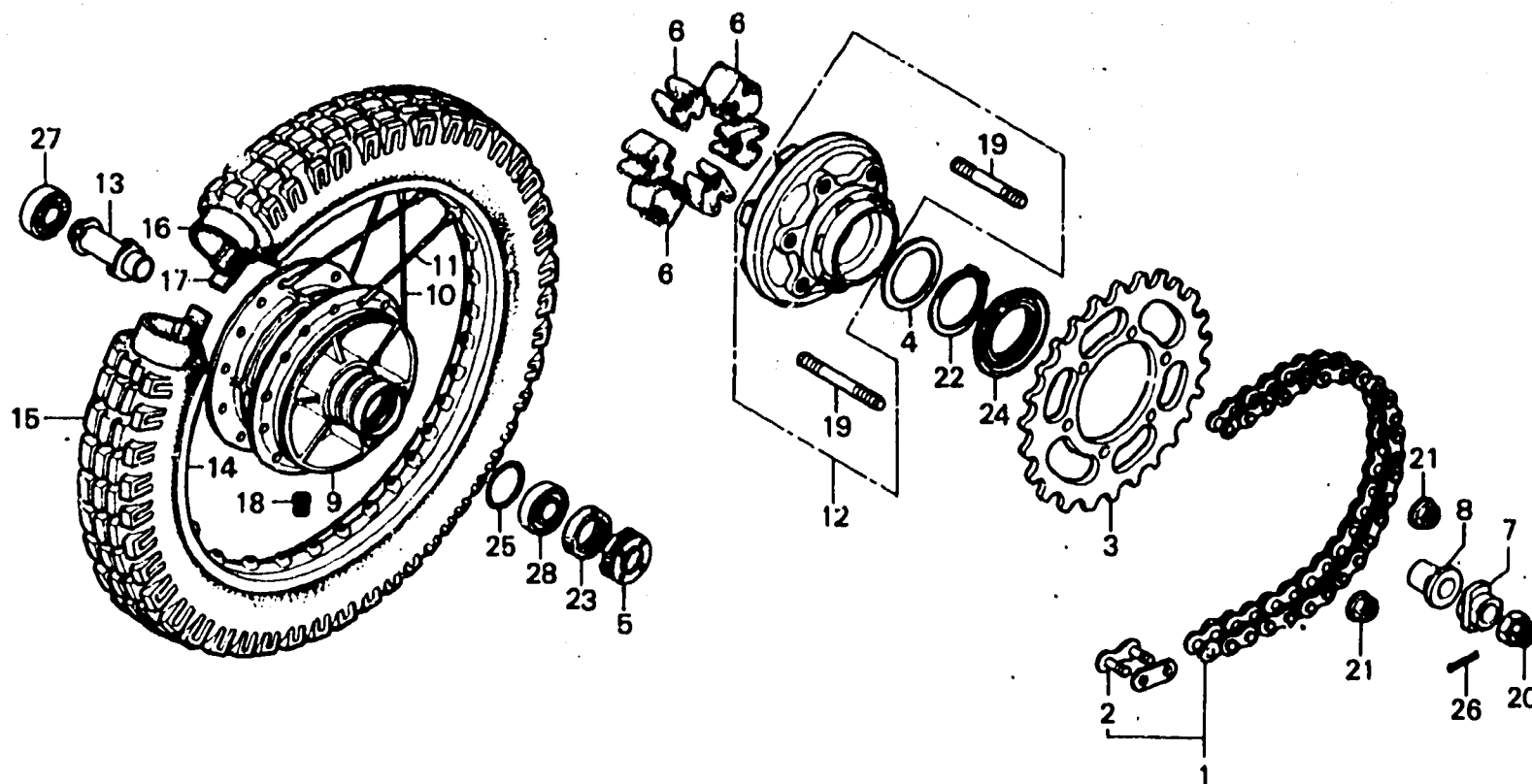
1977.12.01

F-8

J 9

F-8

Rear wheel



B386-21

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		17	42713-300-003	FLAP, RR. TUBE (2.15X18 BS)	1	1	1		
			42713-340-006	FLAP, RR. TUBE (18 NTTD)	1	1	1		
		18	42717-329-000	CAP, RIM HOLE	2	2	2		
		19	90125-329-010	BOLT, STUD, 8X45	6	6	6		
		20	90306-329-770	NUT, RR. WHEEL AXLE	1	1	1		
		21	90309-357-000	NUT, HEX., 8MM	6	6	6		
		22	90665-329-000	CIR CLIP, EXTERNAL, 65MM	1	1	1		
		23	91253-286-013	DUST SEAL, 30X45X9.5	1	1	1		
			91253-356-005	DUST SEAL, 30X45X9.5	1	1	1		
		24	91256-356-003	DUST SEAL, 65X85X7.5	1	1	1		
			91256-356-005	DUST SEAL, 65X85X7.5	1	1	1		
		25	91262-329-010	O-RING, 62X2	1	1	1		
		26	94201-40300	PIN, SPLIT, 4.0X30	1	1	1		
		27	96140-62040-10	BEARING, RADIAL BALL, 6204U	1	1	1		
		28	96140-63040-10	BEARING, RADIAL BALL, 6304U	1	1	1		

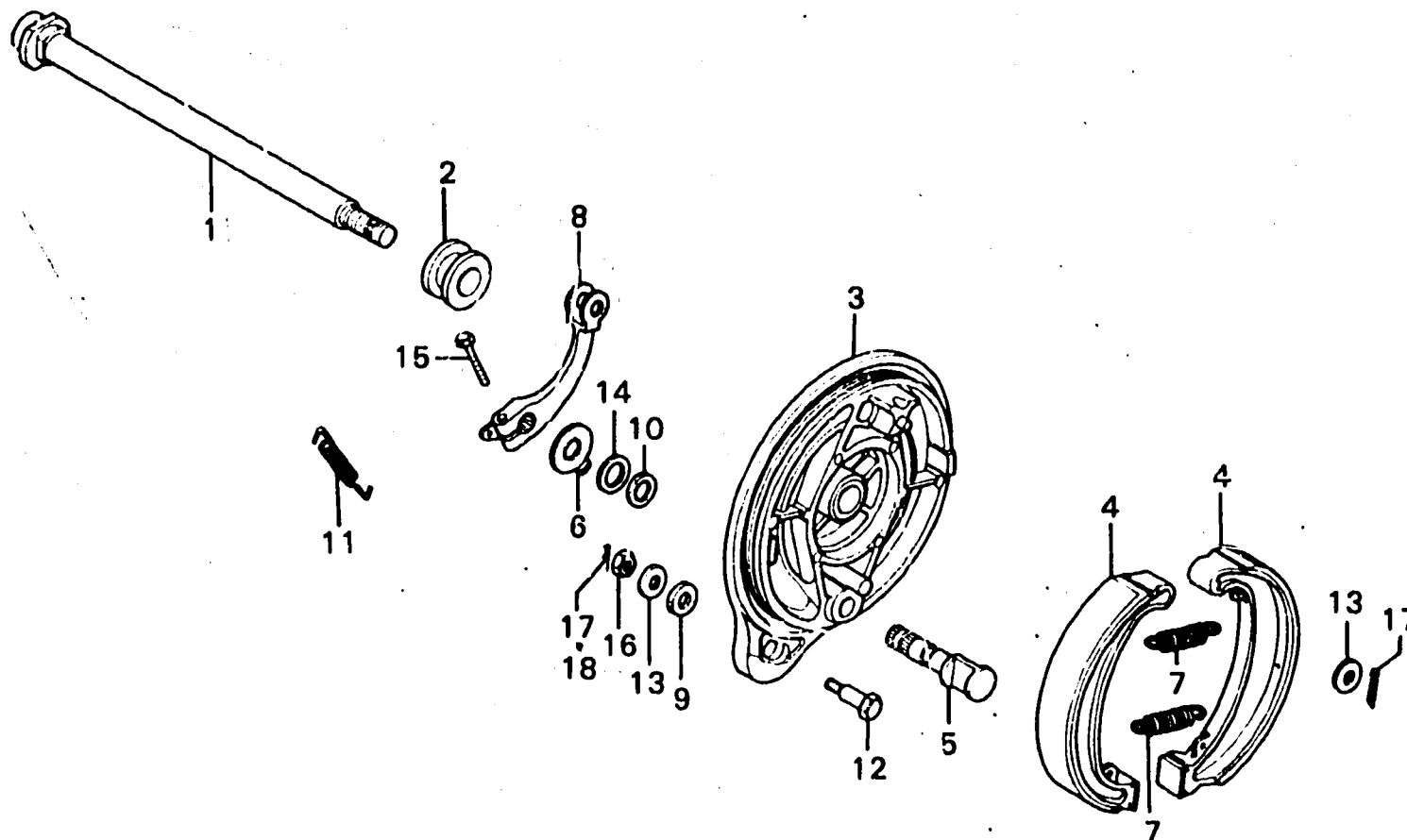
1977.12.01

F-8

J 10

F-9

Rear brake panel



B386-22

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
REAR BRAKE PANEL and its related parts	0.6	1	42301-385-007	AXLE, RR. WHEEL	1	1	1		
REAR WHEEL AXLE/PANEL SIDE COLLAR	0.4	2	42313-357-010	COLLAR, RR. BRAKE PANEL SIDE	1	1	1		
REAR BRAKE ARM and its related parts	0.1	3	43100-385-010	PANEL COMP., RR. BRAKE	1	1			
			43100-385-740	PANEL COMP., RR. BRAKE				1	
		4	43120-329-670	SHOE COMP., RR. BRAKE	2	2	2		
		5	43141-329-770	CAM, RR. BRAKE	1	1	1		
		6	43145-329-770	INDICATOR, RR. BRAKE	1	1	1		
		7	43151-329-000	SPRING, RR. BRAKE SHOE	2	2	2		
		8	43410-385-010	ARM, RR. BRAKE	1	1	1		
		9	43434-286-000	RUBBER, STOPPER ARM CUSHION	1	1	1		
		10	45134-250-000	DUST SEAL, BRAKE CAM	1	1	1		
		11	45435-357-000	SPRING, BRAKE ARM RETURN	1	1	1		
		12	90127-001-010	BOLT, RR. BRAKE TORQUE	1				
			90127-400-000	BOLT, RR. BRAKE STOPPER		1		3104300	
						1		3104301	
		13	90524-030-000	WASHER A, HANDLE HOLDER	2	2	2		
				SETTING					
		14	90549-121-000	WASHER, PLAIN, 14MM	1	1	1		
		15	92000-06025	BOLT, HEX., 6X25	1	1	1		
		16	94001-08000-05	NUT, HEX., 8MM	1	1	1		
		17	94201-20150	PIN, SPLIT, 2.0X15	1				
						1		3104300	
						2		3104301	
							2		
		18	94251-08000	PIN, LOCK, 8MM	1				
						1		3104300	

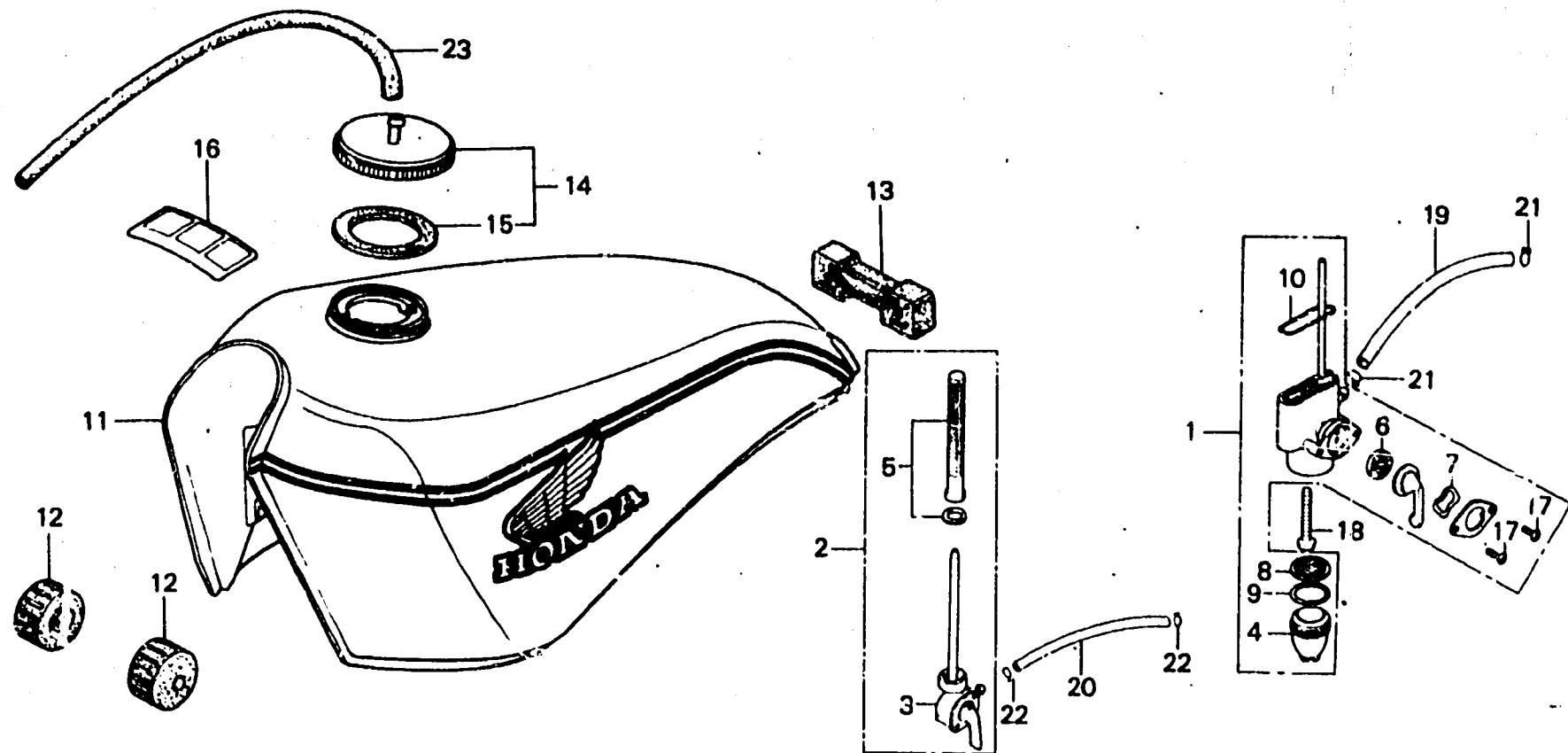
1977.12.01

F-9

J 11

F-10

Fuel tank • Fuel cock



B385-04A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL360 K2 K3 K4	Serial No.	Area code
FUEL TANK ASSY.	03	1	16950-356-700	COCK ASSY., FUEL	1		
FUEL COCK ASSY./COCK LEVER	0.2	2	16950-385-701	COCK ASSY., FUEL	1	1	
FUEL STRAINER SCREEN/CUP	0.1	3	16951-385-701	BDDY COMP., COCK	1	1	
		4	16952-028-000	CUP, FUEL STRAINER	1		
		5	16952-388-005	SCREEN SET, FUEL STRAINER	1	1	
		6	16955-028-004	GASKET, COCK LEVER	1		
		7	16956-028-004	SPRING, COCK LEVER	1		
		8	16957-028-000	SCREEN, FUEL STRAINER	1		
		9	16958-028-000	GASKET, FUEL STRAINER CUP	1		
		10	16997-273-000	O-RING, 23MM	1		
		11	17510-385-305ZA	TANK ASSY., FUEL *NH-57*	1		
			17510-385-700ZA	TANK ASSY., FUEL *R-23 NH-57*	1		
			17510-385-740ZA	TANK ASSY., FUEL *R-23 NH-57*			
		12	17611-286-000	CUSHION, FUEL TANK FR.	2	2	2
		13	17613-385-000	CUSHION, FUEL TANK RR.	1	1	1
		14	17620-373-010	CAP COMP., FUEL FILLER	1	1	1
		15	17531-259-000	GASKET, FUEL FILLER CAP	1		
			17631-329-000	PACKING, FUEL FILLER CAP	1		
						3104899	
						3104900	
		16	87560-375-680A	MARK, DRIVE CAUTION	1	1	1
		17	93500-03006	SCREW, PAN, 3X6	2		
		18	93500-06040	SCREW, PAN, 6X40	1		
		19	95001-45100-40	TUBE, FUEL, 4.5X100	1		
		20	95001-55100-40	TUBE, FUEL, 5.3X100		1	1
		21	95002-02080	CLIP B8, TUBE	2		
		22	95002-02100	CLIP B10, TUBE		2	2

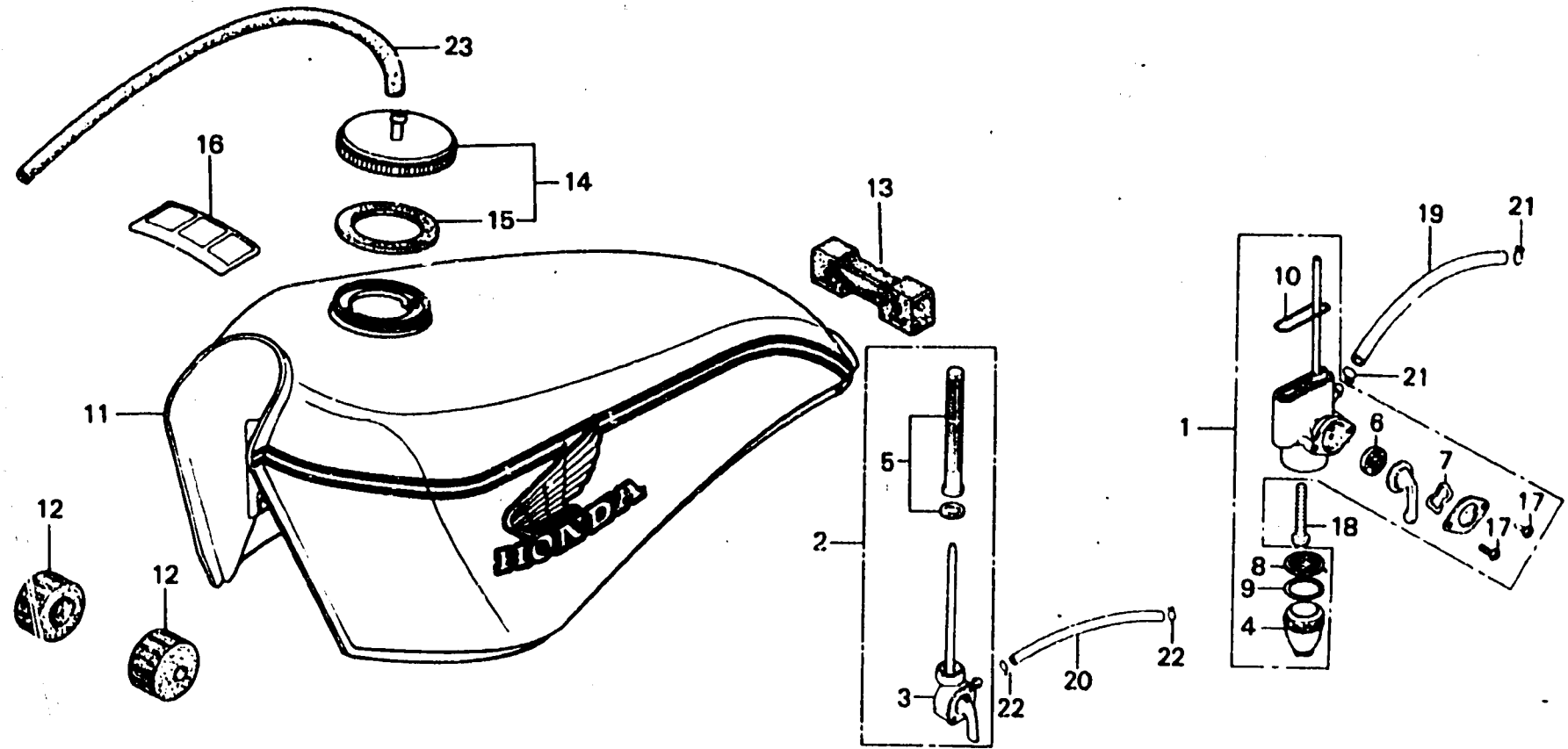
1977.12.01

F-10

J 12

F-10

Fuel tank • Fuel cock



B385-04A

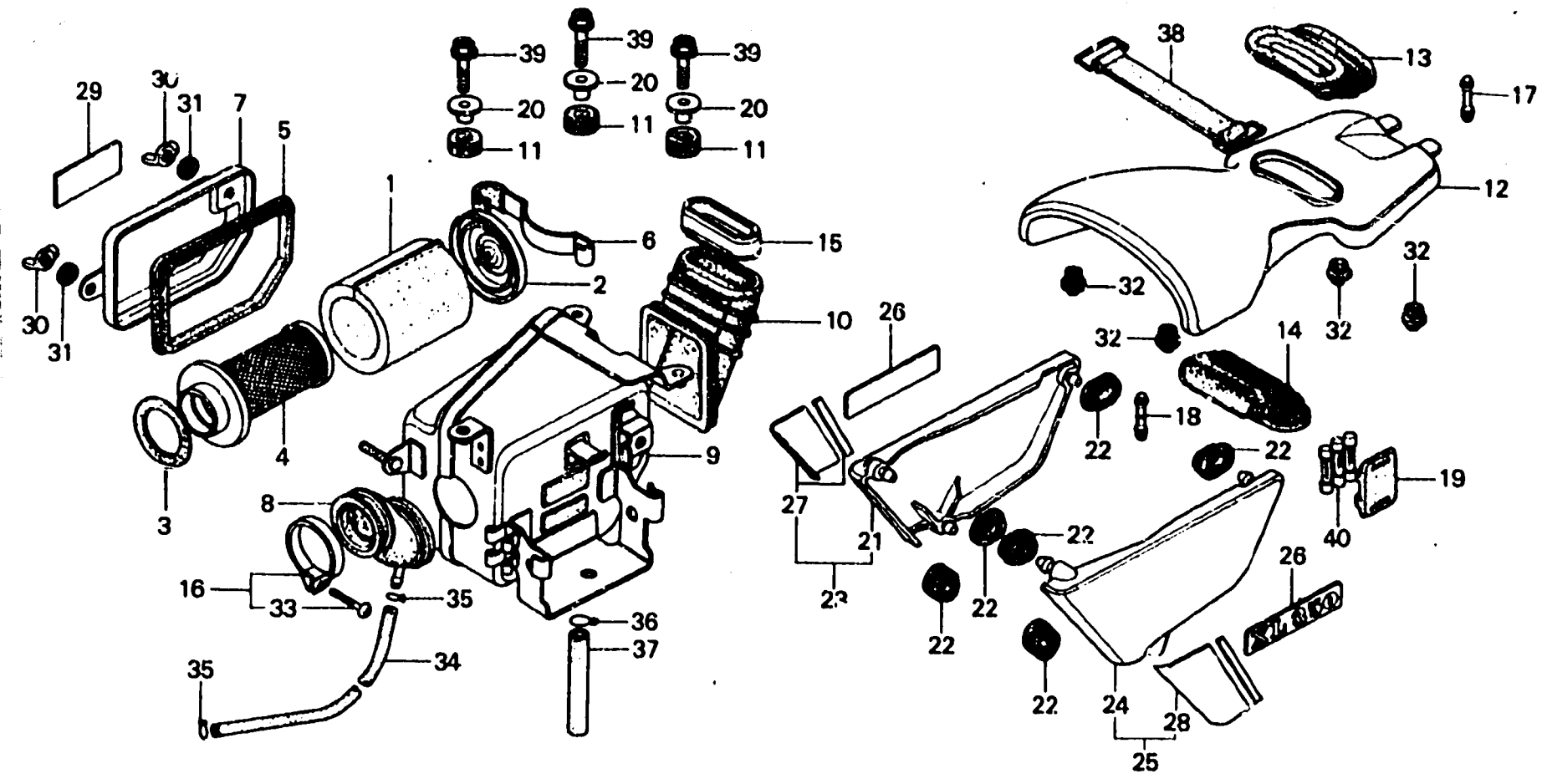
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL350 K2 K3 K4	Serial No.	Area code
--------------	--------	----------	----------	-------------	--------------------------------	------------	-----------

		23	95005-50350-30	TUBE, 5X350	1 1 1		
--	--	----	----------------	-------------	-------	--	--

J 13

F-11

Air cleaner • Side cover



B386-24

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL350 K2 K3 K4	Serial No.	Area code
AIR CLEANER CASE COMP.	0.8	1	17211-385-000	ELEMENT, AIR CLEANER	1 1 1		
AIR CLEANER CONNECTING TUBE	0.6	2	17212-385-000	CAP, ELEMENT HOLDER	1 1 1		
AIR CLEANER CASE SEAL RUBBER	0.2	3	17213-385-000	RUBBER, ELEMENT SEAL	1 1 1		
AIR CLEANER ELEMENT and its related parts	0.1	4	17214-385-000	HOLDER, ELEMENT	1 1 1		
• AIR CLEANER CHAMBER		5	17216-385-000	RUBBER, AIR CLEANER CASE SEAL	1 1 1		
• SIDE COVER		6	17217-385-000	SPRING, ELEMENT SETTING	1 1 1		
• One or all at side cover		7	17220-385-000	COVER, AIR CLEANER	1 1 1		
		8	17222-385-000	TUBE, AIR CLEANER CONNECTING	1		
			17222-385-700	TUBE, AIR CLEANER CONNECTING	1 1		
		9	17230-385-000	CASE COMP., AIR CLEANER	1 1 1		
		10	17240-385-000	DUCT, AIR CLEANER IN.	1 1 1		
		11	17245-107-010	RUBBER, AIR CLEANER CASE MOUNTING	3 3 3		
		12	17250-385-000	CHAMBER, AIR CLEANER	1 1 1		
		13	17251-385-000	TUBE A, CHAMBER IN.	1 1 1		
		14	17252-385-000	TUBE B, CHAMBER IN.	1 1 1		
		15	17253-385-000	GUIDE, CHAMBER	1 1 1		
		16	17255-356-000	BAND, CARBURETOR INSULATOR	1		
			17255-329-000	BAND A, CLEANER CONNECTING TUBE	1 1		
		17	17256-385-000	BAR, TUBE, A	1 1 1		
		18	17257-385-000	BAR, TUBE, B	1 1 1		
		19	38205-115-000	CASE, FUSE	1 1 1		
		20	61104-357-000	COLLAR, FR. FENDER	3 3 3		
		21	83540-385-000ZB	COVER, R. SIDE *NH-57*	1 1		
		22	83551-300-000	GROMMET, AIR CLEANER CASE	6 6 6		

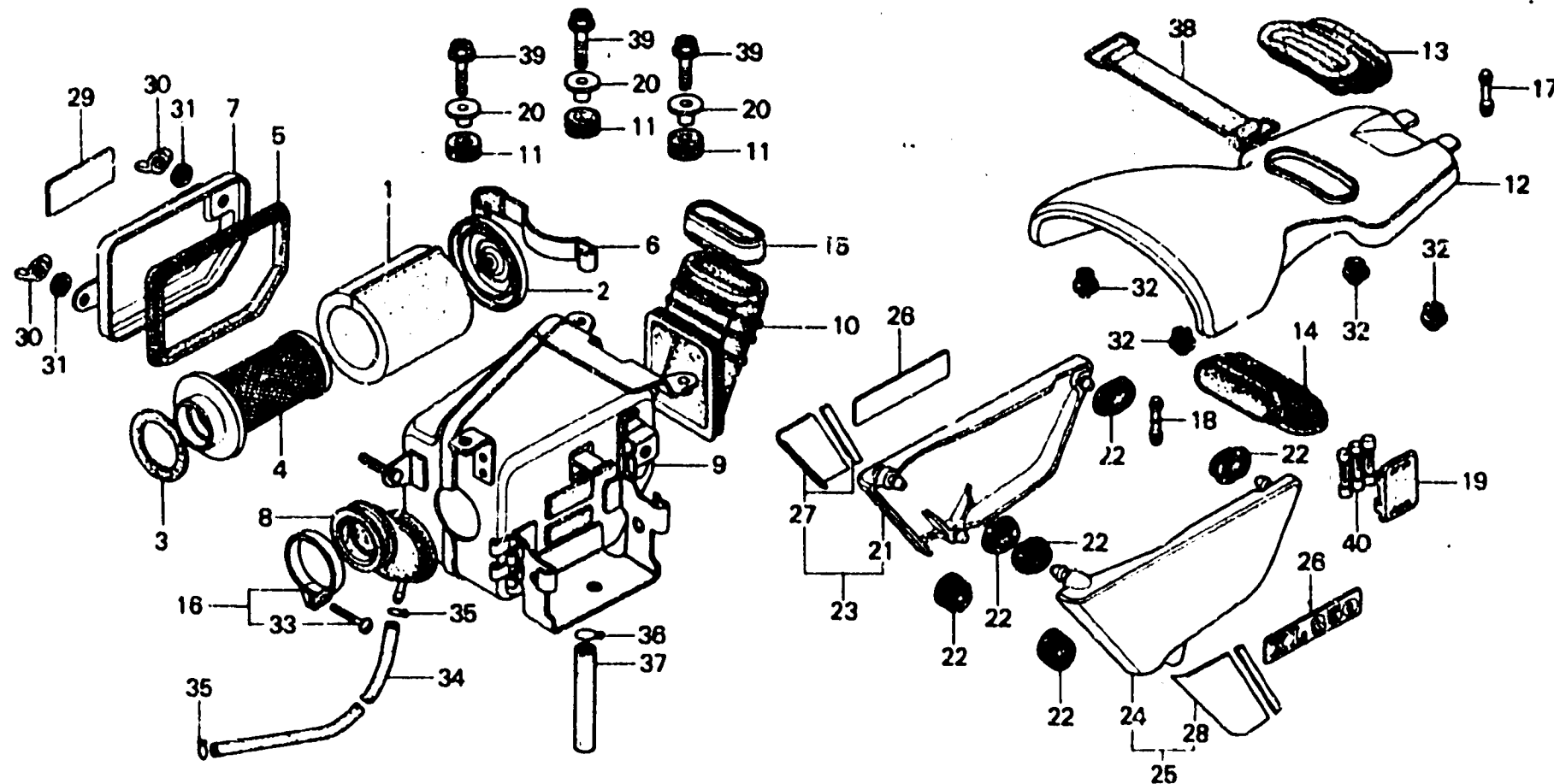
1977.12.01

F-11

J 14

F-11

Air cleaner • Side cover



B386-24

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3 K4		
		23	83630-385-740ZA	COVER COMP., R. SIDE *NH-57*			1		
		24	83640-385-000ZB	COVER, L. SIDE *NH-57*	1	1			
		25	83640-385-740ZA	COVER COMP., L. SIDE *NH-57*			1		
		26	87123-385-000	MARK, SIDE COVER		2			
			87123-385-700	MARK, SIDE COVER			2		
			87123-385-740	MARK, SIDE COVER			2		
		27	87124-385-000ZA	STRIPE, R. SIDE COVER	1				
				R-23, NH-0					
			87124-385-700ZA	STRIPE, R. SIDE COVER		1			
				R-23 NH-0					
		28	87125-385-000ZA	STRIPE, L. SIDE COVER	1				
				R-23, NH-0					
			87125-385-700ZA	STRIPE, L. SIDE COVER		1			
				R-23 NH-0					
		29	87506-340-670	MARK, AIR CLEANER CAUTION	1	1	1		
		30	90325-044-000	NUT, TOGL BOX SETTING	2	2	2		
		31	90416-551-000	WASHER, SEALING, 6MM	2	2	2		
		32	90899-385-000	PLUG, CONE	4	4	4		
		33	93500-05020-0G	SCREW, PAN, 5X20	1				
			93500-05025-0G	SCREW, PAN, 5X25		1	1		
		34	95001-55200-40	TUBE, FUEL, 5.3X200	1				
		35	95092-02100	CLIP B10, TUBE	2				
		36	95002-80000	CLIP C12, TUBE	1	1	1		
		37	95003-23015-20	TUBE, VINYL, 8X12X150	1	1	1		
		38	95012-17000	BAND F, BATTERY	1	1	1		
		39	95700-06025-00	BOLT, FLANGE, 6X25	3	3	3		
		40	98200-11000	FUSE A (10A)	3	3	3		

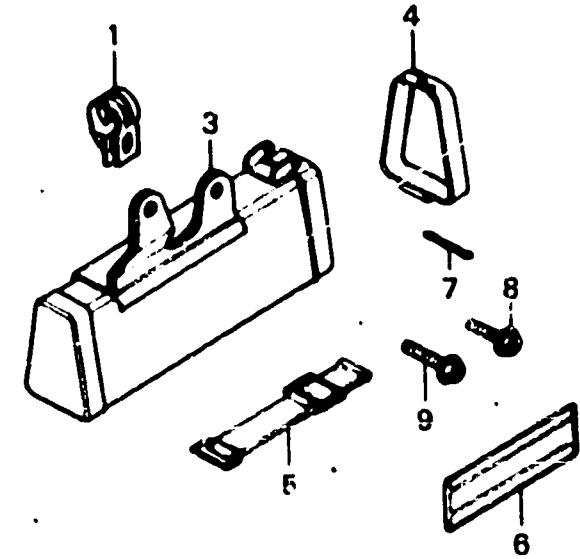
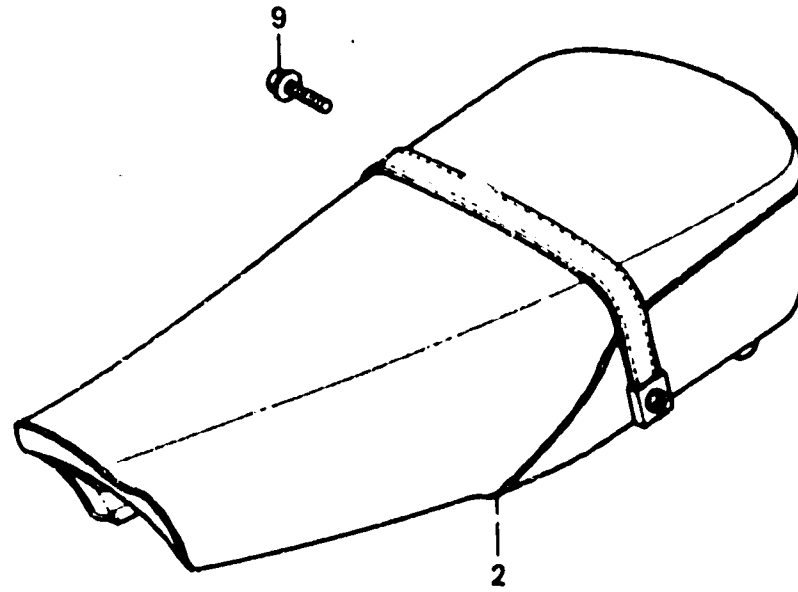
1977.12.01

F-11

J 15

F-12

Seat



B.886-25

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
SEAT COMP. • TOOL BOX and its related parts	0.1	1	50358-358-000	BAND, SKID PLATE SETTING	1	1	1		
		2	77200-385-000	SEAT COMP.	1	1	1		
		3	83500-385-000	BOX COMP., TOOL	1	1	1		
		4	83541-385-000	CAP, TOOL BOX	1	1	1		
		5	83606-356-000	BAND, SIDE COVER	1	1	1		
		6	87505-385-670	MARK, TIRE CAUTION	1	1	1		A,CH
			87505-385-680	MARK, TIRE CAUTION	1	1	1		DK,DM,U
		7	94201-20250	PIN, SPLIT, 2.0X25	1	1	1		
		8	95700-06014-00	BOLT, FLANGE, 6X14	1	1	1		
		9	95700-08016-00	BOLT, FLANGE, 8X16	2	2	2		

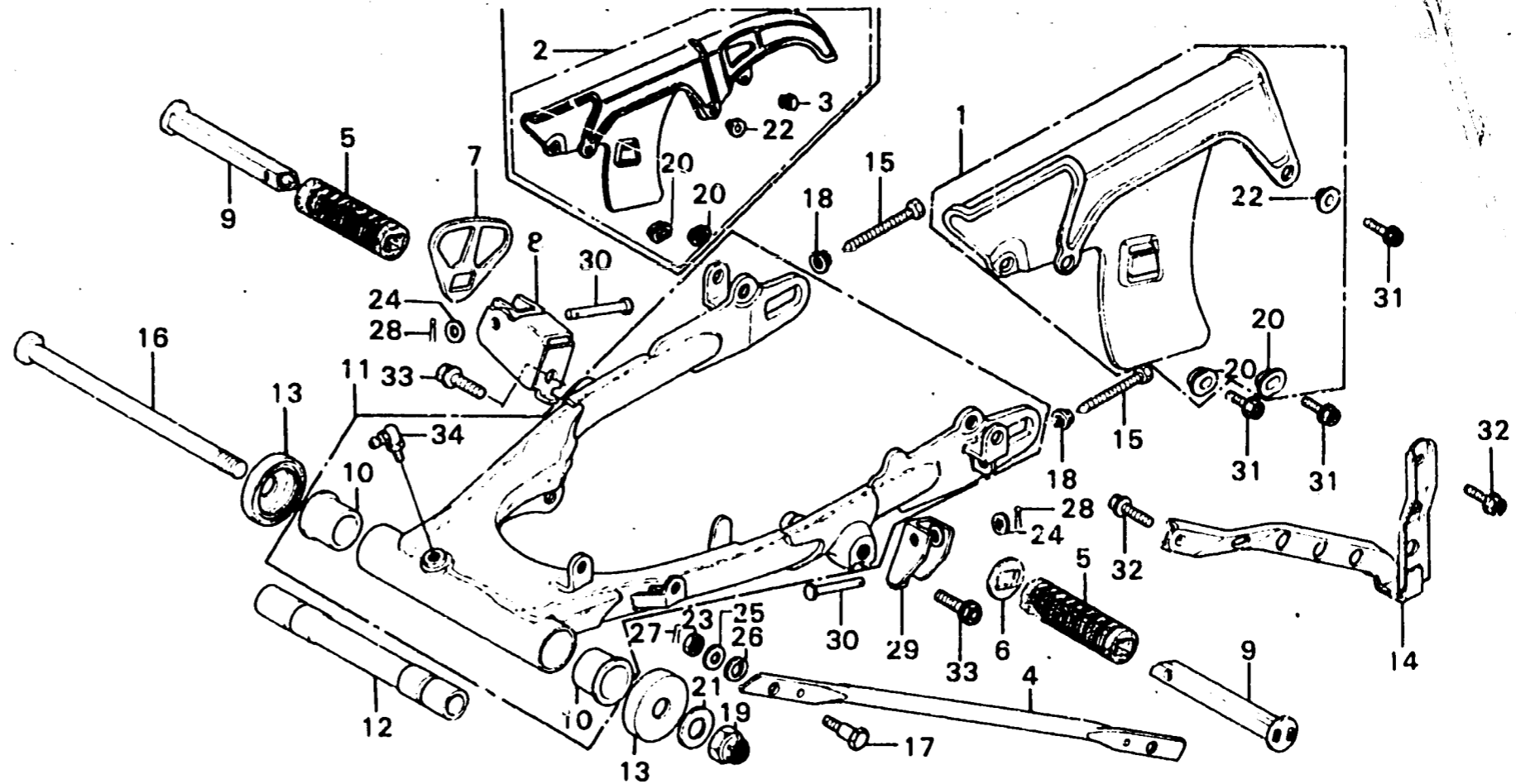
1977.12.01

F-12

J 16

F-13

Rear fork • Chain case



B386-26A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3 K4		
REAR FORK PIVOT BUSH	1.0	1	40510-385-000	CASE, DRIVE CHAIN	1	1	1		A,CM
• One or all		2	40510-386-610	CASE, DRIVE CHAIN	1	1			DK,DM,U
REAR FORK ASSY.	0.8	3	40514-333-000	PLUG, CHAIN CASE	1	1			DK,DM,U
REAR FORK CENTER COLLAR/DUST SEAL	0.6	4	43431-385-000	ARM, RR. BRAKE STOPPER					
CAP			43431-355-000	ARM, RR. BRAKE STOPPER		1		3102992	
REAR BRAKE STOPPER ARM	0.2							3102993	
DRIVE CHAIN CASE	0.1	5	50710-377-000	RUBBER, PILLION STEP	2	2	2		
• CHAIN GUIDE		6	50712-377-000	WASHER, PILLION STEP	1	1	1		
• PILLION STEP and its related parts		7	50712-385-000	WASHER, PILLION STEP	1	1	1		
• One or all		8	50713-385-000	BRACKET, PILLION STEP	1	1	1		
		9	50715-377-000	BAR, PILLION STEP	2	2	2		
		10	52108-457-300	BUSH, RR. FORK PIVOT	2	2	2		
		11	52110-385-000ZA	FORK ASSY., RR. *NH-1*	1	1	1		
		12	52141-369-000	COLLAR, RR. FORK CENTER	1	1	1		
		13	52144-362-000	CAP, RR. FORK DUST SEAL	2	2	2		
		14	52156-385-000	GUIDE, CHAIN	1	1	1		
		15	90119-300-000	BOLT, CHAIN ADJUSTING	2	2	2		
		16	90121-356-000	BOLT, RR. FORK PIVOT	1	1	1		
		17	90133-107-000	BOLT, RR. BRAKE STOPPER ARM	1				
			90133-331-770	BOLT, RR. BRAKE STOPPER ARM		1		3104300	
								3104301	
		18	90309-357-000	NUT, HEX., 8MM	2	2	2		
		19	90354-268-000	NUT, SELF LOCK, 14MM	1	1	1		
		20	90513-323-000	WASHER, 6X9	2	2	2		

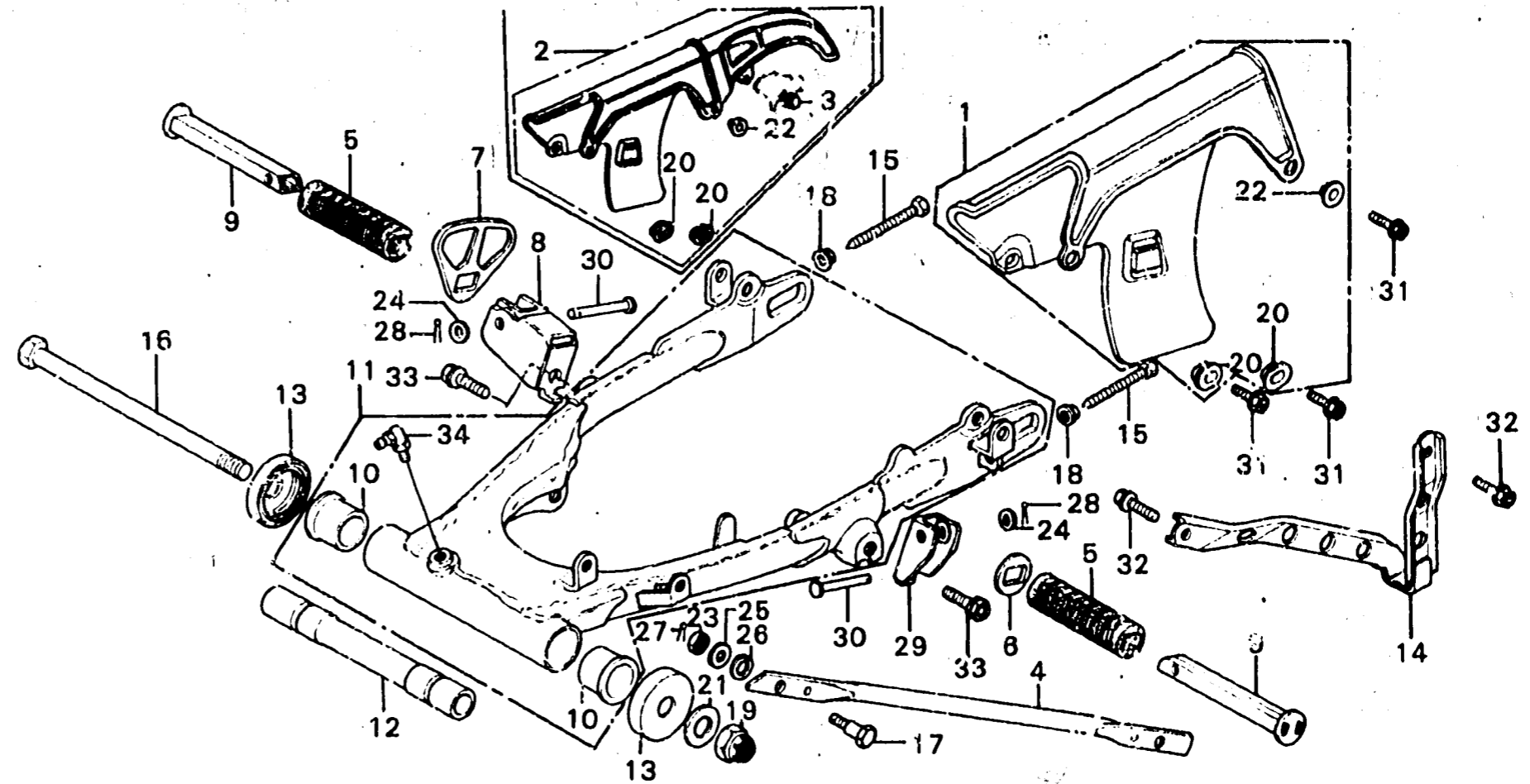
1977.12.01

F-13

K 1

F-13

Rear fork • Chain case



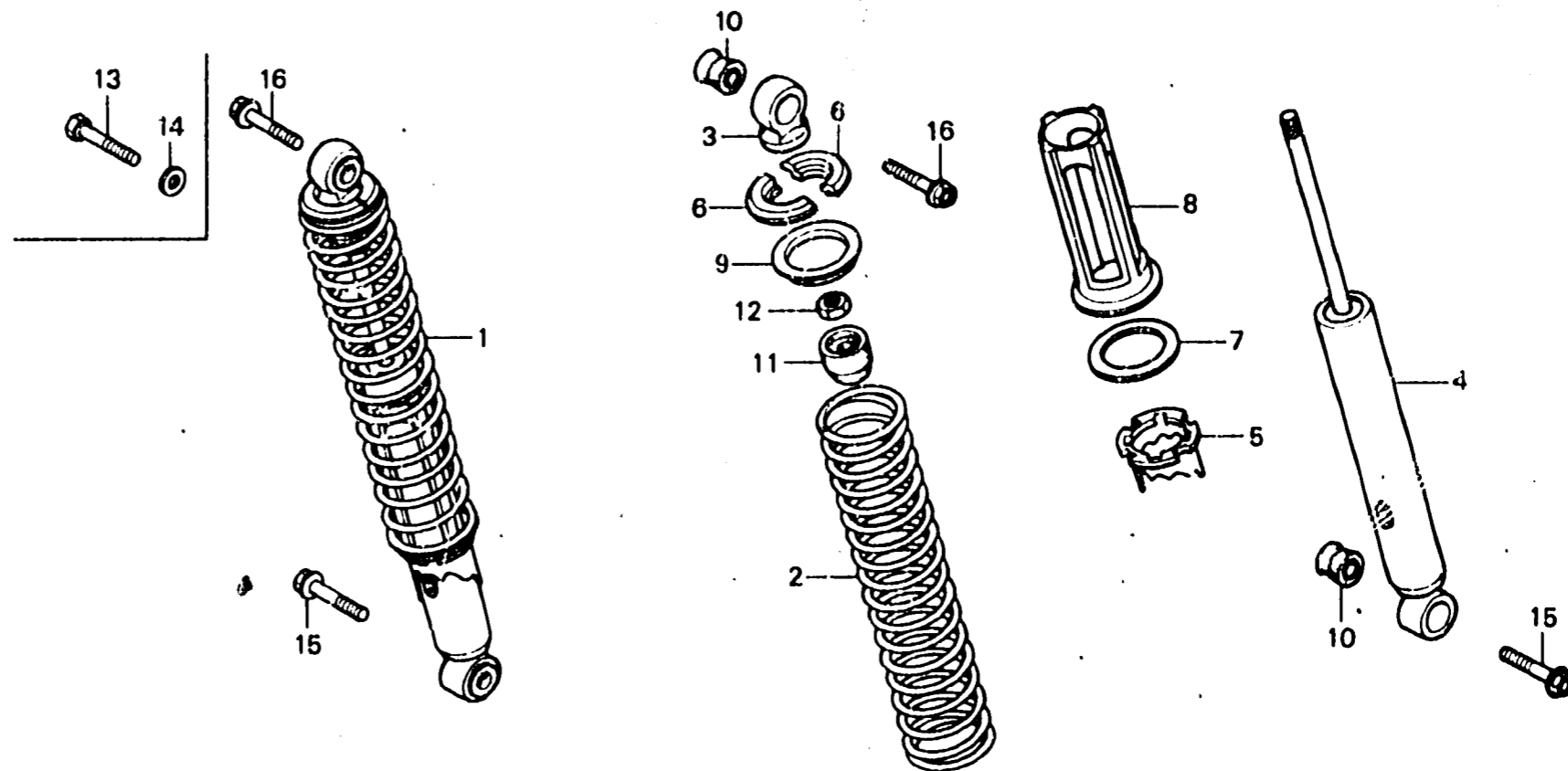
B386-26A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3 K4		
		21	90526-216-000	WASHER, 14X26	1	1	1		
		22	90563-045-000	WASHER, NUMBER BRACKET MOUNT	1	1	1		
		23	94001-08000-05	NUT, HEX., 8MM	1	1	1		
		24	94101-06000	WASHER, PLAIN, 6MM	2	2	2		
		25	94101-08000	WASHER, PLAIN, 8MM	1	1	1		
		26	94111-10000	WASHER, SPRING, 10MM	1	1	1		
		27	94201-20180	PIN, SPLIT, 2.0X18	1	1	1		
		28	94251-06000	PIN, LOCK, 6MM	2	2	2		
		29	95015-72100	BRACKET B, PILLION STEP	1	1	1		
		30	95015-82000	PIN B, PILLION STEP	2	2	2		
		31	95700-06014-00	BOLT, FLANGE, 6X14	3	3	3		
		32	95700-08014-00	BOLT, FLANGE, 8X14	2	2	2		
		33	95700-10020-00	BOLT, FLANGE, 10X20	2	2	2		
		34	96201-80000	NIPPLE, GREASE, B.T6S	1	1	1		

K 2

F-14

Rear cushion

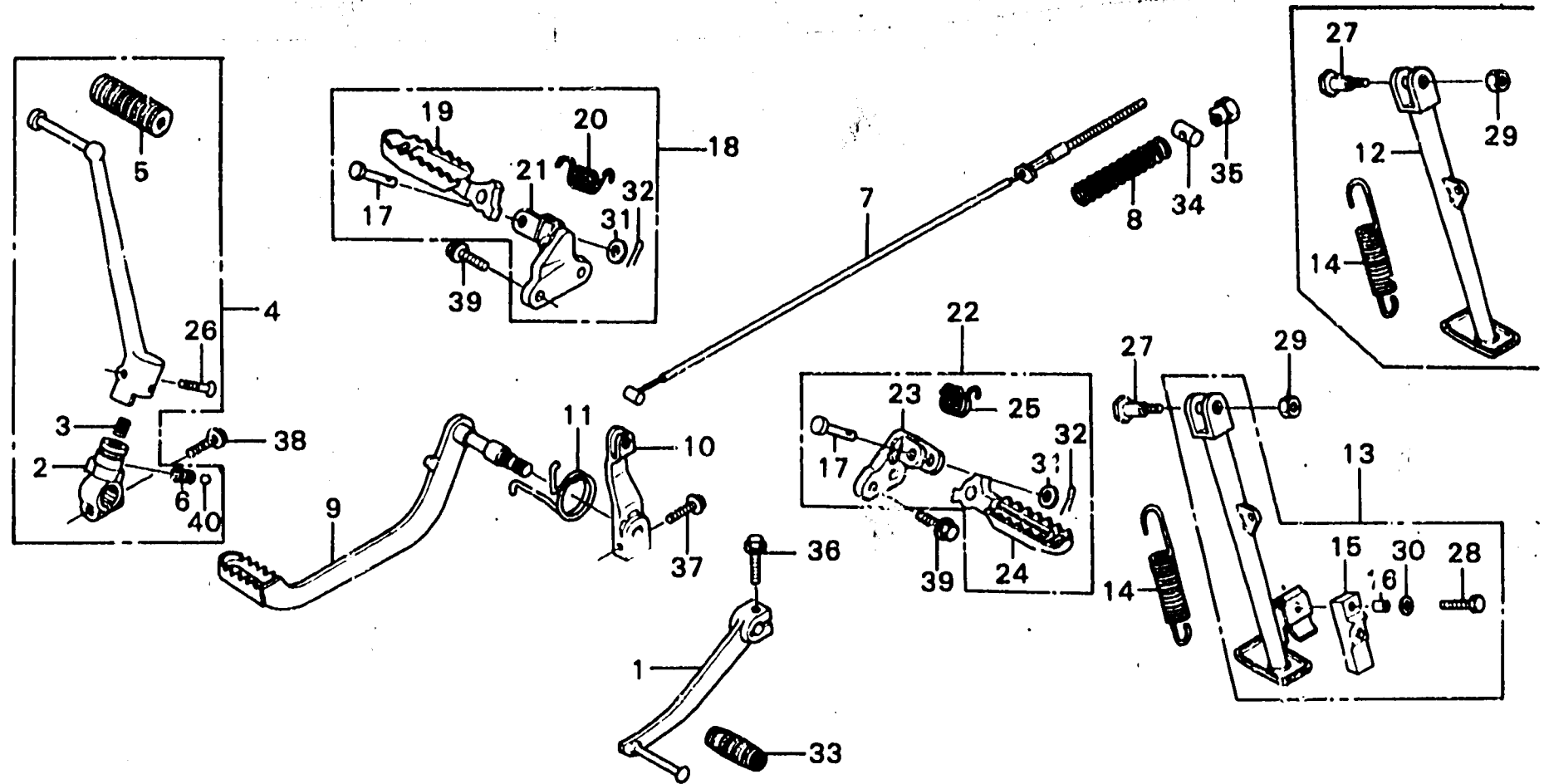


B386-27A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3 K4		
REAR CUSHION SPRING and its related parts REAR CUSHION ASSY.	0.3 0.1	1	52400-385-003	CUSHION ASSY., RR.	2				
			52400-385-700	CUSHION ASSY., RR.		2	2		
		2	52401-385-003	SPRING, RR. CUSHION	2				
			52401-385-700	SPRING, RR. CUSHION		2	2		
		3	52403-385-003	JOINT COMP., UPPER	2	2	2		
		4	52410-385-003	DAMPER COMP., RR.	2	2	2		
		5	52422-390-003	ADJUSTER, RR. CUSHION SPRING	2	2	2		
		6	52424-331-003	STOPPER, SPRING SEAT (SHOWA)	4	4	4		
		7	52457-356-000	SPACER, RR. CUSHION	2	2	2		
		8	52458-385-000	GUIDE, RR. CUSHION SPRING	2	2	2		
		9	52459-312-003	SEAT, RR. CUSHION SPRING	2	2	2		
		10	52489-361-000	BUSH, DAMPER	4	4	4		
		11	52517-385-000	RUBBER, STOPPER	2	2	2		
		12	90301-376-003	NUT, HEX., 11MM (SHOWA)	2	2	2		
		13	92000-10040-0A	BOLT, HEX., 10X40		2			
			92000-10050-0A	BOLT, HEX., 10X50			2		
14	94101-10000	WASHER, PLAIN, 10MM		2	2				
15	95700-10032-00	BOLT, FLANGE, 10X32	2	2	2				
16	95700-10040-00	BOLT, FLANGE, 10X40		2					

F-15

**Change pedal • Brake pedal •
Kick starter arm • Stand**



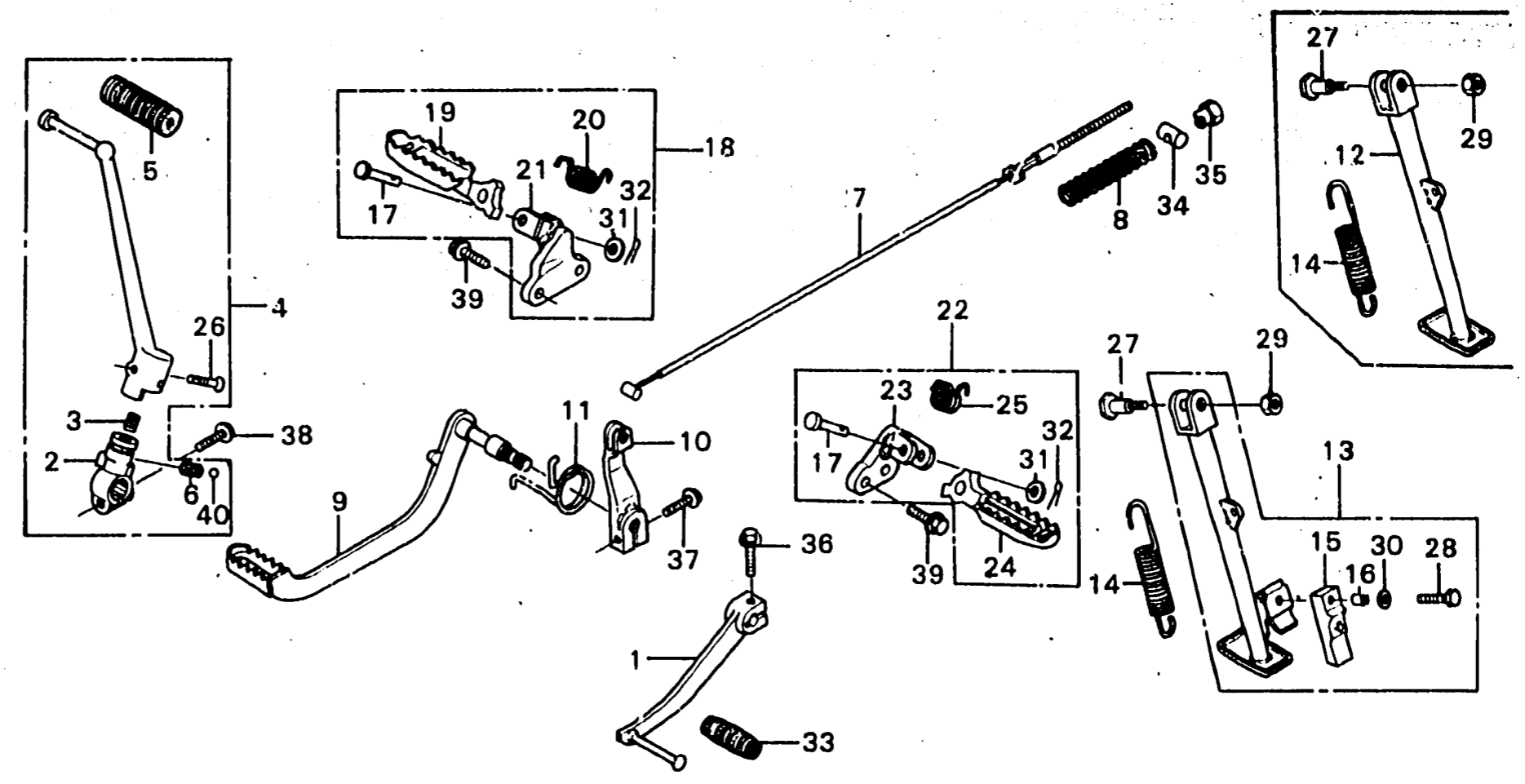
B386-28A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					L350	K2	K3 K4		
BRAKE PEDAL/MIDDLE ARM • REAR BRAKE CABLE • SIDE STAND BAR	0.2	1	24700-385-000	PEDAL, GEAR CHANGE	1				
			24701-385-000	PEDAL, GEAR CHANGE		1	1		
GEAR CHANGE PEDAL/RUBBER • KICK STARTER ARM and its related parts • SIDE STAND SPRING • SIDE STAND RUBBER • STEP and its related parts • One or all step	0.1	2	28241-385-300	JOINT, KICK ARM	1	1	1		
		3	28292-312-310	SPRING, KICK STARTER KNUCKLE	1	1	1		
		4	28300-385-000	ARM ASSY., KICK STARTER	1	1	1		
		5	28311-329-000	RUBBER, KICK STARTER	1	1	1		
		6	28333-300-000	SPRING, KICK STARTER STOPPER	1	1	1		
		7	43450-385-000	CABLE COMP., RR. BRAKE	1	1	1		
		8	45452-044-300	SPRING A, BRAKE CABLE	1	1	1		
		9	46500-385-000	PEDAL COMP., BRAKE	1	1	1		
		10	46501-385-000	ARM, MIDDLE	1	1	1		
		11	46502-385-000	SPRING, RR. BRAKE	1	1	1		
		12	50530-386-000	BAR, SIDE STAND	1	1	1		DK,DM,U
		13	50540-385-670	BAR ASSY., SIDE STAND	1	1	1		A,CM
		14	50542-310-010	SPRING, SIDE STAND	1	1	1		
		15	50548-356-700	RUBBER, STAND	1	1	1		A,CM
		16	50549-356-700	COLLAR, STAND RUBBER SETTING	1	1	1		A,CM
		17	50603-033-600	PIN, STEP BAR JOINT	2	2	2		
		18	50610-385-000	ARM ASSY., R. STEP	1	1	1		
		19	50616-356-000	STEP COMP., R.	1	1	1		
		20	50617-329-000	SPRING, R. STEP RETURN	1	1	1		
		21	50618-385-000	BRACKET, R. STEP ARM	1	1	1		
		22	50620-385-000	ARM ASSY., L. STEP	1	1	1		
		23	50624-385-000	BRACKET, L. STEP ARM	1	1	1		
		24	50642-356-000	STEP COMP., L.	1	1	1		
		25	50644-329-000	SPRING, L. STEP RETURN	1	1	1		

K 4

F-15

**Change pedal • Brake pedal •
Kick starter arm • Stand**



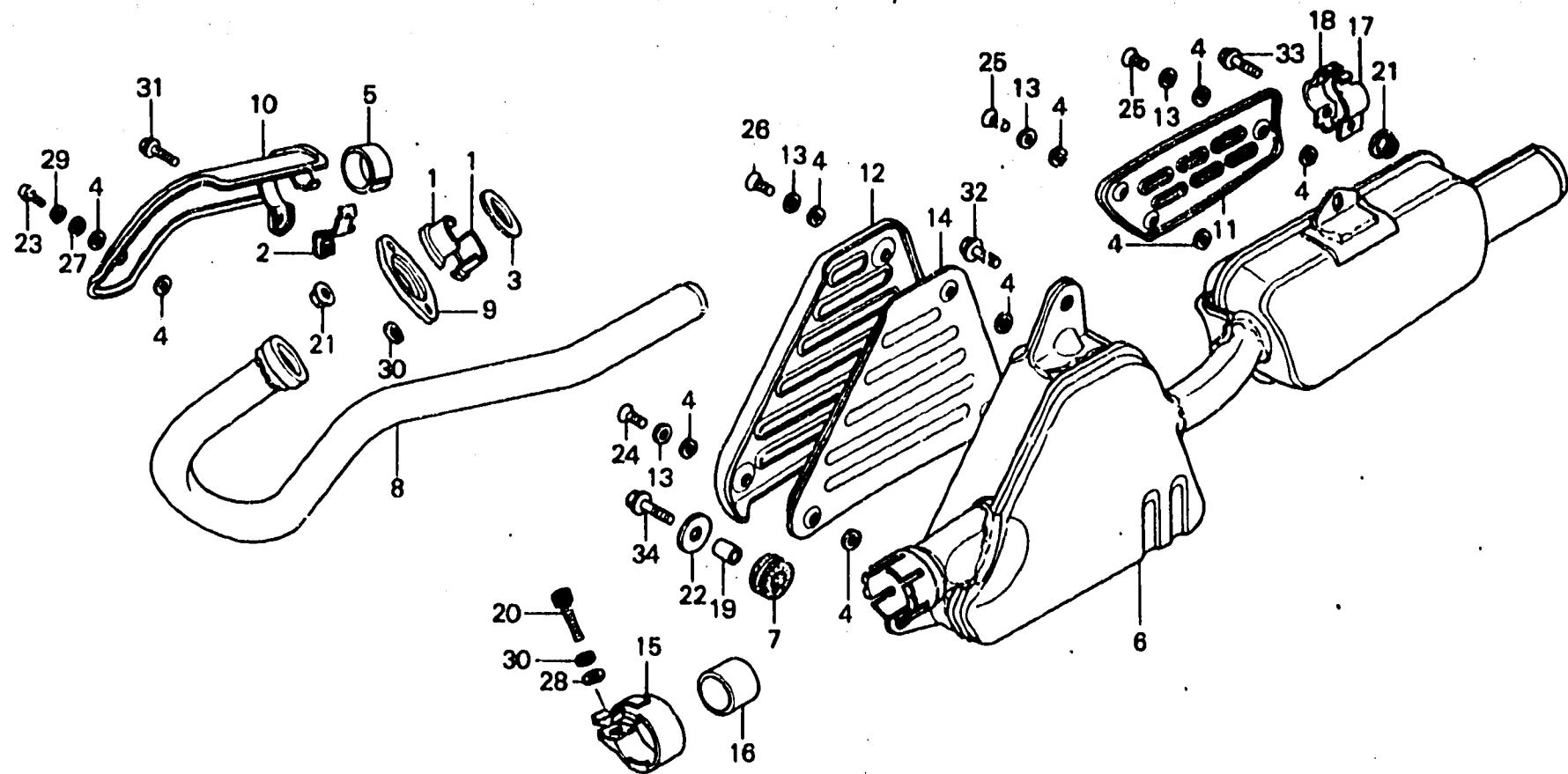
B386-28A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		26	90101-329-000	BOLT, KICK ARM	1	1	1		
		27	90108-283-000	SCREW, SIDE STAND PIVOT	1	1	1		
		28	92000-06028	BOLT, HEX., 6X28	1	1	1		A,CM
		29	94030-10000	NUT, HEX., 10MM	1	1	1		
		30	94101-06000	WASHER, PLAIN, 6MM	1	1	1		A,CM
		31	94101-08000	WASHER, PLAIN, 8MM	2	2	2		
		32	94201-16180	PIN, SPLIT, 1.6X18	2	2	2		
		33	95011-40000	RUBBER, CHANGE PEDAL	1	1	1		
		34	95015-32001	JOINT B, BRAKE ARM	1	1	1		
		35	95015-42000	NUT B, BRAKE ROD ADJUST	1	1	1		
		36	95700-06020-00	BOLT, FLANGE, 6X20	1	1	1		
		37	95700-08025-00	BOLT, FLANGE, 8X25	1	1	1		
		38	95700-08028-00	BOLT, FLANGE, 8X28	1	1	1		
		39	95700-10020-00	BOLT, FLANGE, 10X20	2	2	2		
		40	96211-08000	BALL, STEEL, #8 (1/4)	1	1	1		

K 5

F-16

Muffler



8386-29

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3 K4		
ARRESTER MUFFLER COMP.	0.3	1	18233-283-010	COLLAR, EX. PIPE JOINT	2	2	2		
EXHAUST PIPE and its related parts	0.2	2	18282-385-000	BAND, EX. PIPE	1	1	1		
MUFFLER PROTECTOR/EXHAUST PIPE	0.1	3	18291-283-010	GASKET, EX. PIPE	1	1	1		
PROTECTOR/SUB MUFFLER PROTECTOR		4	18292-329-000	PACKING, PROTECTOR	11	11	11		
* One or all		5	18293-385-000	PACKING, PROTECTOR BAND	1	1	1		
		6	18300-385-000	MUFFLER COMP., ARRESTER	1	1	1		
		7	18313-385-000	RUBBER, MUFFLER MOUNT	1	1	1		
		8	18320-385-000	PIPE, EX.	1	1	1		
		9	18322-356-000	JOINT, EX. PIPE	1				
						1			3105247
							1		3200854
			18231-356-000	JOINT, EX. PIPE	1			3105248	
							1	3200855	
		10	18325-385-000	PROTECTOR, EX. PIPE	1	1	1		
		11	18335-385-000	PROTECTOR, SUB MUFFLER	1	1	1		
		12	18340-305-000	PROTECTOR, MUFFLER	1	1	1		
		13	18341-385-000	WASHER, MUFFLER PROTECTOR	6	6	6		
		14	18345-385-000	PROTECTOR B, MUFFLER	1				3004819
			18345-386-000	PROTECTOR B, MUFFLER	1			3004820	
						1	1		
		15	18371-385-000	BAND, MUFFLER	1	1	1		
		16	18391-318-000	GASKET, MUFFLER	1	1	1		
		17	50358-313-010	STAY A, SKID PLATE	1	1	1		
		18	50359-313-010	STAY B, SKID PLATE	1	1	1		
		19	53236-041-000	COLLAR, TOP BRIDGE	1	1	1		
		20	90116-391-670	BOLT, SOCKET	1	1	1		

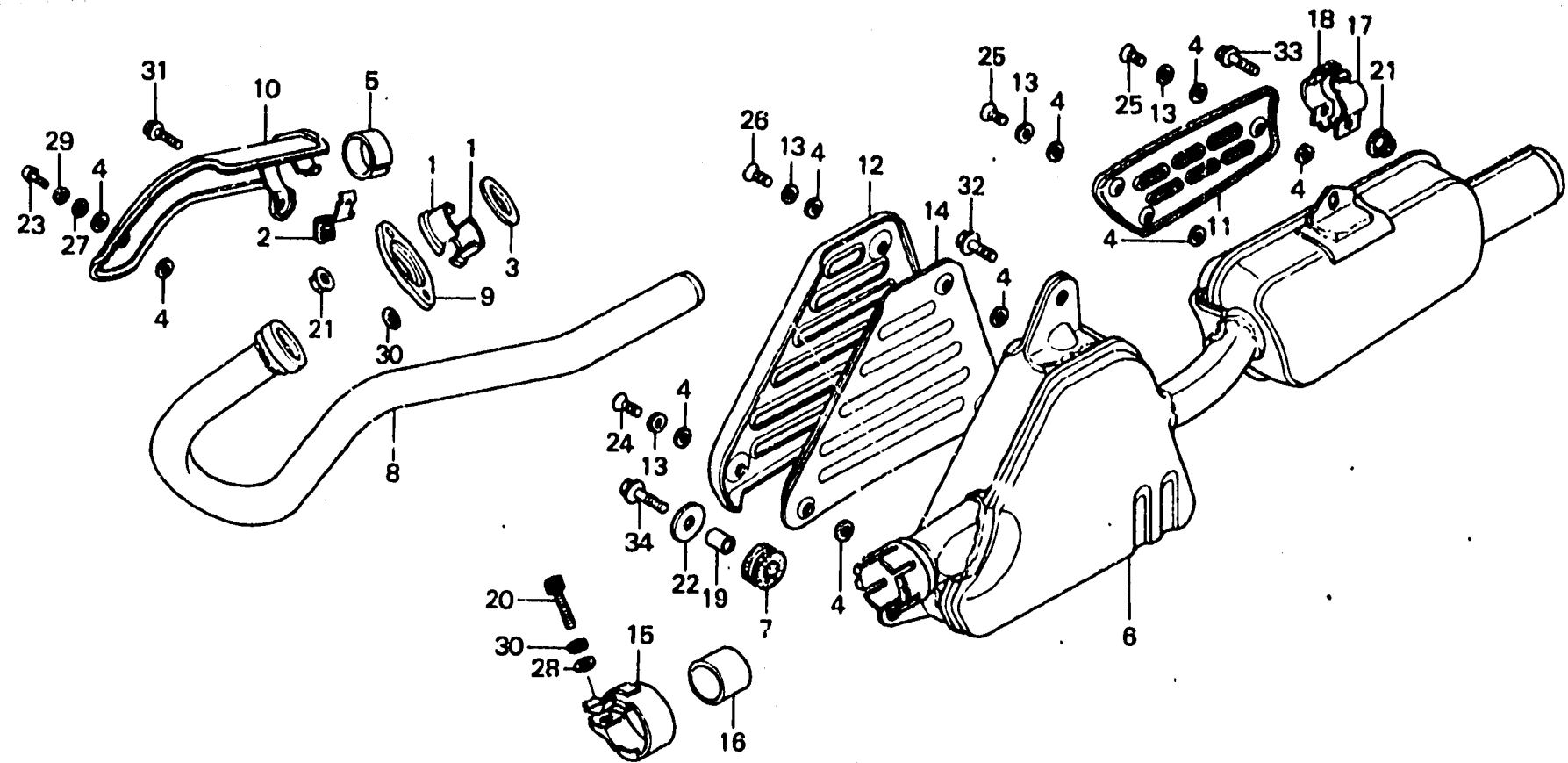
1977.12.01

F-16

K 6

F-16

Muffler



B386-29

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		21	90236-300-000	NUT, FLANGE, 8MM	3	3	3		
		22	90428-816-000	WASHER, 8MM	1	1	1		
		23	93500-06012	SCREW, PAN, 6X12	1	1	1		
		24	93700-06012-08	SCREW, OVAL, 6X12	1	1	1		
		25	93700-06012-06	SCREW, OVAL, 6X12	3	3	3		
		26	93700-06016	SCREW, OVAL, 6X16	2	2	2		
		27	94101-06000	WASHER, PLAIN, 6MM	1	1	1		
		28	94101-08000	WASHER, PLAIN, 8MM	1	1	1		
		29	94111-06000	WASHER, SPRING, 6MM	1	1	1		
		30	94111-08000	WASHER, SPRING, 8MM	3	3	3		
		31	95700-06020-00	BOLT, FLANGE, 6X20	1	1	1		
		32	95700-08016-00	BOLT, FLANGE, 8X16	1	1	1		
		33	95700-08025-00	BOLT, FLANGE, 8X25	1	1	1		
		34	95700-08028-00	BOLT, FLANGE, 8X28	1	1	1		

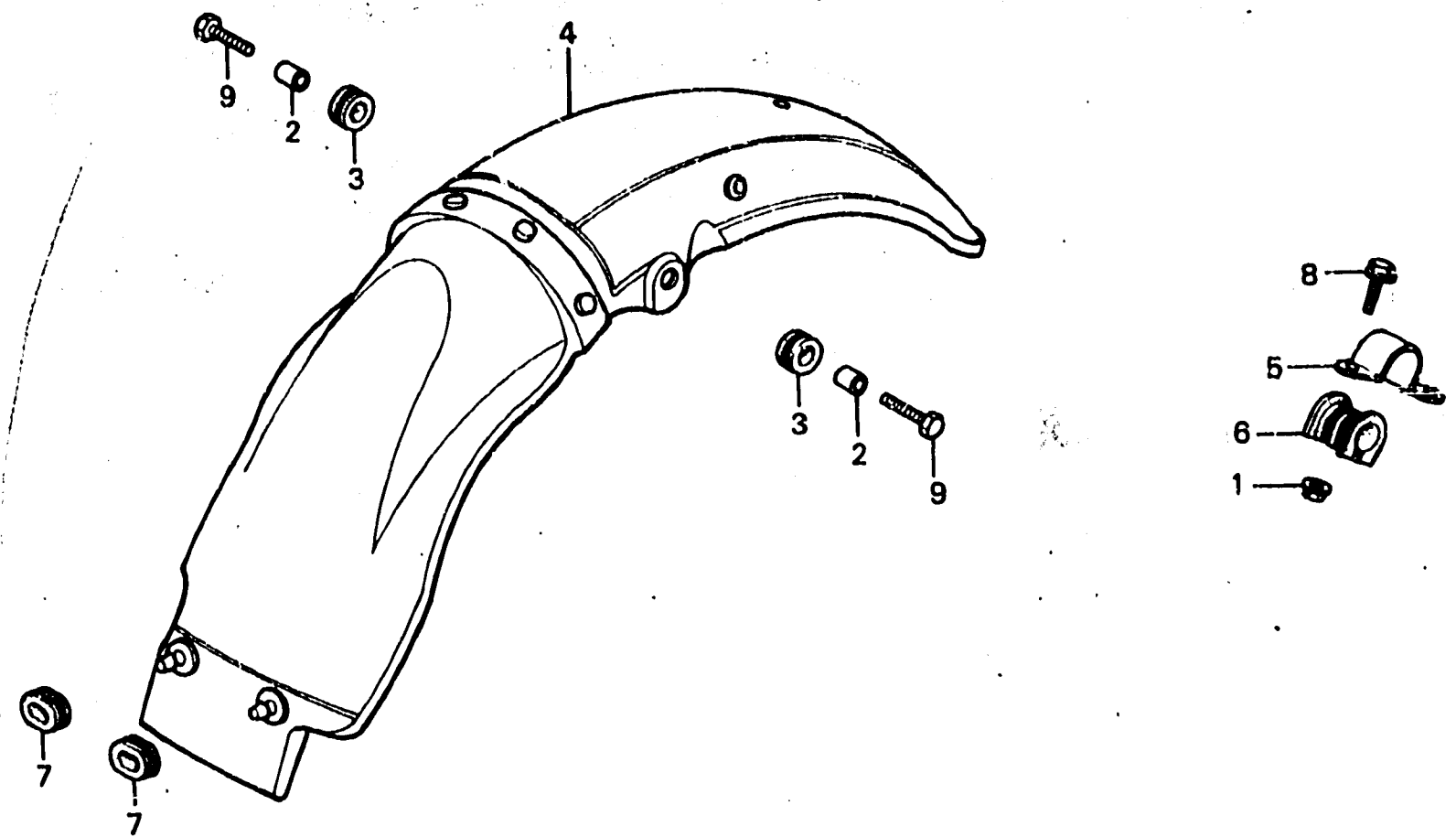
1977.12.01

F-16

K 7

F-17

Rear fender



B386-30

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
REAR FENDER ASSY.	0.3	1	18362-720-000	NUT, FLANGE, 6MM	1	1	1		
REAR FENDER SETTING STAY	0.1	2	33603-053-650	COLLAR, RR. WINKER STAY	2	2	2		
		3	61315-358-000	RUBBER, MOUNT, 22MM	2	2	2		
		4	80100-385-000	FENDER ASSY., RR.	1				
			80100-385-700ZA	FENDER COMP., RR. *R-23*		1	1		
		5	80111-329-010	STAY, RR. FENDER SETTING	1				
			80111-329-770	STAY, RR. FENDER SETTING		1	1		
		6	80112-385-000	RUBBER, RR. FENDER MOUNT	1	1	1		
		7	83551-300-000	GROMMET, AIR CLEANER CASE	2	2	2		
		8	95700-06016-00	BOLT, FLANGE, 6X16	1	1	1		
		9	95700-06025-00	BOLT, FLANGE, 6X25	2	2	2		

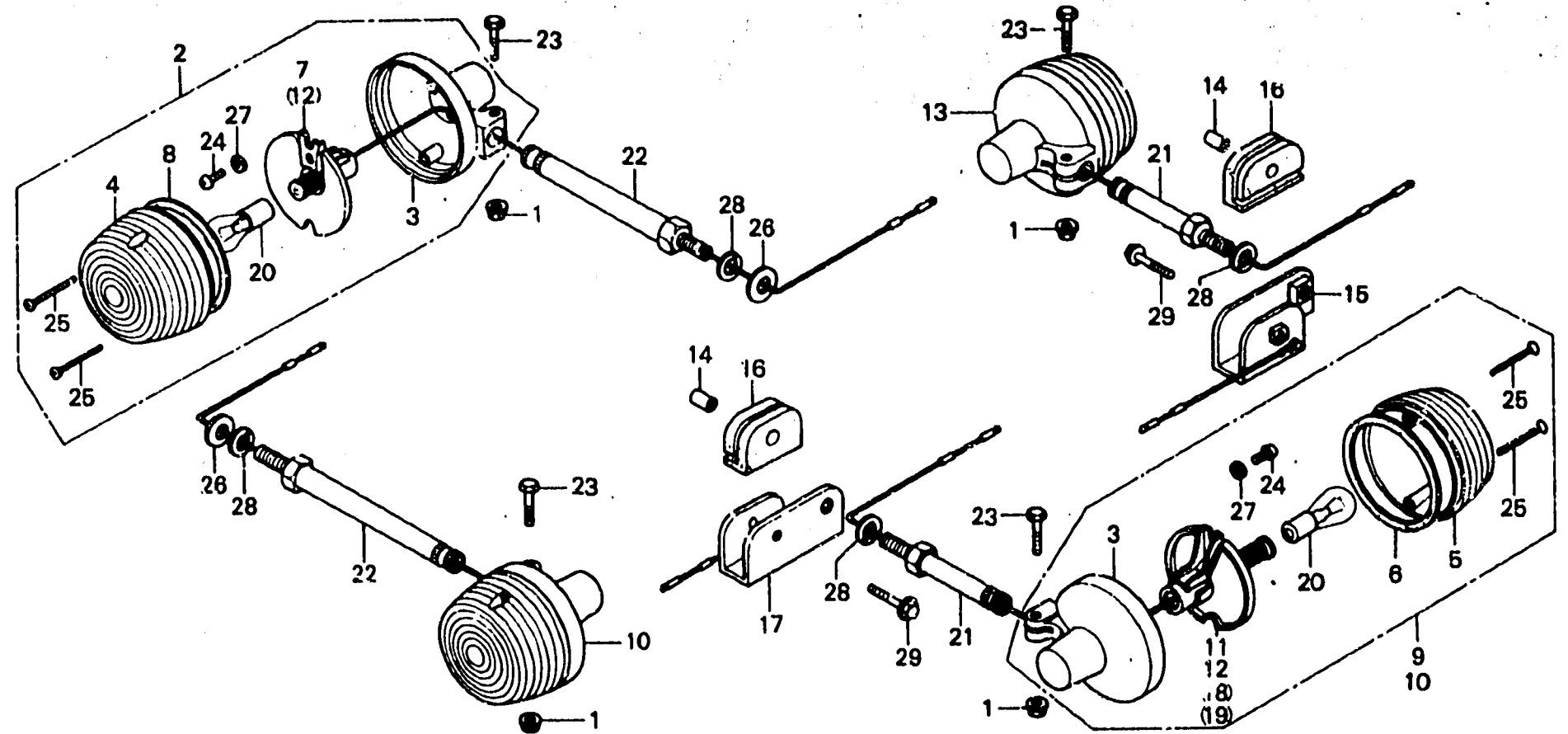
1977.12.01

F-17

K 8

F-18

Winker (A, CM)



B386-31

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL350 K2 K3 K4	Serial No.	Area code
WINKER BASE/SOCKET	0.3	1	18362-720-000	NUT, FLANGE, 6MM	4 4 4		A,CM
• Add 0.1		2	33400-361-670	WINKER ASSY., R. FR.	1 1 1		A,CM
REAR WINKER ASSY. and its related parts	0.2	3	33401-292-003	BASE, R. FR. WINKER (STANLEY)	4 4 4		A,CM
• Add 0.1		4	33402-268-671	LENS, FR. WINKER	2 2 2		A,CM
• FRONT WINKER ASSY./SET BOLT		5	33404-268-671	LENS, FR. WINKER	2 2 2		A,CM
• Add 0.1		6	33406-268-671	PACKING, WINKER LENS	2 2 2		A,CM
WINKER LENS/BULB	0.1	7	33410-361-670	SOCKET, R. FR. WINKER	1 1 1		A,CM
		8	33443-268-671	PACKING, FR. WINKER LENS	2 2 2		A,CM
		9	33450-356-671	WINKER ASSY., L. FR.	1		A,CM
		10	33450-361-670	WINKER ASSY., L. FR.	1 2 2		A,CM
		11	33460-356-671	SOCKET, L. FR. WINKER	1		A,CM
		12	33460-361-670	SOCKET COMP., L. WINKER	1 2 2		A,CM
		13	33600-356-671	WINKER ASSY., R. RR.	1		A,CM
			33600-385-700	WINKER ASSY., R. RR.	1 1 1		A,CM
		14	33603-385-000	COLLAR, RR. WINKER STOPPER	2 2 2		A,CM
		15	33605-385-000	STOPPER, R. RR. WINKER	1 1 1		A,CM
		16	33606-385-000	RUBBER, RR. WINKER MOUNT	2 2 2		A,CM
		17	33609-385-000	STOPPER, L. RR. WINKER	1 1 1		A,CM
		18	33610-356-671	SOCKET, R. RR. WINKER	1		A,CM
		19	33610-385-700	SOCKET COMP., R. RR. WINKER	1 1		A,CM
		20	34905-056-671	BULB, WINKER (6V18W)	4 4 4		A,CM
		21	90154-268-670	BOLT, HEADLIGHT CASE SETTING	2 2 2		A,CM
		22	90154-455-670	BOLT, FR. WINKER SETTING	2 2 2		A,CM
		23	93000-06025-08	BOLT, HEX., 6X25	4 4 4		A,CM
		24	93500-05008-0A	SCREW, PAN, 5X8	4 4 4		A,CM
		25	93700-03025-08	SCREW, OVAL, 3X25	8 8 8		A,CM

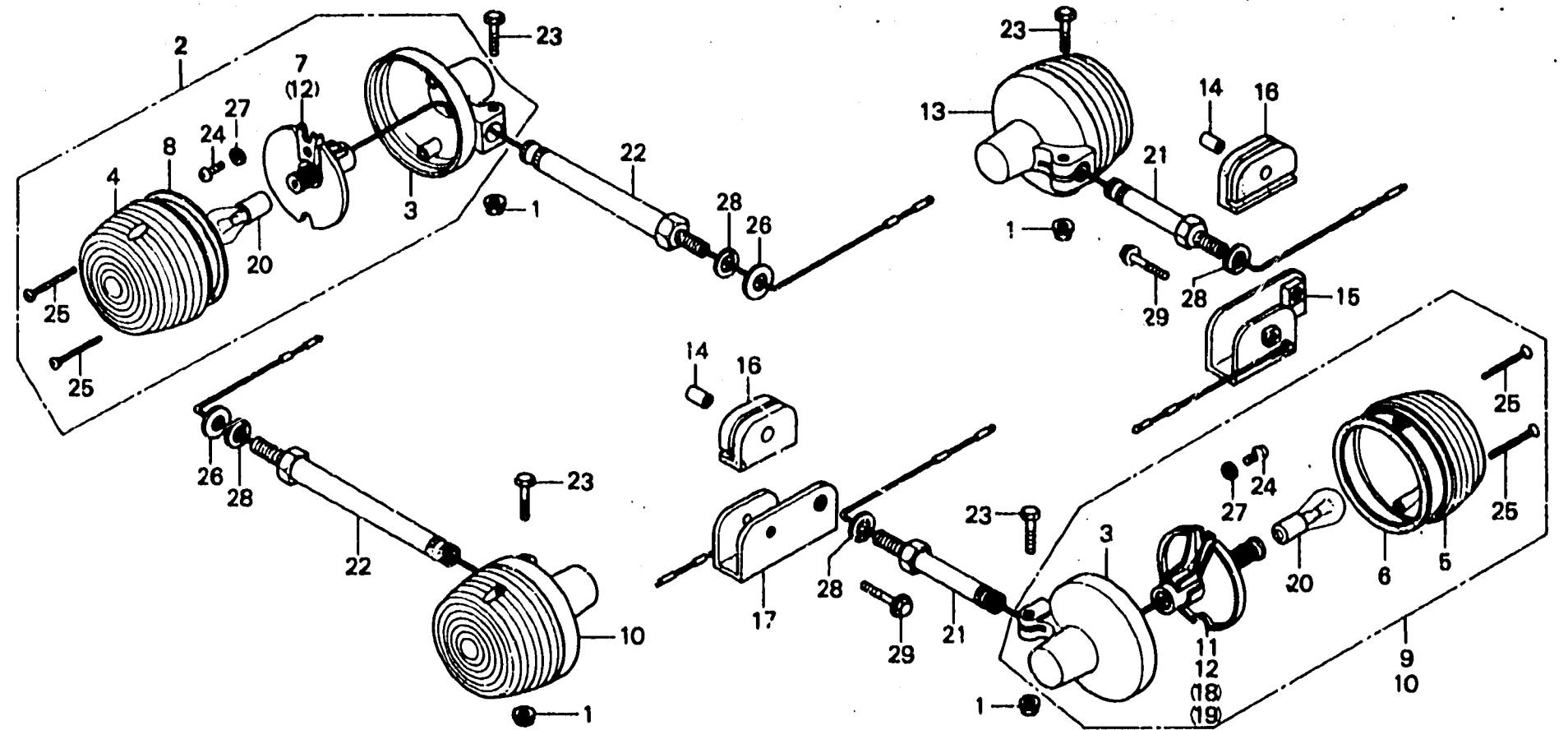
1977.12.01

F-18

K 9

F-18

Winker (A, CM)



8386-31

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		26	94101-10000	WASHER, PLAIN, 10MM	2	2	2		A,CM
		27	94111-05000	WASHER, SPRING, 5MM	4	4	4		A,CM
		28	94111-10000	WASHER, SPRING, 10MM	4	4	4		A,CM
		29	95700-06025-00	BOLT, FLANGE, 6X25	2	2	2		A,CM

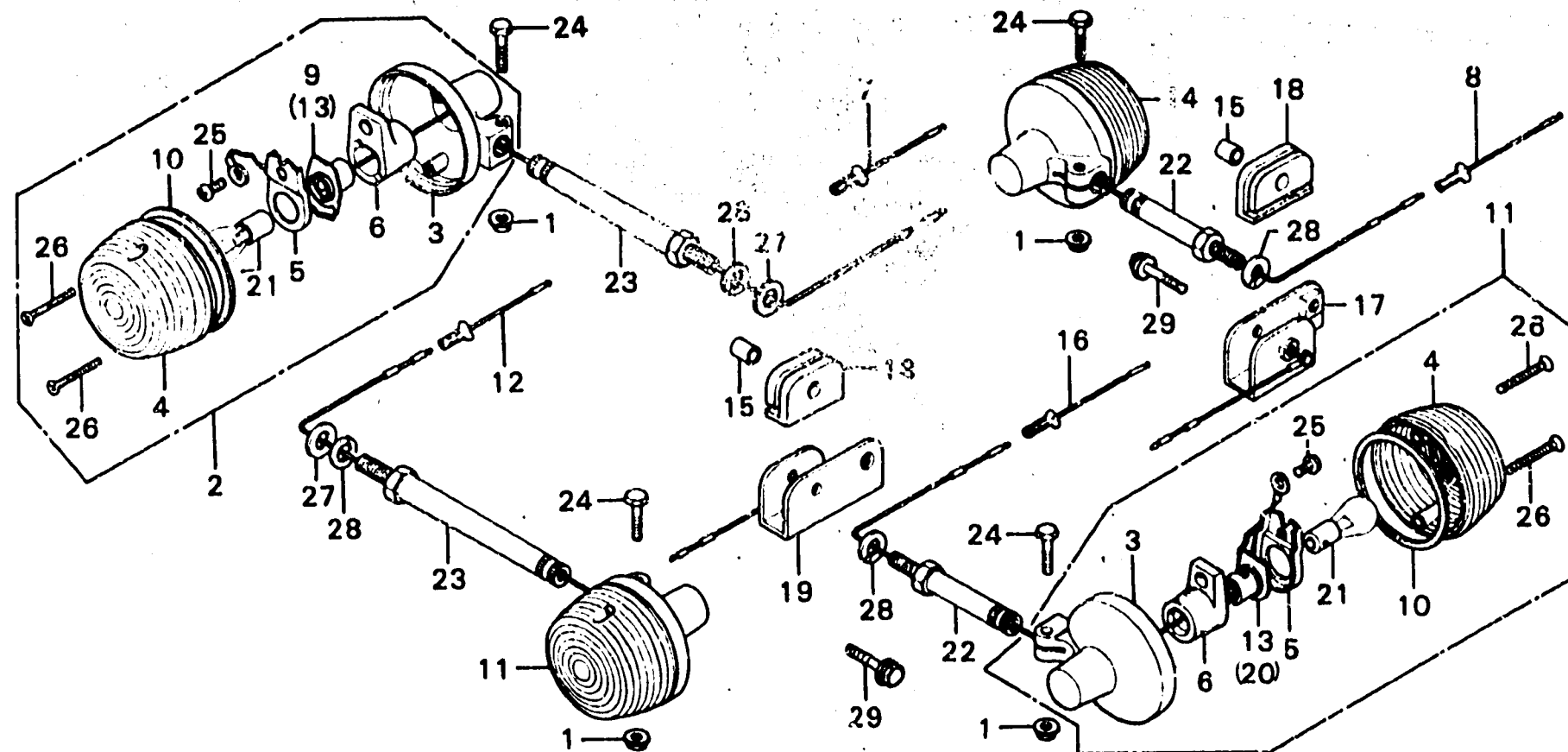
1977.12.01

F-18

K 10

F-18-1

Winker (DK, DM, U)



B386-39

Service item	F.R.T.	Ref. No.	Part No.	Description	QTY	Serial No.	Area code
WINKER BASE/SOCKET	0.3	1	18362-720-000	NUT, FLANGE, 6MM	4		DK,DM,U
• Add 0.1		2	33400-361-003	WINKER ASSY., R. FR. (STANLEY)	1		DK,DM,U
REAR WINKER ASSY. and its related parts	0.2	3	33401-292-003	BASE, R. FR. WINKER (STANLEY)	1		DK,DM,U
• Add 0.1		4	33402-268-671	LENS, FR. WINKER	4		DK,DM,U
• FRONT WINKER ASSY./SET BOLT		5	33407-284-003	HOLDER, FR. WINKER SOCKET	4		DK,DM,U
• Add 0.1		6	33408-341-701	RUBBER, WINKER CUSHION	4		DK,DM,U
WINKER LENS/BULB	0.1	7	33410-292-000	SUB CORD, R. FR. WINKER	1		DK,DM,U
		8	33410-292-650	SUB-CORD, FR. WINKER	1		DK,DM,U
		9	33410-361-003	SOCKET, R. FR. WINKER	1		DK,DM,U
		10	33443-268-671	PACKING, FR. WINKER LENS	4		DK,DM,U
		11	33450-361-003	WINKER ASSY., L. FR.	2		DK,DM,U
		12	33460-292-650	SUB CORD, L. FR. WINKER	1		DK,DM,U
		13	33460-361-003	SOCKET COMP., L. WINKER	2		DK,DM,U
		14	33600-358-003	WINKER ASSY., R. RR.	1		DK,DM,U
		15	33603-385-000	COLLAR, RR. WINKER STOPPER	2		DK,DM,U
		16	33605-353-020	SUB CORD, L. RR. WINKER	1		DK,DM,U
		17	33605-385-000	STOPPER, R. RR. WINKER	1		DK,DM,U
		18	33606-385-000	RUBBER, RR. WINKER MOUNT	2		DK,DM,U
		19	33609-385-000	STOPPER, L. RR. WINKER	1		DK,DM,U
		20	33610-306-670	SOCKET COMP., R. RR. WINKER	1		DK,DM,U
		21	34905-358-003	BULB, WINKER (6V 17W)	4		DK,DM,U
		22	90154-268-670	BOLT, HEADLIGHT CASE SETTING	2		DK,DM,U
		23	90154-455-670	BOLT, FR. WINKER SETTING	2		DK,DM,U
		24	93000-06025-08	BOLT, HEX., 6X25	4		DK,DM,U
		25	93500-05008-0A	SCREW, PAN, 5X8	4		DK,DM,U

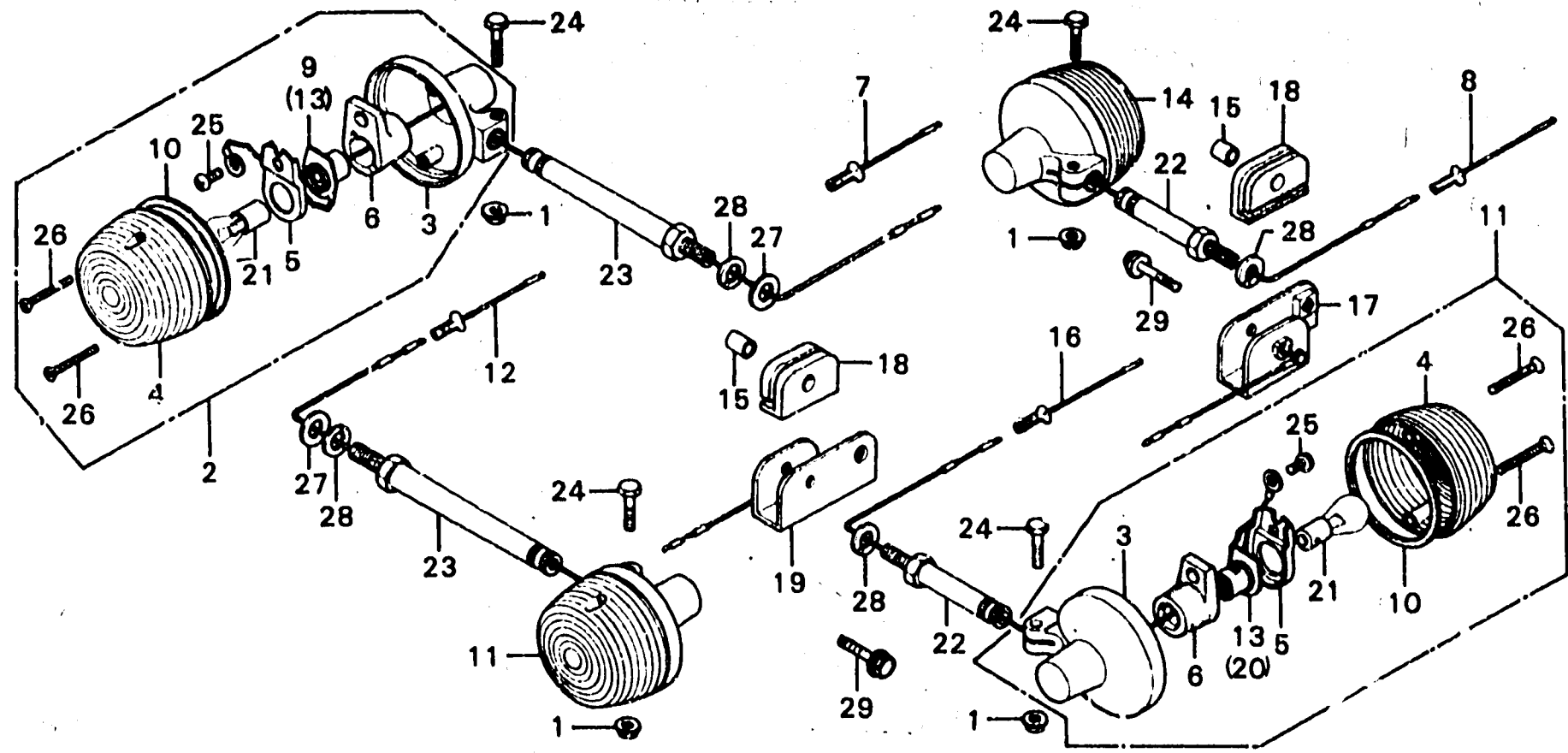
1977.12.01

F-18-1

K 11

F-18-1

Winker (DK, DM, U)



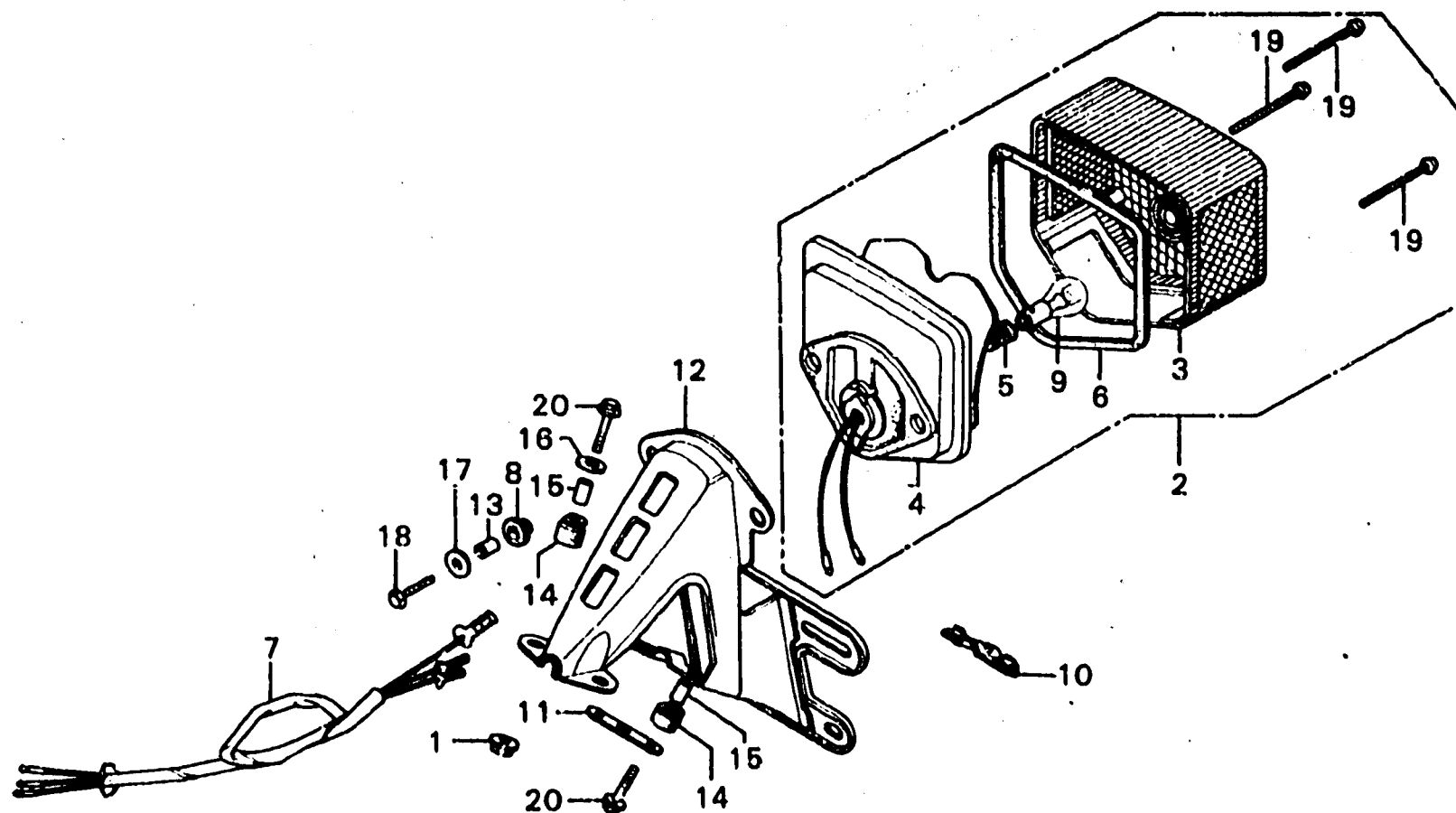
R386-39

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL350 K2 K3 K4	Serial No.	Area code
		26	93700-03025-08	SCREW, OVAL, 3X25	8 8		DK, DM, U
		27	94101-10000	WASHER, PLAIN, 10MM	2 2		DK, DM, U
		28	94111-10000	WASHER, SPRING, 10MM	4 4		DK, DM, U
		29	95700-06025-00	BOLT, FLANGE, 6X25	2 2		DK, DM, U

K 12

F-19

Taillight (A, CM)



B386-32

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
NUMBER PLATE BRACKET	0.3	1	18362-720-000	NUT, FLANGE, 6MM	2	2	2	A,CM	
TAIL LIGHT UNIT/TAIL LIGHT BASE and their related parts	0.2	2	33701-329-671	TAILLIGHT UNIT	1	1	1	A,CM	
		3	33702-329-671	LENS, TAILLIGHT	1	1	1	A,CM	
● TAIL LIGHT CORD	0.1	4	33703-329-670	BASE, TAILLIGHT	1	1	1	A,CM	
		5	33708-341-671	CORD COMP., TAILLIGHT	1	1	1	A,CM	
TAIL LIGHT LENS/BULB	0.1	6	33709-092-671	PACKING, TAILLIGHT LENS	1	1	1	A,CM	
		7	33711-331-770	CORD, TAILLIGHT SUB	1	1	1	A,CM	
		8	33719-077-671	PACKING B, TAILLIGHT BASE	2	2	2	A,CM	
		9	34906-329-671	BULB, STOP & TAILLIGHT (6V32/3CP)	1	1	1	A,CM	
		10	80109-340-000	PLATE A, NUMBER BRACKET SETTING	1	1	1	A,CM	
		11	80110-312-000	PLATE B, NUMBER BRACKET SETTING	1	1	1	A,CM	
		12	84701-340-670	BRACKET, NUMBER PLATE	1			A,CM	
			34701-128-670SG	BRACKET, NUMBER PLATE		1	1	A,CM	
		13	84706-286-000	COLLAR, NUMBER BRACKET SETTING	2	2	2	A,CM	
		14	84905-333-000	RUBBER, CUSHION	4	4	4	A,CM	
		15	84906-118-000	COLLAR, NUMBER BRACKET	4	4	4	A,CM	
		16	90525-030-000	WASHER B, HANDLE HOLDER SETTING	2	2	2	A,CM	
		17	90521-310-000	WASHER, PLAIN, 20MM	2	2	2	A,CM	
		18	92000-05020-0A	BOLT, HEX., 5X20	2	2	2	A,CM	
		19	93500-04055-4A	SCREW, PAN, 4X55	3	3	3	A,CM	
		20	95700-06032-00	BOLT, FLANGE, 6X32	4	4	4	A,CM	

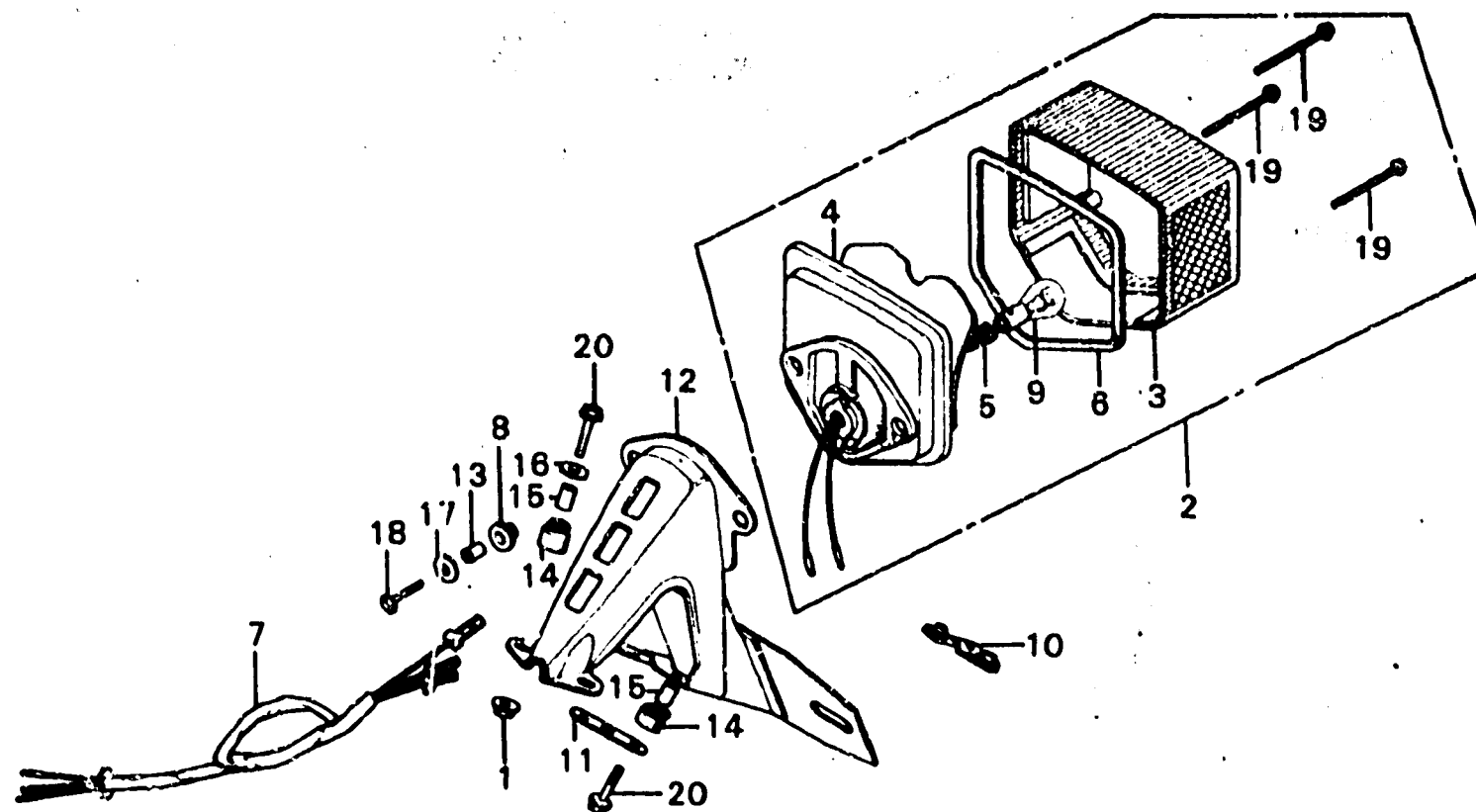
1977.12.01

F-19

K 13

F-19-1

Taillight (DK, DM, U)



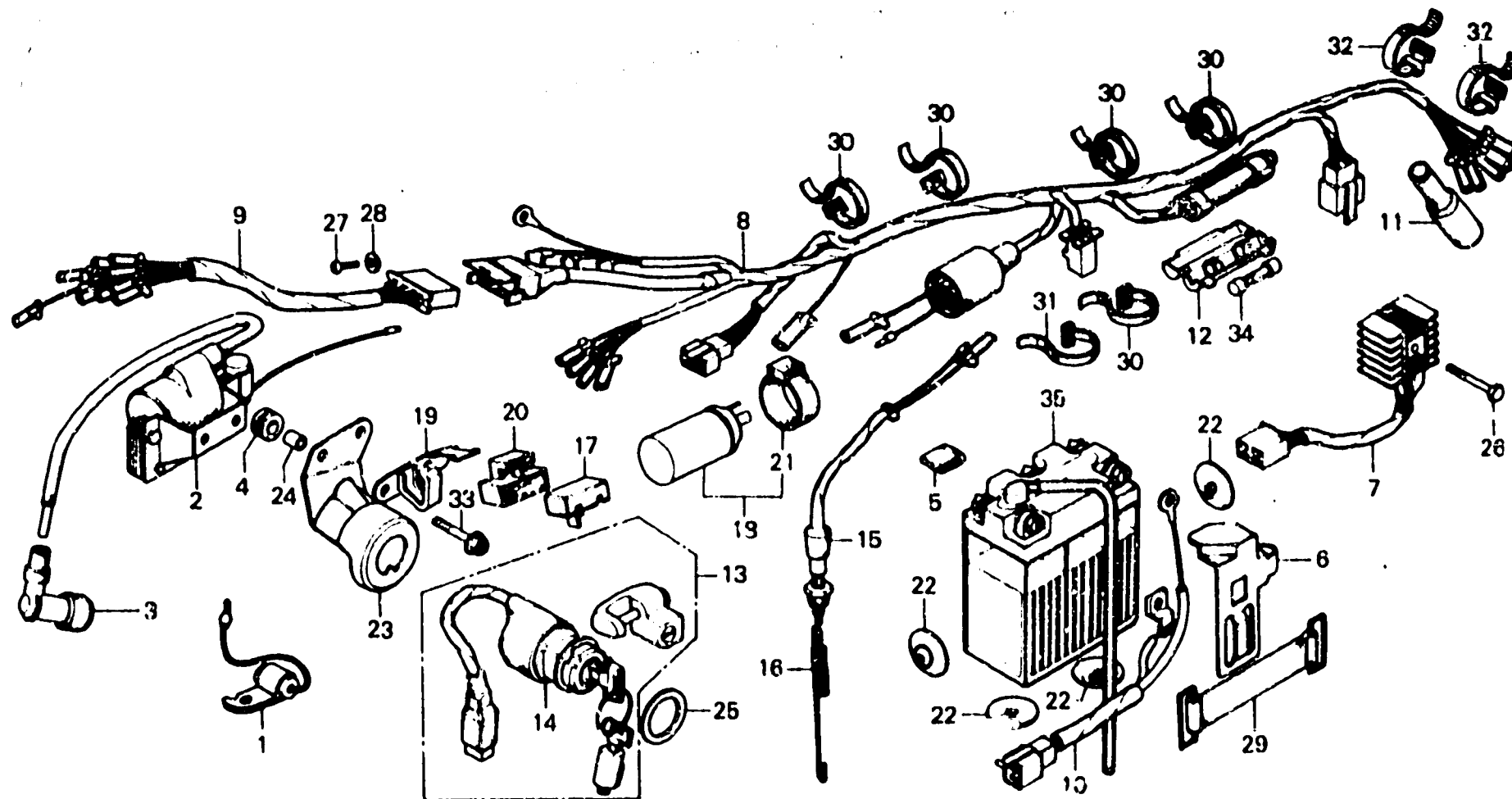
B386-40

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3 K4		
NUMBER PLATE BRACKET	0.3	1	18362-720-000	NUT, FLANGE, 6MM	2	2		DK, DM, U	
TAIL LIGHT UNIT/TAIL LIGHT BASE	0.2	2	33701-329-003	TAILLIGHT UNIT	1	1		DK, DM, U	
and their related parts		3	33702-329-003	LENS, TAILLIGHT	1	1		DK, DM, U	
• TAIL LIGHT CORD		4	33703-329-670	BASE, TAILLIGHT	1	1		DK, DM, U	
TAIL LIGHT LENS/BULB	0.1	5	33708-341-671	CORD COMP., TAILLIGHT	1	1		DK, DM, U	
		6	33709-092-671	PACKING, TAILLIGHT LENS	1	1		DK, DM, U	
		7	33711-331-770	CORD, TAILLIGHT SUB	1	1		DK, DM, U	
		8	33719-077-671	PACKING B, TAILLIGHT BASE	2	2		DK, DM, U	
		9	34906-041-671	BULB, STOP & TAILLIGHT (6V17/5.3W STANLEY)	1	1		DK, DM, U	
		10	80109-340-000	PLATE A, NUMBER BRACKET SETTING	1	1		DK, DM, U	
		11	80110-312-000	PLATE B, NUMBER BRACKET SETTING	1	1		DK, DM, U	
		12	84701-329-000XW	BRACKET, NUMBER PLATE	1			DK, DM, U	
			84701-385-710ZA	BRACKET, NUMBER PLATE #A-01*		1		DK, DM, U	
		13	84706-286-000	COLLAR, NUMBER BRACKET SETTING	2	2		DK, DM, U	
		14	84905-333-000	RUBBER, CUSHION	4	4		DK, DM, U	
		15	84906-118-000	COLLAR, NUMBER BRACKET	4	4		DK, DM, U	
		16	90525-030-000	WASHER B, HANDLE HOLDER SETTING	2	2		DK, DM, U	
		17	90581-310-000	WASHER, PLAIN, 20MM	2	2		DK, DM, U	
		18	92000-05020-0A	BOLT, HEX., 5X20	2	2		DK, DM, U	
		19	93500-04055-0B	SCREW, PAN, 4X55	3	3		DK, DM, U	
		20	95700-06032-00	BOLT, FLANGE, 6X32	4	4		DK, DM, U	

K 14

F-20

**Wire harness •
Ignition coil • Battery**



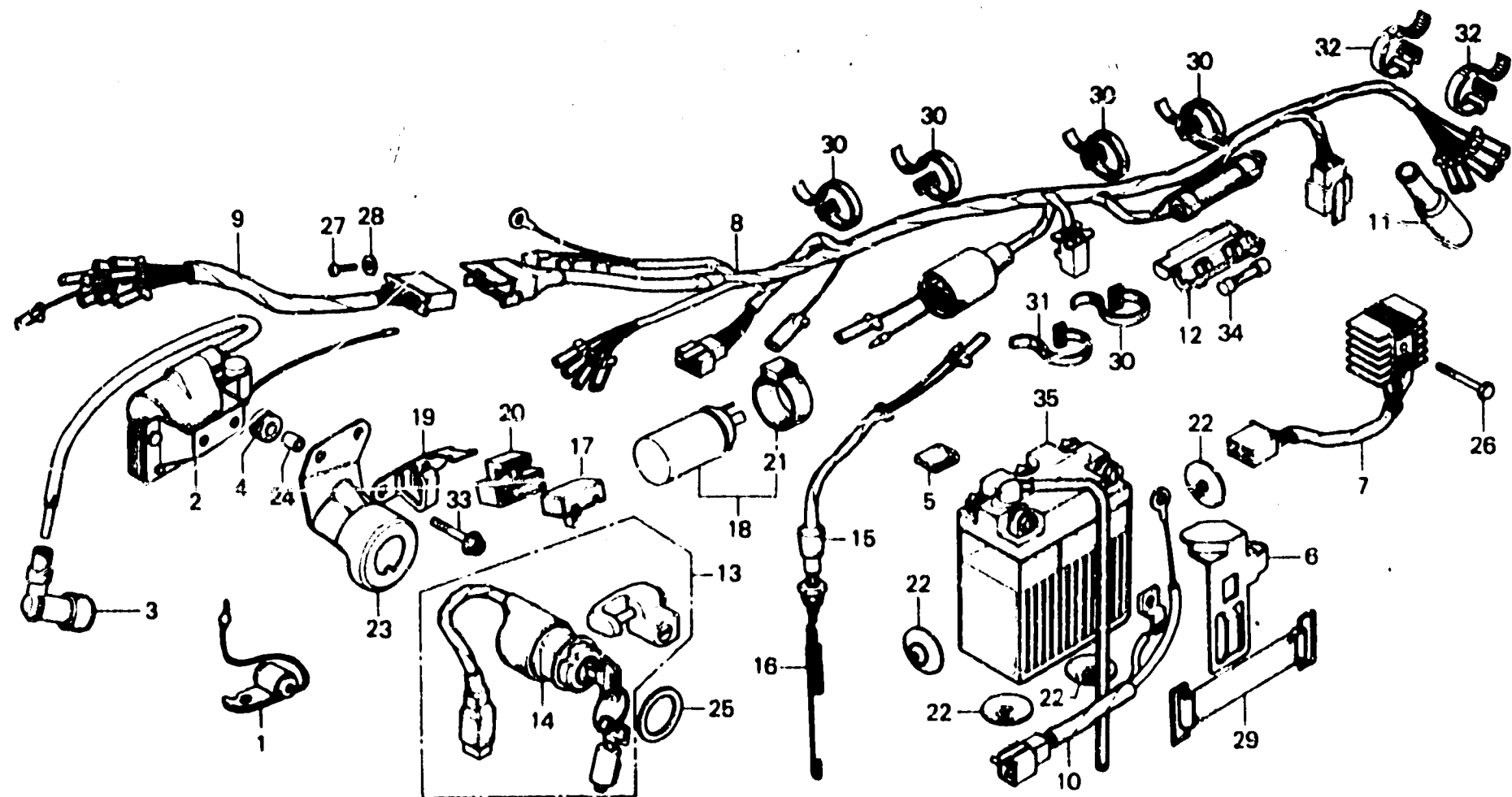
B386-33A

Service item	F.R.T.	Ref. No.	Part. No.	Description	Reqd. No. XL350 K2, K3, K4	Serial No.	Area code
WIRE HARNESS A.	1.0	1	30250-385-731	CONDENSER ASSY.	1	3102894	CM
WIRE HARNESS B.	0.6				1		CM
KEY SET	0.4	2	30500-376-003	COIL ASSY., IGNITION	1 1 1		A, DK, DM, U
MAIN SWITCH BRACKET	0.3				1		CM
COMBINATION SWITCH	0.2		30530-385-730	COIL ASSY., IGNITION	1	3102894	CM
• IGNITION COIL ASSY.					1		CM
• WINKER RELAY		3	30600-918-670	CAP ASSY., NOISE SUPPRESSOR	1		CM
BATTERY/BATTERY COVER	0.1				1		CM
• STOP SWITCH/SPRING			30700-152-153	CAP ASSY., NOISE SUPPRESSOR (NICHIA)	1	3102894	
• SILICON ASSY.							
		4	31403-323-000	RUBBER, REGULATOR CUSHION	2 2 2		
		5	31503-044-670	RUBBER B, BATTERY MOUNTING	1 1 1		
		6	31532-385-000	COVER, BATTERY	1 1 1		
		7	31700-385-000	SILICON ASSY.	1 1 1		
		8	32100-385-000	HARNESS A, WIRE	1 1 1		
		9	32105-385-000	HARNESS B, WIRE	1 1 1		
		10	32107-356-000	CORD, BATTERY TERMINAL	1 1 1		
		11	32108-046-000	COVER, WIRE HARNESS CONNECTOR	1 1 1		
		12	32120-329-000	CASE, FUSE (10A)	1 1 1		
		13	35010-385-670	KEY SET	1		3009552 A, DK, U
			35010-386-000	KEY SET	1	3009553	3011799 CM, DK, U
			35010-386-C07	KEY SET (HONDA LOCK)	1	3011800	DK, U
					1		
			35010-385-740	KEY SET	1		

K 15

F-20

**Wire harness ·
Ignition coil · Battery**



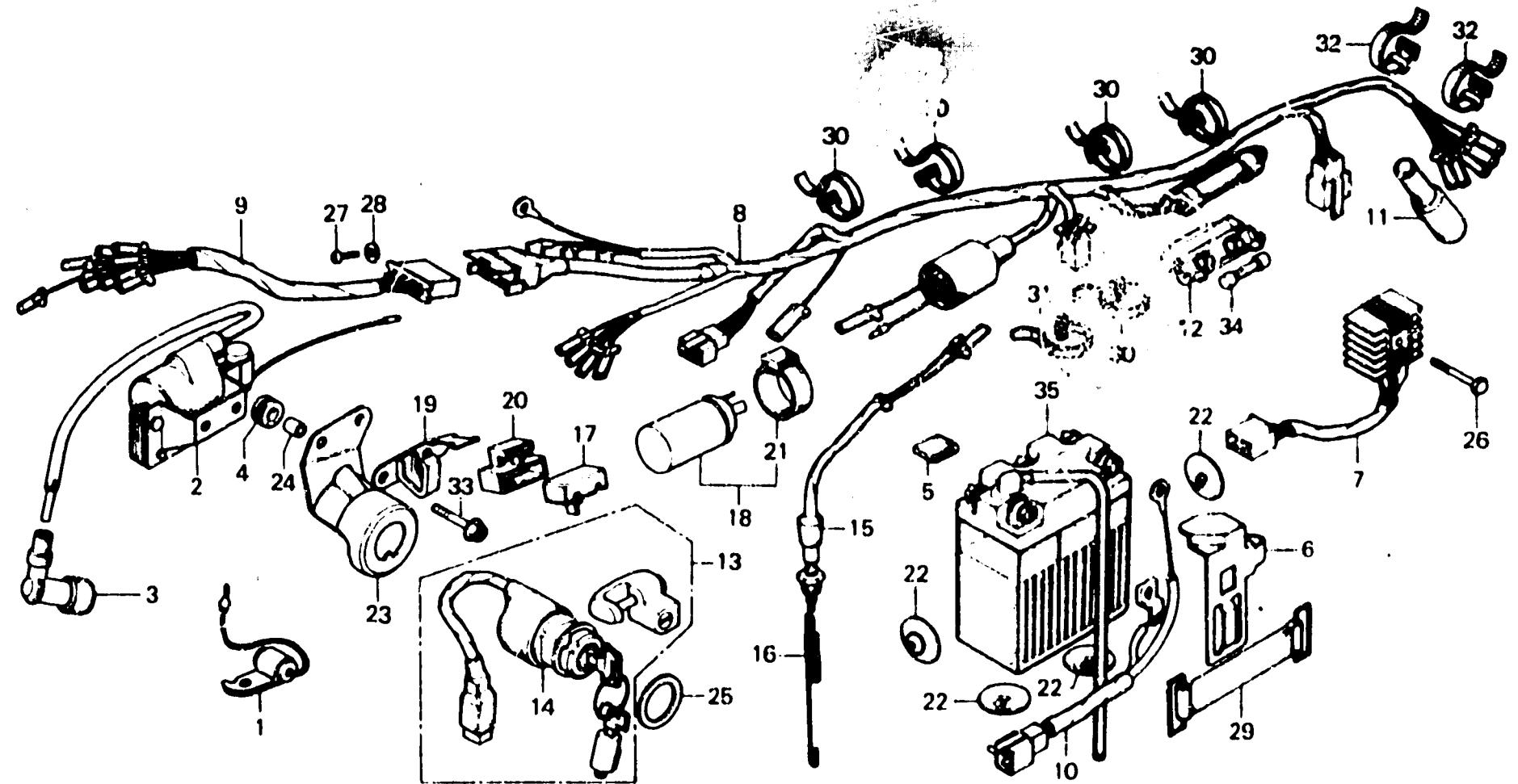
B386-33A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL350 K2 K3 K4	Serial No.	Area code
		14	35100-391-003	SWITCH ASSY., COMBINATION (TOYO)	1	3011799 3011798	DK,DM,U
					1		A,CM
			35100-391-007	SWITCH ASSY., COMBINATION (HONDA LOCK)	1	3011800	DK,DM,U
					1	3100032	A,CM
					1	3100033	DK,DM,U
		15	35350-240-000	SWITCH ASSY., STOP	1		A,CM
					1		DK,DM,U
			35350-385-701	SWITCH ASSY., STOP	1		A,CM
		16	35357-387-770	SPRING, STOP SWITCH	1		
		17	38300-089-671	RELAY COMP., WINKER (LOCAL PROCUREMENT PART)	1		A,CM
		18	38300-386-008	RELAY ASSY., WINKER (ND)	1		DK,DM,U
		19	38301-385-000	STAY, WINKER RELAY	1	3002615	A
			38301-386-000	STAY, WINKER RELAY	1		CM
					1		DK,DM,U
					1	3002616	A
					1		A,CM
		20	38306-107-670	SUSPENSION, WINKER RELAY	1		A,CM
		21	38306-292-000	SUSPENSION, WINKER RELAY	1		DK,DM,U
		22	50327-300-010	RUBBER B, BATTERY	4		
		23	50375-385-000	BRACKET, MAIN SWITCH	1		
		24	847C6-342-000	COLLAR, TAILLIGHT UNIT	2		

K 16

F-20

**Wire harness •
Ignition coil • Battery**



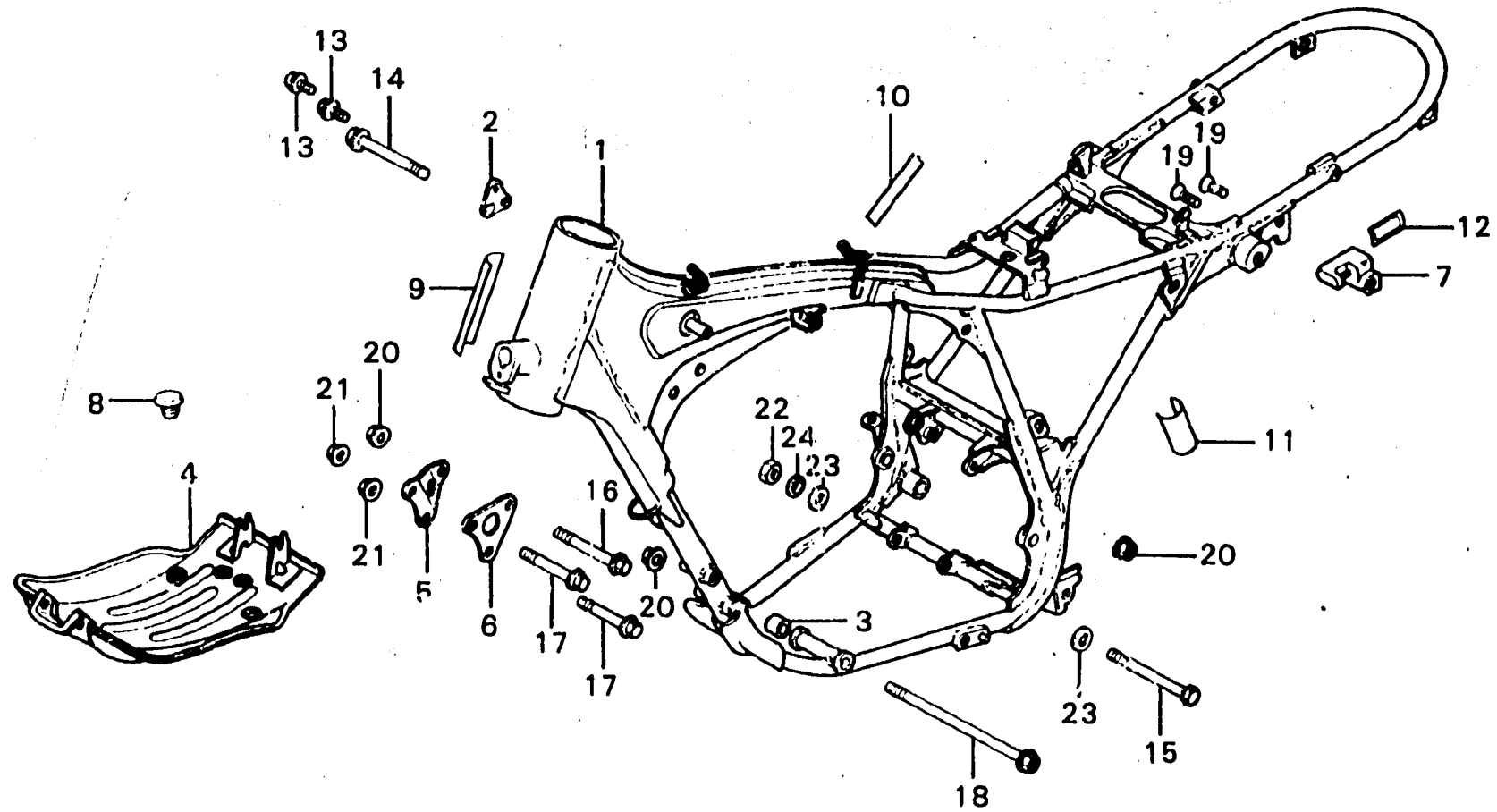
B386-33A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		25	90501-374-003	WASHER, 25X33	1			3011798	DK, DM, U A, CH DK, DM, U
		26	92000-06032	BOLT, HEX., 6X32	1	1	1		
		27	93901-24110	SCREW, TAPPING, 4X8	2	2	2		
		28	94101-04000	WASHER, PLAIN, 4MM	2	2	2		
		29	95012-13000	BAND B2, BATTERY	1	1	1		
		30	95014-61100	BAND A1, WIRE	5	5	5		
		31	95014-61200	BAND A2, WIRE	1	1	1		
		32	95014-62100	BAND B1, WIRE	2	2	2		
		33	95700-06025-00	BOLT, FLANGE, 6X25	2	2	2		
		34	98200-11000	FUSE A (10A)	1	1	1		
		35	98202-63260	BATTERY, 6N6-3B	1	1	1		CH, DK, DM, U
			98203-63260	BATTERY, 6N6-3B	1	1	1		A

L 1

F-21

Frame body



B386--34

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code	
					XL350	K2	K3 K4			
FRAME BODY COMP. SKID PLATE • HELMET HOLDER ASSY.	*6.5 0.1	1	50100-385-000ZA	FRAME BODY COMP. *NH-1*	1	1	1			
		2	50117-385-000	PLATE, ENGINE HANGER	1	1	1			
		3	50329-286-010	COLLAR, ENGINE SIDE	1	1	1			
		4	50351-385-000	PLATE, SKID	1	1	1			
		5	50352-376-000ZB	RIGHT, ENGINE HANGER PLATE *NH-1*	1	1	1			
		6	50353-376-000ZB	LEFT, ENGINE HANGER PLATE *NH-1*	1	1	1			
		7	50710-371-003	HOLDER ASSY., HELMET (TOYO)	1			3011799	DK,DM,U A,CM	
									3100032	A,CM DK,DM,U
				50710-382-671	HOLDER ASSY., HELMET	1			3011800 3100C33	DK,DM,U A,CM DK,DM,U
		8	81330-567-000	RUBBER, STOPPER	2	2	2			
		9	87125-041-680	PLATE, NAME	1	1				DK,DM
		10	87504-028-670	MARK, MUFFLER CAUTION	1	1	1			A,CM
		11	87506-385-670	MARK, BATTERY CAUTION	1	1	1			
		12	87511-323-670	LABEL, HELMET HOLDER	1	1	1			
		13	90101-369-000	BOLT, UBS, 8X14	2	2	2			
		14	90102-376-000	BOLT, HEX., 10X115	1	1	1			
		15	90103-286-000	BOLT B, ENGINE HANGER	1	1	1			
		16	90103-356-000	BOLT, HEX., 10X90	1	1	1			
17	90103-376-000	BOLT, HEX., 8MM	2	2	2					
18	90104-376-000	BOLT, HEX., 10X212	1	1	1					

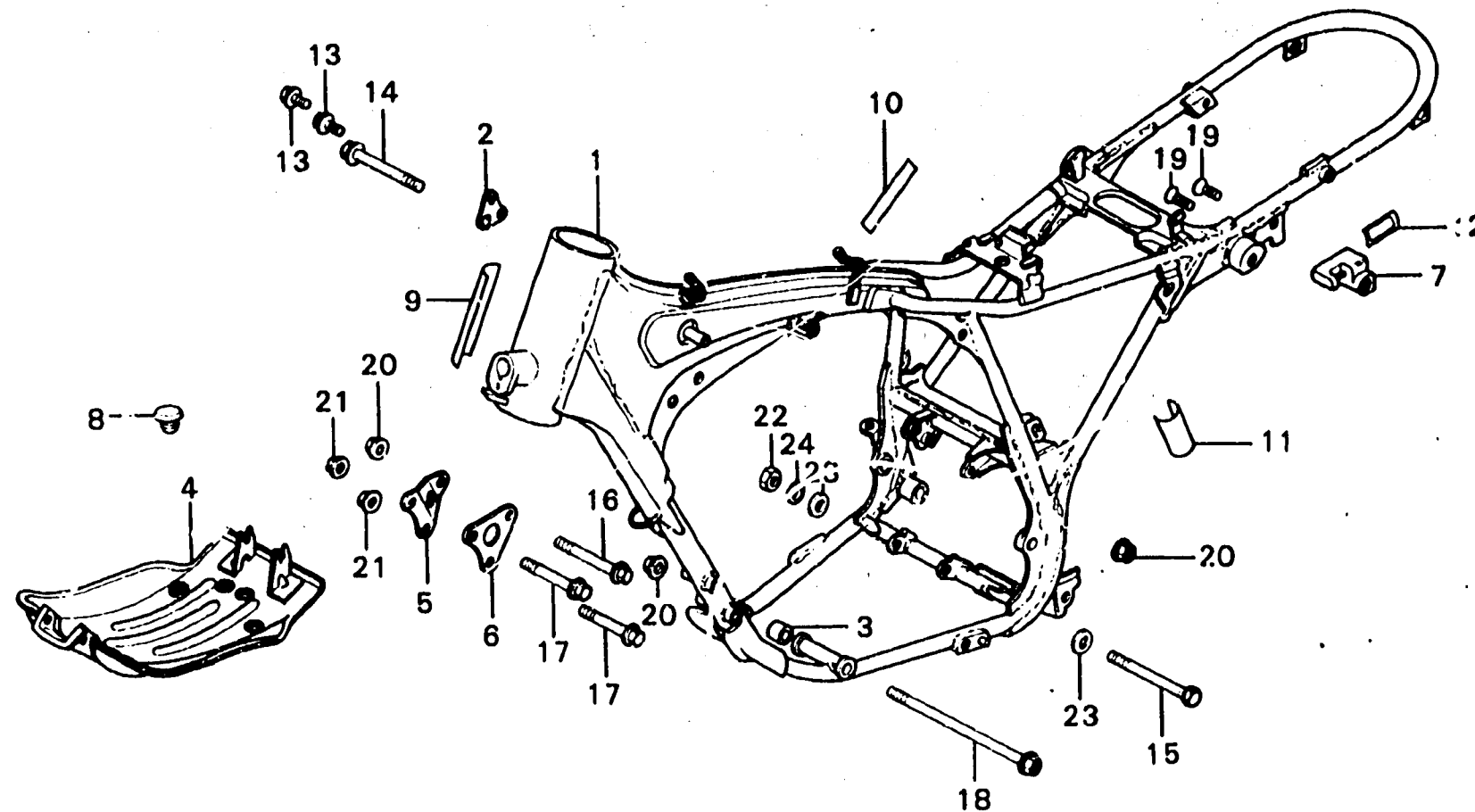
1977.12.01

F-21

L 2

F-21

Frame body



B386-34

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		19	90164-028-000	SCREW, U LOCK FLAT, 6X12	2	2	2		
		20	90308-357-000	NUT, HEX., 10MM	3	3	3		
		21	90309-357-000	NUT, HEX., 8MM	2	2	2		
		22	94001-10000-05	NUT, HEX., 10MM	1	1	1		
		23	94101-10000	WASHER, PLAIN, 10MM	2	2	2		
		24	94111-10000	WASHER, SPRING, 10MM	1	1	1		

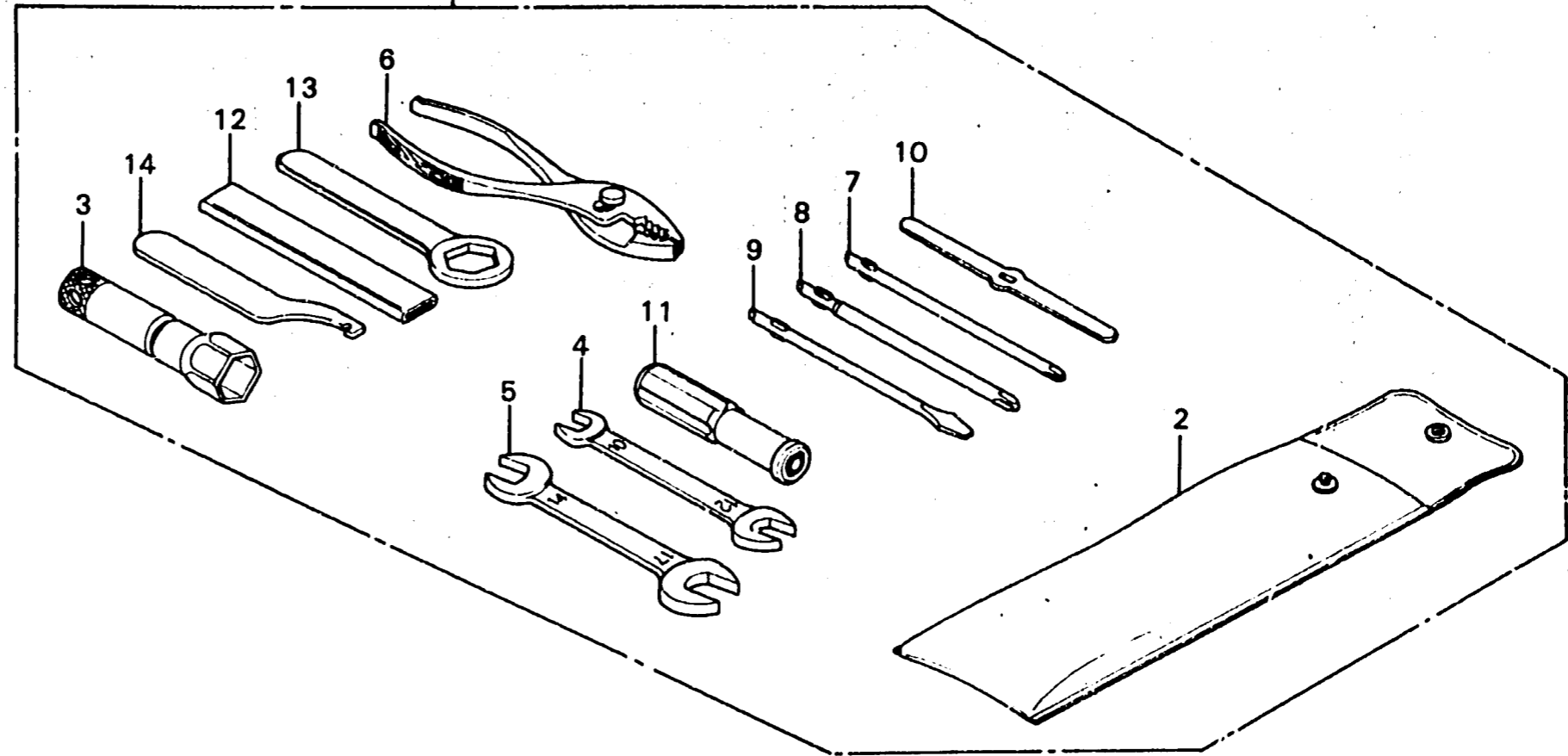
1977.12.01

F-21

L 3

F-22

Tool



B386-35

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.			Serial No.	Area code
					XL350	K2	K3		
		1	89010-385-000	TOOL SET	1	1	1		
		2	89101-300-010	BAG, TOOL	1	1	1		
		3	89216-376-000	WRENCH, PLUG	1	1	1		
		4	99001-10120	SPANNER, 10X12	1	1	1		
		5	99001-14170	SPANNER, 14X17	1	1	1		
		6	99002-13500	PLIERS, 135	1	1	1		
		7	99003-10000	DRIVER 2, PLUS SCREW	1	1	1		
		8	99003-20000	DRIVER 3, PLUS SCREW	1	1	1		
		9	99003-30000	DRIVER 2, MINUS SCREW	1	1	1		
		10	99003-40000	LEVER	1	1	1		
		11	99003-50000	GRIP	1	1	1		
		12	99006-12000	HANDLE, EYE WRENCH, 120MM	1	1	1		
		13	99006-26000	WRENCH, EYE, 26MM	1	1	1		
		14	99007-45000	SPANNER, PIN	1	1	1		

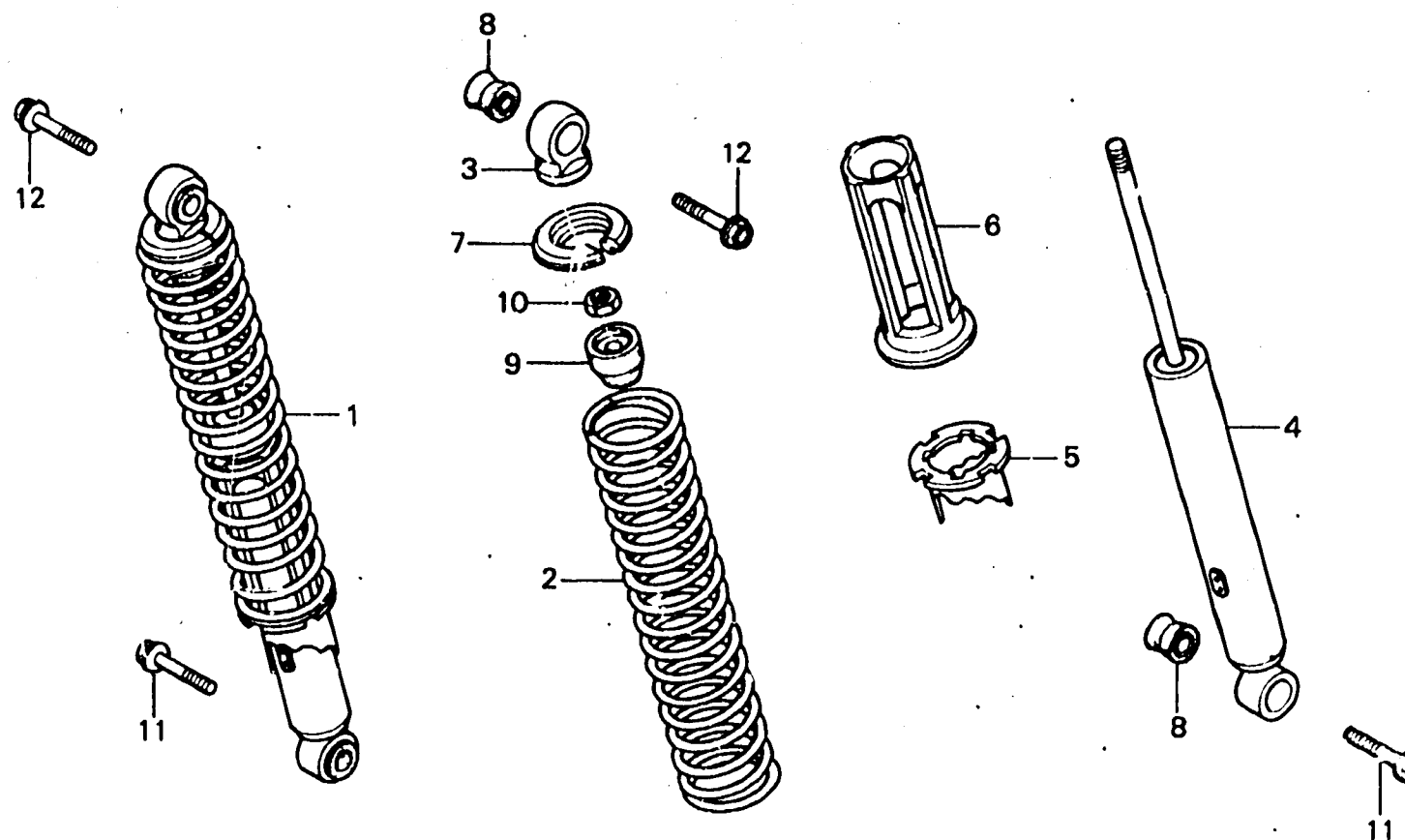
1977.12.01

F-22

L 4

FOP-1

Rear cushion (A, CM)



B386-38

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL350 K2 K3 K4	Serial No.	Area code
		1	52400-385-811	CUSHION ASSY., RR.	(2)(2)(2)		A,CM
		2	52401-385-811	SPRING, RR. CUSHION	(2)(2)(2)		A,CM
		3	52403-385-003	JOINT COMP., UPPER	(2)(2)(2)		A,CM
		4	52410-385-811	DAMPER COMP., RR.	(2)(2)(2)		A,CM
		5	52422-371-003	ADJUSTER, SPRING (SHOWA)	(2)(2)(2)		A,CM
		6	52458-385-810	GUIDE, RR. CUSHION SPRING	(2)(2)(2)		A,CM
		7	52459-371-003	SEAT, SPRING UPPER (SHOWA)	(2)(2)(2)		A,CM
		8	52489-361-000	BUSH, DAMPER	(4)(4)(4)		A,CM
		9	52517-385-000	RUBBER, STOPPER	(2)(2)(2)		A,CM
		10	90301-376-003	NUT, HEX., 11MM (SHOWA)	(2)(2)(2)		A,CM
		11	95700-10032-00	BOLT, FLANGE, 10X32	(2)(2)(2)		A,CM
		12	95700-10040-00	BOLT, FLANGE, 10X40	(2)(2)(2)		A,CM

1977.12.01

FOP-1